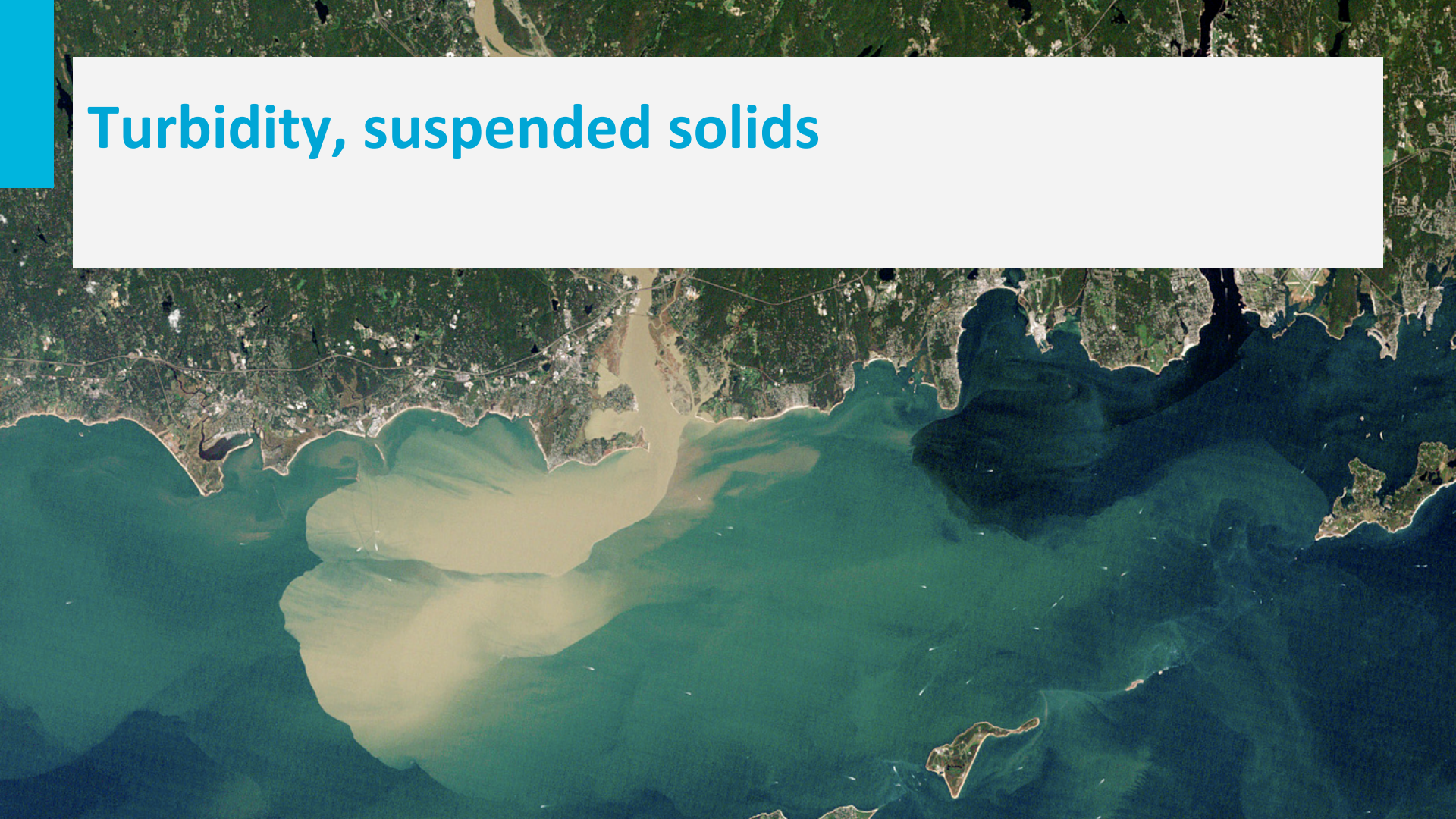


Sedimentation

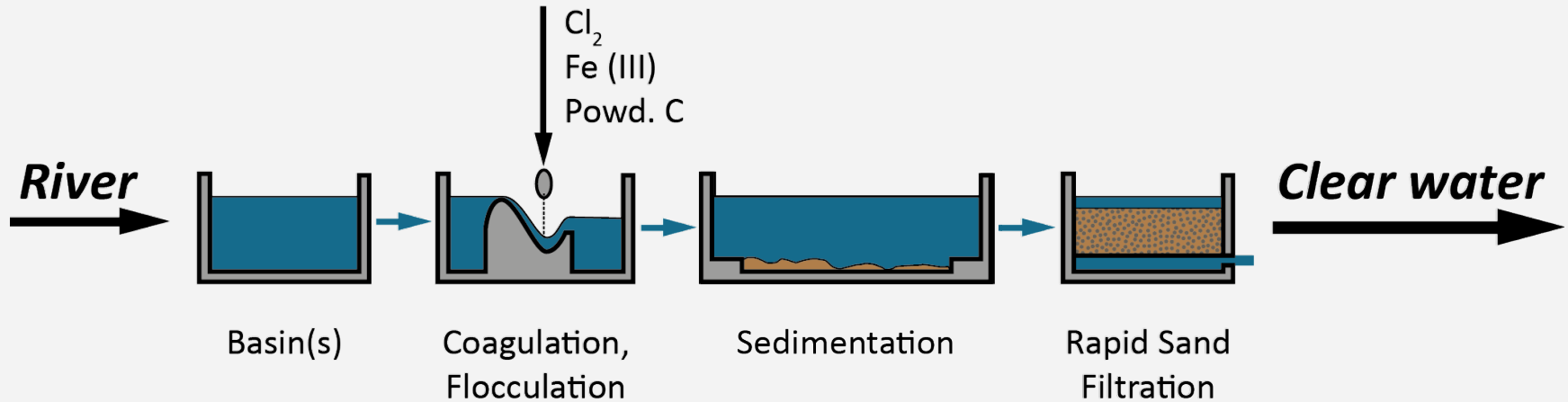
CTB3365x Introduction to water treatment

