

# Water treatment

*By*

**Prof. Dr. Badr Mabrouk**

Professor of hydrogeology

Zagazig University

Head of academic of Science center

Sharkia governorate.

# Components of water treatment and waste treatment systems

Water supply systems consist of :

- (1) Collection or intake works .
- (2) Purification or treatment works.
- (3) Transmission works .
- (4) Distribution works.

Water systems can be supplied by surface water , ground water , or a combination of both.

# Treatment facilities usually include the ability to :

- 1- Improve the physical characteristics of the water with regard to odor , taste , color , turbidity and hardness .
- 2- Remove or limit the concentration of toxic and nontoxic inorganic contaminations.

Toxic contaminants include Arsenic ( As ) , Barium ( Ba ) , Cadmium ( Cd ) , Chromium ( Cr ) , Fluoride ( F ) , Lead ( Pb ) , Mercury ( Hg ) , Nitrate ( NO<sub>3</sub> ) , Selenium ( Se ) , and Silver ( Ag ) .

# Treatment facilities usually include the ability to :

3- Remove or limit the concentration of toxic or carcinogenic :

Endrin , Lindane , Toxaphene ,  
2,4-D, 5-TP ( Silvex ) , Methoxychlor ,  
Trichloroethylene , Tetrachloroethylene ,  
Carbontetrachloride , 1,1,1-Trichloroethane ,  
Vinyl chloride , 1,2-Dichloroethane , Benzene ,  
1,1 Dichloroethane , and p-Dichlorobezene .

# Treatment facilities usually include the ability to :

- 4- Eliminate disease-producing organisms .
- 5- Remove radioactive contaminants .
- 6- Add chemicals , such as Fluoride , that contribute to health .

Transmission components of a water supply system carry the water from the source to the treatment facilities and then to the community .

# Treatment facilities usually include the ability to :

- The last stage of the water supply system is the distribution network in which water is supplied to individual consumers via a piping and reservoir system.
- Another type of community water treatment facility is required to treat wastewater before it is discharged to a surface water body .

# Treatment facilities usually include the ability to :

- Wastewater systems serving communities collect , treat , and dispose of the water used for domestic or industrial purposes in the community .
- Treatment facilities for wastewater generally include the ability to remove putrescible material , stabilize degradable substances , remove organics , remove nutrients , and destroy disease-producing organisms .



# Treatment facilities usually include the ability to :

- The ability of an individual treatment facility to accomplish these tasks effectively varies enormously , depending on plant design , maintenance , operator training , and the occurrence of natural disasters such as floods and earthquakes .



# Treatment technologies appropriate for meeting drinking water regulations :

1- Removal of inorganic substances .

2- Coagulation :

Chemical coagulation occurs when flocc-forming chemicals are added to water to destabilize suspended or colloidal solids .

# Treatment technologies appropriate for meeting drinking water regulations :

- ❖ Colloidal material won't settle out , because the particles have negative charges on their surfaces and thereby repel other particles.
- ❖ In this condition , the particles can't collide to form larger particles , called flocs , which would settle.

# Water and waste treatment processes

| Process                                    | General Use or Capability                          | Advantages                                                   | Disadvantages                                                                                                                                                                                                  |
|--------------------------------------------|----------------------------------------------------|--------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Coagulation, sedimentation, and filtration | Reduction in suspended solids by 90-98%            | Low cost<br>Simplicity                                       | Large area required<br>Does not remove dissolved salts or dissolved organics                                                                                                                                   |
| Softening                                  | Reduction in hardness level by 95-100%             | Relatively low in cost for low hardness waters<br>Simplicity | Requires frequent regeneration<br>Chemical regeneration need increases linearly with hardness<br>Does not remove dissolved organics                                                                            |
| Ion exchange                               | Reduction of dissolved salts by 95-100%            | Can reach very low levels of salinity                        | Does not remove dissolved organics<br>Requires regeneration chemical which adds to waste loading                                                                                                               |
| Biological treatment                       | Reduction of organic loading by 50-90%             | Low in cost                                                  | Subject to upsets and variations<br>Cannot remove more than 90% of organic loading which is subject to biological degradation                                                                                  |
| Carbon columns                             | Reduction of adsorbable organic loading by 95-100% | Effective way to remove small quantities of organics         | Relatively expensive regeneration<br>Removes only specific organics                                                                                                                                            |
| Evaporation                                | Removal of dissolved solids and suspended solids   | Well demonstrated<br>Can handle wide range of applications   | High energy use                                                                                                                                                                                                |
| Reverse osmosis                            | Reduction of nearly all contaminants by 90-95%     | Simple<br>Low energy utilization                             | Membrane subject to fouling or deterioration if not properly operated<br>Not effective on very low molecular weight organics<br>Generally requires some form of pretreatment<br>Limited chemical compatibility |

# Treatment technologies appropriate for meeting drinking water regulations :

- By adding coagulants , the negative forces can be neutralized so that the particles become unstable , collide , and then settle .

## 3- Lime softening :

Lime softening reduces hardness by applying hydrated lime (  $\text{Ca(OH)}_2$  ) to water to precipitate Calcium Carbonate (  $\text{CaCO}_3$  ) , Magnesium Hydroxide (  $\text{Mg(OH)}_2$  ), or both .

# Treatment technologies appropriate for meeting drinking water regulations

- Calcium and Magnesium hardness and Carbon dioxide are precipitated as Calcium carbonate , but most waters contain alkalinity in the bicarbonate form.
- Thus , in the presence of Carbon dioxide (  $\text{CO}_2$  ) is almost always present in groundwater.

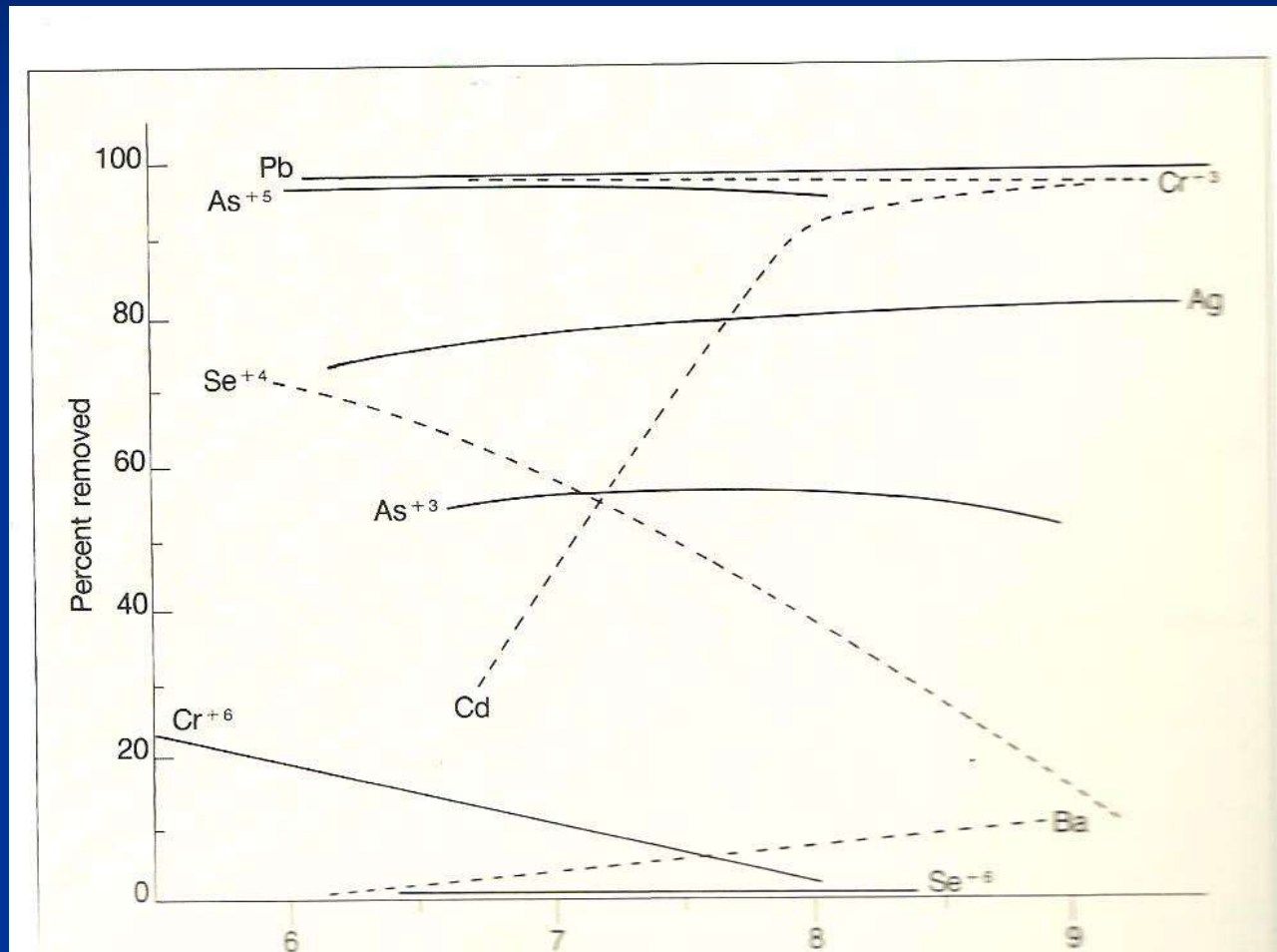
# Treatment technologies appropriate for meeting drinking water regulations

