



Co-digestion of Food Waste with Sewage Sludge

Yubo WANG, Yulin WANG, Yu XIA, Feng JU, Tong ZHANG

Environmental Biotechnology Laboratory
Department of Civil Engineering
The University of Hong Kong

Drainage Services Department
Research & Development Forum 2015

Nov. 11, 2015

民以食為天

《漢書·酈食其傳》

Bread is the staff of life



Food waste in the world and its impacts

1.3 billion tones (one third of the food produced) food are lost and wasted per year globally during the production, retail and consumption stages, averagely **0.5 kg per capita per day** (UNEP, 2013).

Moralists ask why some people waste food when others are hungry.

Economists point out that it causes a major waste of resources, including water, land, energy, labor and capital.

As environmental engineers, we concern that food waste

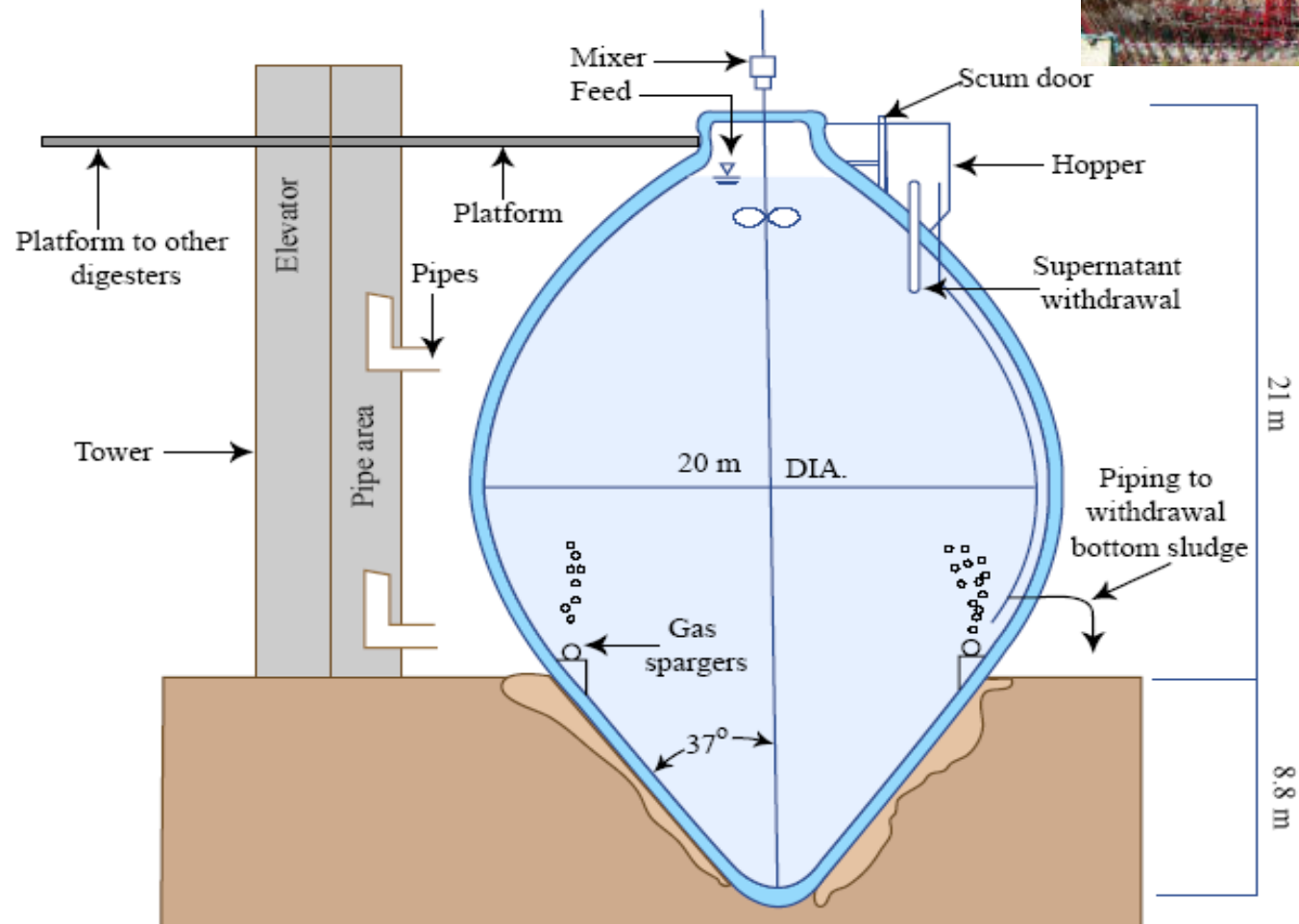
- leads to wasteful use of chemicals, such as fertilizers and pesticides;
- produces greenhouse gas emissions, contributing to global warming and climate change since vast amount of food waste goes to landfills, just like what is happening at Hong Kong.

Food waste at Hong Kong and possible solutions

- 3584 tones **Food Waste per day (0.5 kg per capita per day)** are being disposed at landfill sites of Hong Kong (EPD, 2012), as **the largest category (36%)** of the solid waste sent to landfill.
- **In addition to landfill, anaerobic digesters** have been used for decades to treat organic solid waste, including agriculture waste, sewage sludge, etc.
- Hong Kong DSD has operated the sludge anaerobic digesters for many years and generate **biofuel (methane)** to supply electricity to the sewage treatment works.
- **Merits of anaerobic co-digestion** of food waste with sewage sludge
 - ✓ Production of methane
 - ✓ Volume reduction (expressed as VSR (volatile solid reduction), reducing cost for further disposal)
- Use existing infrastructure and expertise to **divert food waste** from landfill **for biogas production.**