Prof.dr.ir. Luuk Rietveld

Turbidity, suspended solids



Sedimentation



Settling tank, Cornelis Biemond, Waternet



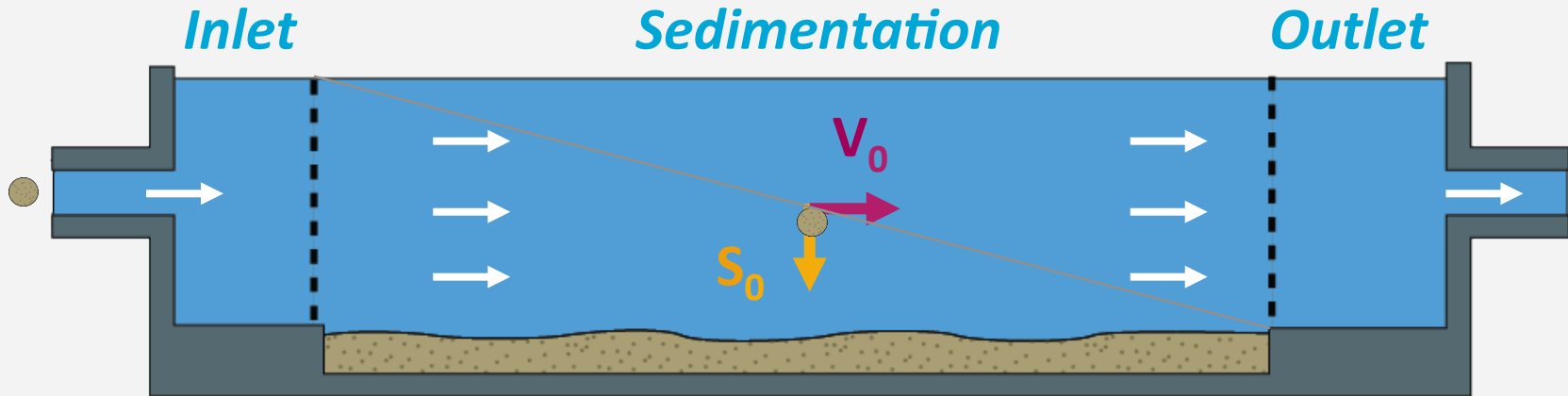
- $Q = 21000 \text{ m}^3/\text{h}$
- $L = 300 \text{ m}$
- $B = 120 \text{ m}$
- $H = 2.5 \text{ m}$

- $v_0 = 0.0194 \text{ m/s}$
- $s_0 = 1.6 \cdot 10^{-4} \text{ m/s}$

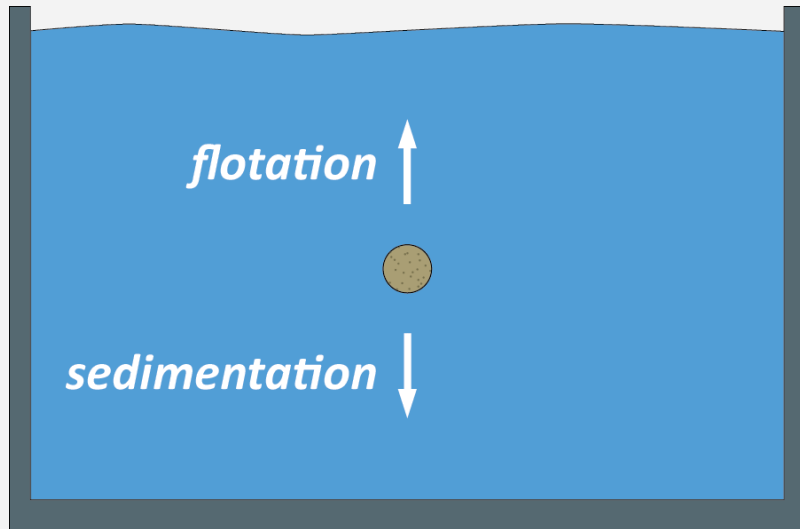
Theory Sedimentation

Flow velocity [m/h]: $v_0 = \frac{Q}{B \cdot H}$

Surface loading [m/h]: $s_0 = \frac{Q}{B \cdot L}$



Settling of discrete particles



$$F_d = c_D \cdot \frac{\rho_w}{2} \cdot s^2 \cdot A$$

$$F_i = (\rho_s - \rho_w) \cdot g \cdot V$$

Stokes' law

$$s = \frac{1}{18} \cdot \frac{g}{\nu} \cdot \frac{\rho_s - \rho_w}{\rho_w} \cdot d^2$$

s = sedimentation or flotation rate [m/s]

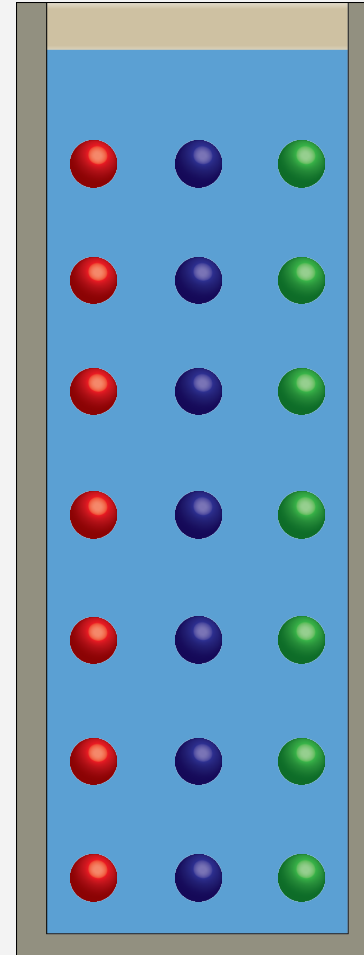
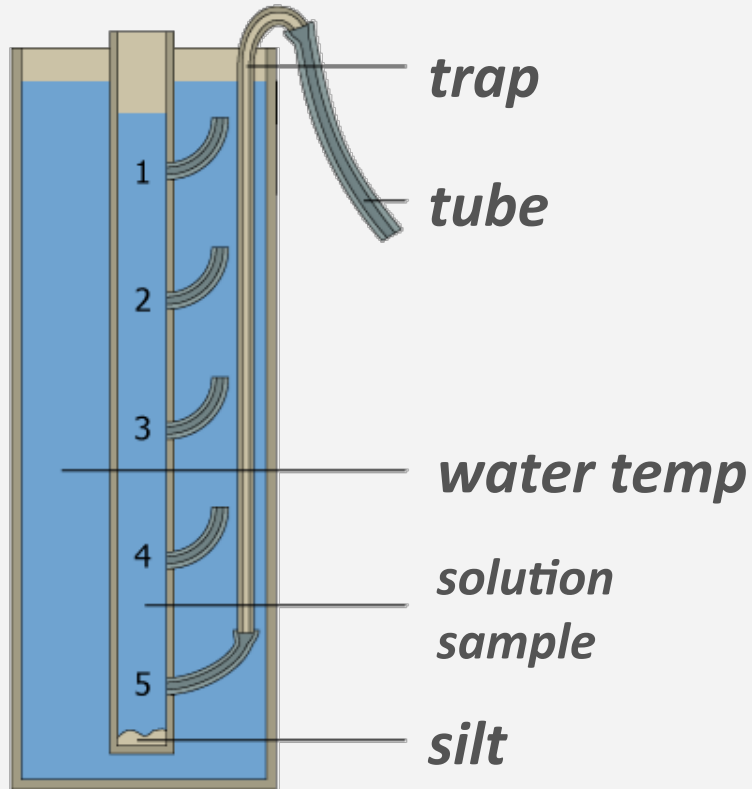
g = gravity acceleration [m²/s]

ν = kinematic velocity [m²/s]