- The precipitation of Calcium carbonate and Magnesium hydroxide necessitates the conversion of Carbon dioxide and bicarbonate ( $\text{HCO}_3$ ) to Carbonate .





# Removal of inorganic contaminants by iron coagulation





# Treatment technologies appropriate for meeting drinking water regulations

- ❖ After coagulation or lime softening , inorganic materials are removed from water through sedimentation and filtration.

## 4- Ion Exchange :

Water is passed through a medium .

Usually a synthetic cation-exchange resin .

# Treatment technologies appropriate for meeting drinking water regulations

- ❖ Sodium ions are exchanged for the contaminant ions.
- ❖ When all sodium ions are used , a brine solution is passed through the resin to regenerate it — that is , remove the Calcium , Magnesium , Iron , or other ions and replace them with Sodium ions .

# Most effective treatment methods for removal of inorganic contaminants

| Contaminant                          | Most Effective Methods                                                                                                         |
|--------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|
| Arsenic<br>As <sup>+3</sup>          | Ferric sulfate coagulation, pH 6-8<br>Alum coagulation, pH 6-7<br>Excess lime softening<br>Oxidation before treatment required |
| As <sup>+5</sup>                     | Ferric sulfate coagulation, pH 6-8<br>Alum coagulation, pH 6-7<br>Excess lime softening                                        |
| Barium (Ba)                          | Lime softening, pH 10-11<br>Ion exchange                                                                                       |
| Cadmium<br>Cd                        | Ferric sulfate coagulation, above pH 8<br>Lime softening<br>Excess lime softening                                              |
| Chromium<br>Cr <sup>+3</sup>         | Ferric sulfate coagulation, pH 6-9<br>Alum coagulation, pH 7-9<br>Excess lime softening                                        |
| Cr <sup>+6</sup>                     | Ferrous sulfate coagulation, pH 7-9.5                                                                                          |
| Fluoride (F)                         | Ion exchange with activated-alumina or bone-char media                                                                         |
| Lead (Pb)                            | Ferric sulfate coagulation, pH 6-9<br>Alum coagulation, pH 6-9<br>Lime softening<br>Excess lime softening                      |
| Mercury (Hg)<br>Inorganic<br>Organic | Ferric sulfate coagulation, pH 7-8<br>Granular activated carbon                                                                |
| Nitrate (NO <sub>3</sub> )           | Ion exchange                                                                                                                   |
| Selenium<br>Se <sup>+4</sup>         | Ferric sulfate coagulation, pH 6-7<br>Ion exchange<br>Reverse osmosis                                                          |
| Se <sup>+6</sup>                     | Ion exchange<br>Reverse osmosis                                                                                                |
| Silver (Ag)                          | Ferric sulfate coagulation, pH 7-9<br>Alum coagulation, pH 6-8<br>Lime softening<br>Excess lime softening                      |

# Treatment technologies appropriate for meeting drinking water regulations

## 5- Reverse osmosis :

Osmosis is the spontaneous process in which water with a lower total dissolved solids content till pass through a semi-permeable membrane into a solution containing a higher concentration of dissolved solids .

# Treatment technologies appropriate for meeting drinking water regulations

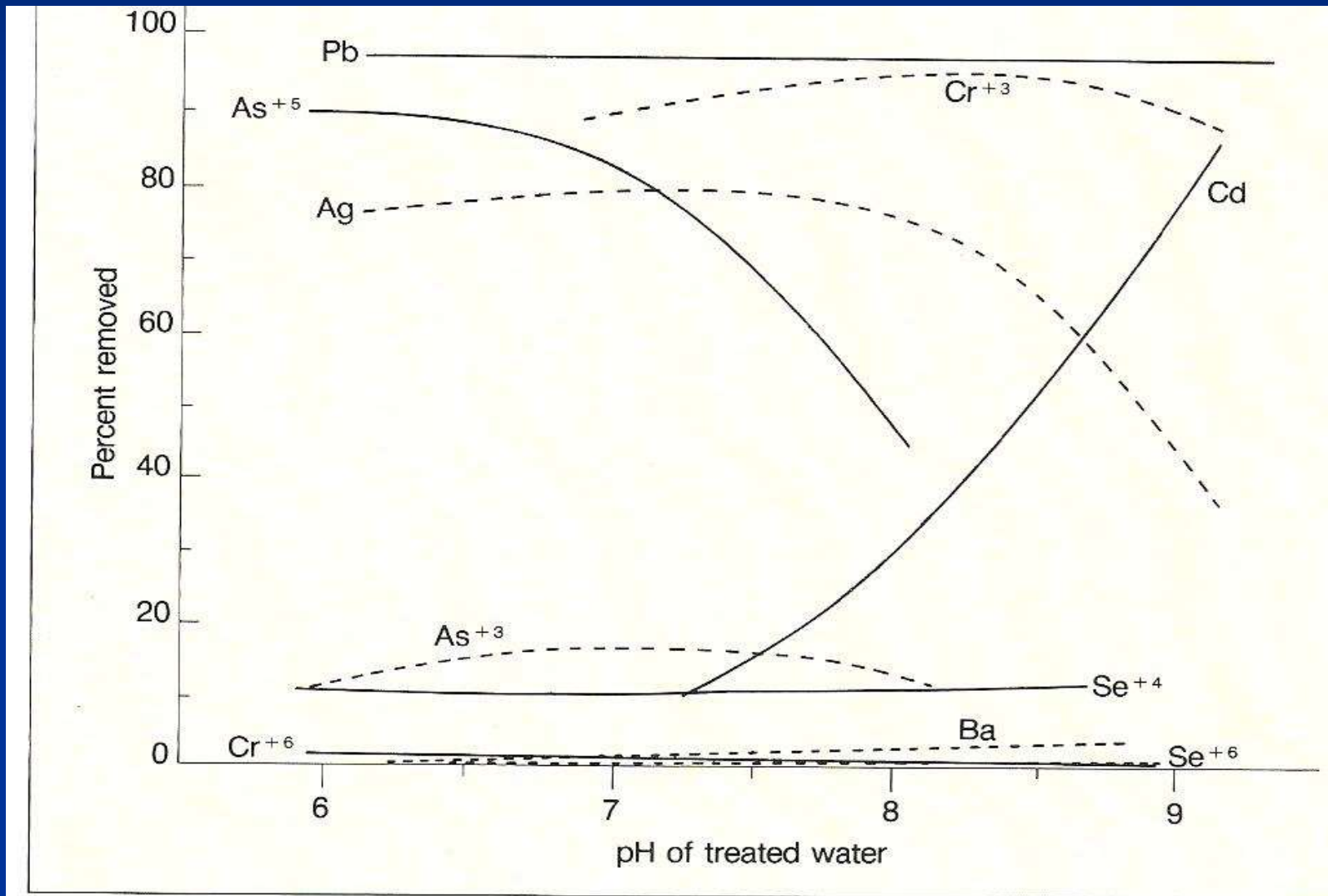
- ❖ Flow continues until the osmotic pressure on the less concentrated side and the liquid head on the concentrated side balance each other .
- ❖ At this point , an equilibrium is reached so that the quantity of water passing through the membrane is equal in both directions .

