# Scottish Wastewater Treatment



David Kellock

- What is wastewater?
  - Wastewater is liquid waste from humans and their general activities; mainly residential and industrial.

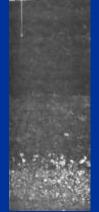










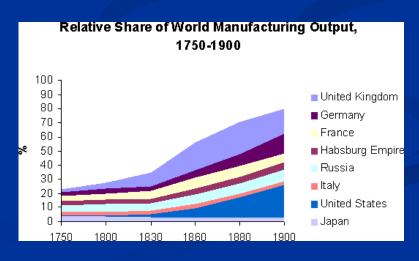


Wastewater is vegetable, chemical, mineral or animal matter in solution or suspension.



- Why do we need to treat waste water?
  - In Scotland, and Glasgow especially during the industrial revolution (18<sup>th</sup> and 19<sup>th</sup> century) tenement buildings were built to house the huge influx of workers from all over Scotland and Ireland.





Why do we need to treat waste water?



■ The tenement buildings (usually 4 stories high, red sandstone) became dangerously overcrowded, which lead to the spread of disease.



- This disease was mainly due to the cramped conditions and the lack of toilets, which forced people to throw their excrement out the window! They shouted Gardyloo!
- This severe problem lead to the development of sewage drains and improved toilet facilities.
- But the sewage drains flowed straight into the major river running through the city of Glasgow: The River Clyde.

- The river Clyde quickly became one of the most polluted rivers in the world.
- People were getting sick from the fumes and they had to work around the river in the ship building industries around the Clyde, the smell became almost unbearable.
- This is when the waste water treatment plants in Scotland were developed.
- The River Clyde:



#### Water Standards In Great Britain

- Standards have a variety of aims:
  - The protection of wildlife and nature
  - Controlling risks to the quality of water extracted and supplied to our homes, or that used for irrigation in farming.
  - They ensure that our enjoyment of things such as boating, fishing and white water rafting are maintained.



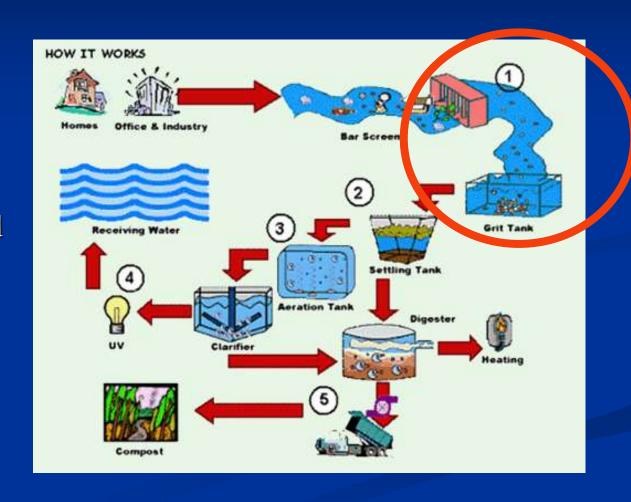


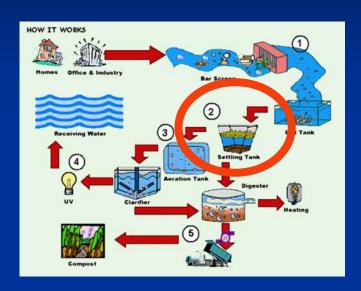


#### Water Standards In Great Britain

- The Urban Wastewater Treatment Directive:
  - Regulates the collection and treatment of wastewater from our homes and industries.
  - Protects the environment from the negative effects of urban waste and discharges from industrial sectors.
  - The UWWT act was implemented in 1994.
  - This act also banned the disposal of sludge into the sea in 1998.

- The basics steps are outlined in the diagram:
- 1) Preliminary treatment speed of water reduces, debris settles in grit tanks; mechanical bar screen collects other foreign matter.