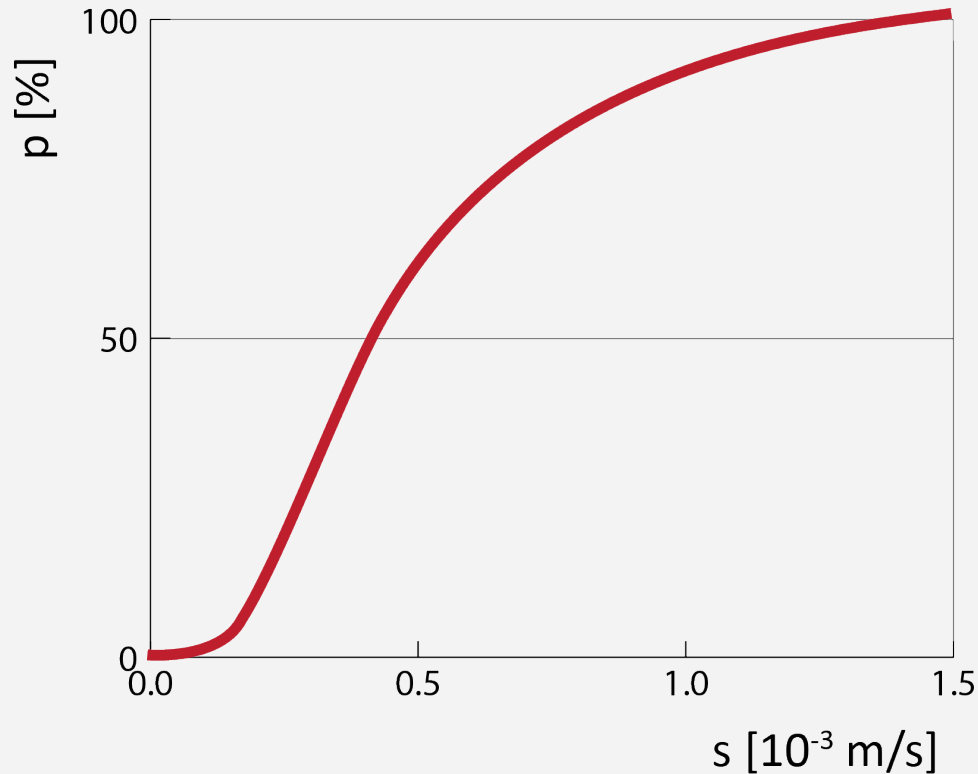
ρ_s ρ_w = density of particle and fluid [kg/m³]

d = diameter of the particle [m]

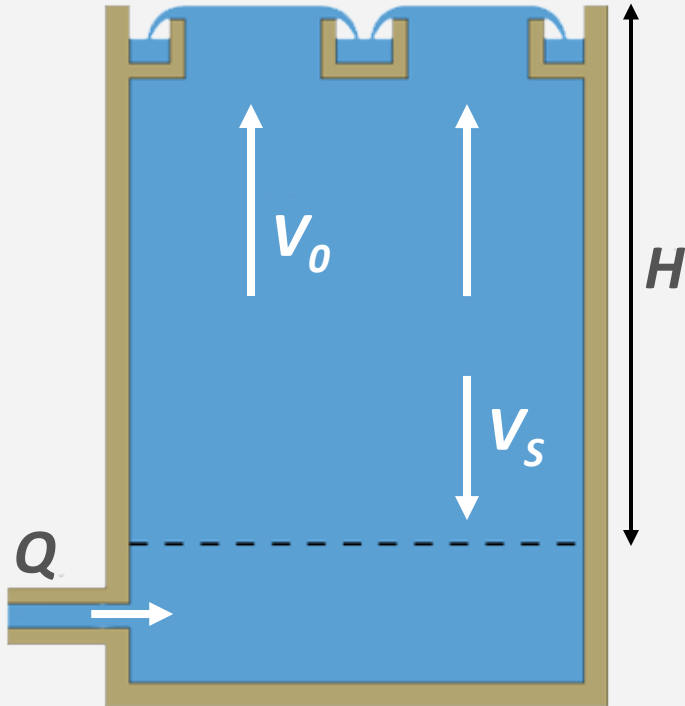
Quiescent settling test



Cumulative frequency distribution of settling velocity



Vertical sedimentation



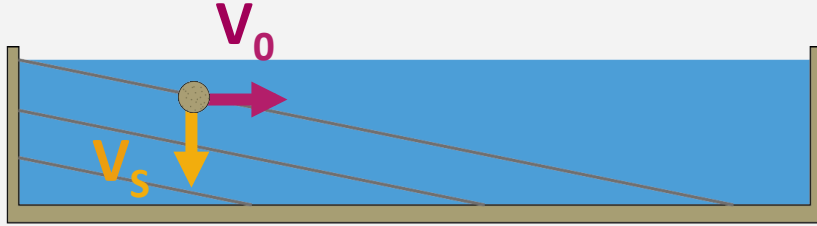
- $v_s \geq v_{s0}$ *Settle completely*

- $v_s < v_{s0}$ *Does not settle*

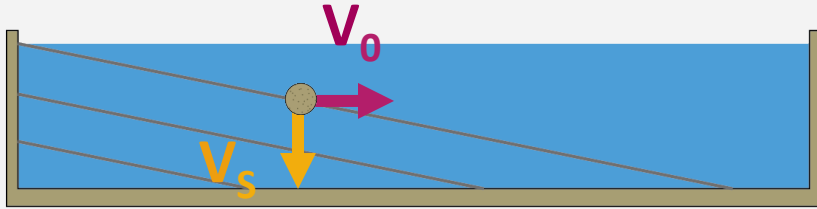
- $$v_o = \frac{Q}{B \cdot H} = v_{s0}$$