# Treatment technologies appropriate for meeting drinking water regulations

- ❖ If the pressure equilibrium is changed by applying pump pressure to the concentrated solution, flow is reversed across the permeable membrane; this is called reverse osmosis.
- ❖ A reverse osmosis system consists of semi permeable membrane elements mounted in the pressure tubes, high-pressure water pump, pressure gauges, temperature gauge, and flow meters.

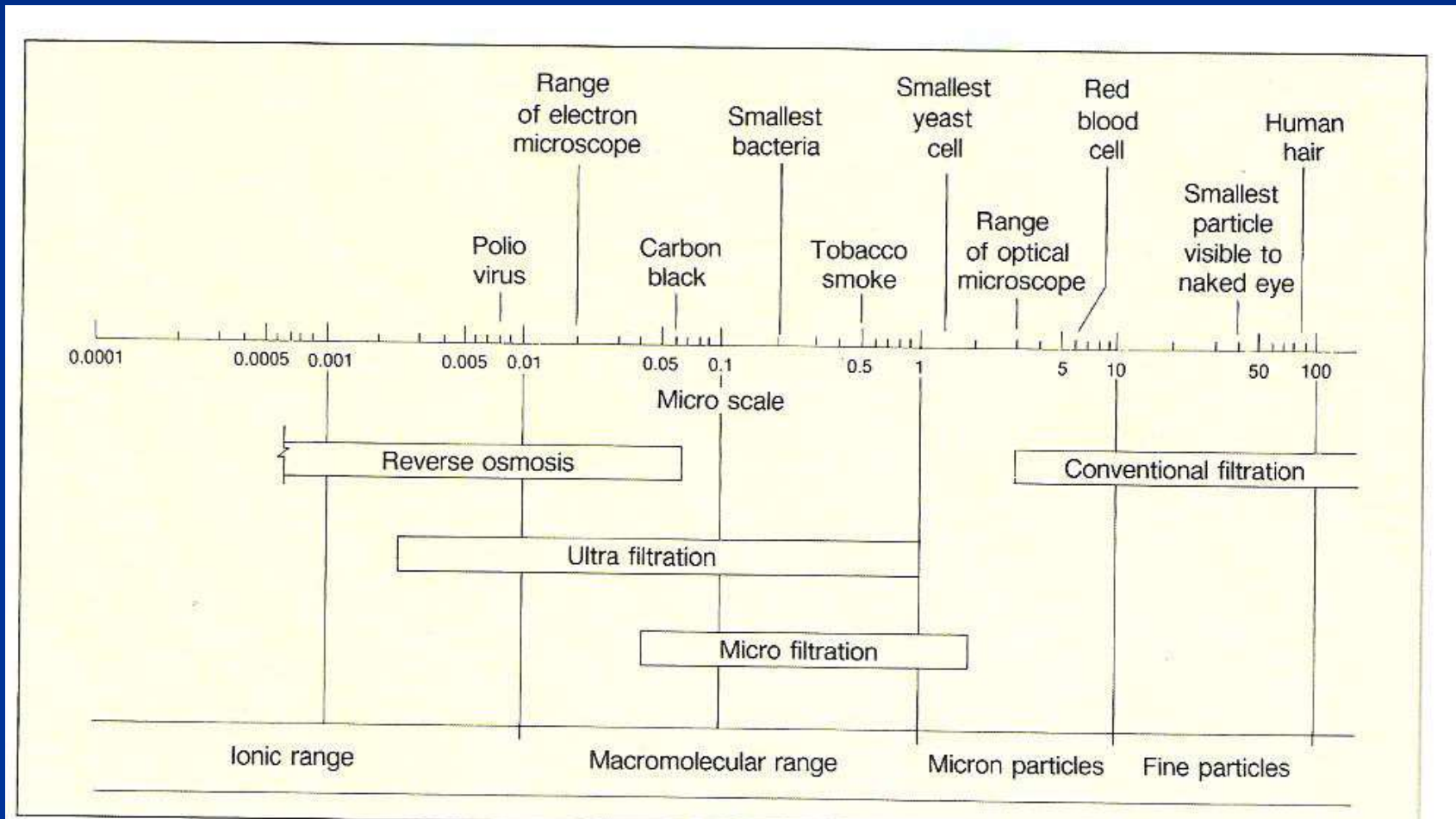


# Removal of inorganic contaminants by alum coagulation



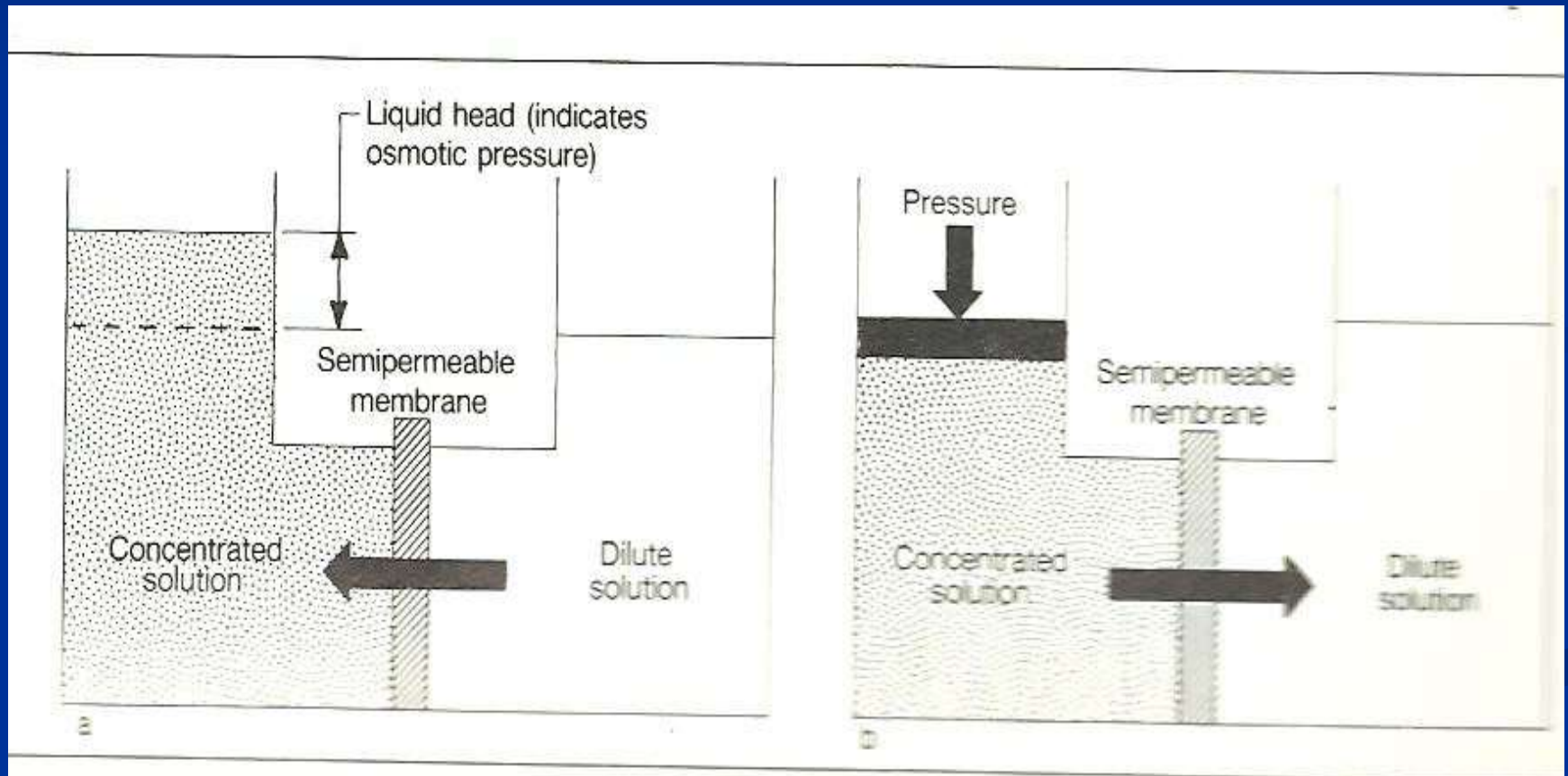


# Approximate operating ranges of solids/liquids separation devices in treating water

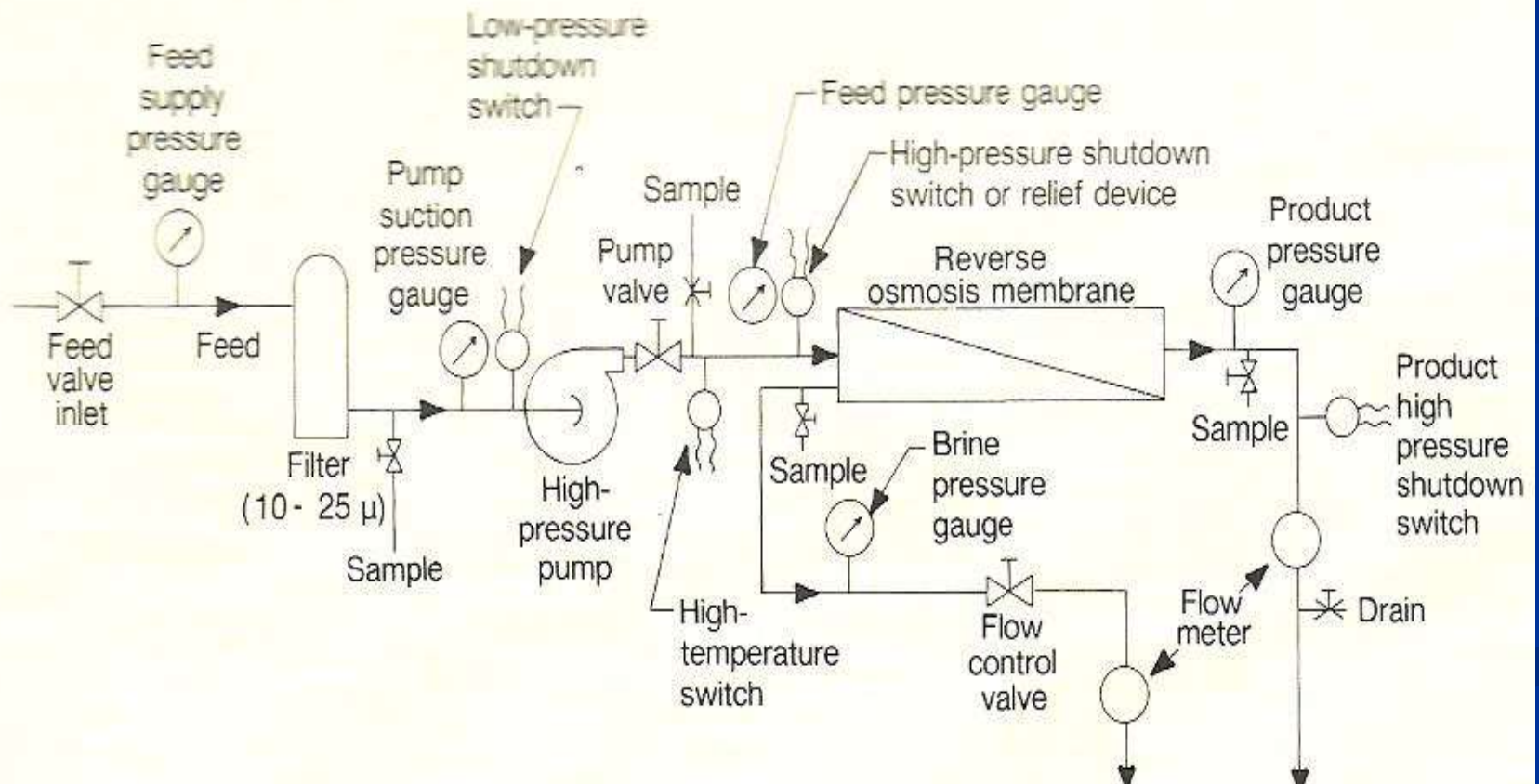


# a) Osmosis

# b) reverse osmosis

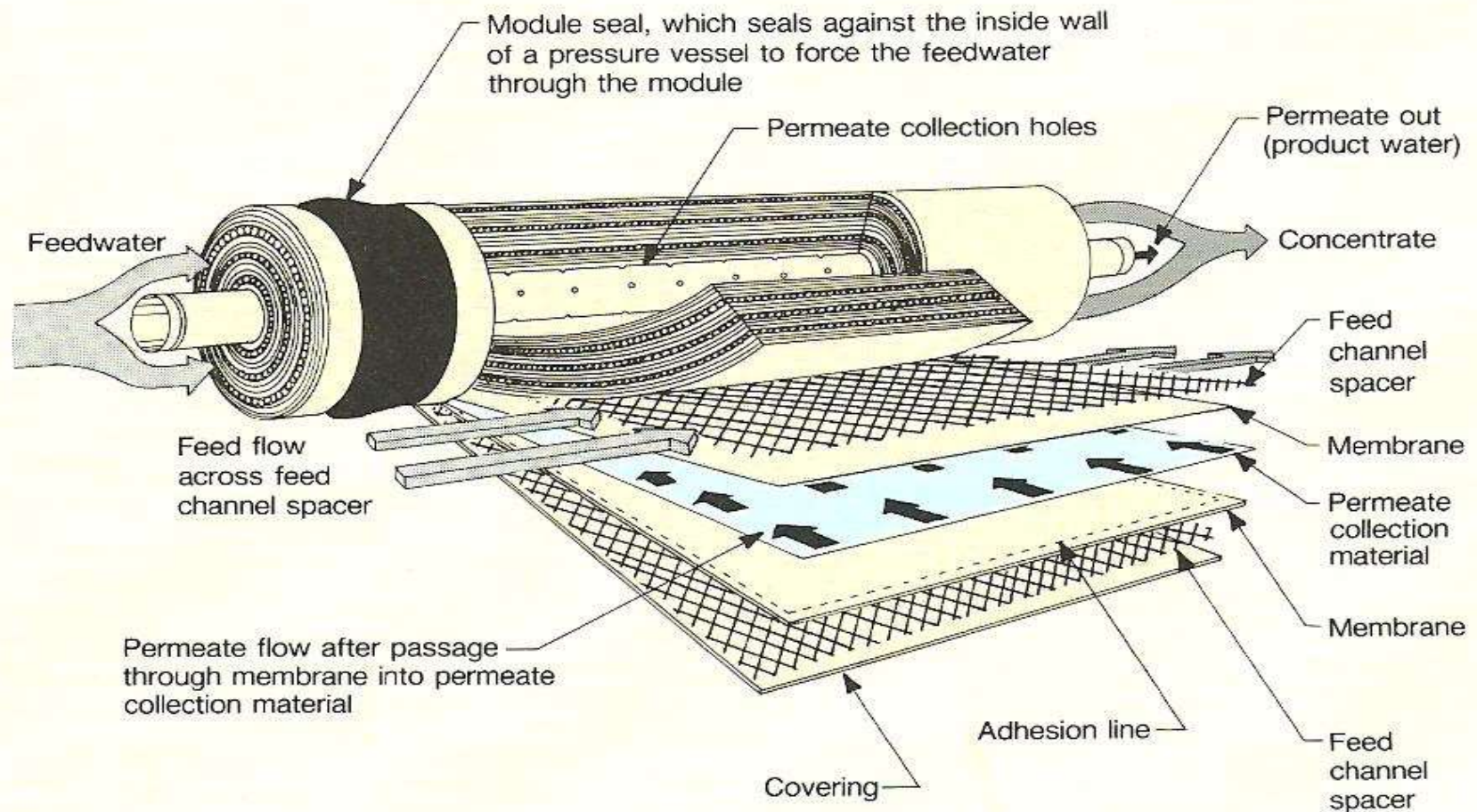


# Flow schematic of reverse osmosis system



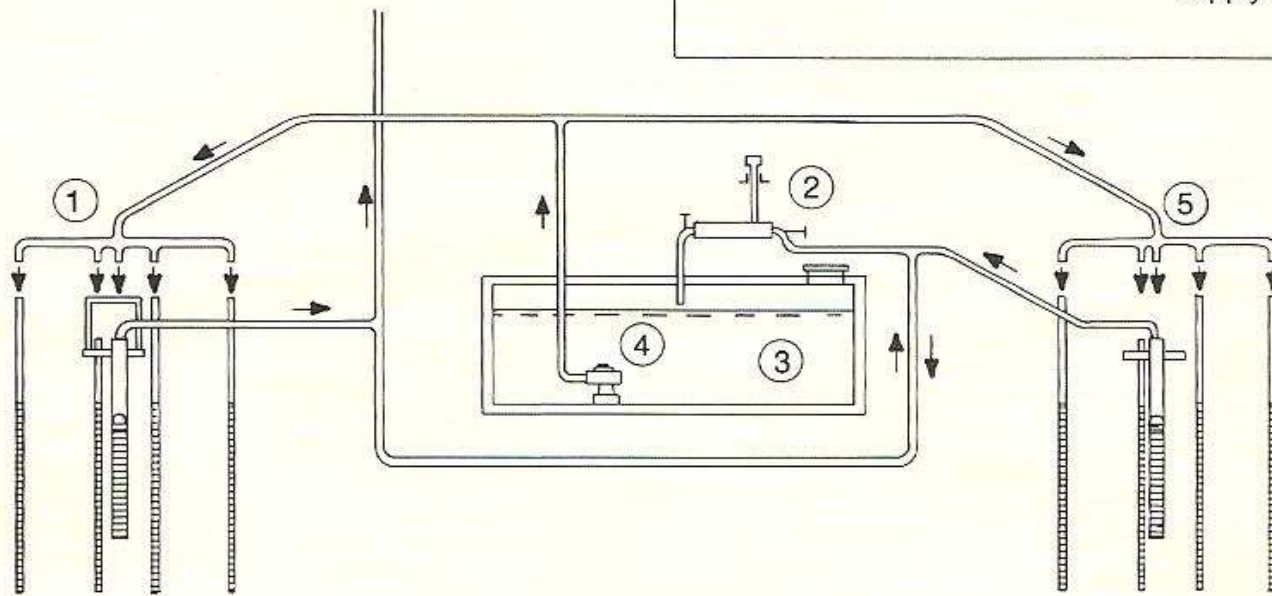
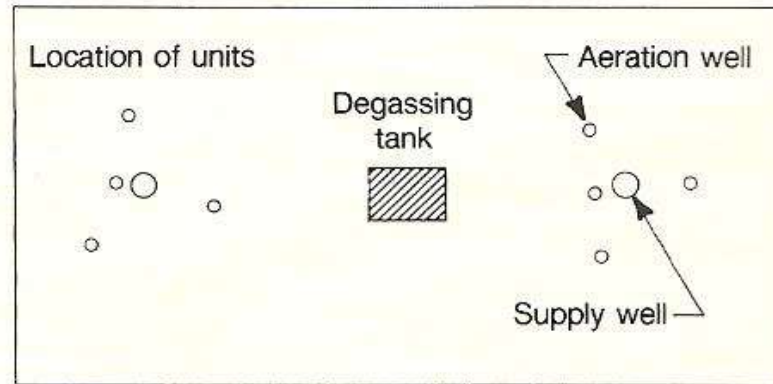


# Spiral wound reverse osmosis unit



# Vyredox plant with two supply wells , aeration wells , and oxygenator building

- ① - ⑤ Supply wells surrounded by 4 aeration wells
- ② Aerator
- ③ Degassing tank
- ④ Pump for aerated water



# Analysis of brackish water before and after treatment by reverse osmosis

| Contaminant            | Feedwater | Pretreated Feedwater | Concentrate (Rejected Water) | Permeate (Product Water) |
|------------------------|-----------|----------------------|------------------------------|--------------------------|
|                        | mg/ℓ      | mg/ℓ                 | mg/ℓ                         | mg/ℓ                     |
| Calcium                | 61        | 61                   | 303                          | 0.2                      |
| Magnesium              | 24        | 24                   | 119                          | 0.1                      |
| Sodium                 | 78        | 78                   | 379                          | 2.4                      |
| Potassium              | 4         | 4                    | 19                           | 0.1                      |
| Ammonia                | 0         | 0                    | 0                            | 0                        |
| Carbonate              | 0         | 0                    | 0                            | 0                        |
| Bicarbonate            | 129       | 24                   | 115                          | 2.0                      |