Anaerobic digester

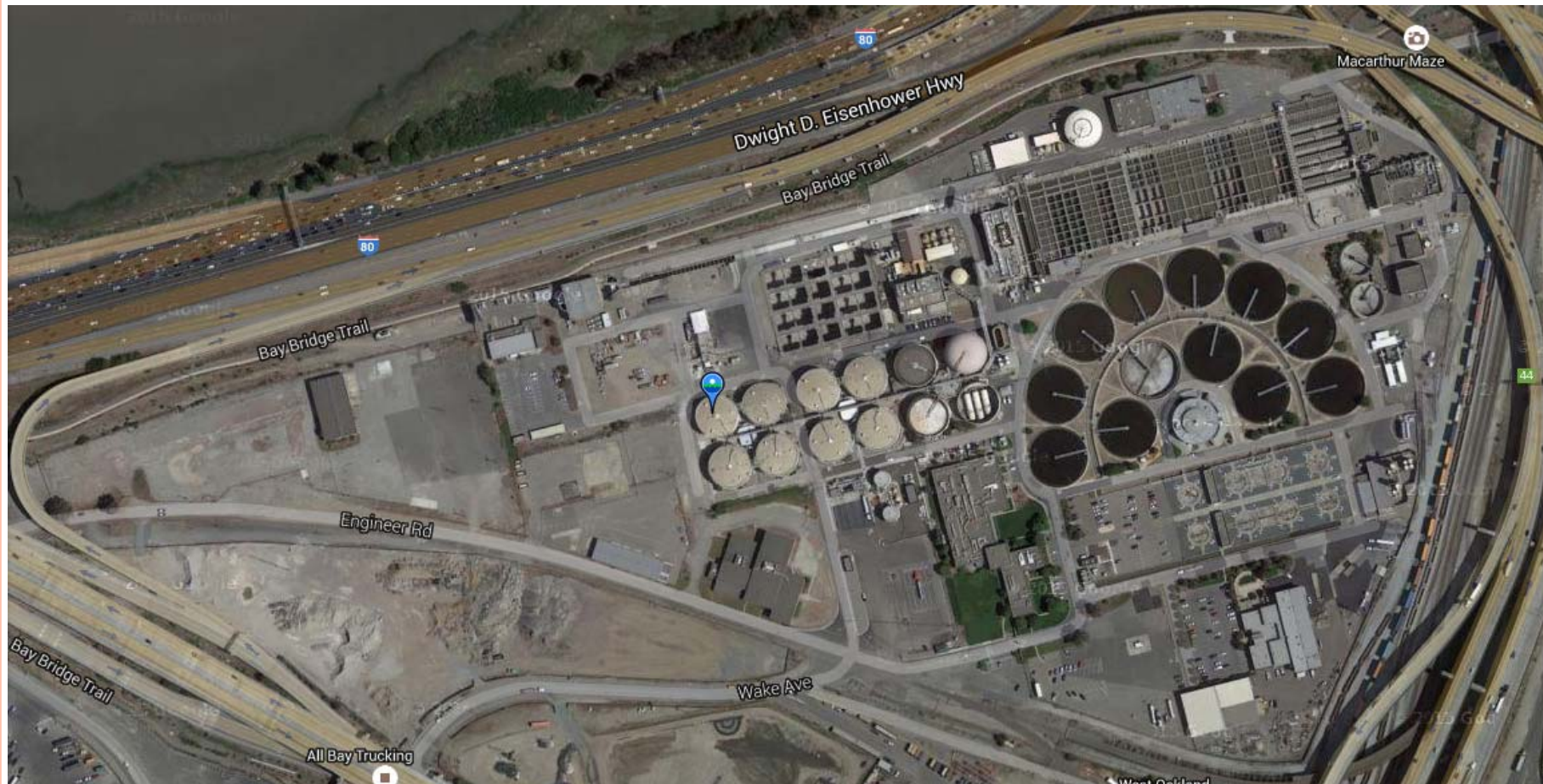
EGG-SHAPED ANAEROBIC DIGESTER



Co-digestion at a US wastewater treatment plant

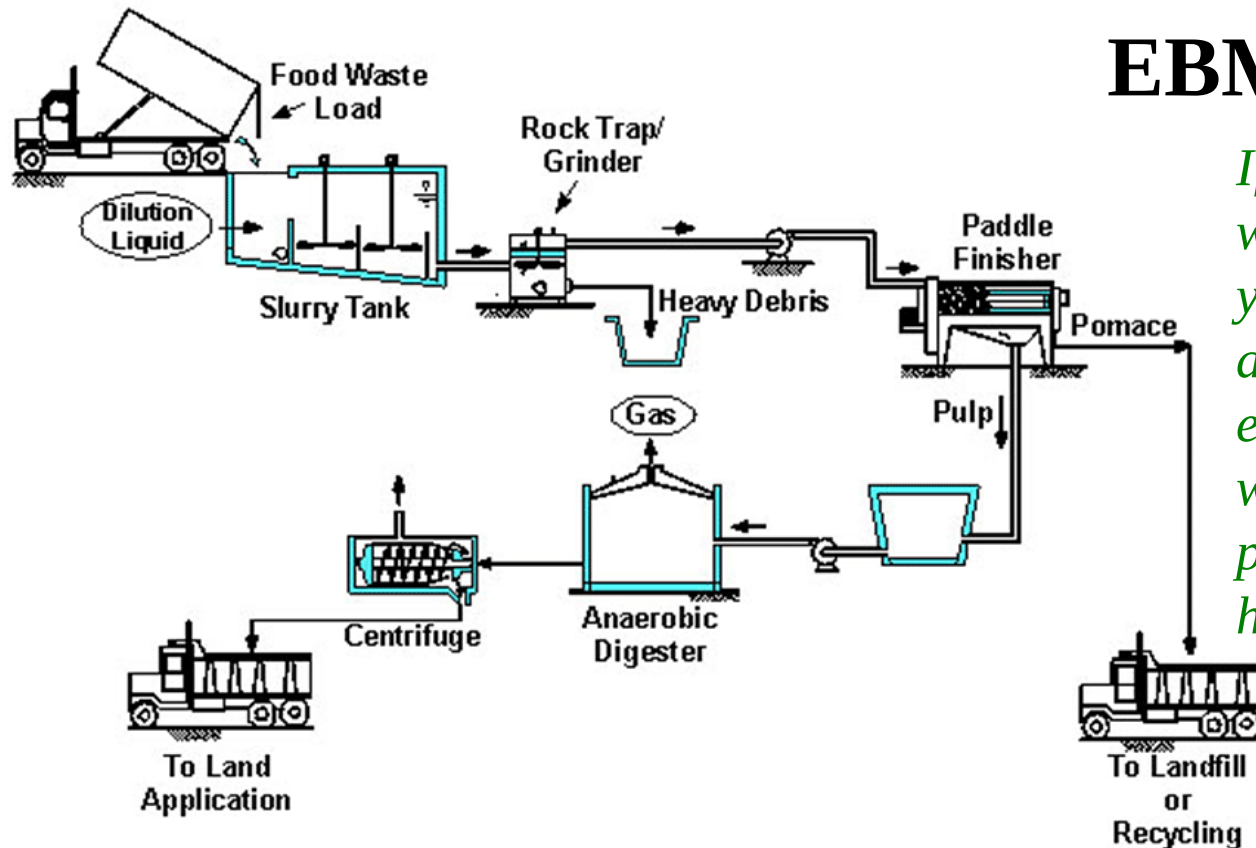
If there is excess capacity in the anaerobic digesters, food waste can be added to generate more energy. In California alone there are almost 140 wastewater treatment facilities that utilize anaerobic digesters, with an estimated excess capacity of **15-30%**.

Turning Food Waste into Energy at the **East Bay Municipal Utility District (EBMUD)**



EBMUD Process

If 50% of the food waste generated each year in the U.S. was anaerobically digested, enough electricity would be generated to power over 2.5 million homes for a year.



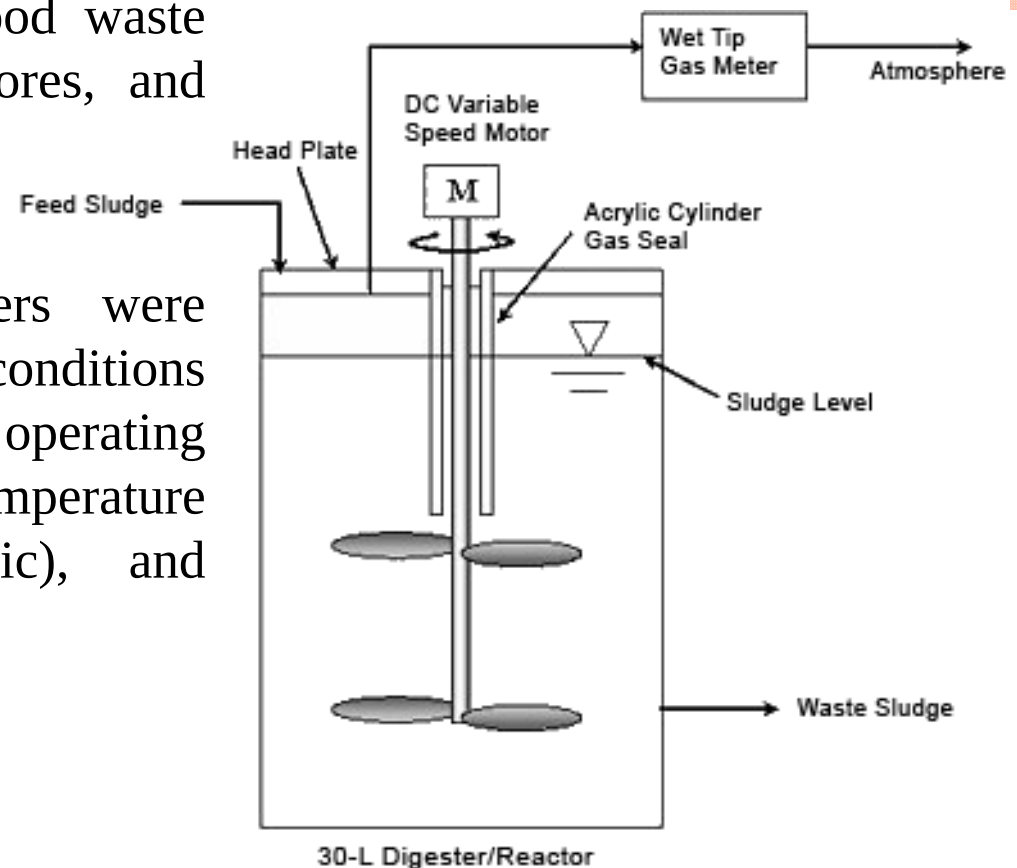
To digest food waste in anaerobic digesters, food waste must be

- 1) pre-treated into a slurry in the slurry tank
- 2) grinded into small pieces of 2 inches
- 3) to remove heavy debris.
- 4) added to the anaerobic digester as pulp after going through the paddle finisher.

Research on EBMUD Process

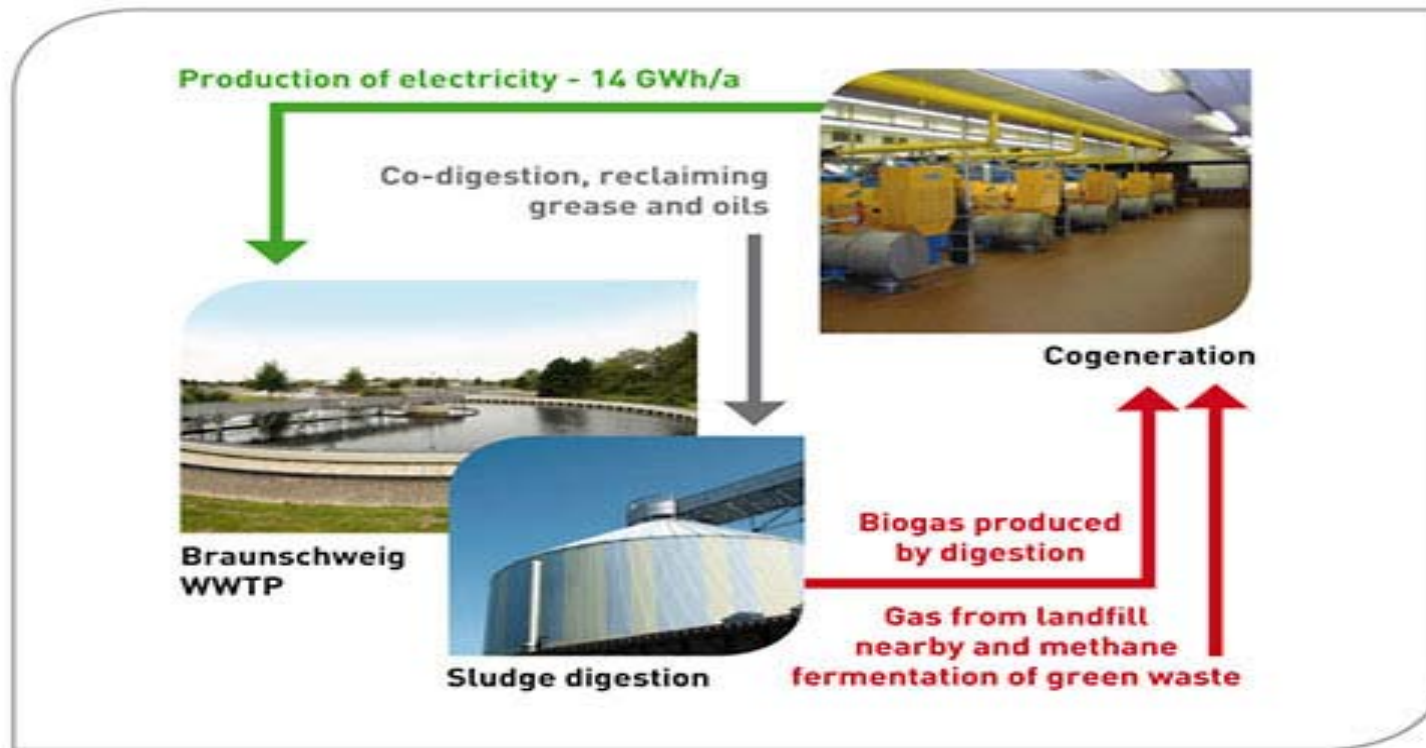
- To further study this technology, the EPA awarded EBMUD with a grant to investigate the benefits and limitations of anaerobically digesting food waste from restaurants, grocery stores, and other food handling facilities.
- EBMUD laboratory digesters were operated under a variety of conditions, like temperature (mesophilic vs thermophilic), and retention times.

