

Chapter 7: Odour Treatment



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Should we care about odour contamination in WWTPs?



Noticias de Guipuzcoa Residents from Loiola WWTP demand their **Definitive Closure** 03-10-2006

Vecinos de los barrios de Loiola, Txomin Enea, Martutene, Zorroaga e Intxaurren han exigido la "paralización total" de la actividad de la Estación de Depuradora de Aguas Residuales (EDAR) de Loiola hasta "que se adopten todas las correcciones necesarias para que no afecte a la salud de las personas y no altere en absoluto la calidad del aire".

EL MUNDO Residents in Getafe start **Demonstrations** against malodours

GETAFE.- El barrio de Perales del Río, de la localidad de Getafe, se ha convertido en el «triángulo de la porquería» de la región madrileña. Su **cercanía a cuatro depuradoras**, la incineradora de Valdemingómez y secaderos de lodos han convertido esta populosa barriada en una **zona prácticamente irrespirable.**

EL PAIS 20 residents lock themselves in Vigo WWTP 10/11/2007

...Los vecinos exigen que el Ayuntamiento de Vigo adopte una **Solution for the malodour problem** que tienen que soportar. Dieciséis vecinos tuvieron que ser realojados en hoteles a causa de una avería del gestor de la planta, la enésima de estas instalaciones.

Definitely.....



EL PAIS

A FILTER THAT POLLUTES El Puerto - 22/04/2002

Tras su entrada en funcionamiento, en 1994, llegaron las primeras señales de alerta por **problems derived from malodours**. Aún hoy éste es **one the identity signs of the facility.....**

EL MUNDO

The New WWTPs will increase Malodours in San Gabriel Benalúa

El estudio ambiental de la planta que dará servicio a Rabasa, el Pau 1 y San Vicente advierte sobre vertidos que **generate malodours and social complaints.** La nueva depuradora de l'Alacantí Sur que se prevé construir en Fontcaler contará

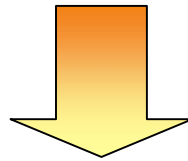
ABC

Canal de Castilla promises to Remove Malodours from Móstoles WWTPs MÓSTOLES. 11-1-2002

La reunión, a la que acudieron además varios representantes vecinales y la concejal de Medio Ambiente de la localidad, Ángela Álvarez, sirvió para que los afectados trasladasen a los responsables del Canal su **annoyance due to malodours** que, en su opinión produce la depuradora de El Soto.

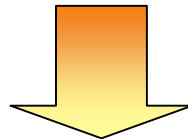
Odour Contamination

Gaseous emissions have traditionally received less attention than solid or liquid ones



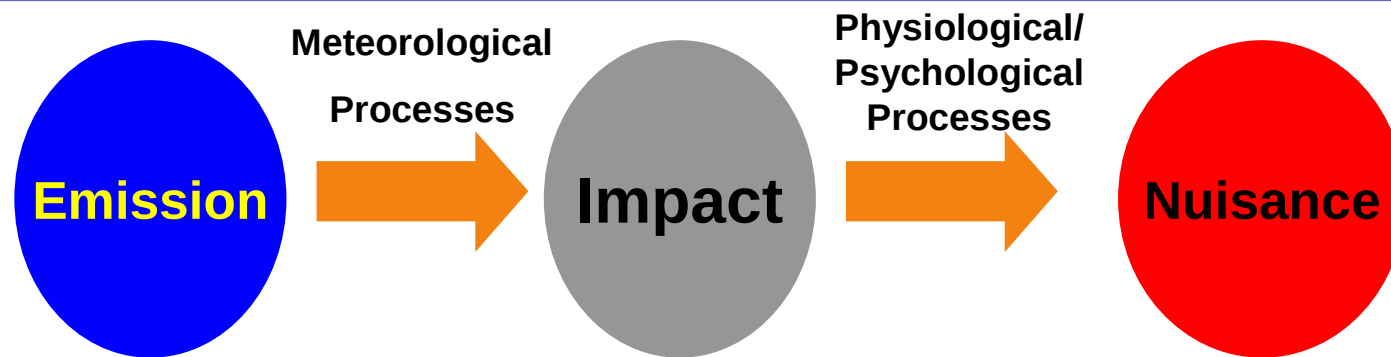
Lower Risk for human health and natural ecosystems

According to the WHO: *“Health is a state of complete physical, mental and social well-being and not merely the absence of disease”*



Odour Pollution affects human health indirectly and negatively

Odour Contamination



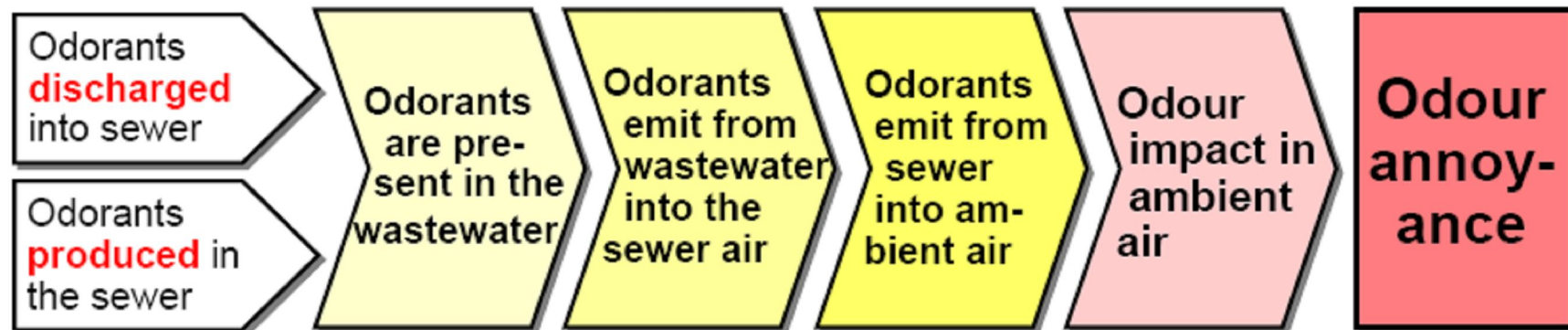
The main factors responsible for this process are rather complex:

- ☐ ODOUR CHARACTERISTICS (Intensity, hedonic tone, type of odour, concentration, annoyance potential)
- ☐ TURBULENCE OR ATMOSPHERIC STABILITY (emission dilution)
- ☐ DEGREE OF EXPOSURE (duration, frequency, period of the day/week/year)
- ☐ RECEPTOR CHARACTERISTICS (Rural vs Urban areas, history of exposure, association with health risk)

Odour Contamination in WWTPs

- Origin of odour nuisance in WWTPs: Psychological Interpretation
- Malodours are associated with organic matter decomposition

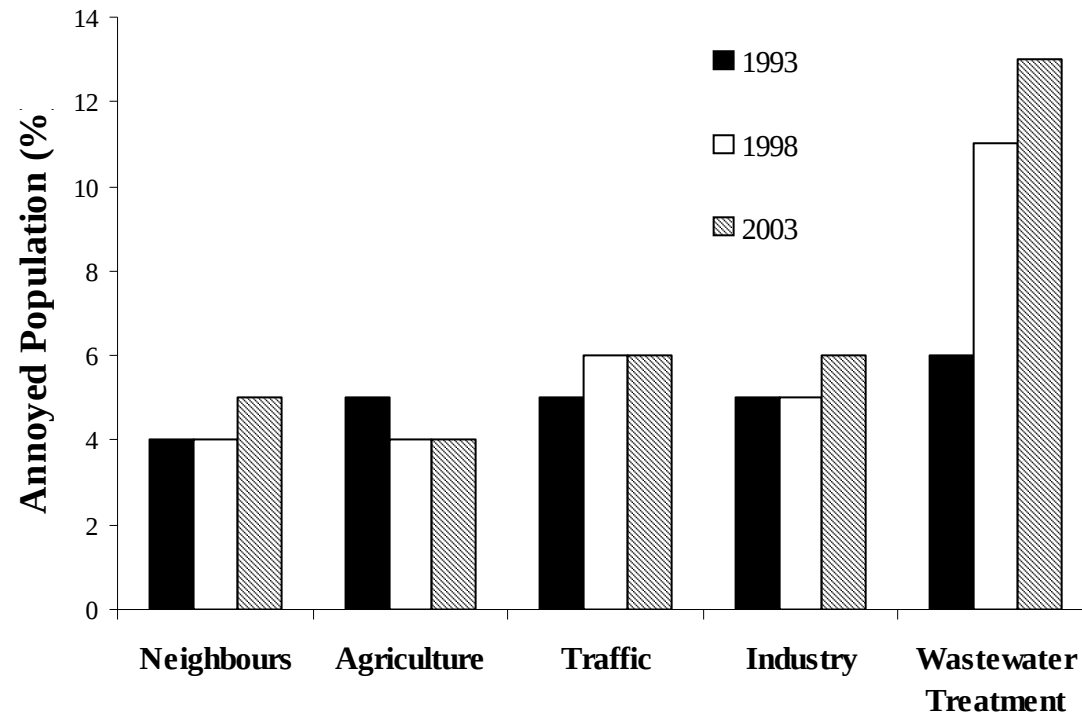
Example: odour annoyance generation from sewers



Improvement possibilities

Odour Contamination in WWTPs

According to a recent survey with 2000 people interviewed in the Netherlands between 1993 & 2003, WWTPs were the most serious cause of nuisance

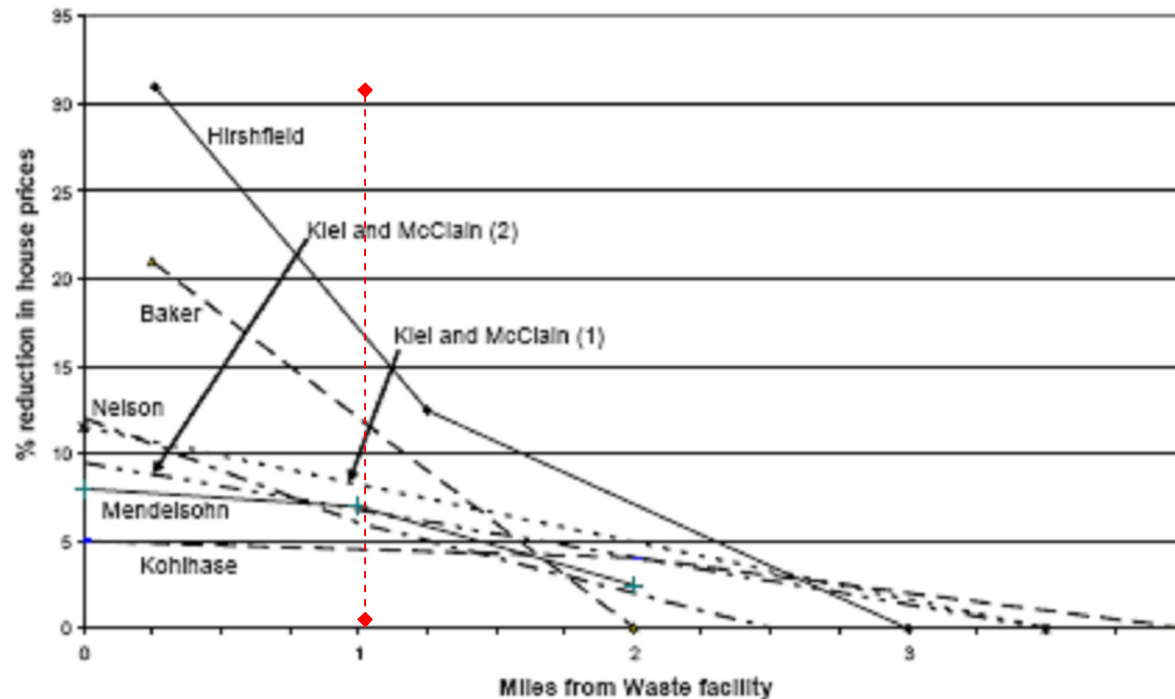


(Franssen et al 2004)

Odour Contamination in WWTPs

Effects of odour contamination in property value

Figure 4 Reduction in house prices around odour sources (redrawn from the study of Brisson and Pearce, 1992)

