#### Purpose:

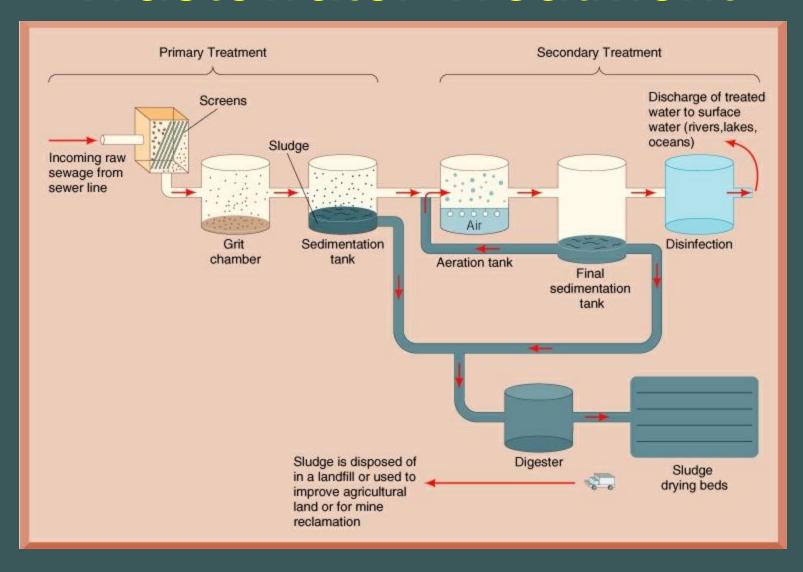
To manage water discharged from homes, businesses, and industries to reduce the threat of water pollution.

- Pre-treatment
- Preliminary treatment
- Primary treatment
- Secondary treatment
- Sludge (biosolids) disposal

- Pre-treatment
  - Occurs in business or industry prior to discharge
  - Prevention of toxic chemicals or excess nutrients being discharged in wastewater

- Water discharged from homes, businesses, and industry enters sanitary sewers
- Water from rainwater on streets enters storm water sewers
- Combined sewers carry both sanitary wastes and storm water

- Water moves toward the wastewater plant primarily by gravity flow
- Lift stations pump water from low lying areas over hills



- Preliminary Treatment
  - removes large objects and nondegradable materials
  - protects pumps and equipment from damage
  - bar screen and grit chamber

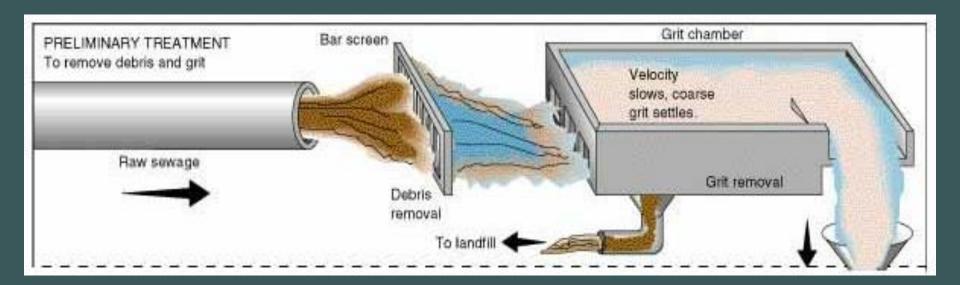
#### ❖Bar Screen

- catches large objects that have gotten into sewer system such as bricks, bottles, pieces of wood, etc.



- Grit Chamber
  - removes rocks, gravel, broken glass, etc.
- ❖Mesh Screen
  - removes diapers, combs, towels, plastic bags, syringes, etc.

Preliminary Treatment



- Measurement and sampling at the inlet structure
  - a flow meter continuously records the volume of water entering the treatment plant
  - water samples are taken for determination of suspended solids and B.O.D.

Suspended Solids – the quantity of solid materials floating in the water column

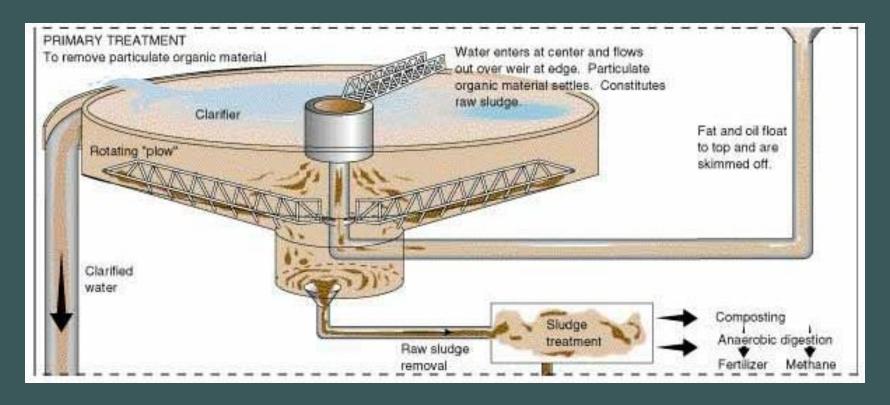
- ❖ B.O.D. = Biochemical Oxygen Demand
  - a measure of the amount of oxygen required to aerobically decompose organic matter in the water