EBMUD laboratory digesters



Co-digestion at a Germany wastewater treatment plant

Braunschweig wastewater treatment plant



This plant currently achieves 100% electricity self-supply (energy neutral).

Plant with biological sewage treatment and thermophilic digestion of sludge.

- Capacity (Sewage flow): 52,000 m³/day.
- Co-digestion of sludge with biowaste (grease and oil).
- Recycling of biogas from landfill.
- Recycling of methane from fermentation of green waste nearby.

Why we need to study co-digestion at Hong Kong?

Why cannot simply follow the experience of the overseas projects?

A general principle in co-digestion:

Characteristics of food waste and sludge decide the co-digestion feasibility and the operation parameters.

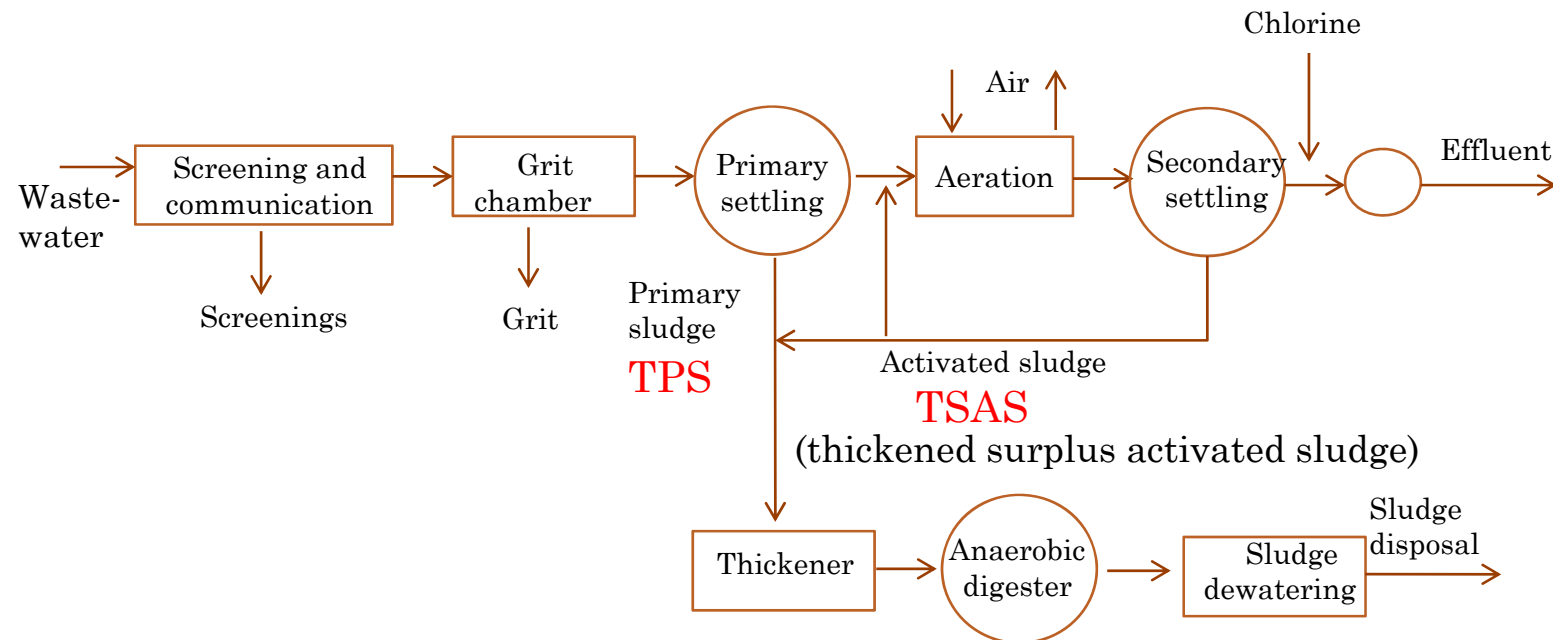
Research objectives of this study

The **feasibility** and **operational parameters** for food waste co-digestion with sewage sludge

- Effect of **salinity** on the co-digestion process
- Effect of **food waste/sewage sludge ratios**
- Effect of **HRT (hydraulic retention time)**

Combined feeding sewage sludge

Sources of sludge in a typical secondary municipal wastewater treatment plant



Feeding sewage sludge (FSS): **SWH-STW**: $\text{TPS} / \text{TSAS} = 0.74/1(\text{v/v})$

TP-STW: $\text{TPS} / \text{TSAS} = 4.5/1(\text{v/v})$ (2014/08/14)

Note: TPS- thickened primary sludge;
TSAS-thickened secondary activated sludge

Composition of simulated food waste

Reported composition of food waste from different sources (% dry weight)

Food waste origin	Carbohydrates	Protein	Lipids	References
Household	55	17	13	(la Cour Jansen et al., 2004)
Household	61	14	14	(Hansen et al., 2007)
→ Urban (Households, markets, restaurants)	78	17	5	(Redonals et al., 2012) ← Spanish
University dining hall	64	15	17	(Ferris et al., 1995)
Military facilities	57	18	22	(Ferris et al., 1995)
→ Institution restaurant	64	21	12	(Yan et al., 2011) ← Based on food consumption pattern in HK
This test	80	15	5	-

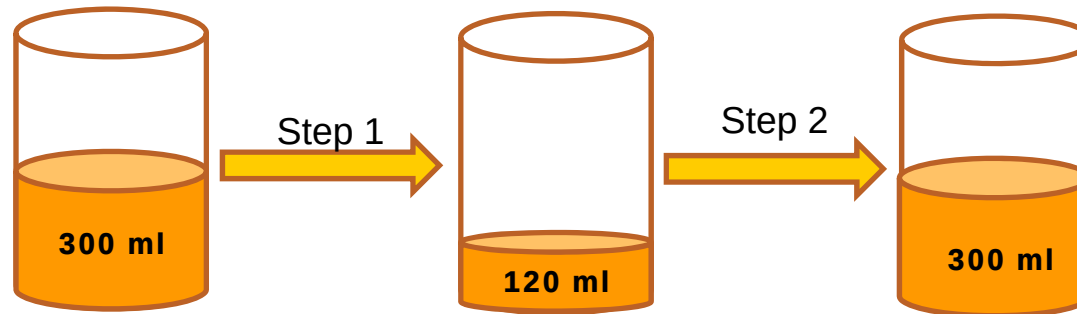
Preparation of simulated food waste

Category	Wet Weight (g)
Meat	103
Vegetable (lettuce)	162
Fruit (apple)	135
Steamed Rice	448
Bread	152



Reactor set-up (batch test)

