Electrical Safety



Concerned About Electricity?

- How many sets of Festival lights do you plug into one extension cord?
- Do you still use your hot and sparking electric drill?
- Is your vacuum cleaner's cord twisted and frayed?
- Have you installed outlet covers to protect your toddler's probing fingers?



Electrical Safety Goals

- Electricity and the human body
- Electrical hazards and safe work practices
- Quiz

Electrical Circuits

- Electrical source
- Electrical user
- Wires



Rules of Electricity

- Electricity travels in a completed circuit
- Electricity always travels in the path of least resistance
- Electricity tries to travel to ground
- All electrical work is governed by Eni Gas Permit to work

Electricity and People

- A person usually offers a less resistance for the electricity
- The person forms a completed circuit when touching the ground
- Electricity always tries to travel to ground

Voltages and Amperes

- Voltage = Amps X Ohms (resistance)
- Converting voltage to amps
- Typical Industrial Voltages
 - 110/120 Volts = 60milliAmps (mA)
 - -220/240 Volts = 120 mA
 - -440/480 Volts = 240 mA



Effects on the Human Body

- 1 mA: Can be felt by the body
- 2-10 mA: Minor shock, might result in a fall
- 10-25 mA: Loss of muscle control, may not be able to let go of the current
- 25-75 mA: Painful, may lead to collapse or death
- 75-300 mA: Last for 1/4 second, almost always immediately fatal

Body's Resistance

- Skin offers most of the body's electrical resistance
- Increased resistance
 - Thick and callused skin (foot or hand)
 - Dry skin
- Decreased resistance
 - Thin skin (inner forearm)
 - Wet or sweaty skin
 - Broken or abraded skin (scratches)

Resistance Varies

- Different levels of electrical resistance for each person
- Ranges from 500 ohms to many thousands of ohms
- The greater the body's resistance, the less chance of harm
- A similar voltage shock can be minor to one person and deadly to another.

Additional Resistance

- Gloves
- Shoes
- Mats

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Training

- Qualified workers
 - How to identify exposed energized parts
 - How to safeguard or work on energized parts
- Unqualified workers
 - How electricity works
 - Risks of working with energized equipment
 - Tasks to be performed only by qualified workers

Hazard Control

- Electrical systems are inherently safe
- Injuries typically occur when:
 - Procedures are inappropriate
 - Procedures are not followed or ignored
 - Safety systems are circumvented

General Electrical Hazards

- High-voltage overhead power lines
- Damaged insulation on wires
- Digging or trenching near buried lines
- Broken switches or plugs
- Overloaded circuits
- Overheated appliances or tools
- Static electricity
- Flammable materials



Portable Power Tools

- Inspect portable power tools
- Never use damaged equipment
 - Tag it out of service
 - Have it repaired or replaced
- Never use portable power equipment in wet or damp areas
- Stop using power tools if they become hot or start sparking

Extension Cords

- Inspect and check for capacity
- For temporary work only
- Do not use as a rope to pull or lift objects
- Should not be fastened with staples or hung over hooks



Electrical Cord Inspection

- Deformed or missing pins
- Damaged outer jacket or insulation
- Evidence of internal damage
- If damaged, take out of service until repaired

Circuit Protection

- Energize or de-energize with appropriate switches, breakers, etc.
- Do not energize or de-energize with fuses, terminal lugs, or cable splice connections
- If circuit protection device is tripped inspect

Grounding Equipment

- Most electrical equipment is designed with a grounding system
- Do not use equipment with damaged grounding connectors
- Do not use adapters that interrupt the grounding connection

Ground Fault Circuit Interrupters

- GFCIs reduce the likelihood of fatal shocks
- Detect small amount of earth current and automatically switch off the power
- Used with extension cords and portable tools
- Fuses and circuit breakers protect equipment, not people

Static Electricity

- Created when materials rub together
- Can cause shocks or even minor skin burns
- Reduced or prevented by:
 - Proper grounding
 - Rubber matting
 - Grounding wires, gloves, or shoes

Flammable/Ignitable Materials

- Flammable gases, vapors, or liquids
- Combustible dust
- Can be ignited by static electricity
- Require specially designed electrical equipment

Machine Operators

- Never tamper with electrical interlocks
- Do not repair electrical components of your machine
- Properly shut off machinery before working in the point of operation
- Obey warning signs and follow safe procedures

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Summary

- Electricity will try to reach ground even if it means going through a person
- Even the "small" voltage from your home can cause serious injury
- Always inspect power tools and cords and do not use them if damaged
- Do not attempt to repair electrical equipment unless trained and qualified

Quiz

- 1. Where does electricity always want to go, even if it means traveling through a person?
- 2. A shock from an outlet at home may be painful, lead to collapse, or even death. True or False
- 3. Which part of the human body offers the most electrical resistance?
- 4. Flammable materials can easily be ignited by electricity.
- 5. Only _____ workers are permitted to work on or near exposed electrical components.

Quiz (cont.)

- 6. When should power tools and extension cords be inspected?
- 7. Fuses and circuit breaker are designed to protect people from shocks. True or False
- 8. When a circuit breaker trips, you should immediately reset it. True or False
- 9. Extension cords should never be used as a permanent power source. True or False
- 10. What should be done with a damaged power tool or extension cord?

Quiz Answers

- 1. Electricity always wants to travel to ground, which will complete the circuit.
- 2. True. A 120-volt outlet at home can give the average person a shock of 60 mA.
- 3. The skin offers the most electrical resistance.
- 4. Static electricity can easily ignite a flammable material.
- 5. Only <u>qualified</u> and trained workers can repair or troubleshoot electrical equipment.

Quiz Answers (cont.)

- 6. Inspect power tools and extension cords before each use.
- 7. False. Fuses and circuit breaker protect machinery and electrical systems.
- 8. False. A tripped breaker could indicate a problem, so it should be checked by a qualified worker.
- True. Extension cords are designed as a temporary power source.
- 10. Tag it out of service and have it replaced or repaired by a qualified worker.