Horizontal sedimentation

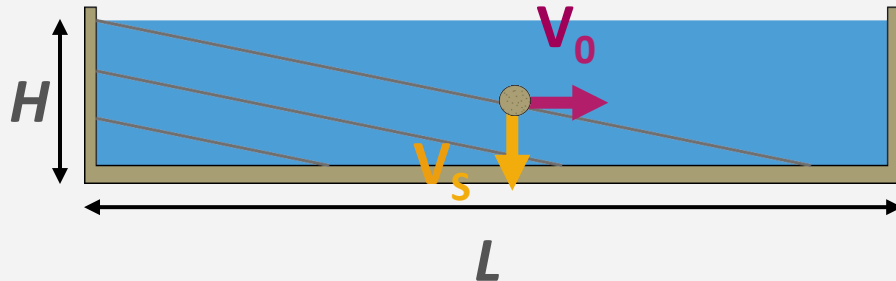
$$V_0 = \frac{Q}{B \cdot H} = V_{S0}$$



- $V_S > V_{S0}$ *Settle completely*

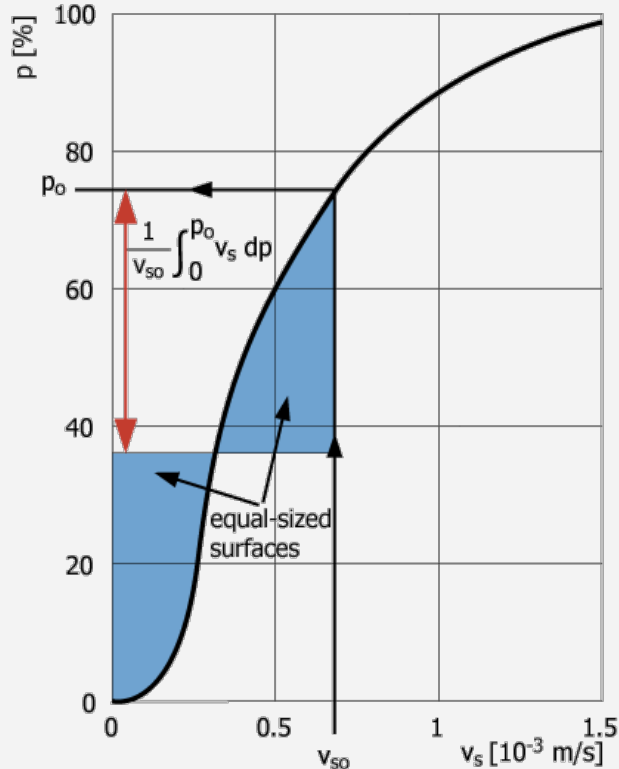


- $V_S = V_{S0}$ *Settle completely*



- $V_S < V_{S0}$ *Partial settling*

Efficiency of horizontal sedimentation

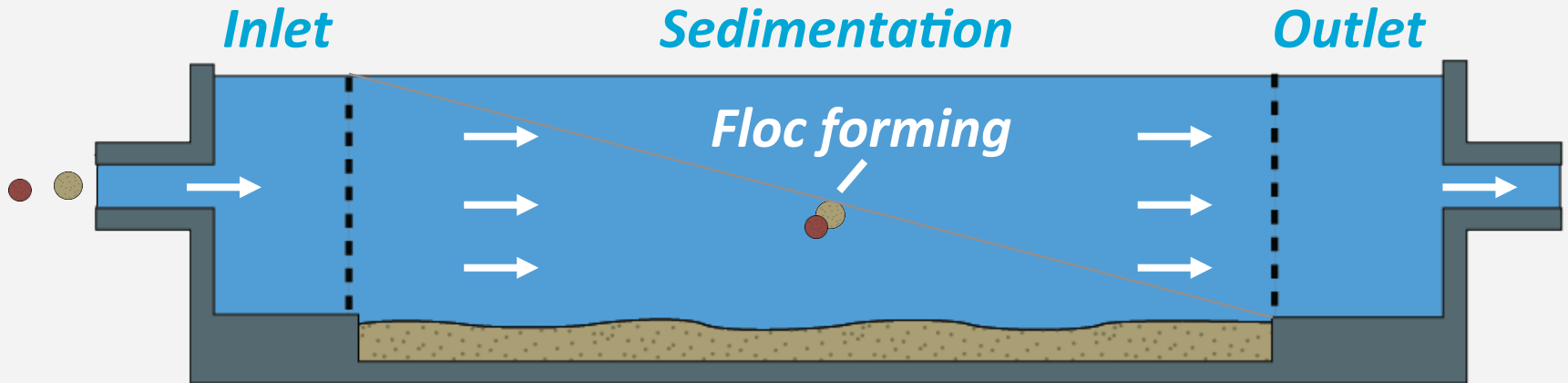


- $V_S \geq V_{S0}$ *Settle completely*
- $V_S < V_{S0}$ *Partial settling, depends on H*

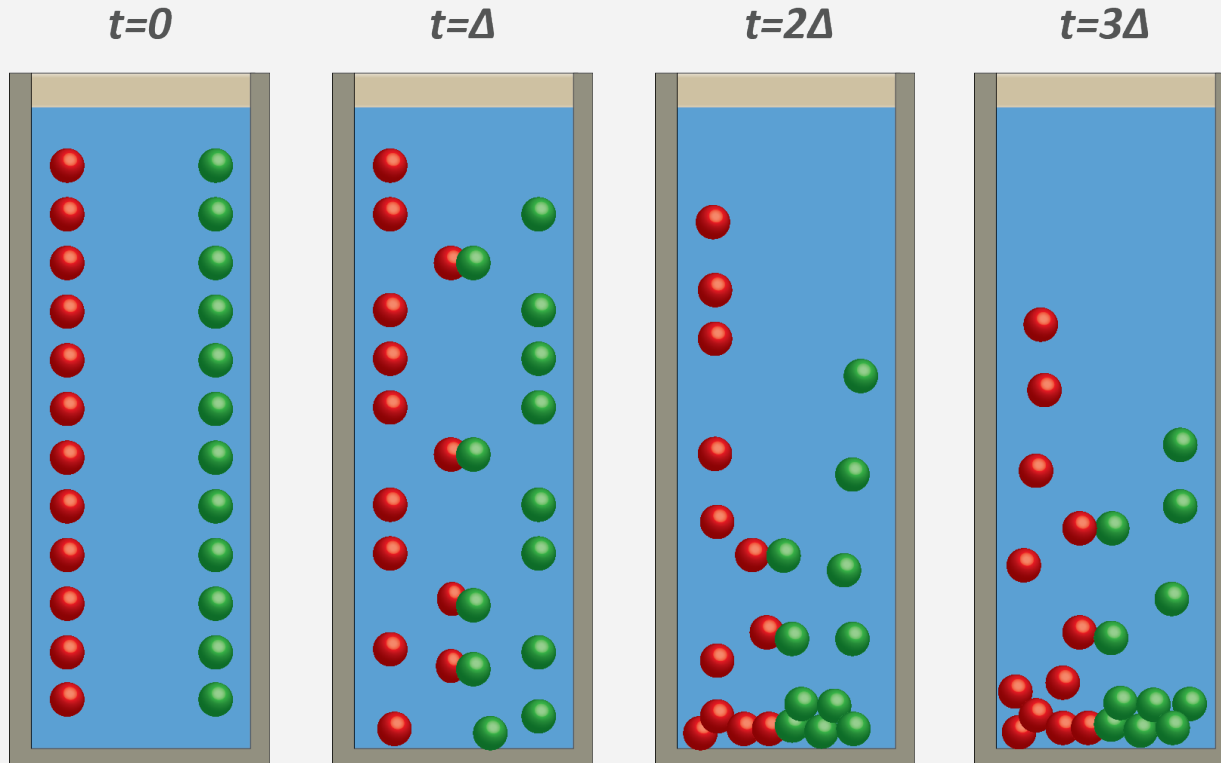
- $$r = (1 - P_0) + \frac{1}{V_{S0}} \int_0^{P_0} v_s dP$$