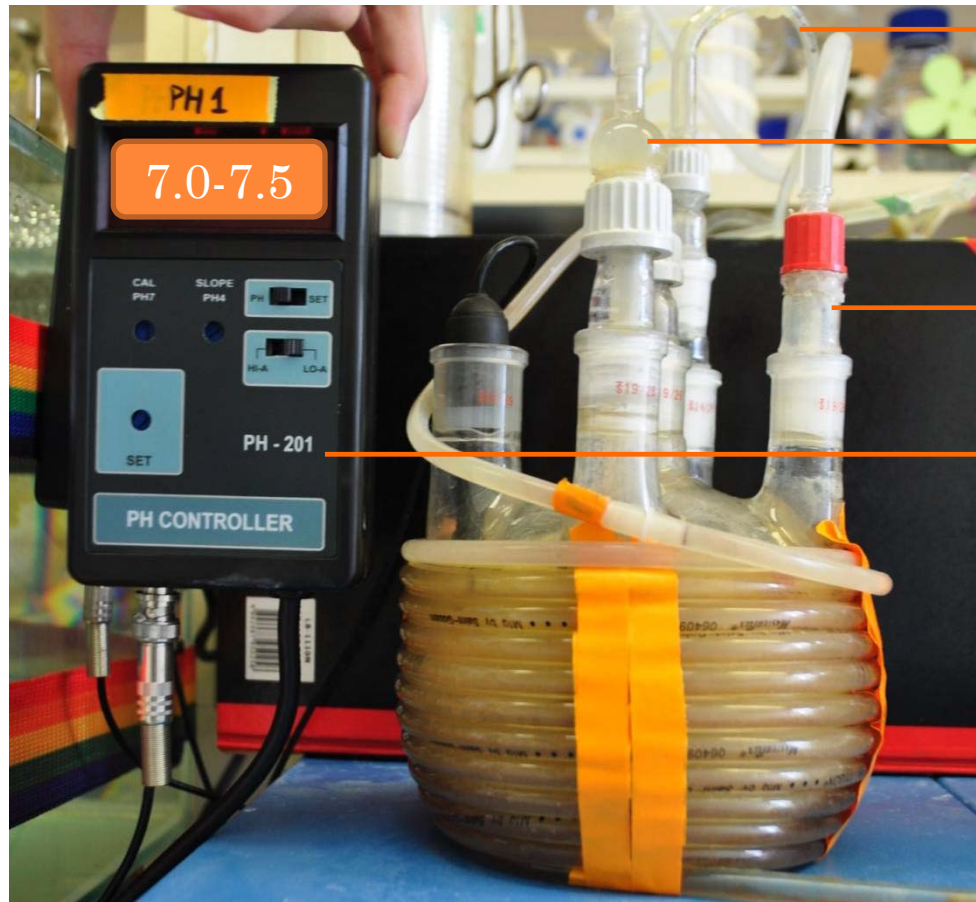
- Batch test with pH manually controlled in the range of 6.8-7.5
 - Total working volume 300 ml
 - Two HRT tested: 10 days and 15 days, respectively
 - Two types of FSS sampled from SWH-STW (low-salinity) and TP-STW (high salinity), respectively



- ✓ Step 1: 60% of the **mixed slurry** was discharged from the bottle
 - HRT 10 days--- 60% of the sludge will be discharged every 6 days
 - HRT 15 days--- 60% of the sludge will be discharged every 9 days
- ✓ Step 2: Add the **feed** (the mixture of FSS (feeding sewage sludge) and FW (food waste)) into the bottle
 - Four different ratios of FW:FSS at 8:2 (aa), 5:5 (bb), 2:8 (cc) and 0:10 (00).

Reactor set-up (semi-continuous)

- Temperature: $(35 \pm 1) ^\circ\text{C}$
- Working volume: 800 ml



Gas collection Tedlar® Gas Sampling Bag

Liquid sampling

pH controlling: 200 g/l Na_2CO_3

pH controller

R1: HRT 25 days, FW:FSS=5:5

R2: HRT 25 days, FW:FSS=2:8

R3: HRT 25 days, FW:FSS=0:10

R4: HRT 15 days, FW:FSS=2:8

Chemical analysis

o Gas Phase

- Biogas component and concentration (*GC-TCD, HP*)
- Biogas volume (*syringe*)



o Liquid Phase

- Total organic carbon (*TOC-V CPH, SHIMADZU*)
- $\text{NH}_4^+\text{-N}$ (*UV-160A, SHIMADZU*)
- VFAs & alcohols (*GC-FID, AGILENT*)



o TS (total solid) and VS (volatile solid)

- Muffle Oven



Results of the batch tests - HRT 10 days

Methane yield and VS reduction (VSR)

Reactor No.	HRT (d)	FW: FSS	1 st batch		2 nd batch		3 rd batch		4 th batch		5 th batch	
			CH ₄ (ml)	VSR	CH ₄ (ml)	VSR	CH ₄ (ml)	VSR	CH ₄ (ml)	VSR	CH ₄ (ml)	VSR
TP00-10	10	0:10	531	38%	559	38%	538	35%	570	35%	512	32%
TPaa-10	10	8:2	42	65%	171	53%	176	55%	174	61%	136	62%

- Co-digestion had positive impact on VSR, but methane yield was lower in co-digestion reactors.
- No significant difference has been observed for the saline (TP) and the non-saline (SWH) sludge.

SWH00-10	10	0:10	503	37%	536	36%	596	43%	501	31%	579	41%
SWHaa-10	10	8:2	52	64%	156	51%	296	47%	89	54%	72	51%
SWHbb-10	10	5:5	93	42%	170	52%	223	57%	156	61%	155	55%
SWHcc-10	10	2:8	273	48%	280	49%	263	48%	228	43%	215	54%

Note: ratios of FSS: FW at 10:0 (00), 8:2 (aa), 5:5 (bb) and 2:8 (cc)

Results of the batch tests - HRT 15 days

Methane yield and VS reduction (VSR)

Reactor No.	HRT (d)	FW:FSS	1 st batch		2 nd batch		3 rd batch		4 th batch		5 th batch	
			CH ₄ (ml)	VSR	CH ₄ (ml)	VSR	CH ₄ (ml)	VSR	CH ₄ (ml)	VSR	CH ₄ (ml)	VSR
TP00-15	15	0:10	584	35%	515	36%	563	32%	537	33%	548	34%
TPaa-15	15	8:2	91	63%	235	51%	105	65%	131	61%	131	57%

- Co-digestion had positive impact on the VSR, yet lower methane yields was observed in those co-digestion reactors.
- No significant improvement VSR at HRT of 15 days compared with HRT of 10 days.

SWHaa-15	15	8:2	66	63%	107	57%	101	60%	176	58%	113	57%
SWHbb-15	15	5:5	91	50%	208	56%	123	62%	143	55%	111	50%
SWHcc-15	15	2:8	300	53%	226	57%	252	66%	271	53%	250	52%

Note: ratios of FSS: FW at 10:0 (00), 8:2 (aa), 5:5 (bb) and 2:8 (cc)

Results of the batch tests - TOC

TOC concentrations in the batch reactors

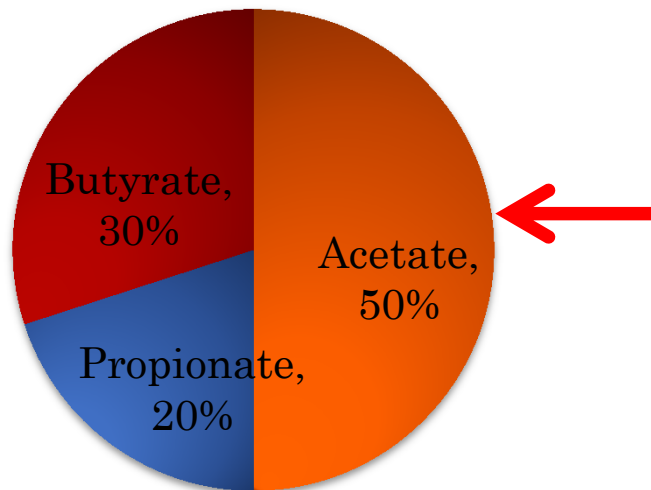
HRT 10 d	TOC (mg/l)				
	1 st batch	2 nd batch	3 rd batch	4 th batch	5 th batch
TP00-10	300	180	210	165	330
TPaa-10	3050	5010	7740	8850	8970
TPbb-10	2100	4980	6150	6720	6870
TPcc-10	200	2610	2700	1830	2310
SWH00-10	200	480	780	1080	1230
SWHaa-10	3100	7170	8610	9300	11730
SWHbb-10	2250	5190	6750	7050	6530

- Co-digestion resulted in higher TOC in liquid.
- It was the same for both HRT of 15 days and HRT of 10 days.
- Food waste was digested but not converted into methane yet.