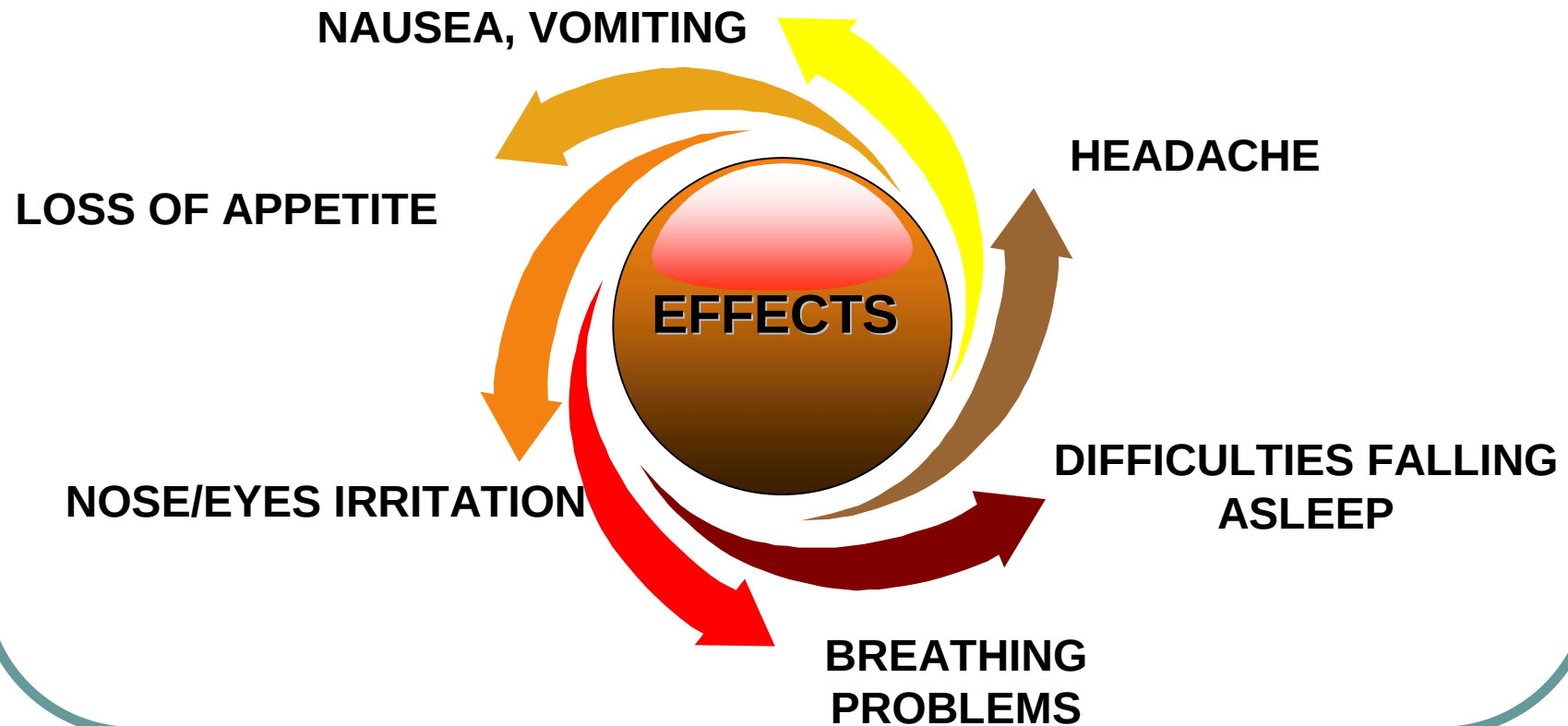


Reductions in house prices from 4 to 17 % within a 1-mile radius!!!

Which are the effects of odour contamination by WWTP emissions on humans?



“Health is a state of complete physical, mental and social well-being and not merely the absence of disease”



Why this sudden increase in the number of complaints ?

More than half the complaints received by public administrations worldwide are due to Malodours!!!!

**A MORE STRICT
ENVIRONMENTAL LEGISLATION**

**INCREASE IN THE NUMBER OF
RESIDENTIAL AREAS CLOSE TO WWTPs**

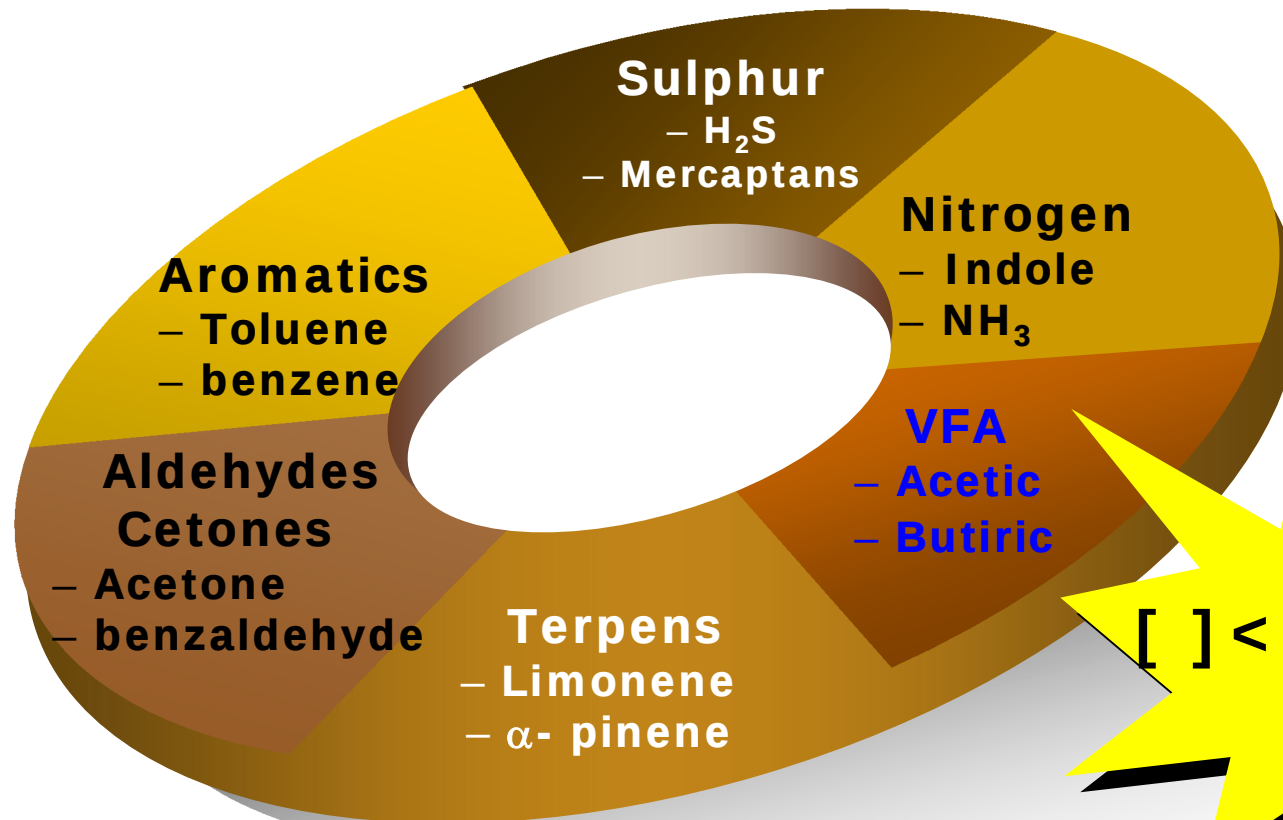


**HIGHER CONCERN OF PEOPLE
REGARDING THEIR RIGHTS**

**INCREASE IN PUBLIC
EXPECTATIONS OF PRIVATE
WATER COMPANY DUTIES**

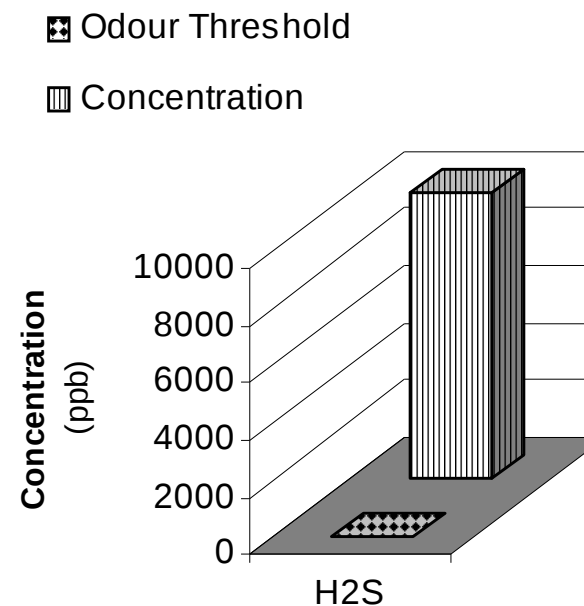
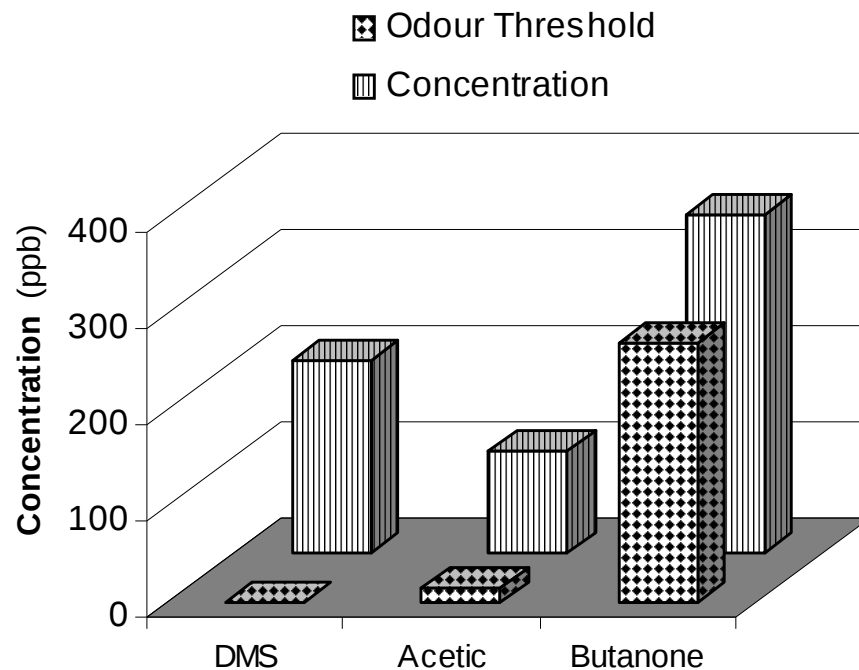
..SO..WHAT ARE THESE EMISSIONS COMPOSED OF?

COMPLEX MIXTURES AT CONCENTRATIONS **6-7 ORDERS OF MAGNITUDE LOWER** THAN THOSE FOUND IN WASTEWATER!!!



[] $< 200 \mu\text{g m}^{-3}$

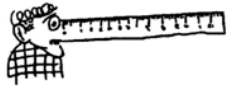
*..AND EVEN AT SUCH LOW CONCENTRATIONS,
DO THEY GENERATE ANNOYANCE?*



Odour Thresholds are still lower!!!!

...and how do we measure odours???

Sensorial Measurements

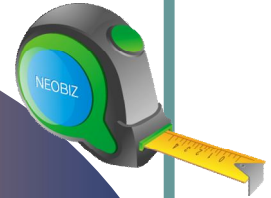


Response of the
olfactory system

Subjective and costly

Dynamic olfactometry

Analytical Measurements



Identification and
quantification of the chemical
composition

Reproducible and Objective

GC-MS/GC-FID/Jerome



Sensorial Measurements: Olfactometry

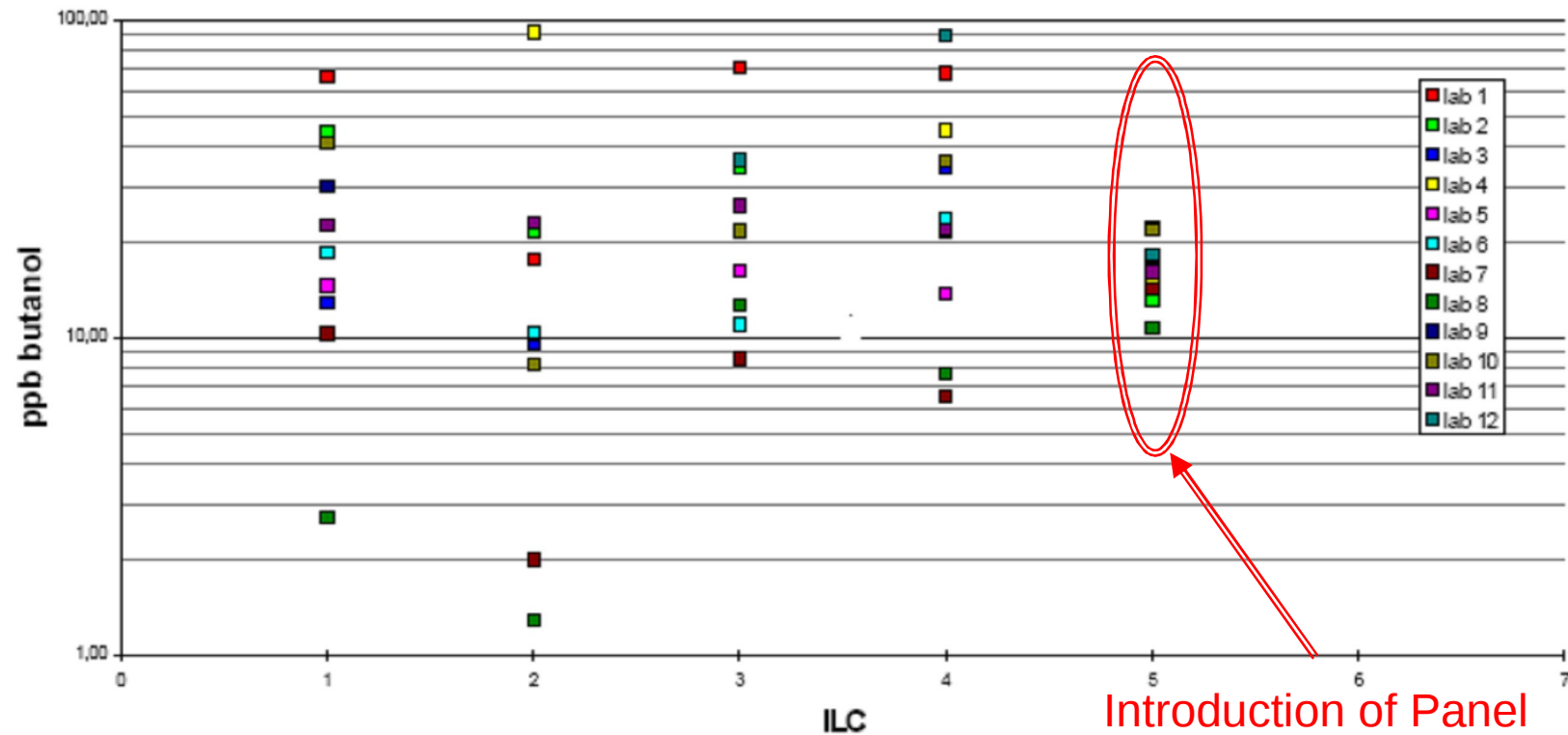
- Olfactometry: Measurement of the response of a panellist to a olfactory stimulus. The nose as detector.