| Sulfate                | 201       | 284                  | 1,414                        | 0.2                      |
| Chloride               | 73        | 73                   | 348                          | 3.9                      |
| Nitrate                | 0         | 0                    | 1                            | 0                        |
| Fluoride               | 0         | 0                    | 1                            | 0                        |
| Silica                 | 10        | 10                   | 47                           | 0.8                      |
| Total                  | 581       | 558                  | 2,747                        | 8.1                      |
| Total dissolved solids | 516       | 546                  | 2,689                        | 7.8                      |
| pH                     | 7.8       | 5.7                  | 6.4                          | 4.6                      |
| Carbon dioxide         | 3         | 80                   | 80                           | 78                       |
| pHs                    |           | 8.8                  | 7.2                          |                          |



# Water analysis of Sea water treated by reverse osmosis

| Contaminant            | Feedwater | Pretreated Feedwater | Concentrate (Rejected Water) | Permeate (Product Water) |
|------------------------|-----------|----------------------|------------------------------|--------------------------|
|                        | mg/ℓ      | mg/ℓ                 | mg/ℓ                         | mg/ℓ                     |
| Calcium                | 418       | 418                  | 642                          | 0.4                      |
| Magnesium              | 1,330     | 1,330                | 2,044                        | 1.4                      |
| Sodium                 | 11,035    | 11,035               | 16,885                       | 144.6                    |
| Potassium              | 397       | 397                  | 607                          | 5.2                      |
| Ammonia                | 0         | 0                    | 0                            | 0                        |
| Carbonate              | 0         | 0                    | 0                            | 0                        |
| Bicarbonate            | 146       | 146                  | 224                          | 0.8                      |
| Sulfate                | 2,769     | 2,769                | 4,256                        | 0.3                      |