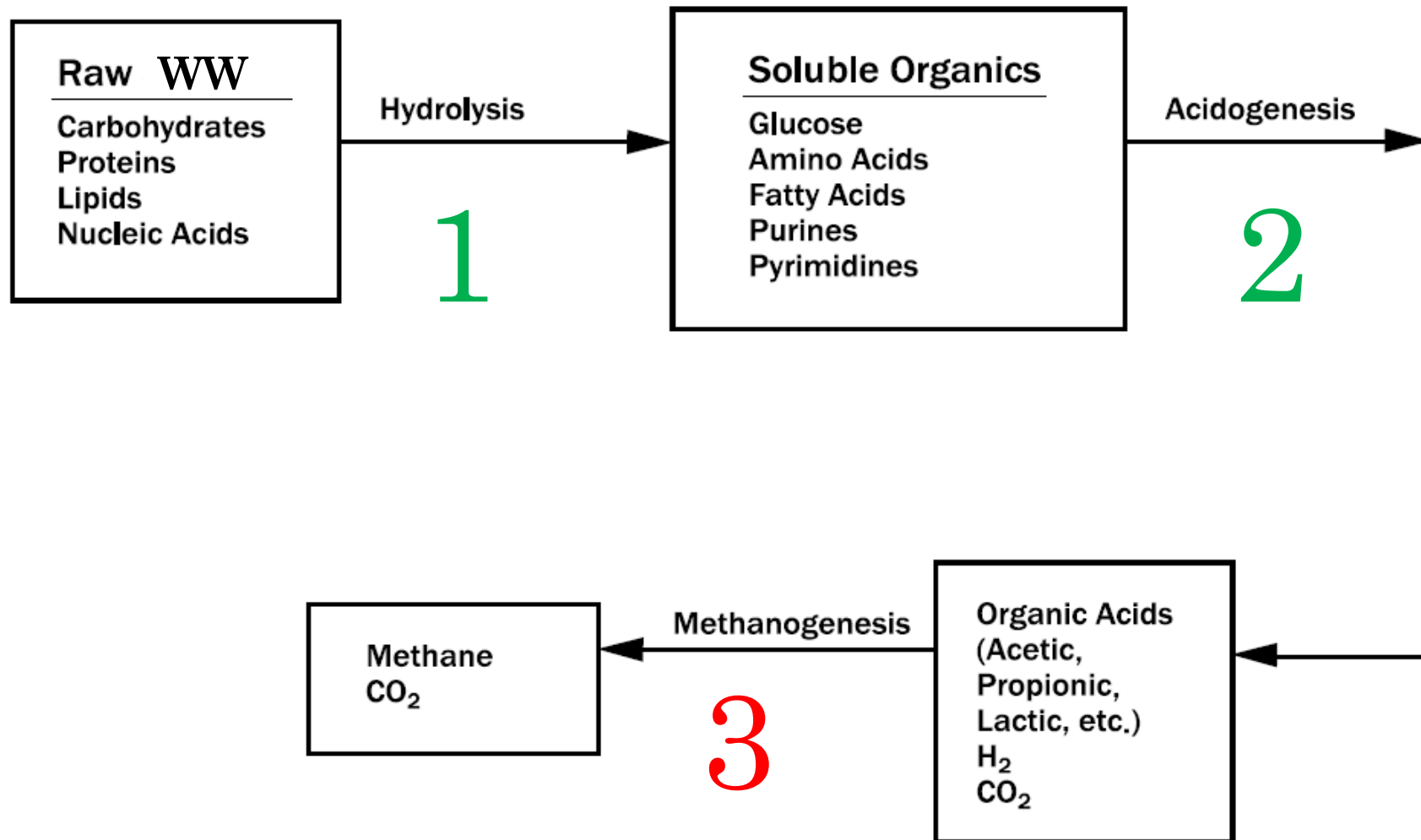
TPaa-15	3420	6180	8070	8640	8850
TPbb-15	2850	3330	5460	6480	4530
TPcc-15	140	1200	1860	2280	2160
SWH00-15	120	330	720	1830	600
SWHaa-15	3150	6690	8730	9210	9690
SWHbb-15	5040	5520	7440	7410	7380
SWHcc-15	180	1200	2070	3090	3150

Results of the batch tests – VFAs as TOC

- VFAs (volatile fatty acids) were the **major fermentation by-products** in the liquid phase, accounting **98%-99% of the total dissolved organics**.
- Significant Acetate accumulation in the co-digestion reactors, where **acetate** accounts for **~50%** in the total, and the **butyrate** and **propionate** account around **30%** and **20%**, respectively.



Proportion of VFAs in the liquid phase of co-digestion reactors



Microbial reactions in anaerobic treatment

Analysis on the results of the batch test

Possible reasons for the insufficient methane production in co-digestion batch reactors

- **Sludge feeding amount and frequency:**

The **feeding frequency** is a little bit too **low** while the corresponding amount of refreshment **feed** (mixture of food waste and sewage sludge) is relatively **too high (60%)** for each batch, which may cause significant pH drop at each feeding. (*The reactor eats too much for each time.*)

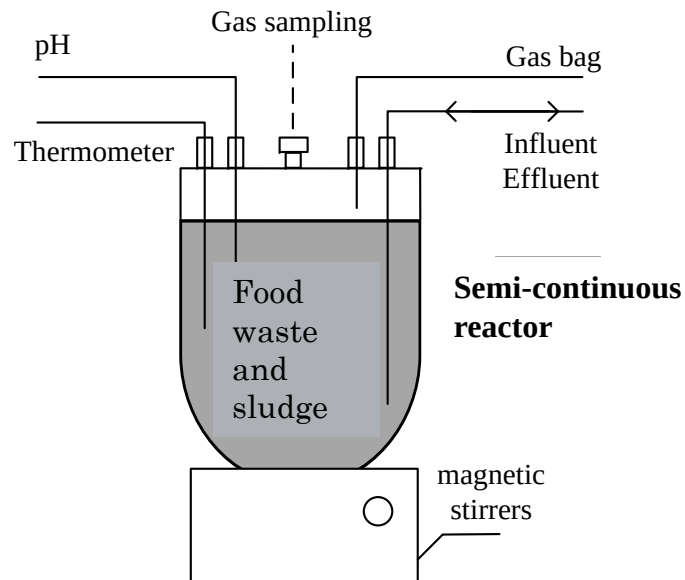
- **HRT:**

HRT of 10 days and 15 days might be **a little bit short** to build up methanogens populations. (*Not well digested.*)

- **pH control:**

No effective pH control (no pH automatic control device) in batch reactors. Especially in the first 12 hours of each batch, **pH dropped to as low as 4.5**. (*Too much sugar/carbohydrate.*)

Approaches in the semi-continuous reactor

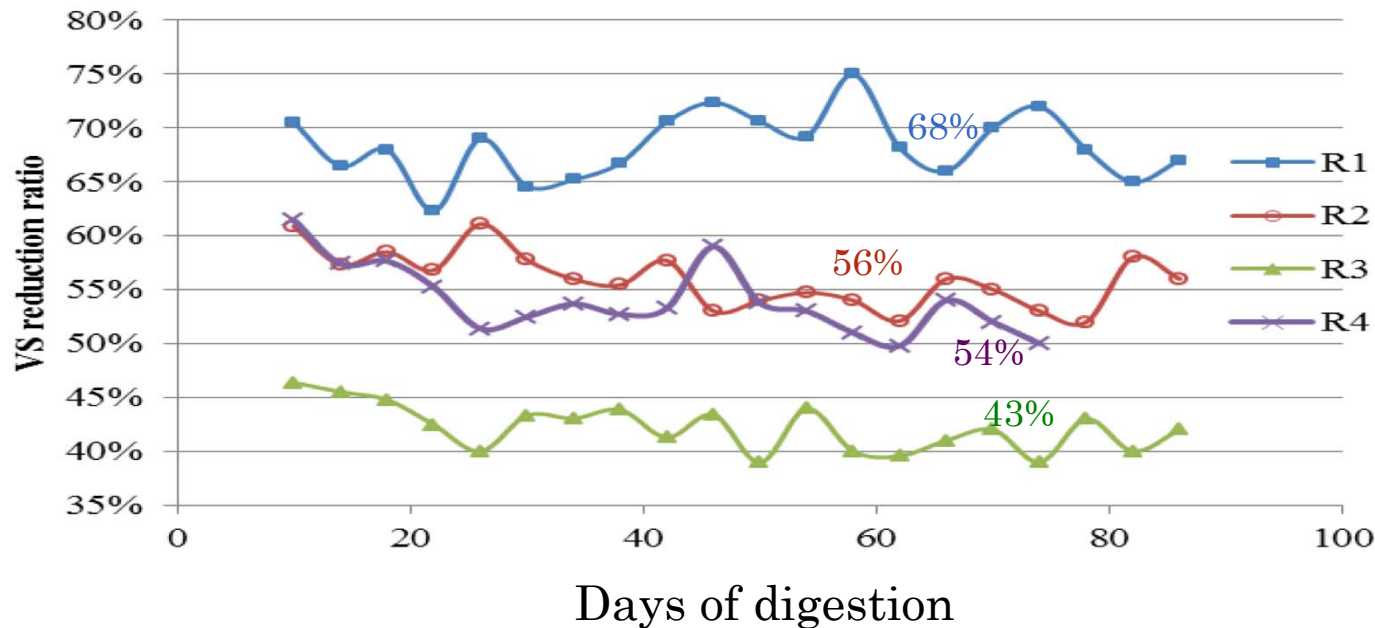


Only Tai Po FSS was tested in the semi-continuous reactor.

- o **Longer HRT of 25 days** (*enough digestion time*) was investigated to compare with an HRT of 15 days.
- o Three FW/FSS of **5:5, 2:8 and 0:10** were investigated, plus the reference control. (*delete the one of higher food waste to sludge ratio 8:2*)
- o The reactor was **fed every other day** in a percent amount of 8% (HRT 25d) and 13% (HRT 15d), respectively, for reactors operated at HRT of 25 days and 15 days. (*eat more frequently, but less for each time, thus less shock of organic load*)
- o **pH** was **controlled automatically** in the range of **6.8-7.5** (*good pH control for methanogenesis*)

Results of semi-continuous reactors (VSR)

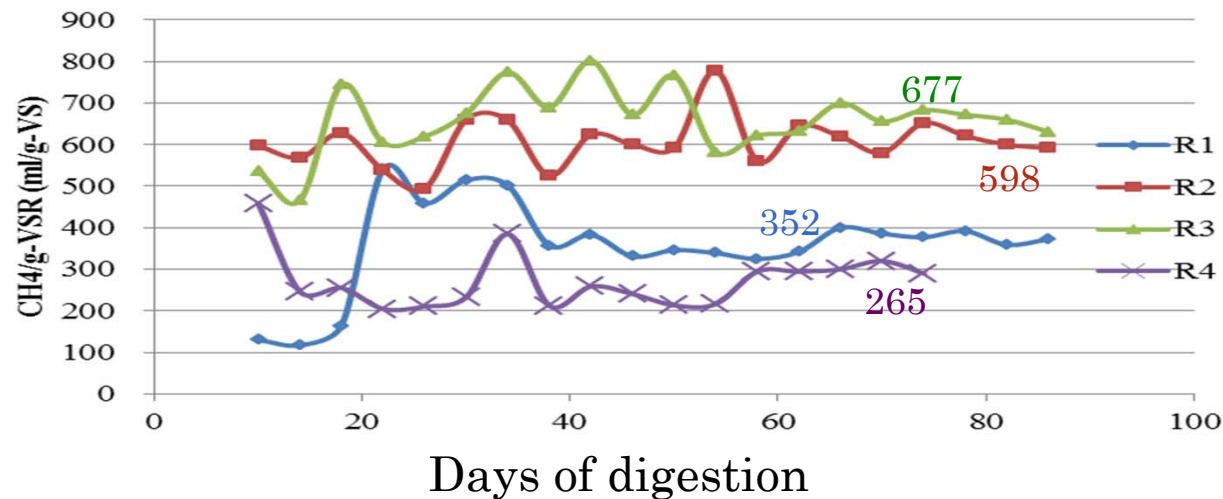
HRT 25d R1: FW/FSS=5:5; R2: FW/FSS=2:8; R3: FW/FSS=0:10;
HRT 15d R4: FW/FSS=2:8



- ✧ Consistent with the VSR results obtained in batch tests, a higher FW/FSS ratio corresponded with a higher VS reduction.
- ✧ HRTs (15d vs 25d) did not show significant impacts on VSR.