- Olfactometry measurements must be: Objective and Reproducible
- Olfactometry is based on Odour Threshold Detection
- Odour Threshold constitutes the basis of olfactometry but varies with people: previous exposure, background odours, olfactory sensitivity.

Sensorial Measurements: Olfactometry

Average n-butanol thresholds for 12 labs in five consecutive Dutch Inter Lab Comparisons. Panel selection implemented for round 5.



Introduction of Panel
Member Selection in
Olfactometry

Sensorial Measurements: Olfactometry

ODOURNET: www.odournet.com

ECOMA GmbH: www.ecoma.de

ST. CROIX SENSORY INC: www.fivesenses.com

UNIVERSITY OF NEW SOUTH WALES (Australia): <http://www.cwwt.unsw.edu.au/>

ENVIRONODOUR: <http://www.environodour.com.au/>

Yes/No olfactometer



Forced-Choice olfactometry



Sensorial Measurements: Olfactometry

Odour Wheels: Qualitative Description of odorous samples

11 Odour Descriptors associated with a Chemical

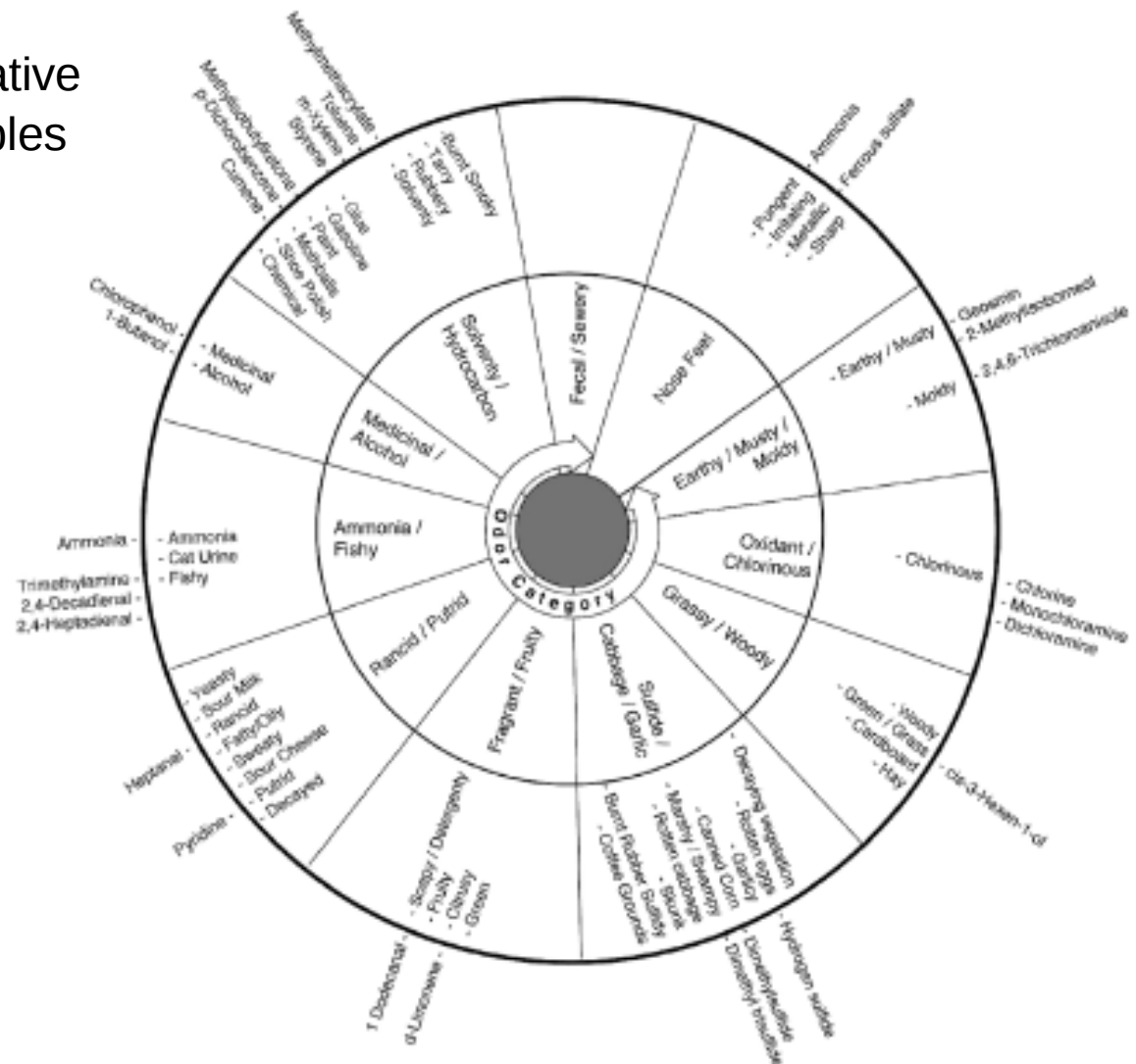


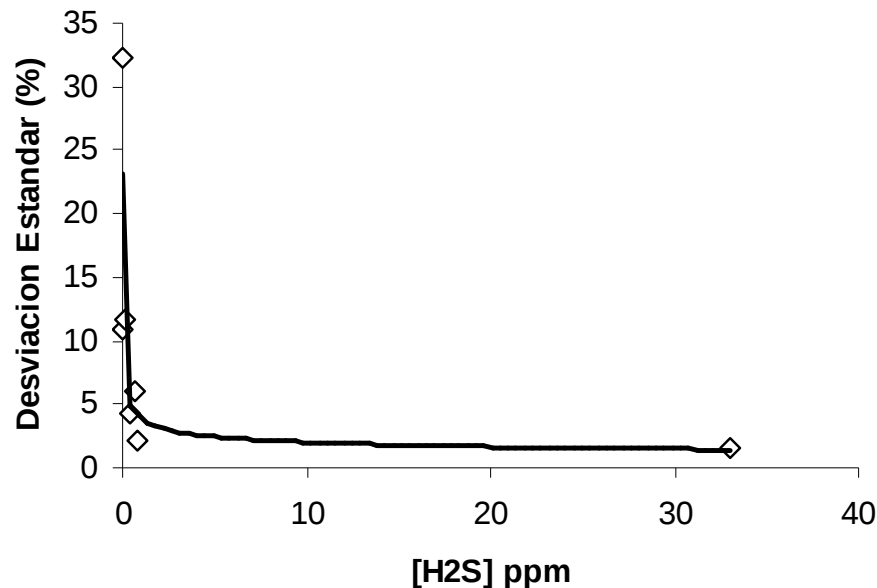
Figure 1 Wastewater odour wheel

Measuring odours: H₂S as surrogate

Most common method: Gold Film Resistance Detector. The change in resistance in the gold film is proportional to the H₂S concentration adsorbed

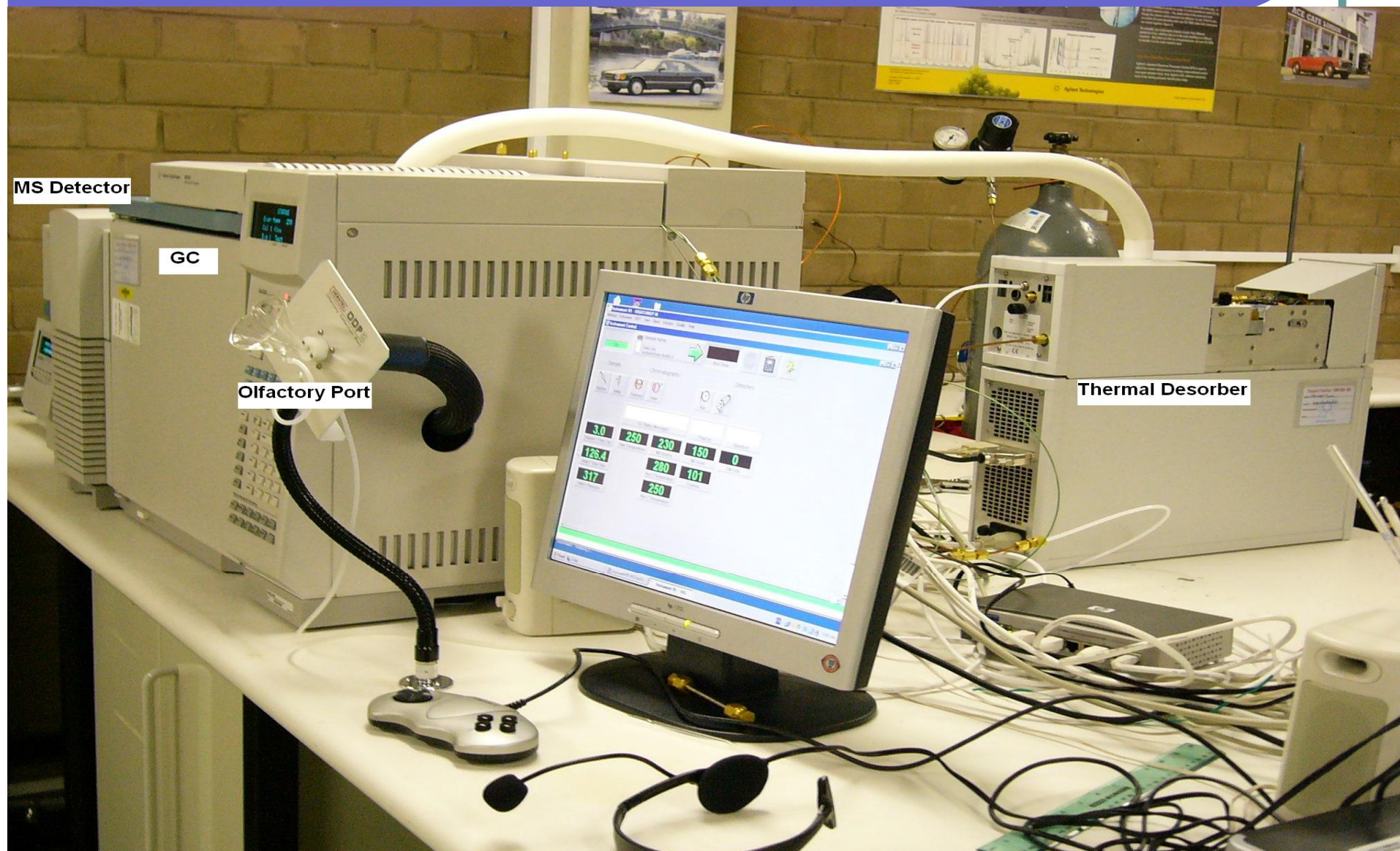
Commercially available: JEROME 631-X (Arizona Instruments, USA). Range 2 ppb - 50 ppm at reasonable precision and accuracy

www.azic.com



30 s per
reading!!