Flocculent settling

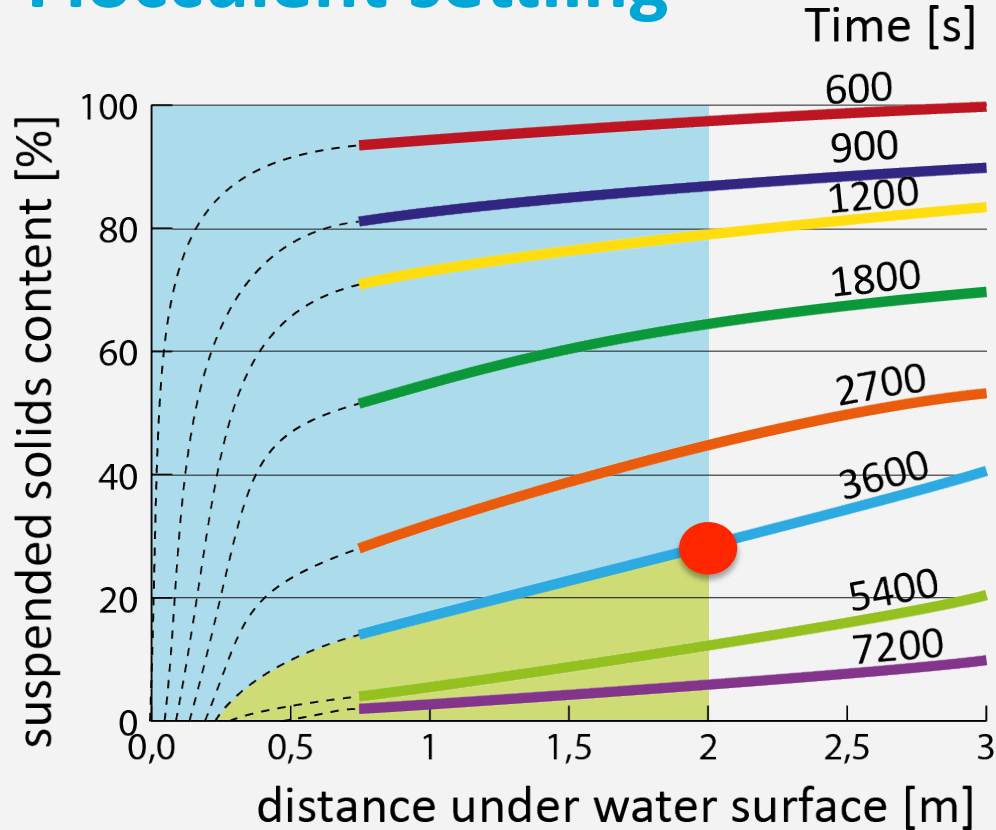
- *Flocculation causes increasing settling velocities*
- *Depends on tank height*



Flocculent settling



Flocculent settling

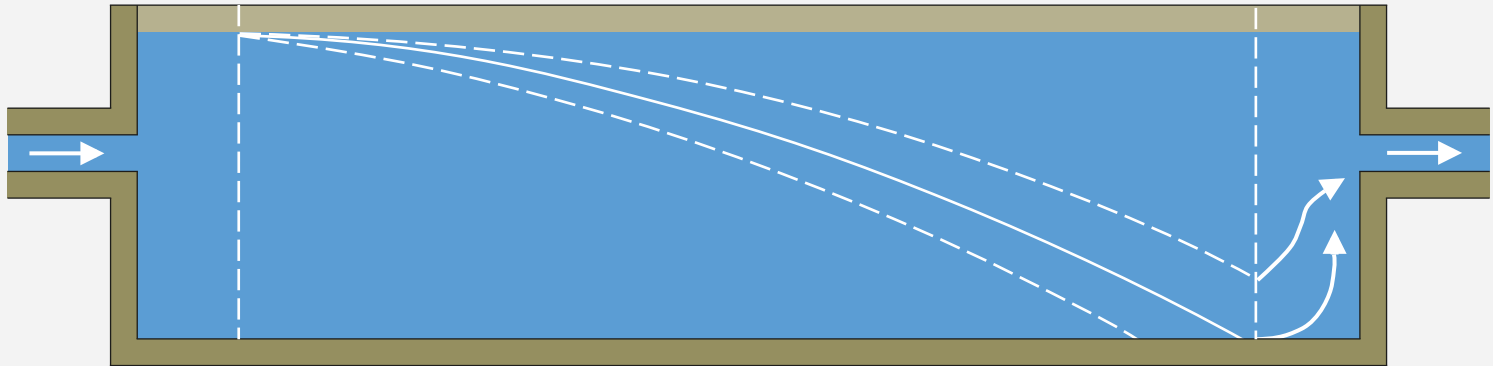


Influence of turbulence

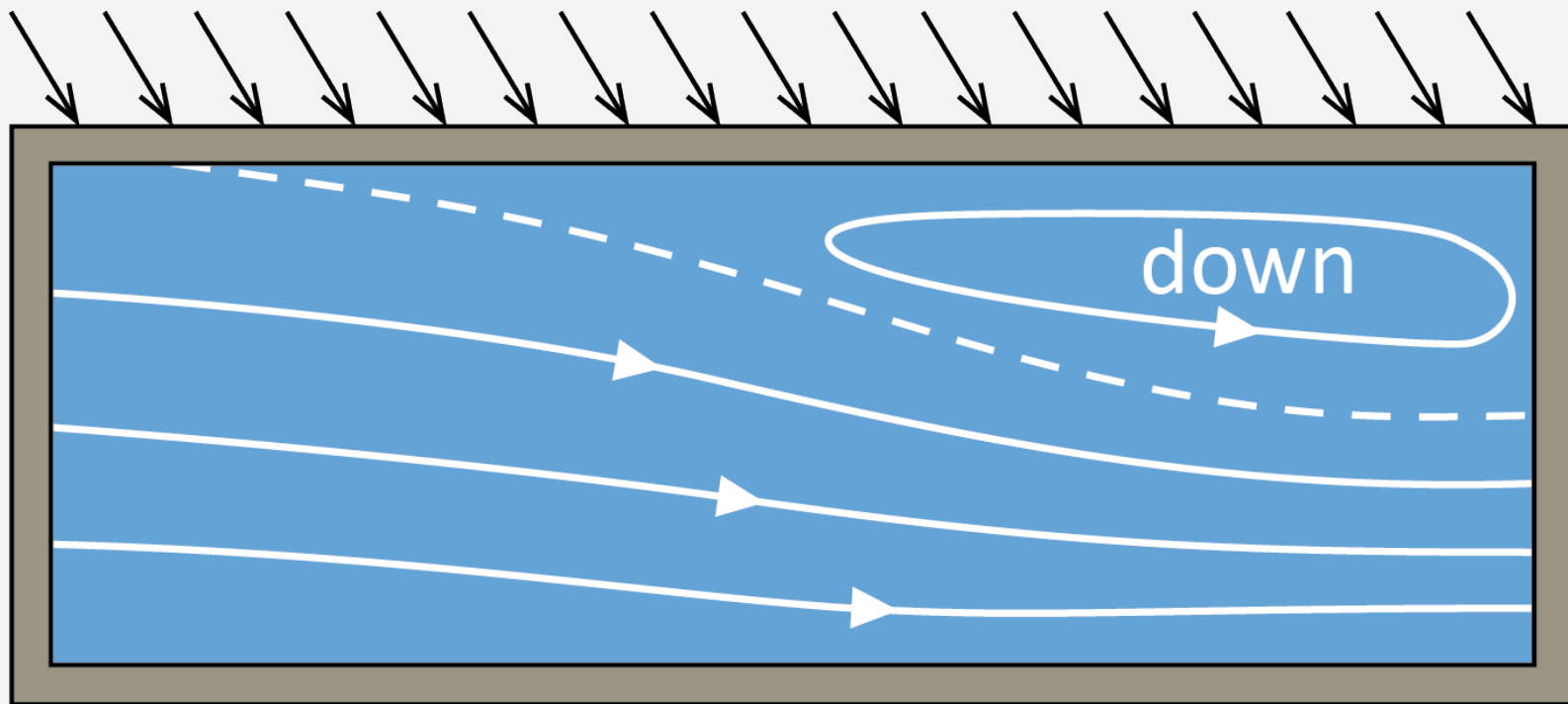
Reynolds number: $Re = \frac{v_0 \cdot R}{\nu}$ $\rightarrow$ $v_0 = \frac{Q}{B \cdot H}$ $\rightarrow$ $Re = \frac{Q}{\nu} \cdot \frac{1}{B + 2 \cdot H}$