Results of semi-continuous reactors (methane production)

HRT 25d R1: FW/FSS=5:5; R2: FW/FSS=2:8; R3: FW/FSS=0:10;
HRT 15d R4: FW/FSS=2:8



- ✧ Methane yield (ml CH₄ per g VS_{destroyed}) of co-digestion at FW/FSS=2:8 was comparable to that in the sludge digester.
- ✧ The highest methane production was obtained at FW/FSS=2:8, considering both methane yield and VS reduction amount.

Table 4

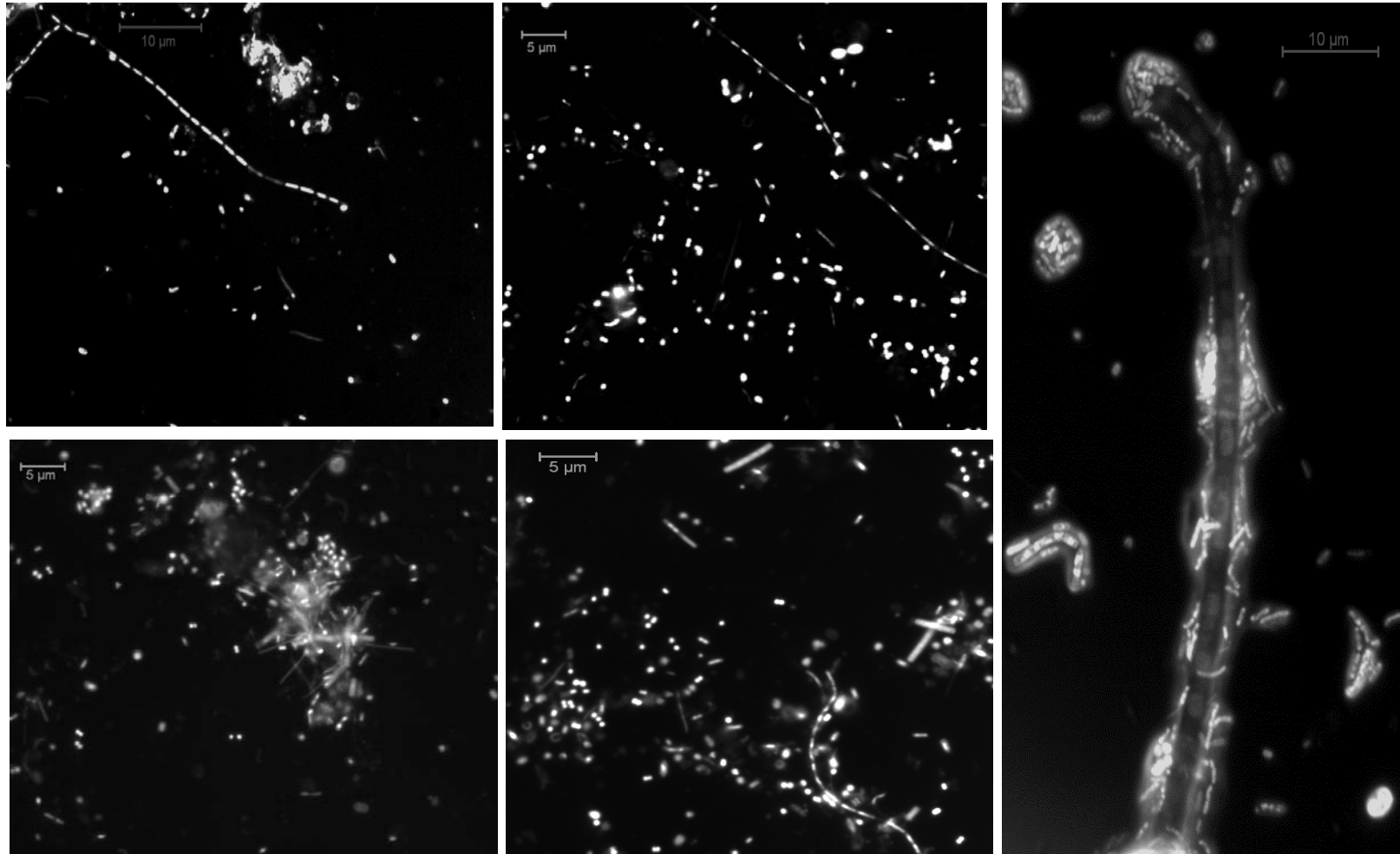
Comparison of CH₄ yields during the mesophilic (~35 °C) digestion of sewage sludge, food waste and their mixture.

Substrate	CH ₄ yield (lCH ₄ /gVS _{deg})	References
Sewage sludge	0.116	(Kim et al., 2003)
Sewage sludge (50%VS) + Food waste (50%VS)	0.215	(Kim et al., 2003)
Sewage sludge	0.318	(Sosnowski et al., 2008)
Food waste	0.234	(Sosnowski et al., 2008)
Sewage sludge (75%DS) + Food waste (25%DS)	0.439	(Sosnowski et al., 2008)
Sewage sludge	0.269	(la Cour Jansen et al., 2004)
Food waste	0.395	(la Cour Jansen et al., 2004)
Sewage sludge (80%VS) + Food waste (20%VS)	0.326	(la Cour Jansen et al., 2004)
WAS (90%VS) + Food waste (10%VS)	0.186	(Heo et al., 2004)
WAS (50%VS) + Food waste (50%VS)	0.321	(Heo et al., 2004)
WAS (10%VS) + Food waste (90%VS)	0.346	(Heo et al., 2004)

Ratio (FW/FSS) = 1:3

WAS: waste activated sludge. Iacovidou E et al., 2012. Food waste co-digestion with sewage sludge - Realizing its potential in the UK. *Journal of Environmental Management*. 112, 267-274

Morphology of microorganisms in reactors under microscope



We may observe the shapes and count numbers of microorganisms under microscope. **But** it is difficult to know their names and functions.

Image source: [Synbiota/Twitter.](#)

An observation about the history of computing hardware: the price of dense integrated circuit halve every 24 months.

Moore's law

Price for one human genome (3 Gb)