GC-MS Measurements



GC-MS Measurements



← Contaminants are trapped into an adsorbent material

Contaminants are then desorbed and analyzed by GC

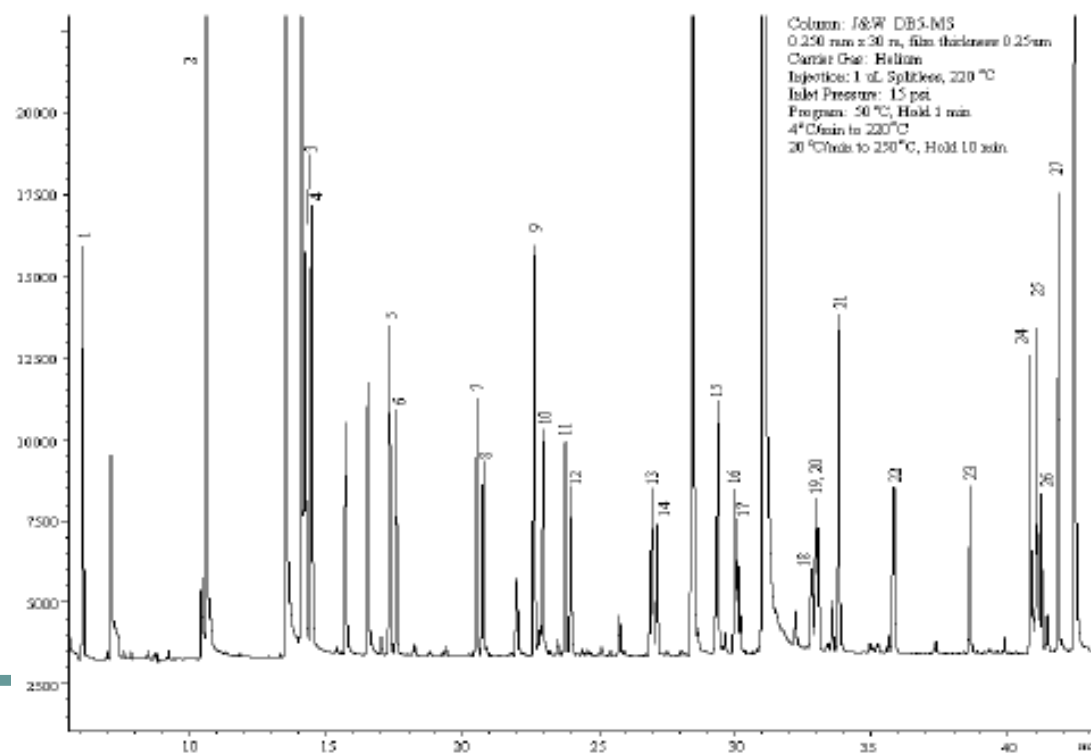
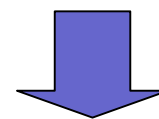


Figure 1

...How and where do these malodours originate??

Wastewater

Industrial and Domestic discharges

Hydrocarbons

Indole, NH_3

Anaerobic Decomposition of organic matter in Sewers

H_2S , VFA

WWTPs Byproducts of Biochemical Reactions

In the absence of O_2 & NO_3^-

– *Sulphate Reduction*

H_2S

– *Fermentation Processes*

VFA

Cetones

Sulphur Compounds

Chemical Reagents

Chemicals employed during Treatment

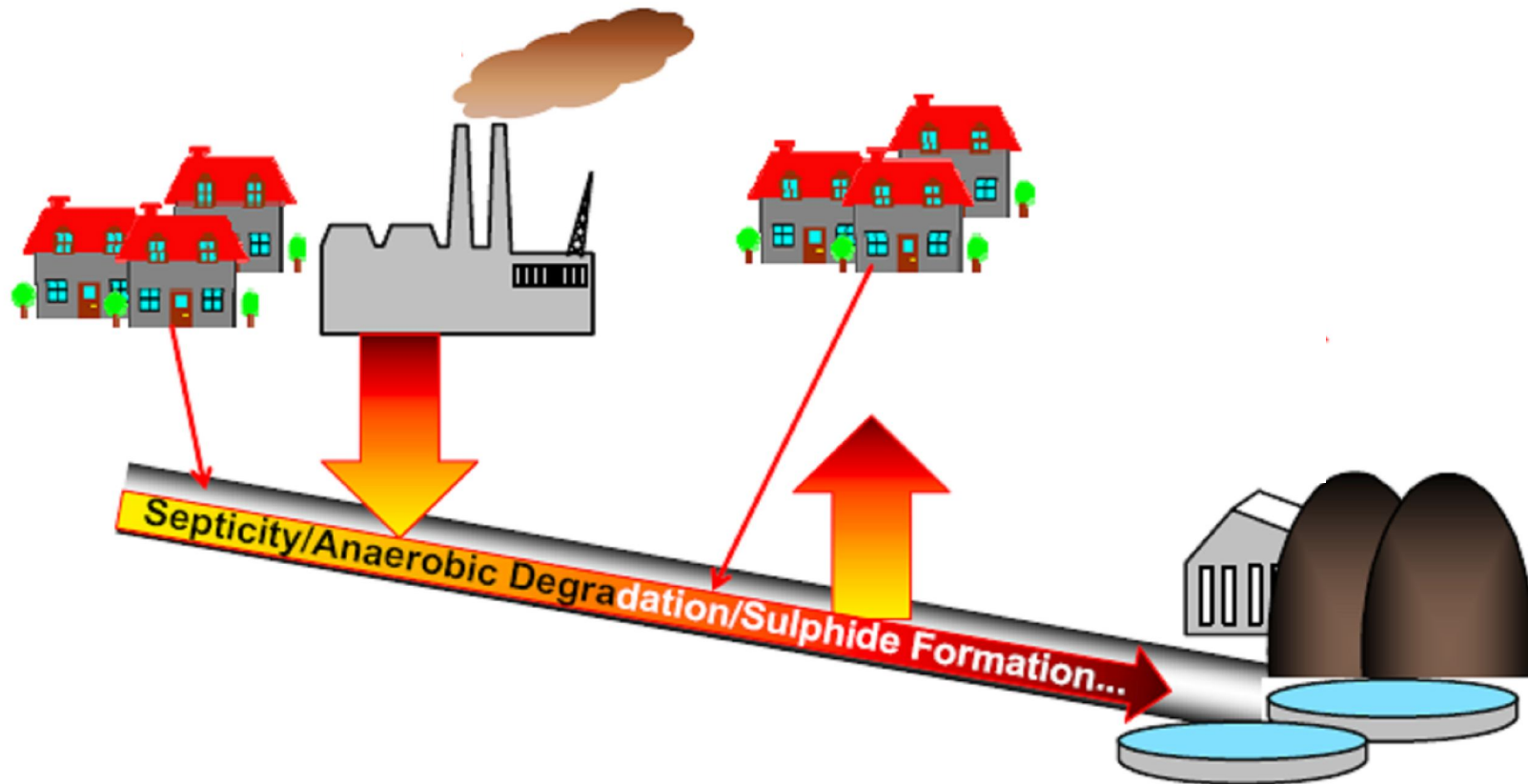
Hypochlorite

Ozone

Odour Formation in Sewers

- Sewers: Collection and Transport of domestic or industrial wastewater to WWTPs.
- Sewer Networks are Bioreactors where a high number of Chemical and Biochemical reactions occur.
- Odour Formation $f(\text{RE} - \text{DOX Conditions in the Network})$
 - **Aerobic Conditions**: ☺ - Low Risk of odour formation, of unhealthy conditions and of corrosion problems. ☹ - The consumption of easily biodegradable organic matter limits the efficiency of denitrification and Biological P removal processes.
 - **Anaerobic Conditions**: ☹ - Intense Odour Formation, Health and Corrosion Risks. Problems associated with the formation of H_2S

Odour Formation in Sewers



The Development of Anaerobic Conditions in Sewers is the main factor responsible for Odour Formation

Odour Formation in Sewers

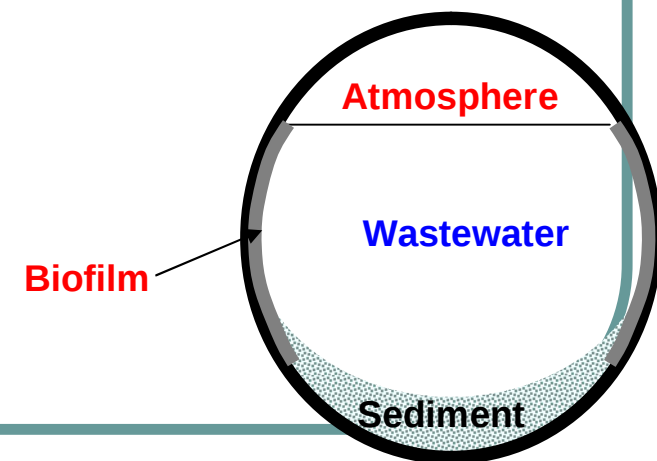
H₂S-mediated Odour Corrosion Problems



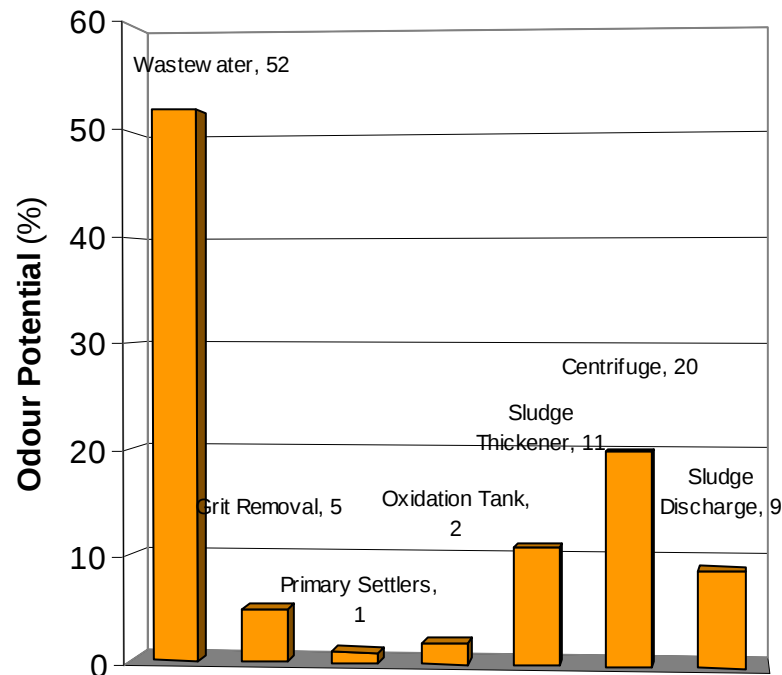
[H₂S] up to 300 ppm
LETHAL

The generation of malodours from WW in sewer networks occurs as a result of the interactions between:

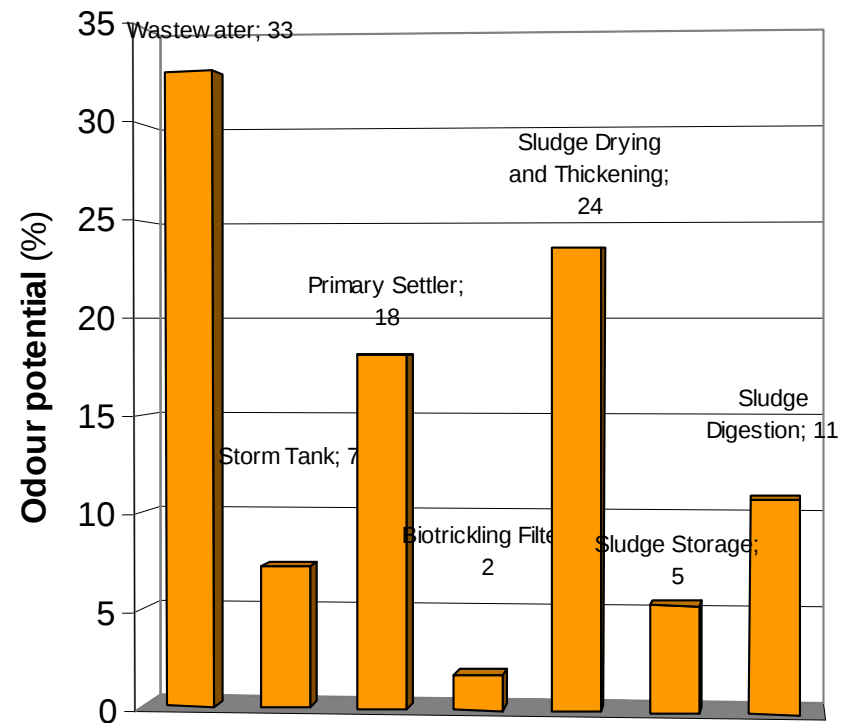
- Wastewater
- Biofilm attached to the sewer walls
- Sediments at the bottom of the pipelines
- Sewer Atmosphere.