Measurements of Suspended Solids and B.O.D. indicate the effectiveness of treatment processes

❖ Both Suspended Solids and B.O.D. decrease as water moves through the wastewater treatment processes

- Primary Treatment
  - -- a physical process
  - -- wastewater flow is slowed down and suspended solids settle to the bottom by gravity
  - -- the material that settles is called sludge or biosolids

#### Primary Treatment



#### Primary Treatment



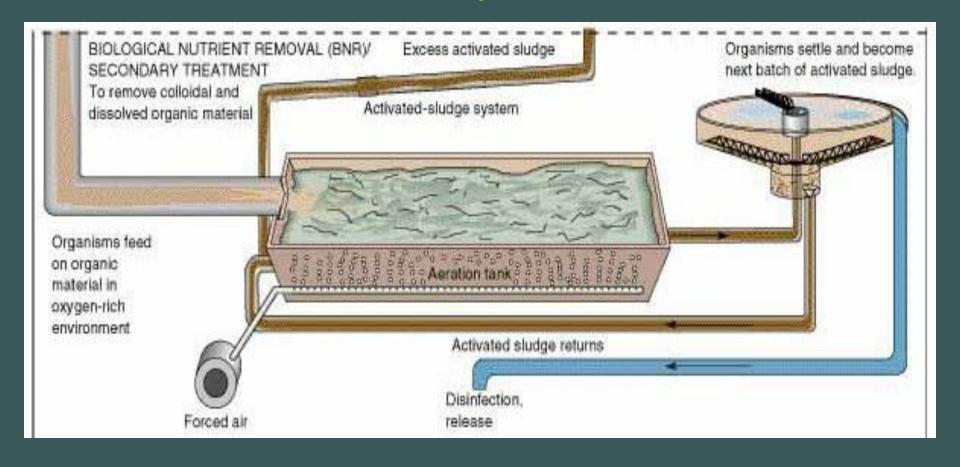
#### Primary Treatment



- Sludge from the primary sedimentation tanks is pumped to the sludge thickener.
  - more settling occurs to concentrate the sludge prior to disposal

- ❖ Primary treatment reduces the suspended solids and the B.O.D. of the wastewater.
- From the primary treatment tanks water is pumped to the trickling filter for secondary treatment.
- Secondary treatment will further reduce the suspended solids and B.O.D. of the wastewater.

## Secondary Treatment



### Secondary Treatment

- Secondary treatment is a biological process
- Utilizes bacteria and algae to metabolize organic matter in the wastewater
- ❖In Cape Girardeau secondary treatment occurs on the trickling filter

# Wastewater Treatment \*Secondary Treatment

- the trickling filter does not "filter" the water
- \* water runs over a plastic media and organisms clinging to the media remove organic matter from the water

- From secondary treatment on the trickling filter water flows to the final clarifiers for further removal of sludge.
- ❖ The final clarifiers are another set of primary sedimentation tanks.
- From the final clarifiers the water is discharged back to the Mississippi River.

The final clarifiers remove additional sludge and further reduce suspended solids and B.O.D.



- Disposal of Sludge or Biosolids
- -- the sludge undergoes lime stabilization (pH is raised by addition of lime) to kill potential pathogens
- -- the stabilized sludge is land applied by injection into agricultural fields

- Disposal of Sludge or Biosolids
- -- in the past, Cape Girardeau disposed of the sludge by landfill or incineration
- -- landfill disposal discontinued to the threat of leachate
- -- incineration discontinued because of the ineffectiveness and cost

The final part of the field trip tour will be in the treatment plant lab.



The wastewater plant lab conducts a number of measurements and tests on the water.

suspended solids B.O.D.

pН

temperature nitrogen phosphorus

In addition to test performed at the wastewater lab, an off-site contract lab performs additional tests

heavy metals priority pollutants
W.E.T (Whole Effluent Toxicity) tests

Governmental Agencies monitor wastewater treatment plants

U.S. Environmental Protection Agency

Missouri Department of Natural Resources