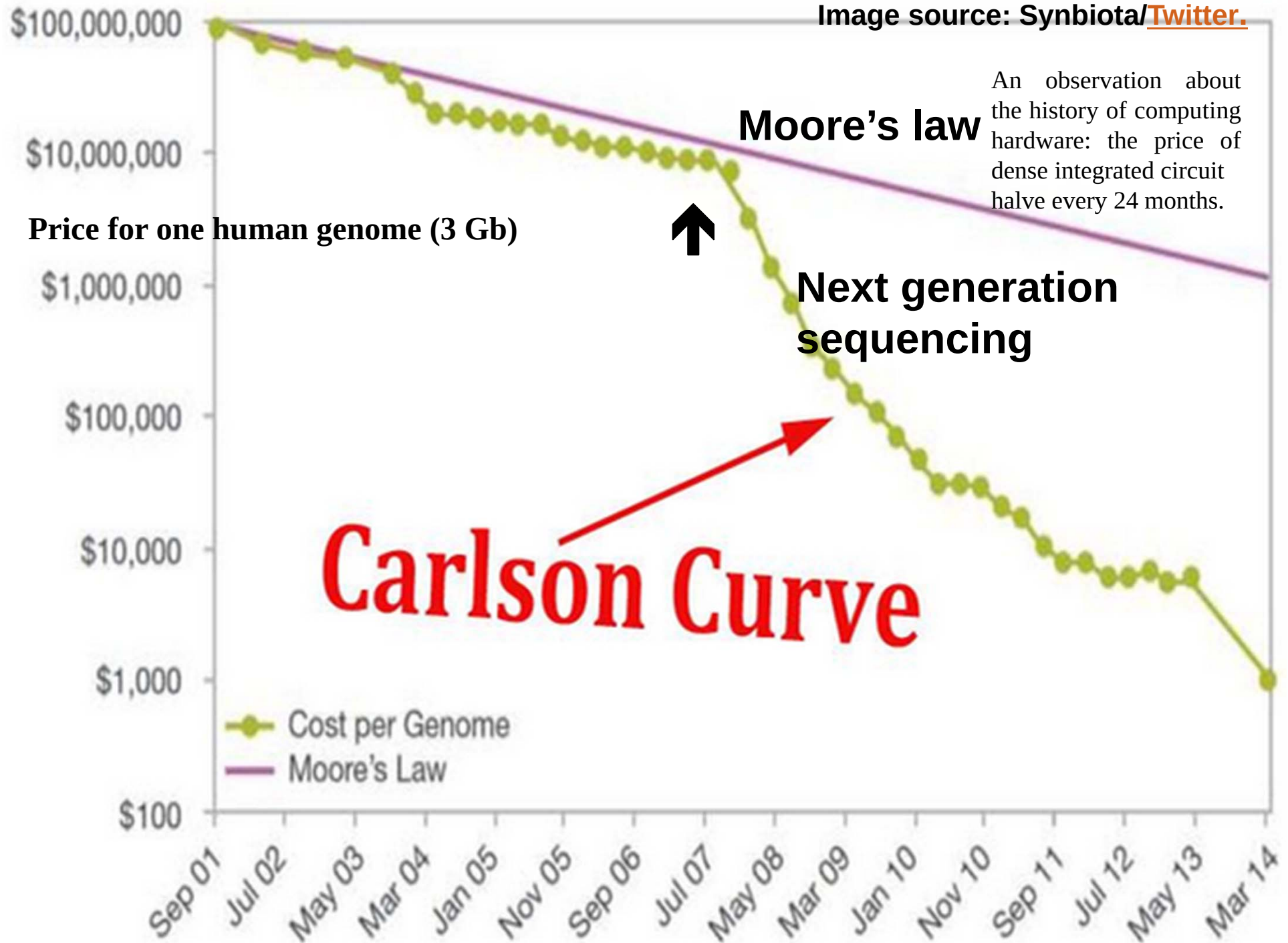


Next generation sequencing

Carlson Curve

—●— Cost per Genome
— Moore's Law

Sep 01 Jul 02 May 03 Mar 04 Jan 05 Nov 05 Sep 06 Jul 07 May 08 Mar 09 Jan 10 Nov 10 Sep 11 Jul 12 May 13 Mar 14



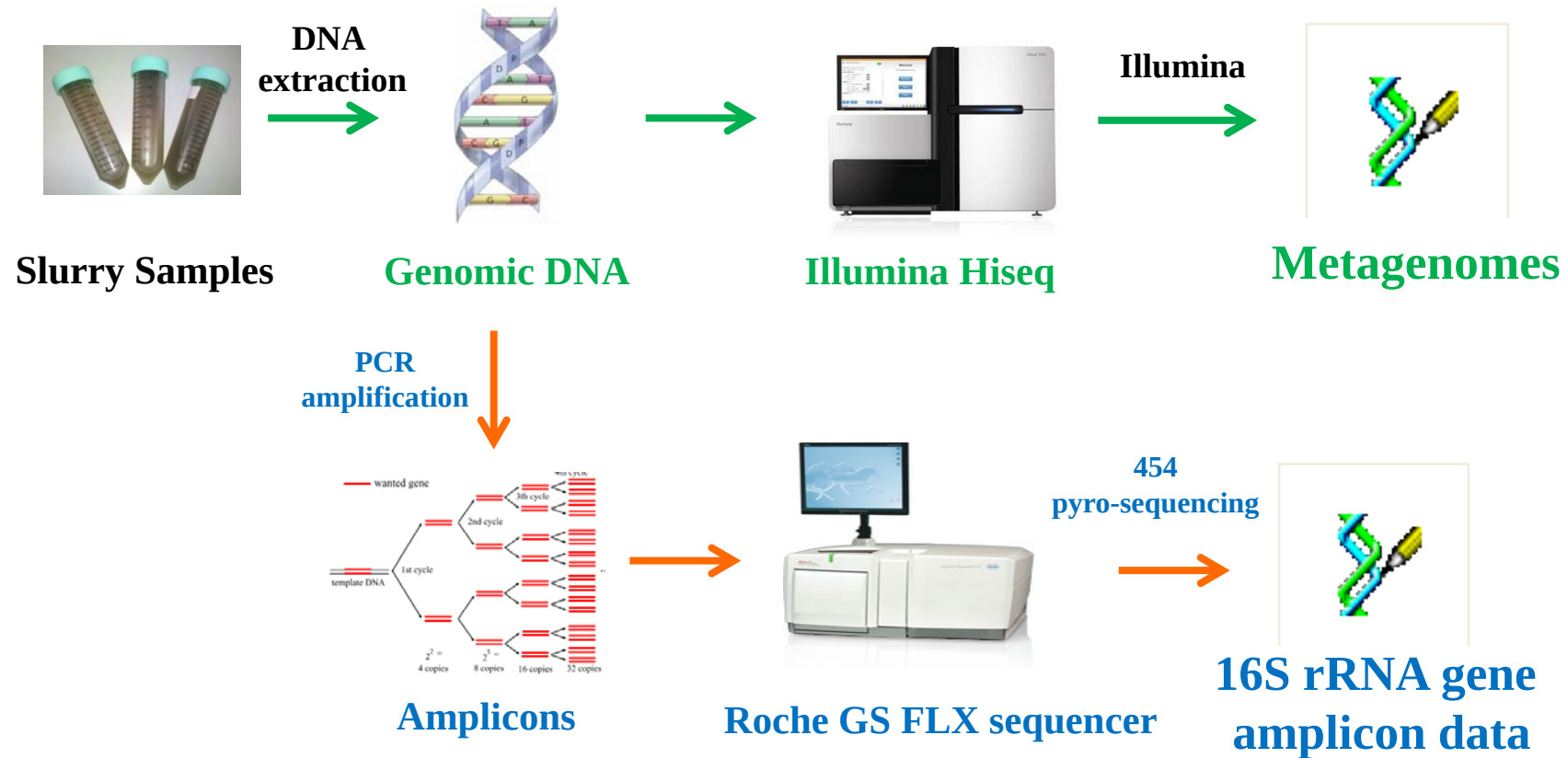
Environmental Bioinformatics

A “new frontier” in Environmental Engineering

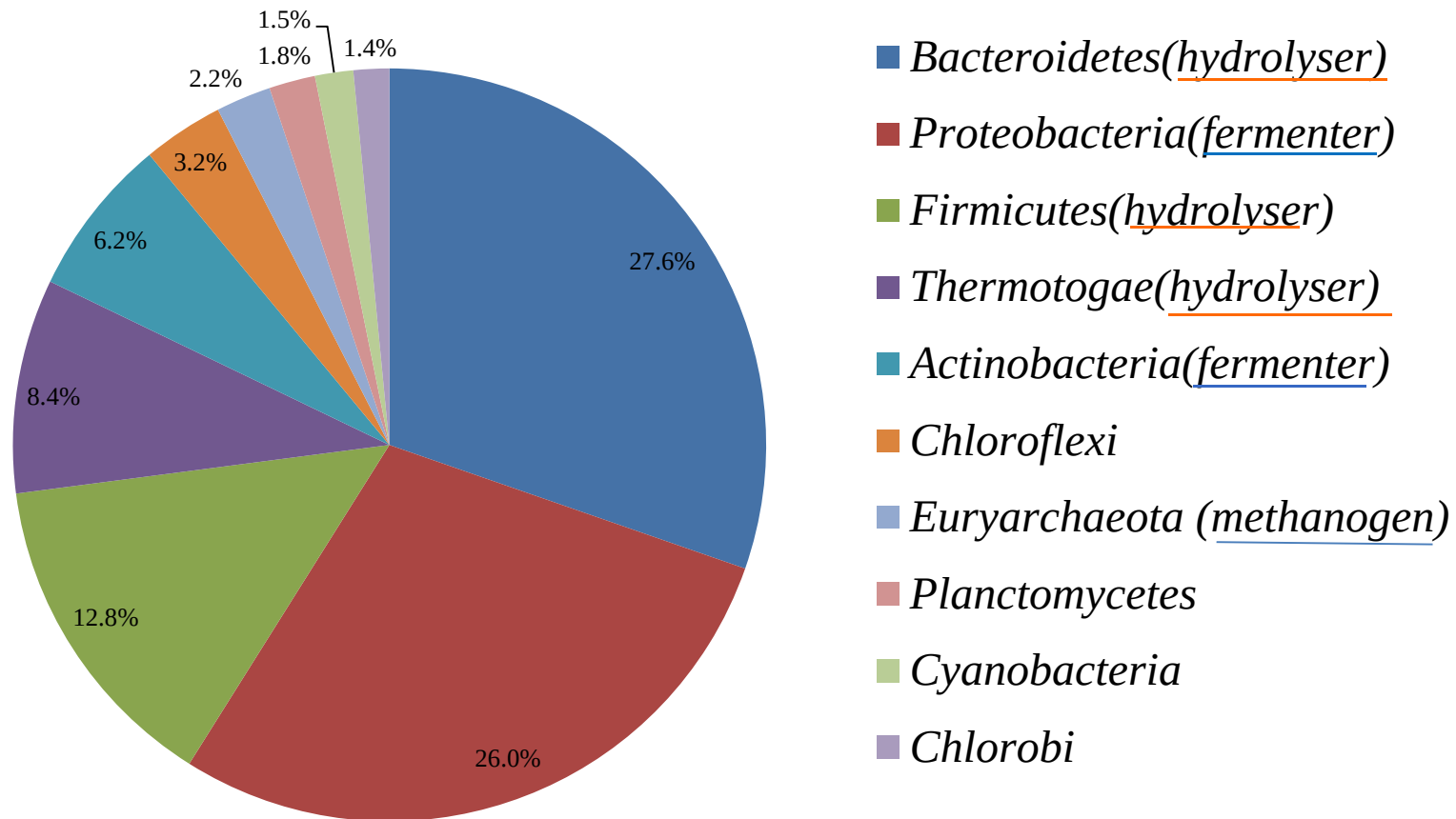
Bioinformatics : *translation* (from the different combinations of A, T, G and C to some biological terms, such as names of bacteria species and names of genes/enzymes) of **big data**, based on *databases* (like “*dictionaries*”).