| Chloride               | 19,841    | 19,841               | 30,374                       | 233.6                    |
| Nitrate                | 0         | 0                    | 0                            | 0                        |
| Fluoride               | 1         | 1                    | 2                            | 0                        |
| Silica                 | 0         | 0                    | 0                            | 0                        |
| Total                  | 35,937    | 35,937               | 55,034                       | 386.3                    |
| Total dissolved solids | 35,864    | 35,864               | 54,922                       | 386                      |
| pH                     | 8.2       | 8.2                  | 8.4                          | 5.9                      |
| Carbon dioxide         | 2         | 2                    | 2                            | 2                        |
| pHs                    |           | 8.2                  | 8.0                          |                          |

# Treatment technologies appropriate for meeting drinking water regulations

- ❖ The spiral-wound design involves a membrane unit that consists of two layers of membrane formed around a permeate carrier , which in turn is wound around a perforated tube .

6- In-situ treatment methods to remove Iron and Manganese from ground water .  
( Vyredox method )

# Treatment technologies appropriate for meeting drinking water regulations

## 7- Removal of turbidity :

- Turbidity refers to solids and organic matter that don't settle out of water.
- Groundwater is rarely turbid , unlike surface water which often contains suspended solids and colloidal or soluble organic matter

# Treatment technologies appropriate for meeting drinking water regulations

- ❖ Turbidity is measured by how much light is transmitted or scattered when a beam of light is passed through a water sample .
  - A) Jackson turbidity unit (JTU) .
  - B) Nephelometric turbidity units ( NTU ) .

# Treatment technologies appropriate for meeting drinking water regulations

8- Removal of coli form organisms :

- Microbes can be controlled by using oxidizing or no oxidizing biocides.
- Chlorine is a strong oxidizing agent that reacts with many impurities in water .
- The chlorine demand of a specific water is the amount of chlorine required to react with these impurities .