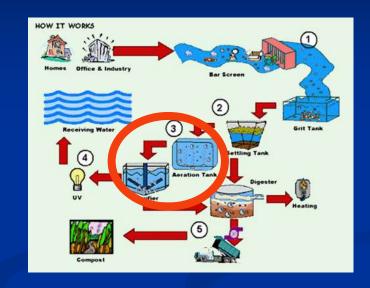




- **2) Primary treatment** allows the physical separation of solids and grease from the wastewater; removes between 30-40% of Biological Oxygen Demand (BOD) and 50% of Total Suspended Solids (TSS).
  - wastewater flows into a settling tank
  - it sits for several hours
  - the mechanical arm rotates and collects floating fats, oils and grease (FOG) which is sent to landfill.
  - Settled material: primary sludge

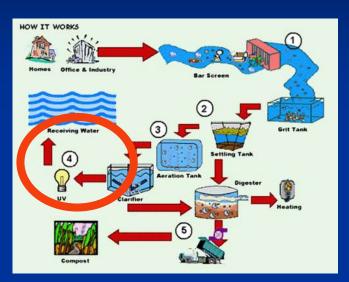
#### 3) Secondary treatment

- Secondary treatment is a biological treatment.
- removes up to 90% of BOD and TSS.
- effluent is pumped to the secondary treatment stage.
- Micro-organisms eat the organic matter.
- The micro-organisms create a solid organic material (sludge)
- Secondary sludge is also thickened and pumped to digesters for processing and solids processing (similar to the sludge from 1).











#### 4) Final treatment

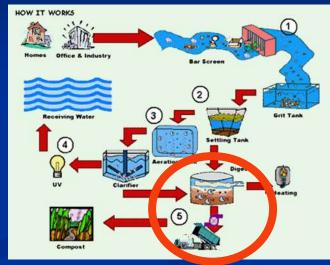
- The remaining wastewater is **disinfected** to kill harmful micro-organisms.
- Then released into receiving waters. many methods available to kill micro-organisms:
   ultraviolet and sulphur based chemical addition are the most common.
- At this stage, the final effluent, is discharged into the marine environment.

### What Happens With the Waste?

#### 5) Solids processing

- Solids from the primary settling tank and from the clarifier are sent to digesters for processing.
- The afore mentioned micro-organisms produce methane and water.
- Digestion results in a 90% reduction of pathogens and the production of a wet soil-like material called "biosolids" that contain 95-97% water.
- To remove water:

  mechanical equipment such as a belt filter press or centrifuge are used to squeeze water from the biosolids to reduce its volume.









# Whiskey!!!



























# What is special about the Glen Ord Whiskey Distillery?

- In 2001 this Whiskey company became the first in the UK to use a revolutionary waste water treatment method!
- Biobed Modular Plant (MP) technology.

 High rate granular treatment for wastewater with low COD loads.

GLEN ORD DISTILLER

■ The Glen Ord Distillery:

# What is special about the Glen Ord Whiskey Distillery?

- The technology was developed by Biothane Systems International.
- Plant Capacity: 1000Kg COD/day
- Recieves maximum flow: 908m³/day
- Since installation the plant has consistently treating the distilleries effluent.
- Achieves BOD and COD reductions exceeding 90% and 80%!

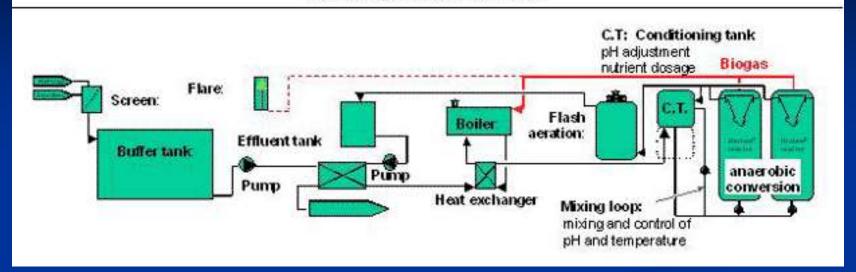


## More About the MP Technology

- A fully pre-engineered design concept.
- Makes possible the extension of granular anaerobic technology to small COD loads- below 3000Kg/day.
- Innovative step: high turn-down ratio in comparison.
- Deals with fluctuating COD very well.
- Pre fabrication leads to short installation time
- Biothane won the IWEX award for their Biobed system in 2001.



#### Glen Ord Anaerobic Wastewater Treatment Biothane Systems International Itd.









### Bibliography

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## Thank you for your attention