$R = \frac{B \cdot H}{B + 2 \cdot H}$

- $Re > 2000$; turbulent flow
- $Re < 2000$; laminar flow



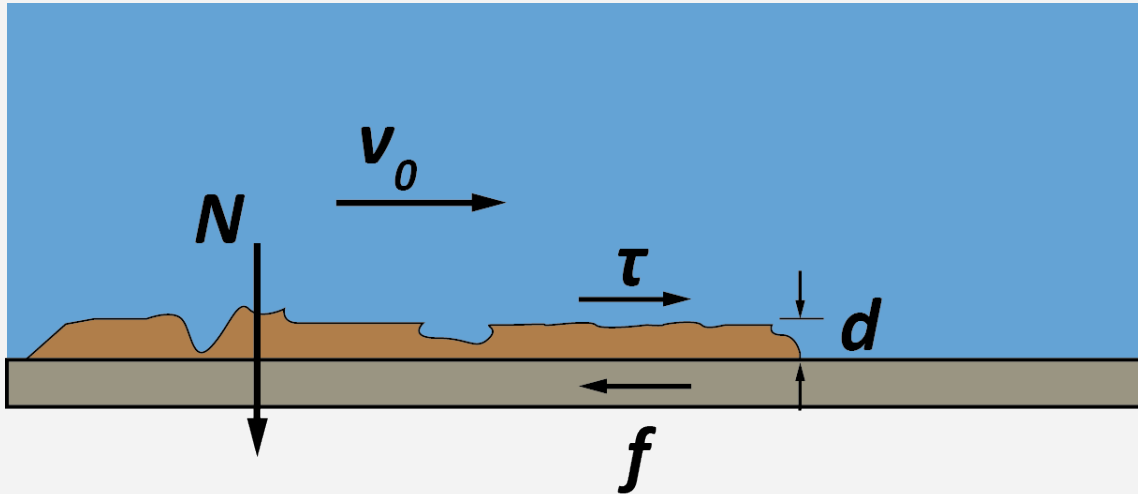
Short circuit flow



Shear stress

$$V_{sc} = \sqrt{\frac{40}{3} \cdot \frac{\rho_s - \rho_w}{\rho_w} \cdot g \cdot d}$$

$V_0 < V_{sc}$: *no bottom scour*



$$\tau = \frac{\lambda}{8} \cdot \rho_w \cdot v_s^2$$

$$f = \beta \cdot (\rho_w - \rho_s) \cdot g \cdot d$$

Settling tank WRK I/II



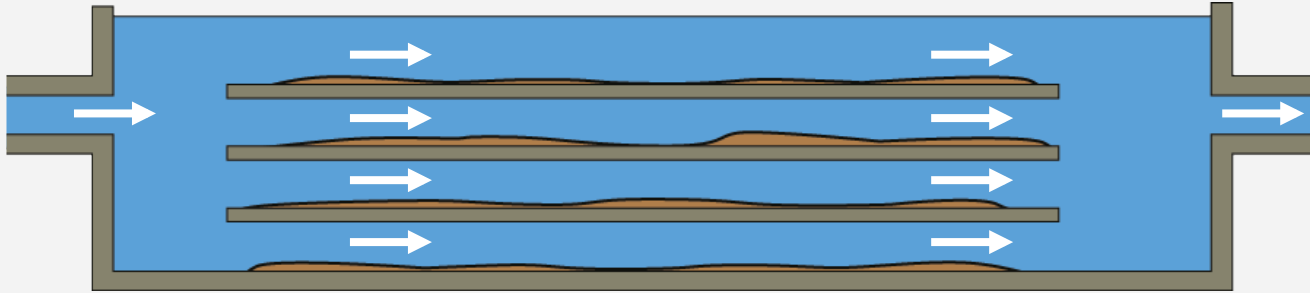
- $Q = 21000 \text{ m}^3/\text{h}$
- $L = 300 \text{ m}$
- $B = 120 \text{ m}$
- $H = 2.5 \text{ m}$

- $v_0 = 0.0194 \text{ m/s}$
- $s_0 = 1.6 \cdot 10^{-4} \text{ m/s}$
- $T = 20^\circ\text{C}, m = 1.0\text{E}^{-6}$

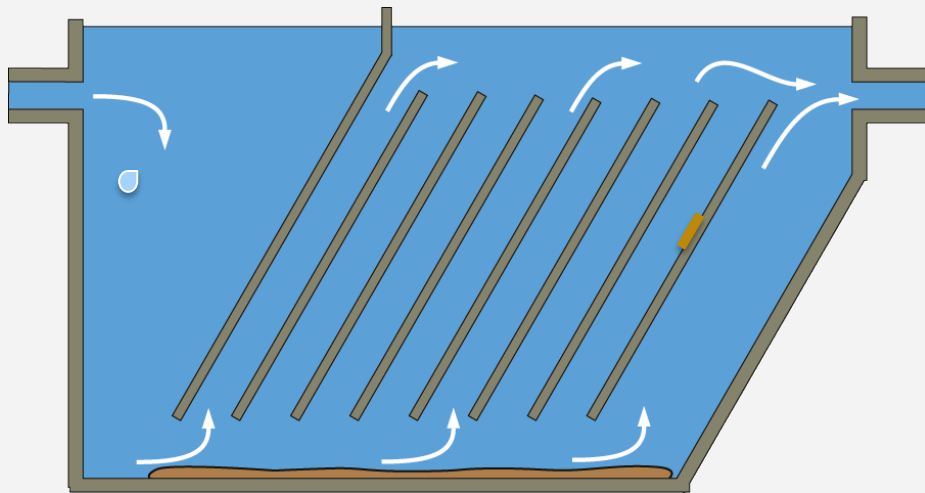
- $R = 2.22$
- $Re = 43000$
- $C_p = 1.7 \cdot 10^{-5}$