Odour Sources in WWTPs



(Zarra et al. 2007)



(Vincent et al. 2001)

Odour Sources in WWTPs

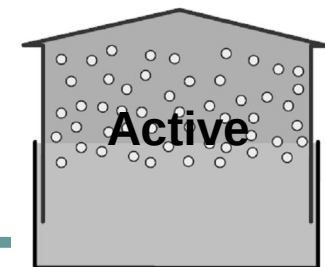
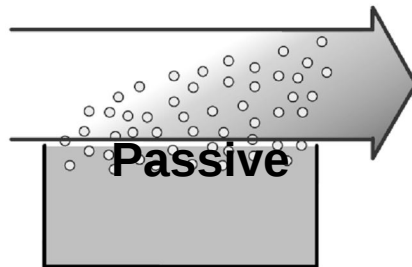
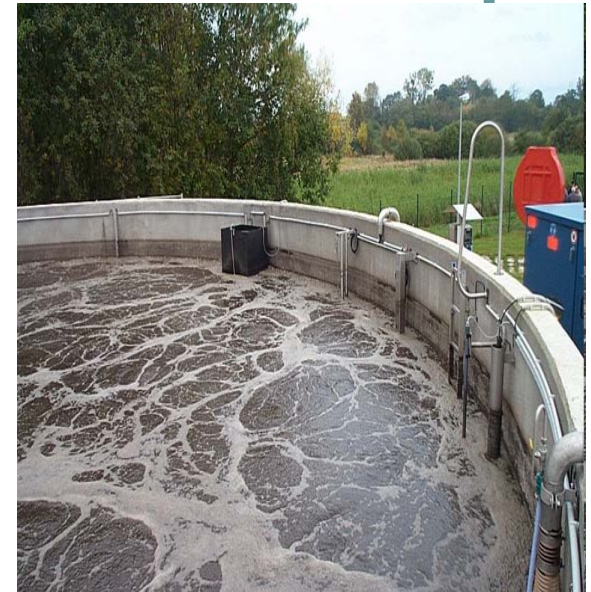
Primary Treatment



Sludge Thickener



Activated Sludge



Odour Sources in WWTPs

Type of Odour Sources

- Punctual: Locally restricted emissions e.g, Chimney, Bioscrubber
- Linear: Elongated sources such as receiving wastewater channels
- Superficial: Extensive emission areas such as primary settlers
- Mobile: Sources changing position. Vehicles transporting odorous residues.

Characterization of odorous emissions

- Odour Characteristics

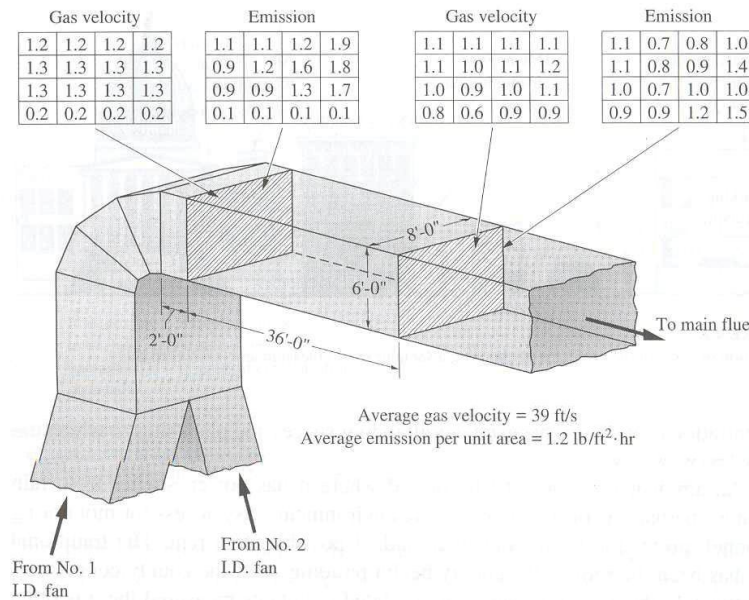
- Concentration
- Type of odour
- Intensity
- Hedonic Tone
- Annoyance potential

- Emission Flowrates

- Identification and Quantification of Odorants within the complex mixture (GC-MS, GC-FID, Jerome, etc.)

Odour Emission Characterization

Active Punctual Sources (Chimney)



The main problem in active sources is representative sampling

Active Superficial Sources (e.g. Biofilters)



Differential Sampling in which the sampled area must be 1 % of the Total Surface)

$$C_{average} = \frac{\sum VAc}{\sum VA} = \left[\frac{\sum Vc}{V} \right]_{\text{equal sections}}$$

Sampling Techniques

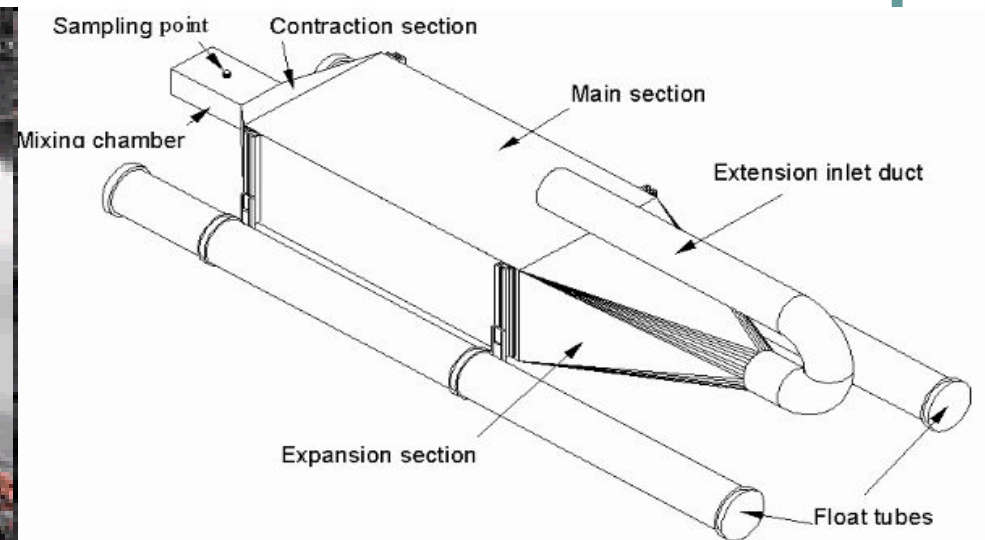
Superficial Source Sampling

- Superficial sources without external air flow, such as primary sedimentation tanks and sludge storage, require special sampling devices
- Two types of sampling devices:

Static Hoods



Wind Tunnels



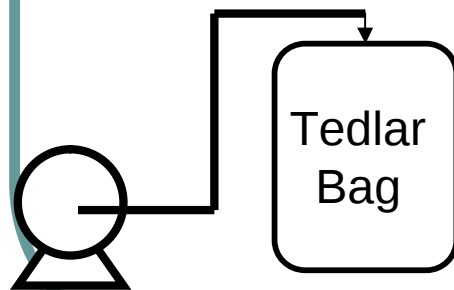
The surface is swept with odour-free air: 5-24 l/min (Hoods); 1800 l/min (Wind tunnels)

Sampling Techniques

- Collection in Tedlar Bags
- Bags filled using both direct and indirect methods

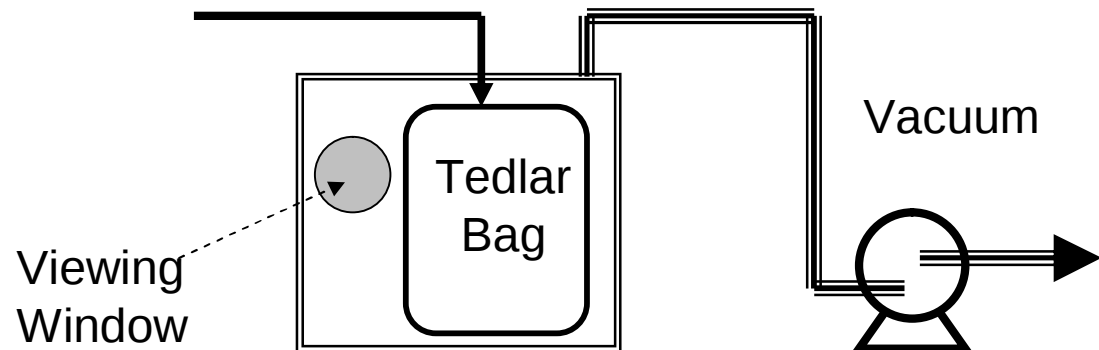
Direct Method

- Sample is pumped
- Contamination risk
- Not very common



Indirect Method

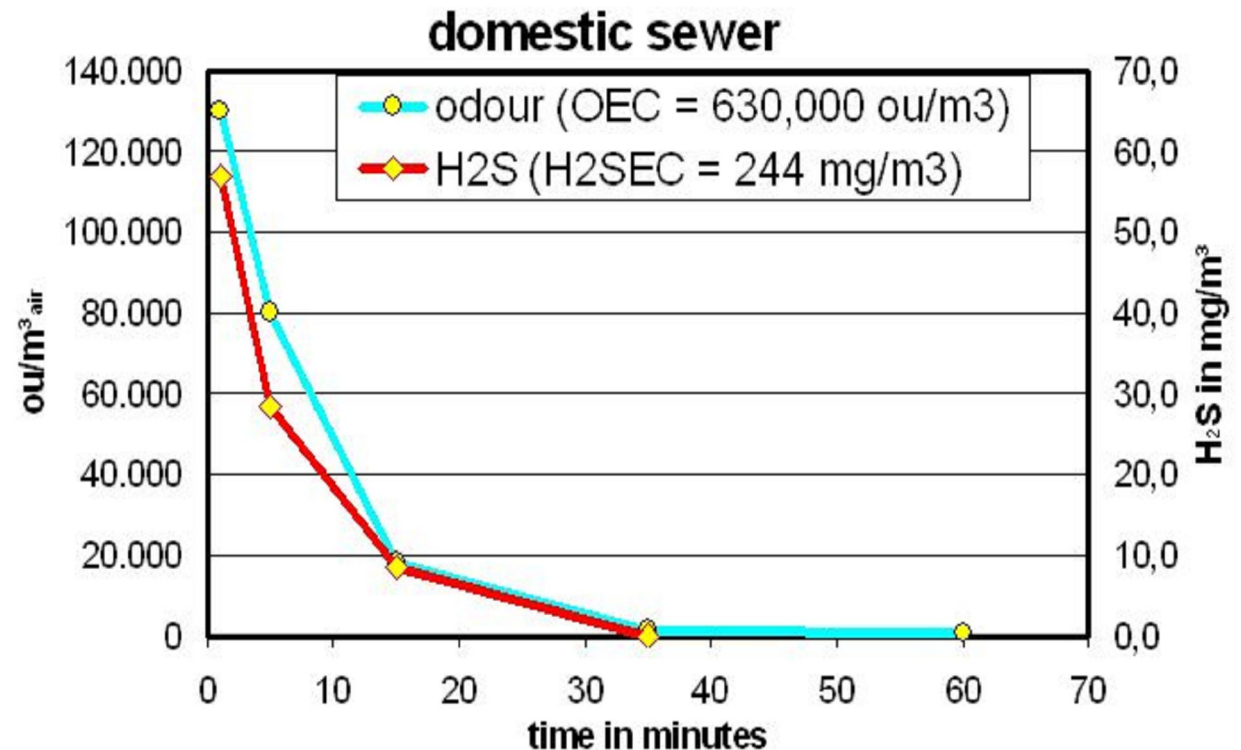
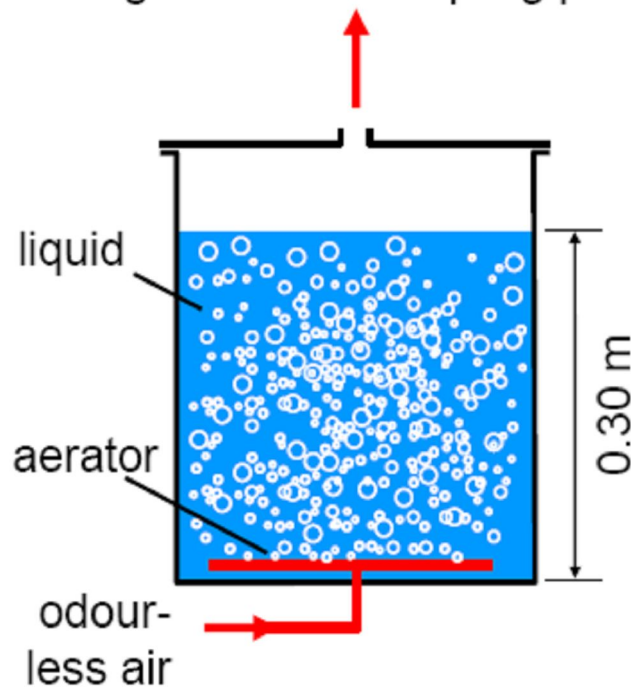
- Bag in a gas-tight vessel + vacuum system
- Low risk of contamination
- Very common



Odour Sources in WWTPs

ODOUR EMISSION CAPACITY (OEC): The total mass of odorous compounds, expressed in $\text{OU m}^{-3}_{\text{liquid}}$, that can be removed from 1 m^3 of liquid in standard conditions. Odour concentration measurement is carried out by olfactometry (Frechen and Köster, Wat.Sci.Tech.,1998)