Bioinformatics : another kind of the “*microscope*” to study microorganisms in wastewater reactors. It tells us the names and functions of different microbial populations.

Next generation sequencing for microbial analysis

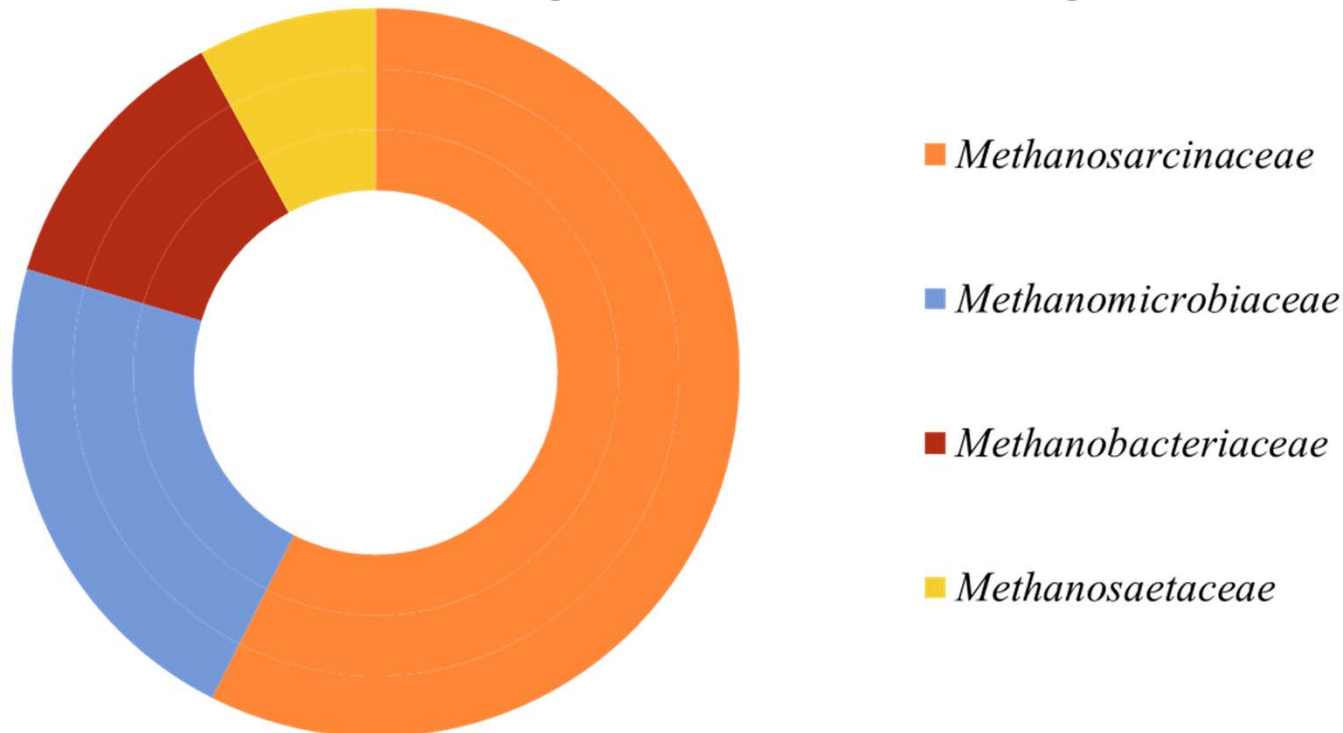


Classification of microorganisms at phylum level



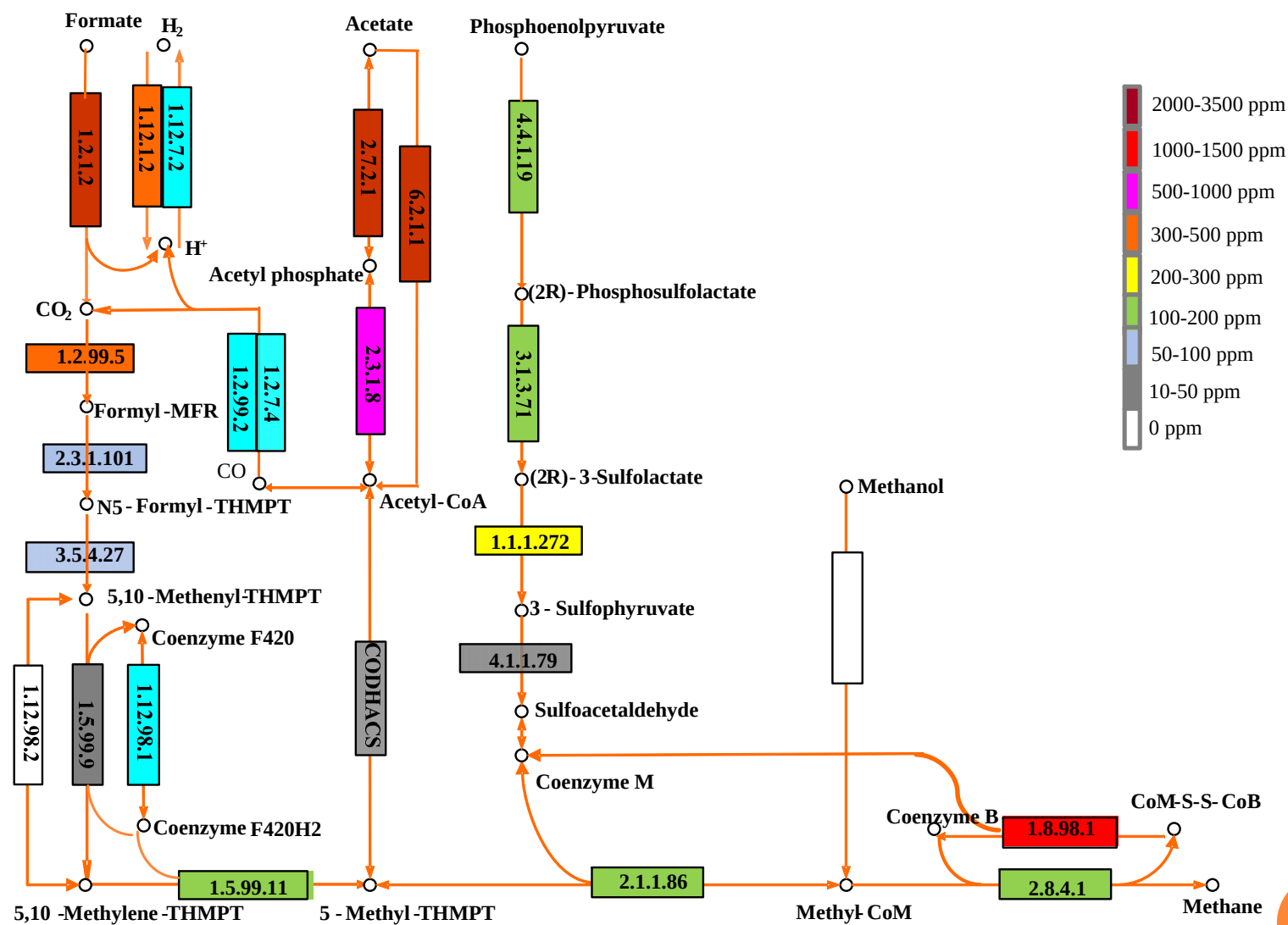
- *Bacteria* accounts for 96.1%, *Archaea* 2.6%, plus a minor part of unknown sequences.
- The top six phyla: *Bacteroidetes*, *Proteobacteria*, *Firmicutes*, *Thermotogae*, *Actinobacteria*, and *Chloroflexi*, are general hydrolyzers and/or fermenters (acidogens).

Diversity of methanogens in the co-digestion reactor



- Both the hydrogenotrophic methanogens and acetoclastic methanogens were found in the reactors.
- *Methanosarcinaceae*, the methanogen growing well under higher acetate concentrations, was the most abundant methanogens identified, different from methanogens in digesters of sewage sludge.

Pathways of the methane production



Take-home messages

Co-digestion is one of the solutions to treat food waste.

Reactor operation and performance :

- ✓ Positive impact of co-digestion on VSR : the highest VSR of 68% was observed in the semi-continuous reactor at FW/FSS = 5:5.
- ✓ FW/FSS = 2:8 was the most appropriate ratio for co-digestion, considering both VSR (56%) and methanogen yield ($0.6 \text{ m}^3 \text{ CH}_4/\text{kg-VS}_{\text{destroyed}}$).
- ✓ A longer HRT of 25 days improved methane yield by >2 times than that at HRT of 15 days.

Microbial analysis :

- ✓ Major hydrolysers : *Bacteroidetes*, *Firmicutes*, and *Thermotogae*
- ✓ Major fermenters: *Proteobacteria* and *Actinobacteria*
- ✓ Major methanogens: *Methanosarcinaceae*

Future studies

- Scale up in larger reactor
- Effect of the mixing methods
- Longer HRT
- Higher food waste to sludge ratio
- The compositions of the food waste
-
-

Thank you



Your comments are welcome !