**turbulence
stable**

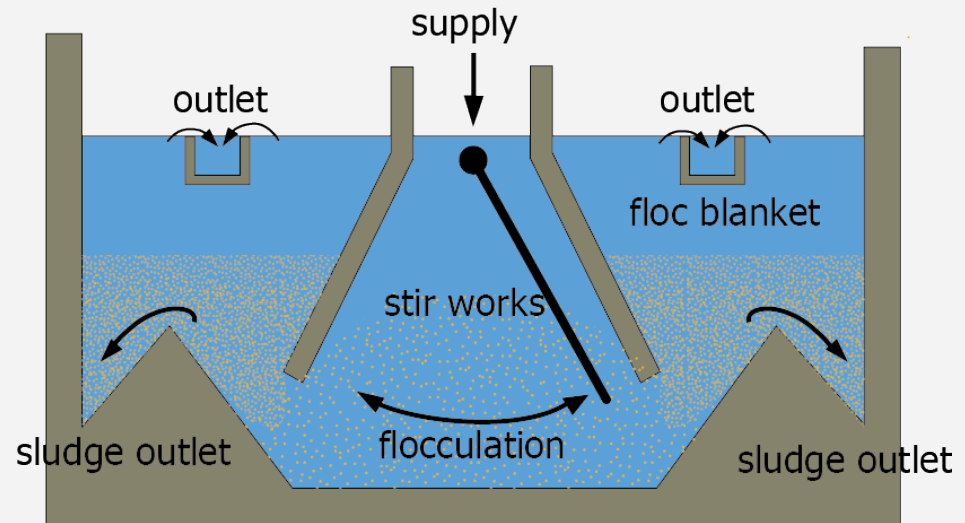
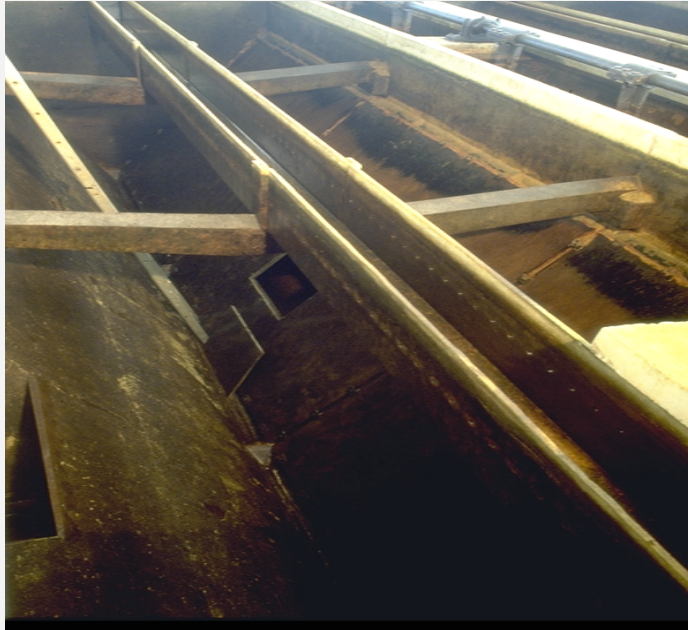
False bottom tanks