# Treatment technologies appropriate for meeting drinking water regulations

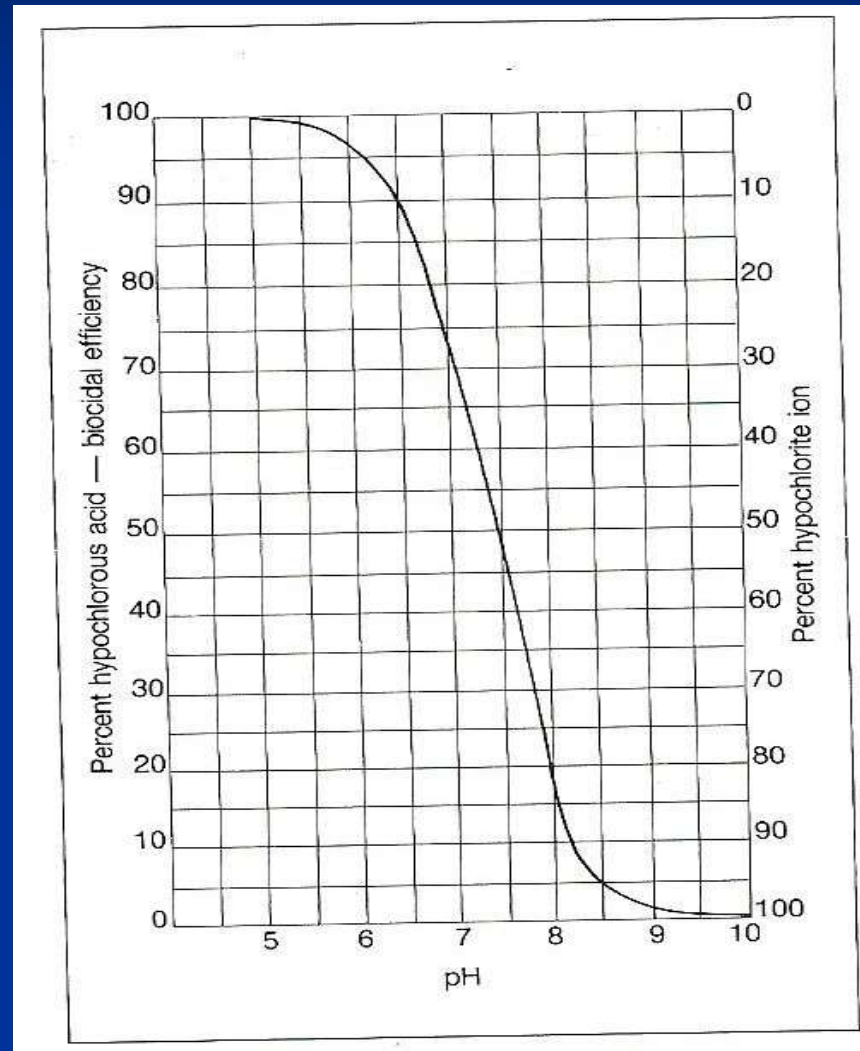
- ❖ Chlorine not used immediately is called the chlorine residual .
- ❖ Breakpoint chlorination occurs when the addition of a volume of chlorines satisfies the chlorine demand and produces a free chlorine residual .



# Typical Micro-Organisms and their associated problems

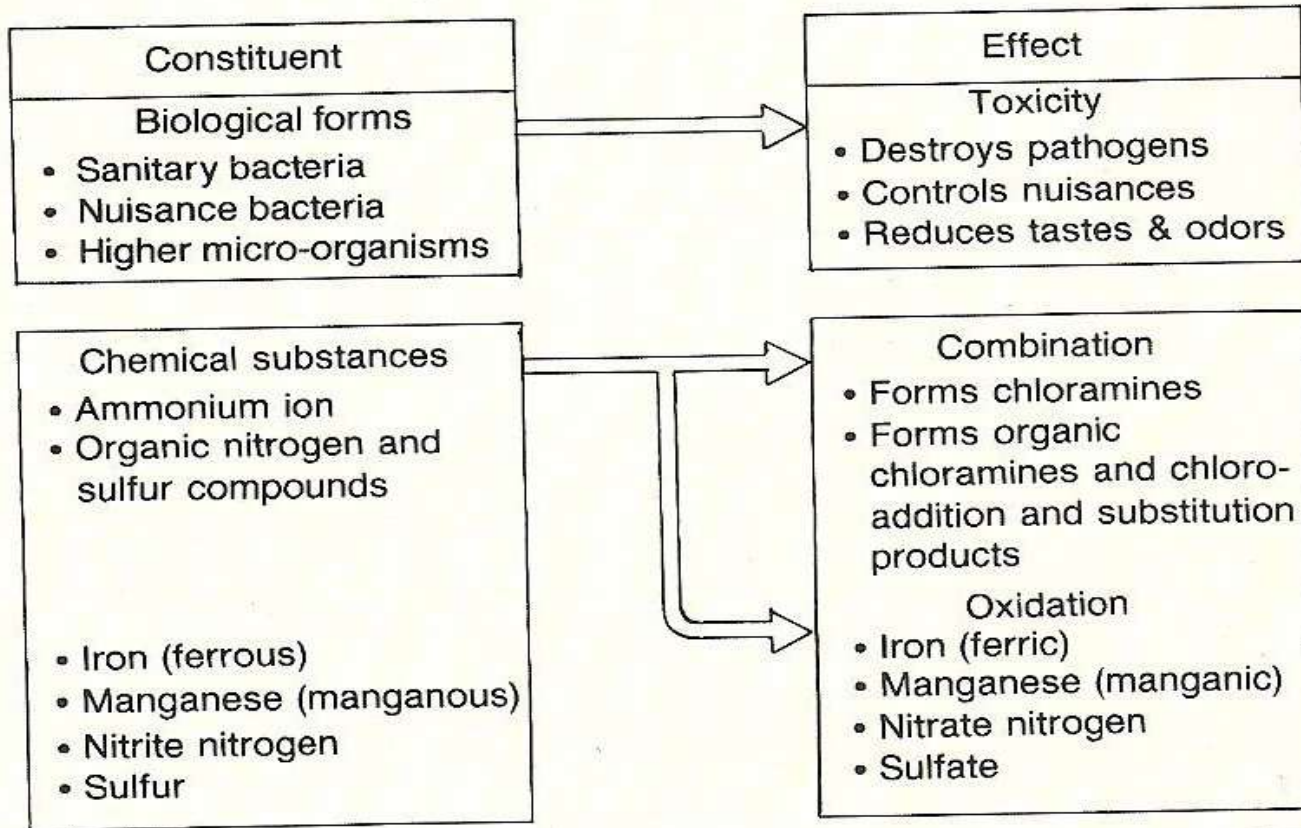
| Type of Organism             | Type of Problem                                                                                                                                                                                                                                                                           |
|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Bacteria</b>              |                                                                                                                                                                                                                                                                                           |
| Slime-forming bacteria       | Form dense, sticky slime with subsequent fouling. Water flows can be impeded and promotion of other organism growth occurs.                                                                                                                                                               |
| Spore-forming bacteria       | Become inert when their environment becomes hostile to them. However, growth recurs whenever the environment becomes suitable again. Difficult to control if complete kill is required. However, most processes are not affected by spore formers when the organism is in the spore form. |
| Iron-depositing bacteria     | Cause the oxidation and subsequent deposition of insoluble iron from soluble iron.                                                                                                                                                                                                        |
| Nitrifying bacteria          | Generate nitric acid from ammonia contamination. Can cause severe corrosion.                                                                                                                                                                                                              |
| Sulfate-reducing bacteria    | Generate sulfides from sulfates and can cause serious localized corrosion.                                                                                                                                                                                                                |
| Anaerobic corrosive bacteria | Create corrosive localized environments by secreting corrosive wastes. They are always found underneath other deposits in oxygen-deficient locations.                                                                                                                                     |
| <b>Fungi</b>                 |                                                                                                                                                                                                                                                                                           |
| Yeasts and molds             | Cause the degradation of wood in contact with the water system. Cause spots on paper products.                                                                                                                                                                                            |
| Algae                        | Grow in unlit areas in dense fibrous mats. Can cause plugging of distribution holes on cooling-tower decks or dense growths on reservoirs and evaporation ponds.                                                                                                                          |
| Protozoa                     | Grow in almost any water which is contaminated with bacteria; indicate poor disinfection.                                                                                                                                                                                                 |