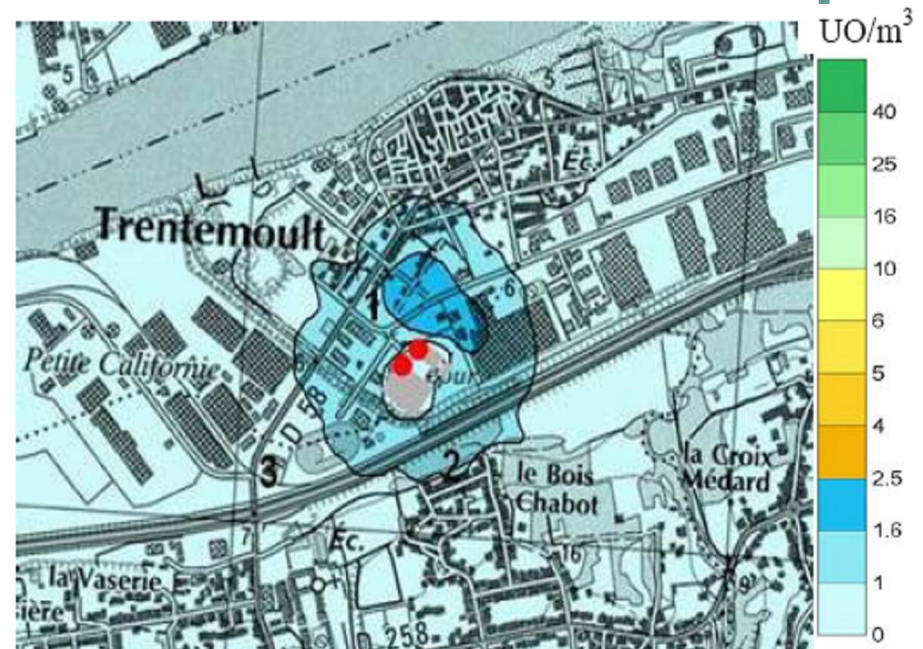
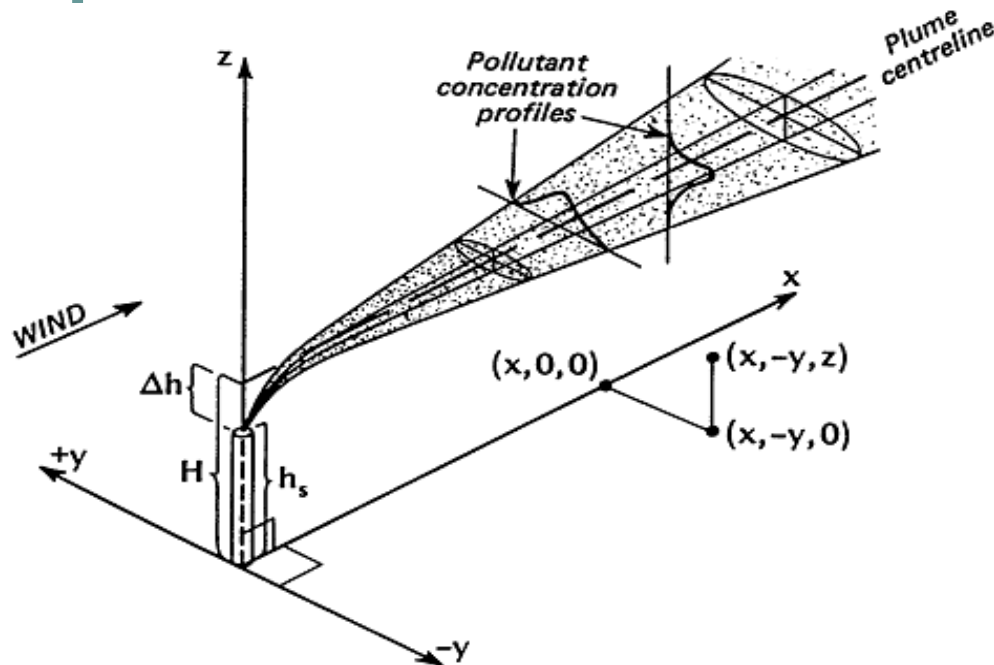
Off gas outlet / sampling point



From Odour emissions to Odour Impact

An accurate characterization of odour emission rates in $\text{OU}_\text{E}/\text{s}$ is needed

$$C_{(x,y,z)} = \frac{E}{2\pi\sigma_y\sigma_z u} \exp\left[-\frac{1}{2}\left(\frac{y}{\sigma_y}\right)^2\right] \left\{ \exp\left[-\frac{1}{2}\left(\frac{z-H}{\sigma_z}\right)^2\right] + \exp\left[-\frac{1}{2}\left(\frac{z+H}{\sigma_z}\right)^2\right] \right\}$$



From Odour emissions to Odour Impact

Limitations of Odour Dispersion modelling

- High Uncertainty due to the variations in atmospheric conditions. Models are run with hourly-averaged meteorological data.
- High Uncertainty in the determination of odour emission rates: Emission rates depend on the amount and composition of the residual wastewater and atmospheric conditions.
- The models can not be applied to all prevailing meteorological conditions. Most of the models can only be applied at wind velocities > 1 m/s (at velocities < 1 m/s odour concentrations are higher)
- Limited meteorological information: There might be significant differences between the conditions prevailing at the WWTPs and those measured in the nearest Meteorological Station.

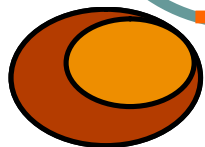
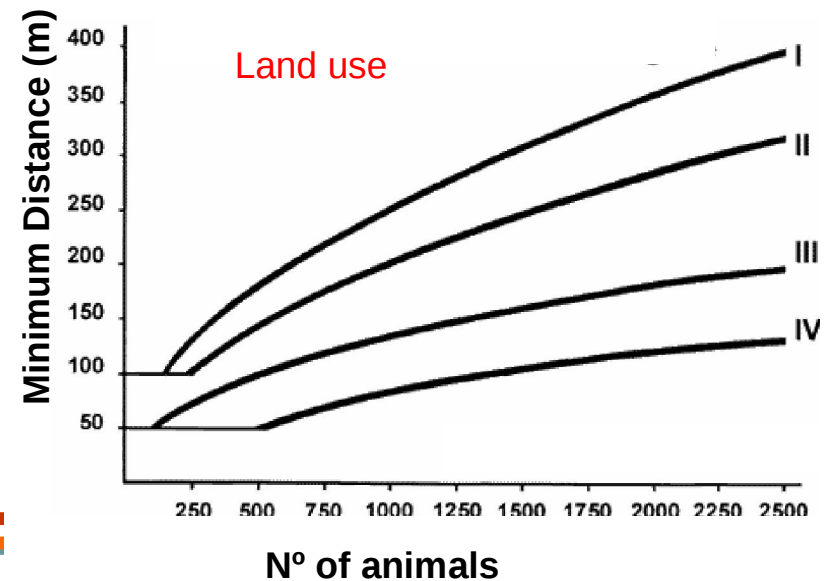
Legislation: Standards

Types of Standard:

1- Simple and Old:

- Minimum Distance Standard: They establish minimum distances from the point of emission based on previous practical experience, on the plant size and category.

(Bongers, 2008)



Legislation: Standards

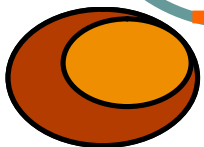
- **Maximum Emission Standard**: They establish emission limits depending on the type of activity, based on the previous knowledge of impact degree and emission magnitude.

E. g. If the flow rate emitted is higher than $80 \text{ m}^3/\text{min}$ the maximum allowed concentration is $80000/Q \text{ (ou}_E \text{ m}^{-3})$

2- New & Sophisticate: They integrate the degree of annoyance:

- **Standard of Maximum Impact**: They limit the degree of impact in the neighboring residential areas or at the facility boundary. The emission is therefore indirectly limited. It is the most common nowadays

- **Standard of Maximum annoyance**: They are established based on surveys. They determine the degree of satisfaction during episodes of odour contamination



.. what about European Legislation??

Regulation and Policies in Europe

Country	Limit (OU m ⁻³)	% hour / year	Category of land usage	Observations
Germany	1	3	Residential	
	1	5	Residential and restructured	
	1	8	Business and housing	
	3	3	development with mixed use	
	1	10	Housing develop ments with	
	3	5	farming activities	
	1	10	Urban/industrial area	
Denmark	3	3		
	5-10	0.1		Facility interior
	0.6-20	1		Facility Boundary
Holland	1	2	Residential	Existing facilities
	1	0.5	Residential	New facilities
	1	5	End town and shopping centre residential area	
	0.5	2		Very unpleasant odour
	3.5	2		Other odours

.. and... what about Spain?

The Law 34/2007, November 28th regarding air quality and atmosphere protection applies to

- 091001- Industrial Wastewater Treatment
- 091002- Domestic and Commercial Wastewater Treatment
- 091003- Sludge Treatment
- 091005- Compost Production
- 091005- Biogas Production

This Law establishes fines from 200.001 to 2.000.000 euros and the definitive closure of the facility

.. so.. What's up??

Based on the Law 3/1998 and the regulation 136/1999, the council administration of the odour legislation was reinforced.

Draft law

Cataluña

Municipal By-Law

Bañolas
(Girona)

Municipal By-Law

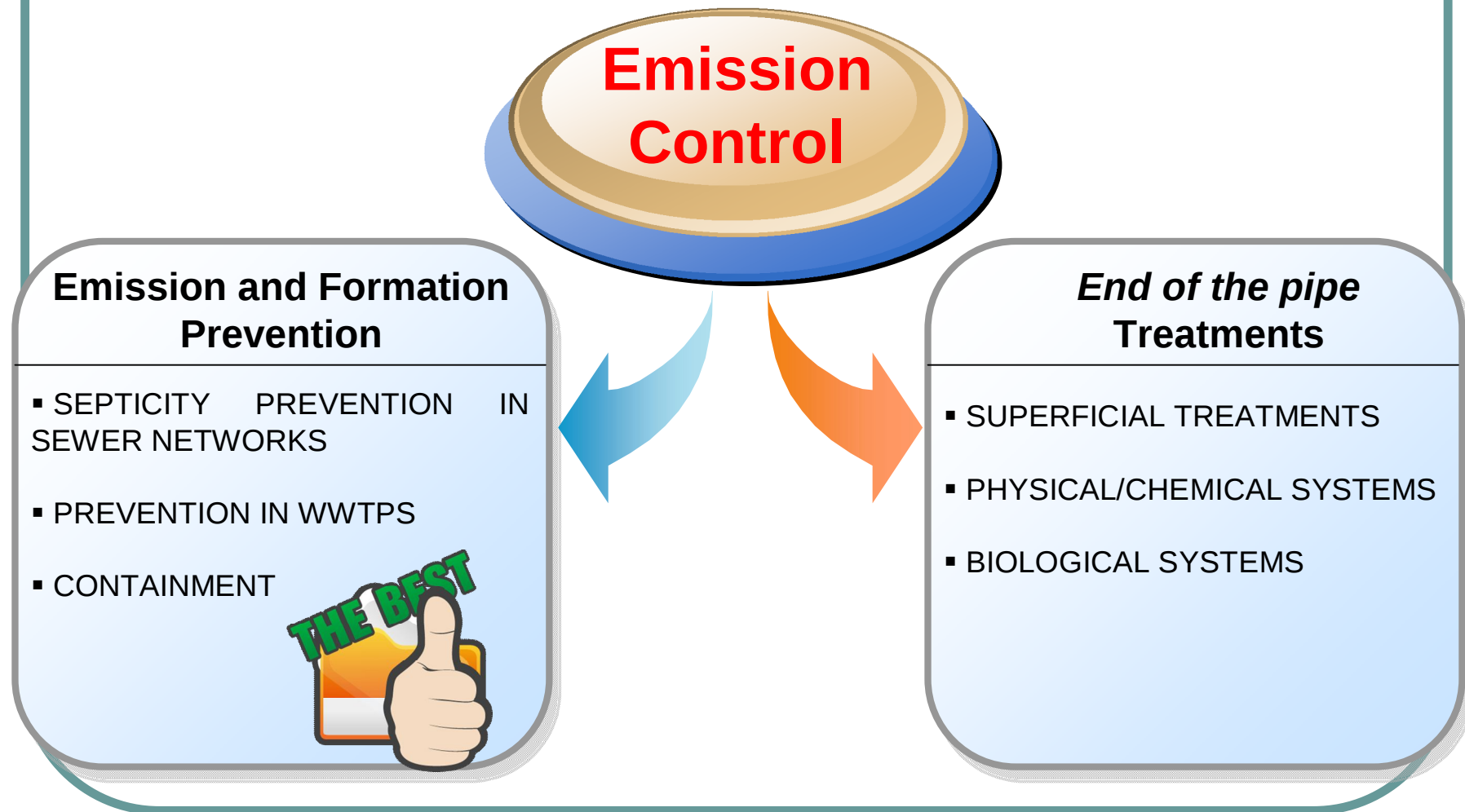
**Sant Vicent
De Raspeig**
(Alicante)