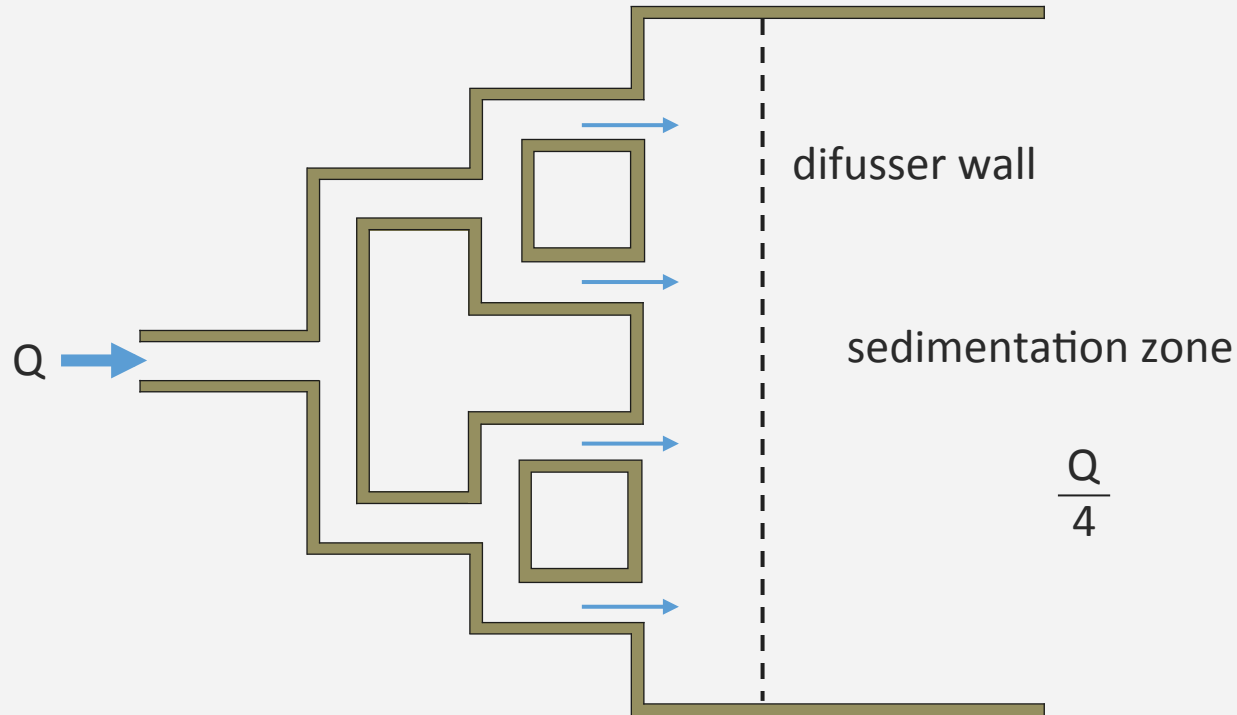
Tilted Plate settling



Floc-blanket clarifiers at Berenplaat

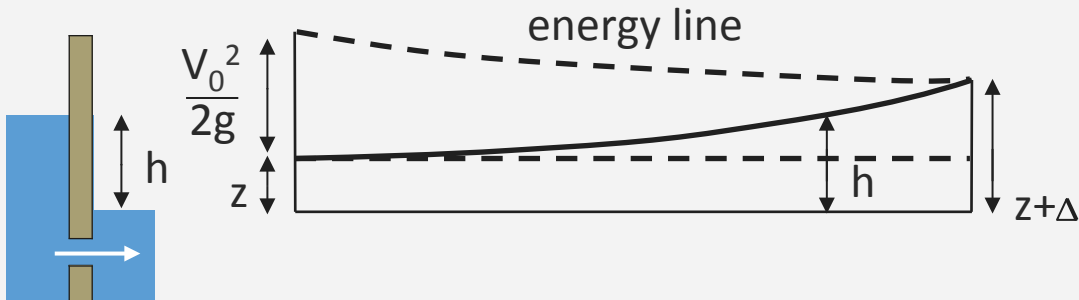
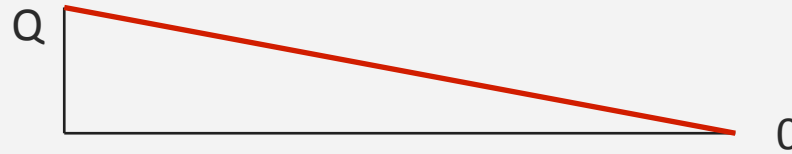
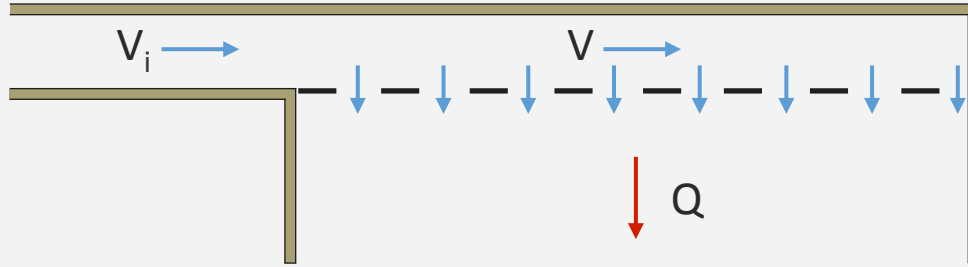


Inlet construction





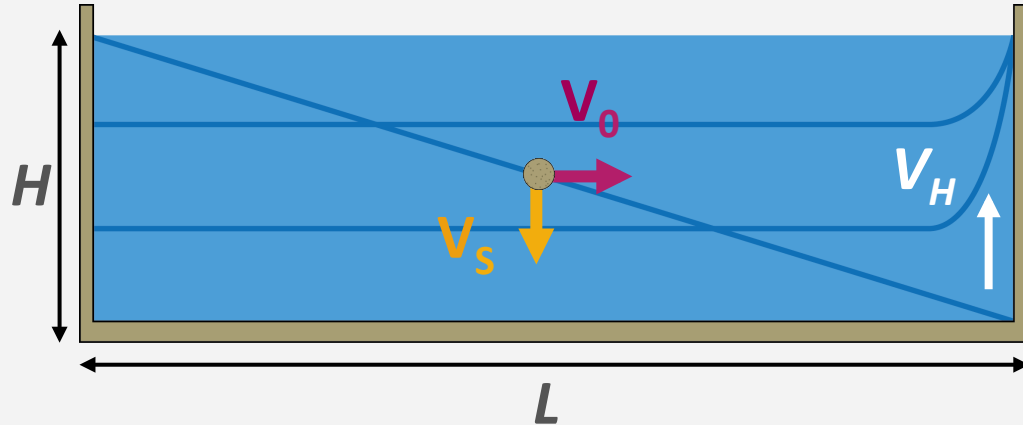
Feed channel



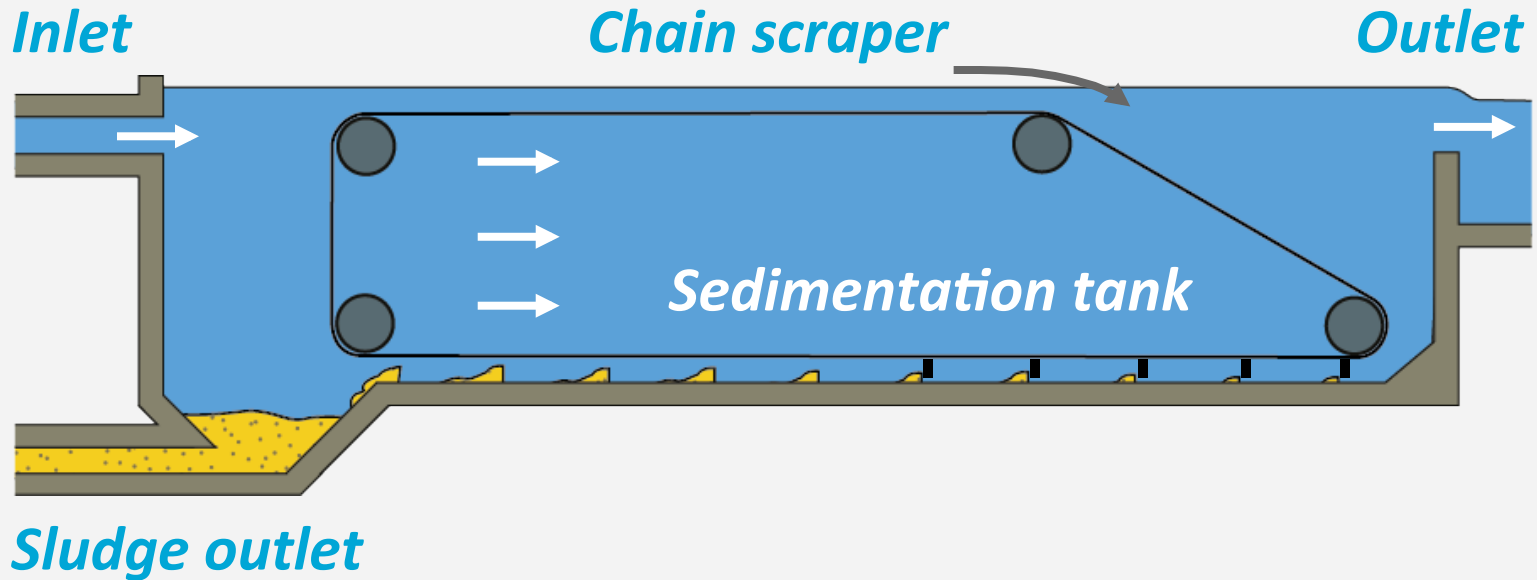
Outlet channel

$$v_H = \frac{1}{5} \cdot \frac{Q}{B \cdot H} \leq v_{s0}$$

$$\frac{L}{H} < 5$$



Sludge removal device



Sedimentation

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