# The effect of PH on the bacterial ability of chlorine



# Biological and chemical effects of chlorine in water

## Chlorination



# Treatment technologies appropriate for meeting drinking water regulations

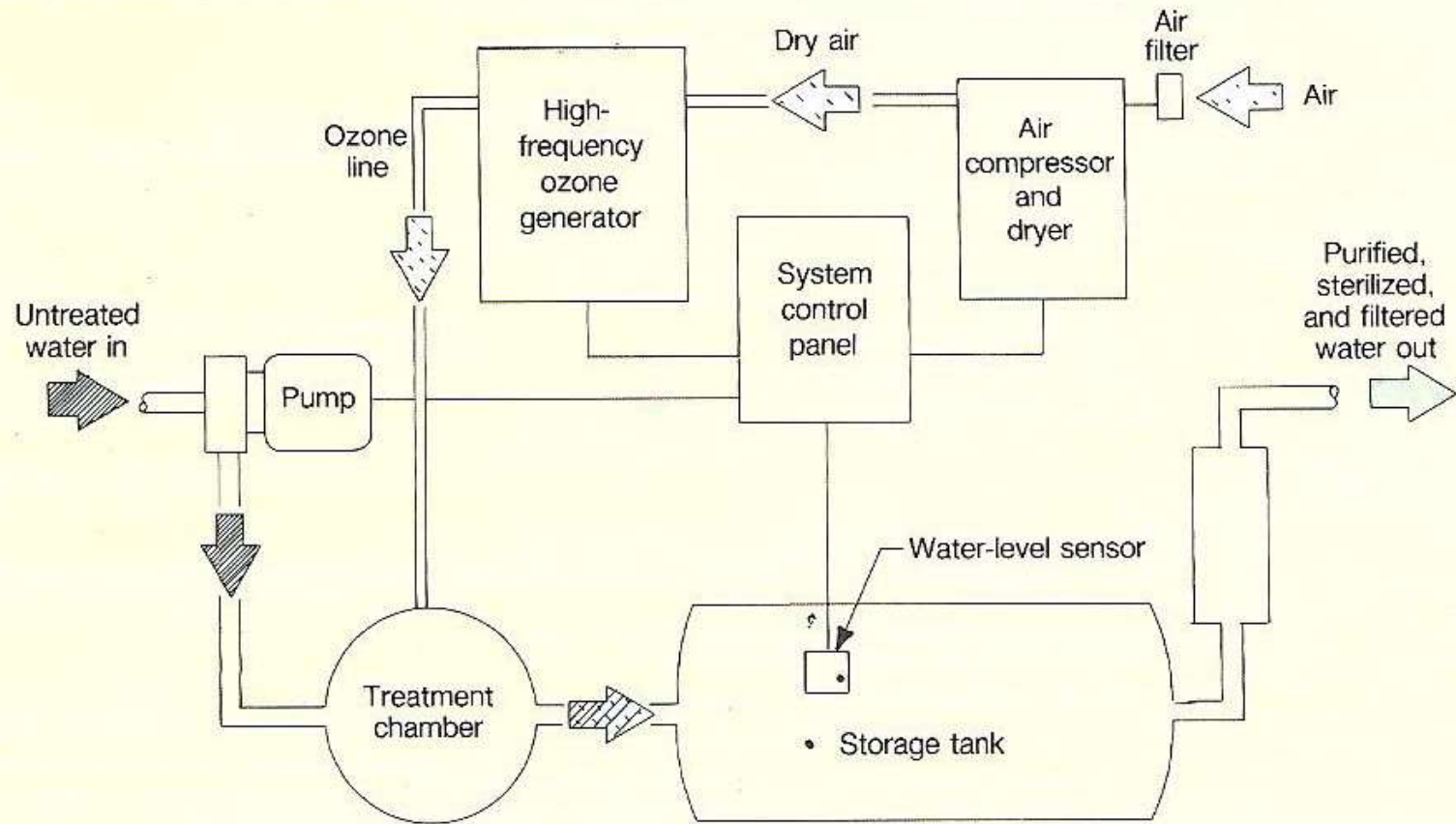
9- Removal of organic contaminants .

10- Aeration :

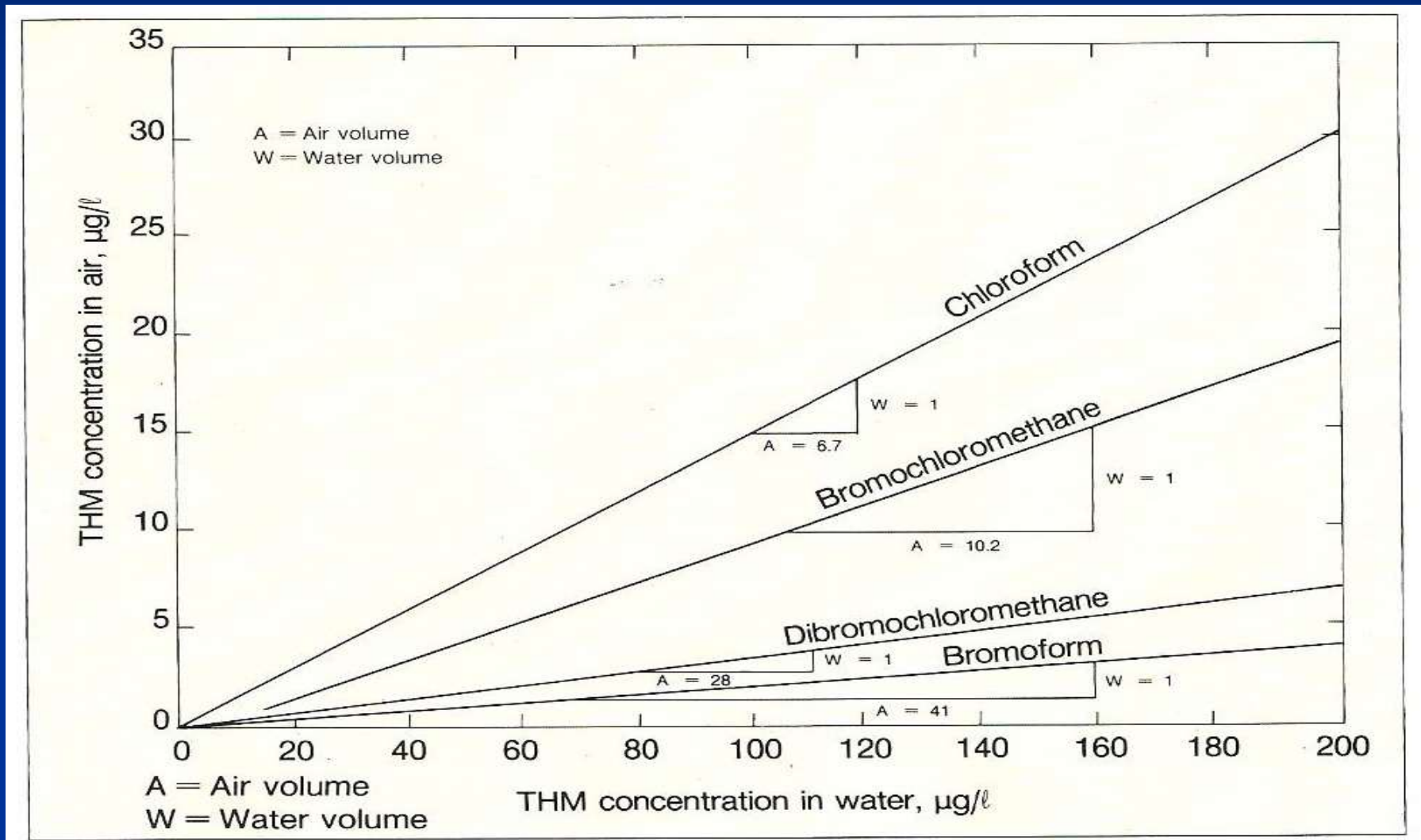
in the aeration process , water containing organic chemicals is mixed with air in a special chamber or tower which is filled with packing material that disperses the water to enhance air contact .