Municipal By-Law

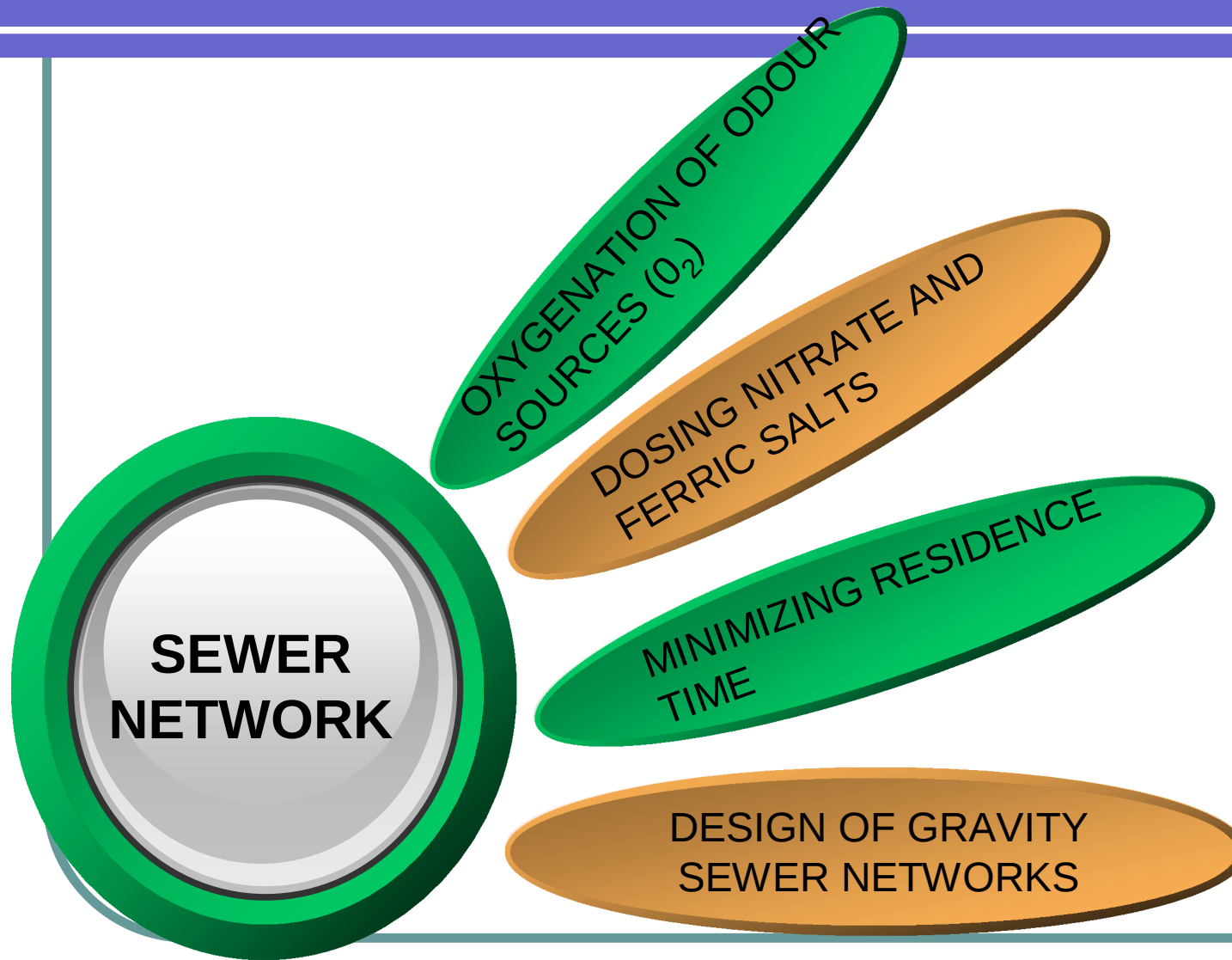
**Llica de
Vall**

- Emission limits
 - Impact limits
- 3 OU_E/m³ at 98 %**
5 OU_E/m³ at 90 %
(in residential areas)

How can we minimize these emissions??



ODOUR REDUCTION AT THE ORIGIN → PREVENTION



ODOUR REDUCTION AT ORIGIN → PREVENTION

**Wastewater
&
Sludge
Treatment**

FREQUENT CLEANING OF
SCREENING AND GRIT

FREQUENT PURGE OF
PRIMARY SETTLERS

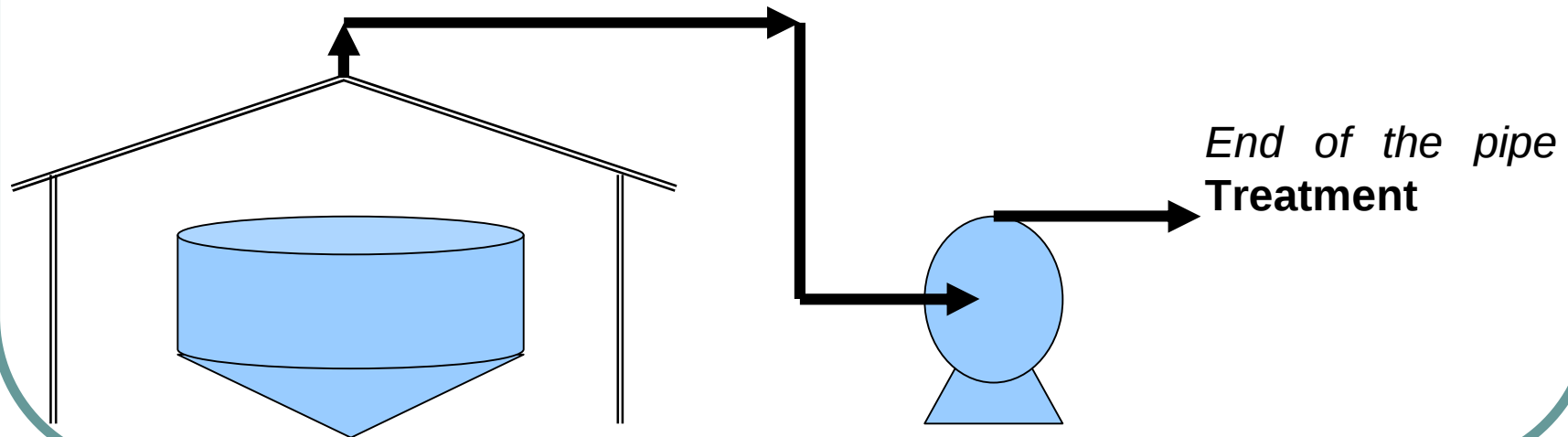
HYDRAULIC DESIGN: MINIMIZE WEIRS
AND HYDRAULIC DROPS ↓↓

AVOID ORGANIC OVERLOAD IN AERATION
TANKS: PROPER MIXING AND AERATION

MINIMIZING THE RESIDENCE TIME IN THICKENING
AND DEWATERING UNITS

Odour Containment

- Odour containment in WWTPs is carried out by covering the key odorous process
- Odorants are then pumped into the a treatment reactor



PROCESS COVERING: CONTAINMENT

1- **Low-level Covers** are placed just above the liquid level

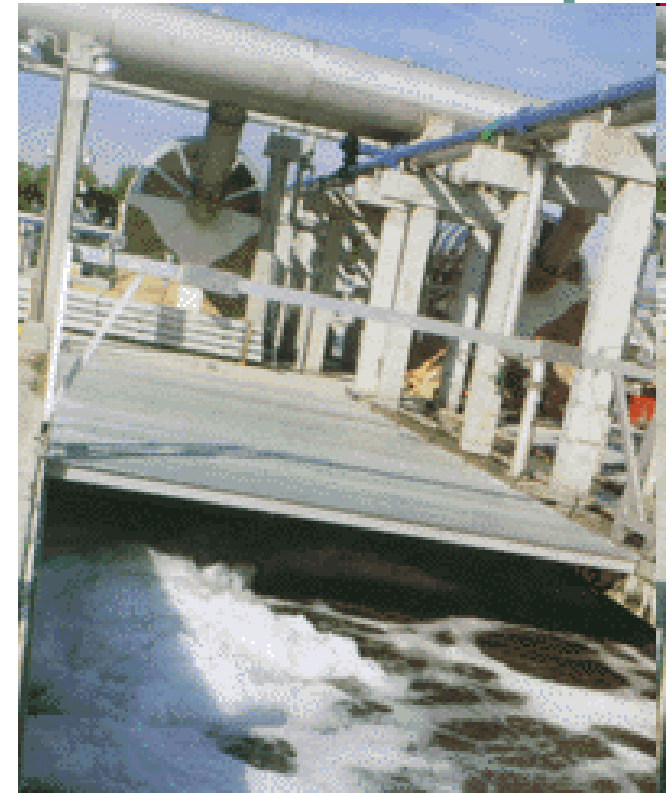
Minimum headspace between the liquid and the cover

Suitable when the volume of odorous air must be minimized

High concentration of odorants in these emissions

Disadvantages:

- Visual inspection of the process unit is difficult (bulking in aeration tanks)
- Sampling is also hindered



Odour Containment



Materials:

- Wood
- Concrete
- Aluminum
- Reinforced Fiber Glass (with UV protection additives)

Odour Containment

High-level Covers: there is sufficient headspace to allow entry for personnel and maintenance work

Cover spans out from fixed walls built independently of the existing tank.

Travelling bridges and machinery at the settling tank are accommodated within the tank structure

Access for maintenance is provided via doors at the side wall of the covered tank

Designed with a slight negative pressure to prevent fugitive emissions



End of the pipe Treatment

SUPERFICIAL TREATMENT

**MASKING, INHIBITING, OR
NEUTRALIZING AGENTS**

**SUITABLE FOR DIFFUSED SOURCES
OR VERY VARIABLE FLOWRATES**

**ONLY MASKING AGENTS ARE
EFFICIENT**



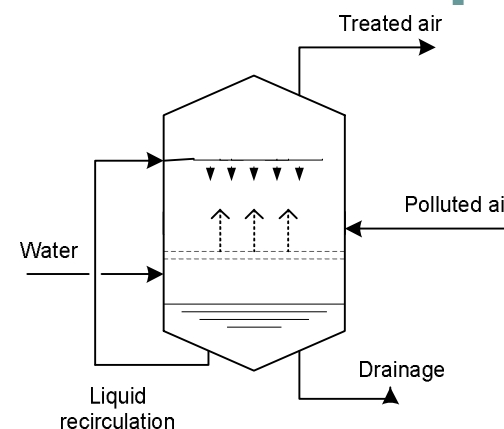
End of the pipe Treatment

CHEMICAL SCRUBBERS

CONVENTIONAL TECHNOLOGY
CHEMICAL OXIDATION OF ODOURS

HIGH COST OF CHEMICAL REAGENTS
 NaClO 8-10; KMnO_4 6-7; H_2O_2 1-4 g/g H_2S

HIGH EFFICIENCIES AT SHORT RT (1-10 s)
 H_2S 98 % Y 90 % MERCAPTANS



Investment 12-55 € /(m^3h^{-1})

Operation 20-94 € /(m^3h^{-1})

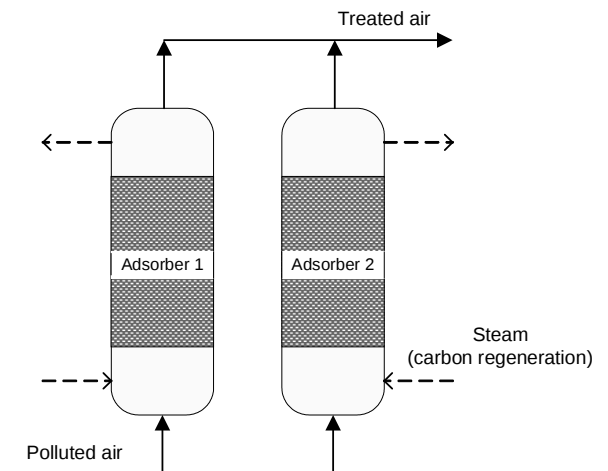
End of the pipe Treatment

ADSORTION

CONVENTIONAL TECHNOLOGY
ADSORTION + RETENTION

HIGH COST OF THE ACTIVATED CARBON
1- 4 €/Kg
POOR PERFORMANCE AT HIGH
MOISTURE CONTENTS

HIGH EFFICIENCIES AT SHORT RT
HYDROPHOBIC VOCs 90 - 99%

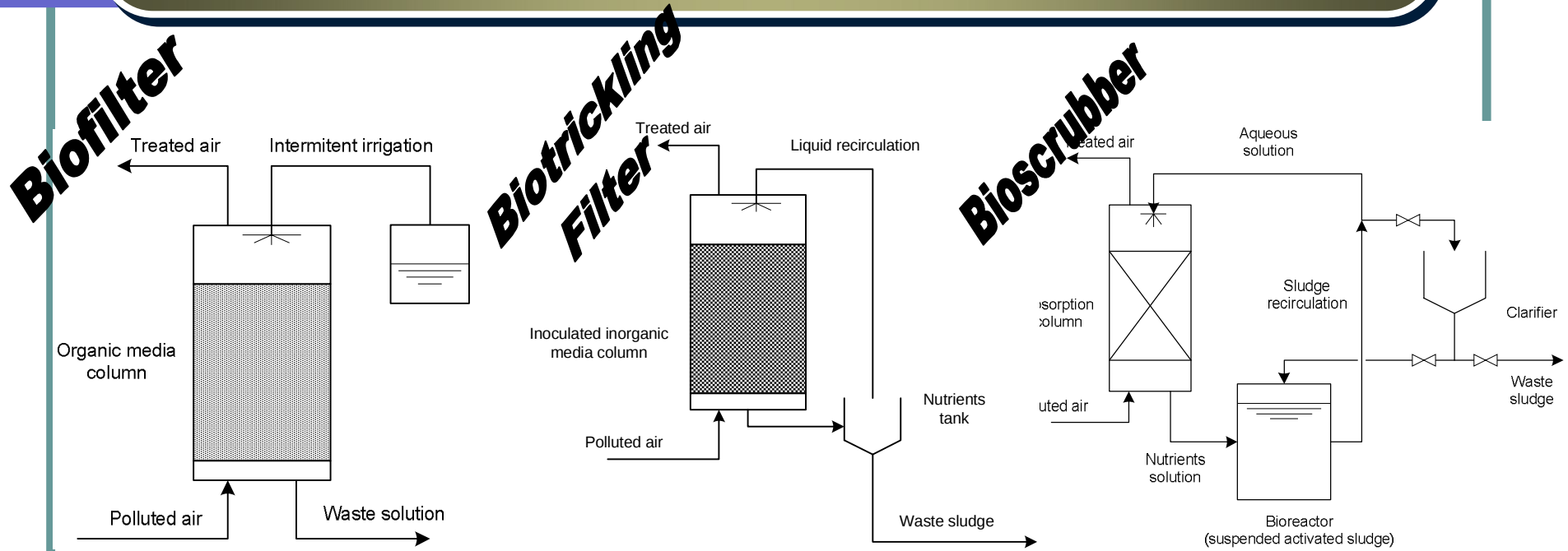


Investment 8-94 € /(m³h⁻¹)

Operation 8-27 € /(m³h⁻¹)

End of the pipe Treatment

BIOLOGICAL TREATMENT



HIGH EFFICIENCY AT 20s - 2 min
H₂S AND VOC- RE OF 90-100 %

HIGH EFFICIENCY AT RT 1-10 s
H₂S 90-100 % VOCS < 40 %

HIGH EFFICIENCIES
80-95 %

Inv 5-68 € /(m³h⁻¹)

Op 2-8 € /(m³h⁻¹)

Inv 5-20 € /(m³h⁻¹)

Op 2-8 € /(m³h⁻¹)

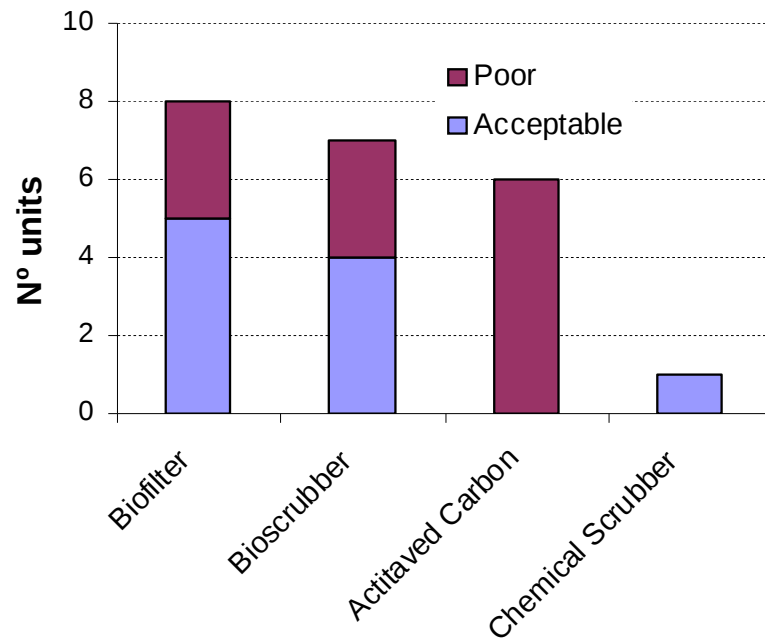
Inv 23-92 € /(m³h⁻¹)

Op 2-8 € /(m³h⁻¹)

....And what do the recent studies report?

**Severn Trent Water Ltd (UK).
22 Facilities**

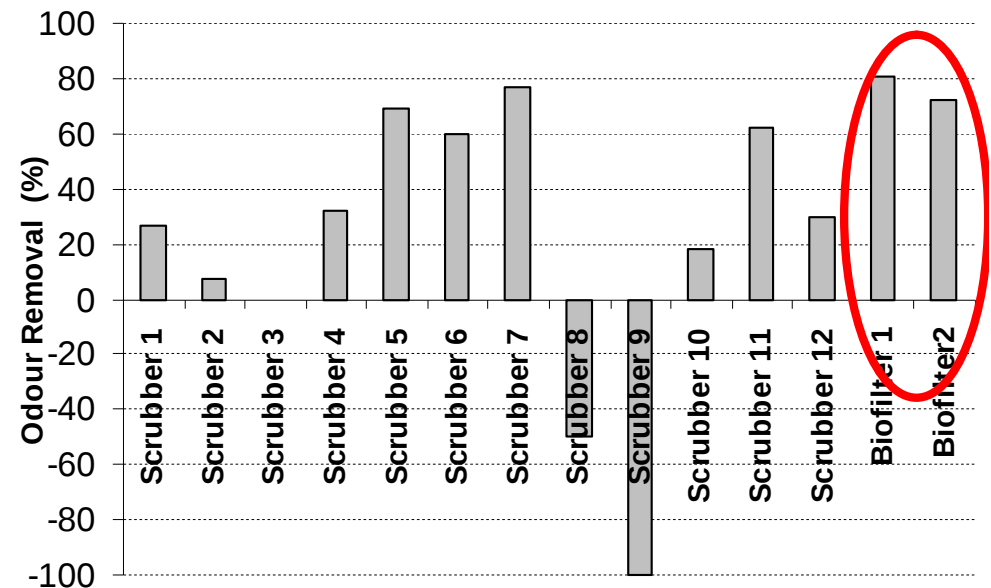
(Jeavons et al. 2000)



14 Facilities (Brasil)

- 12 Chemical Scrubbers
- 2 Biofilter

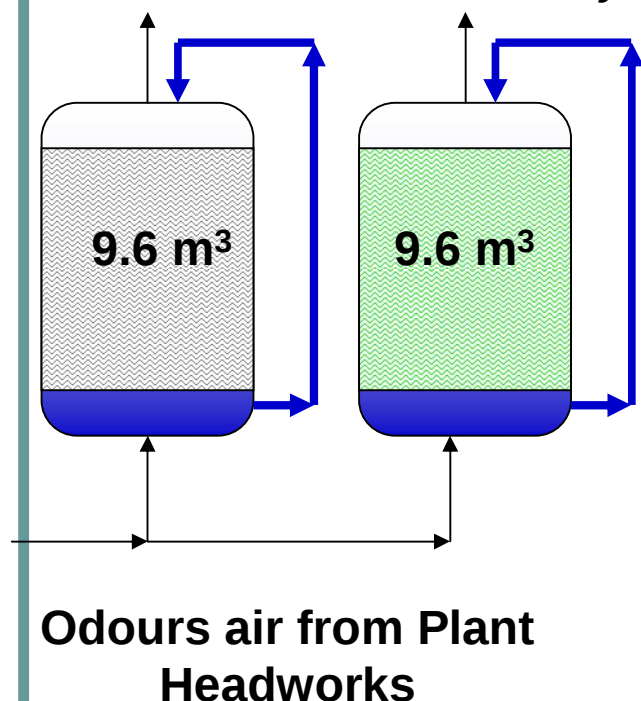
(Quadros et al.. 2008)



From a Chemical Scrubber to a Biotrickling Filter

¿¿Is it Profitable??

WWTPs: *Fountain Valley* (California); **Orange County Sanitation District (2004)**



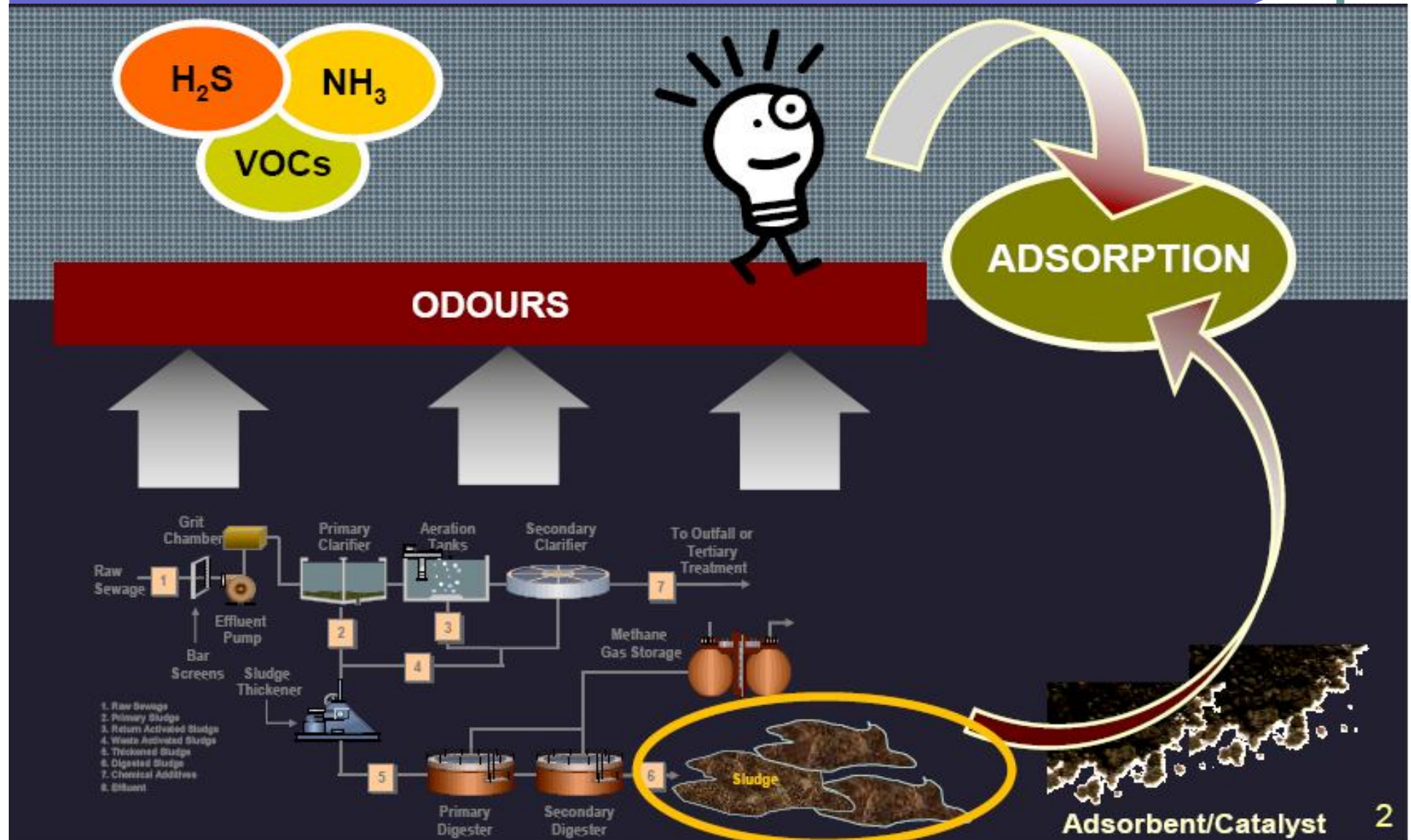
379200 m³ air d⁻¹

	Chemical Scrubber	Biotrickling Filter
EBRT (s)	2.2	2.2
H ₂ S Removed (kg/año)	1040	1370
Energy (€/year)	16300	14200
Reagent (€/year)	9143	0

Reconversion Cost 15300 €

Amortization 1.3 Years !!!!!

EMERGING TECHNOLOGY



CATALYTIC CARBON



EMERGING TECHNOLOGIES

CATALYTIC CARBON

SLUDGE

DRYING 105 °C

PYROLISIS 700 °C

ACTIVATION NaOH

ACTIVATION 700 °C

WASH

ADSORPTION & REACTION WITHIN THE
ACTIVATED CARBON MADE OF SLUDGE

COSTS SIMILAR TO ACTIVATED CARBON
2-3 € / KG

REMOVAL RATES UP TO 10 TIMES HIGHER
THAN CONVENTIONAL ACTIVATED C
NEED FOR: PROCESS OPTIMIZATION

EMERGING TECHNOLOGIES

ODOUR DIFFUSION IN ACTIVATED SLUDGE

Odour Removal Efficiencies
 $99.7\% < \text{H}_2\text{S} \text{ \& \; odour} < 99.9\%$

REUSE OF MALODOURS AIR AS
 O_2 SOURCE IN AERATION

VERY COST-EFFICIENT TECHNOLOGY IF
THE PLANT ALREADY HAS AERATION
BY DIFFUSION

ADVANTAGEOUS WHEN LAND
IS SCARCE