# Flow diagram of ozone water treatment system

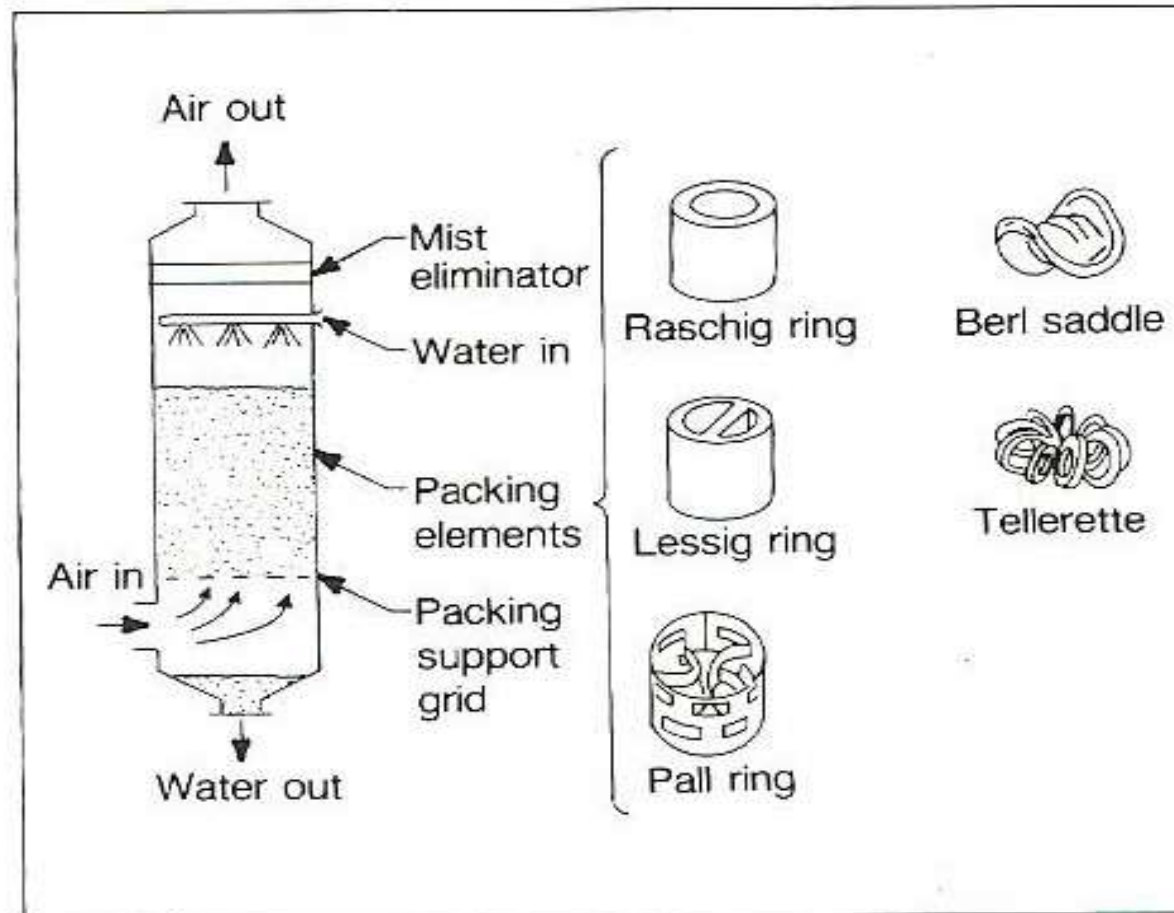


# Theoretical equilibrium lines for four tri-halo-methanes

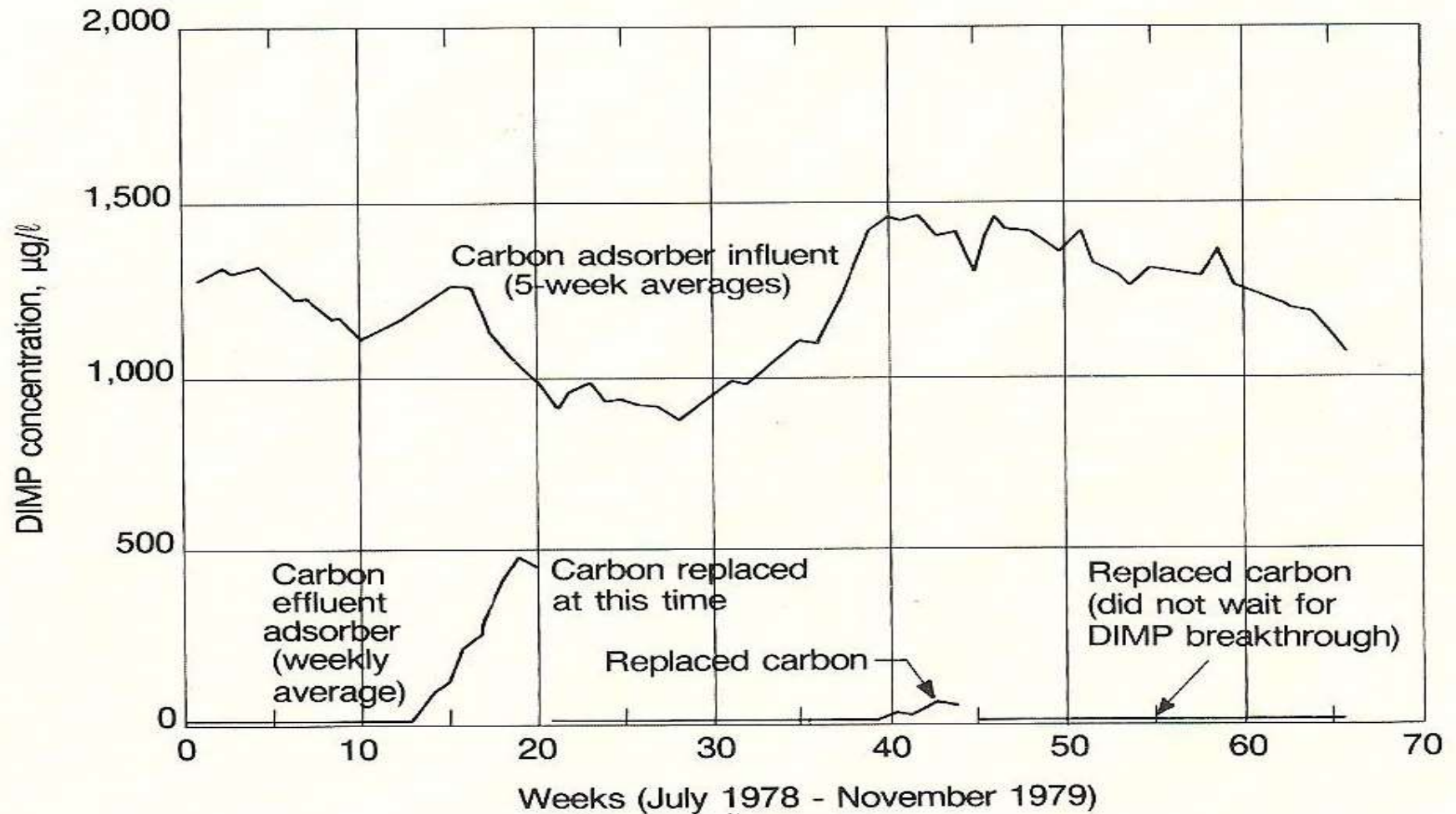




# Packed tower and types of packing



# Performance of carbon beds



# Treatment technologies appropriate for meeting drinking water regulations

- ❖ The ratios of air and water are shown for four tri-halo-methanes .
- ❖ The slope of the curve suggests the ease with which the contaminant can be removed by aeration in a countercurrent system .

# Treatment technologies appropriate for meeting drinking water regulations

## 11- Adsorption :

Two types of materials are used to adsorb organic contaminants – granular or powdered activated carbon and a synthetic carbon-based resin .

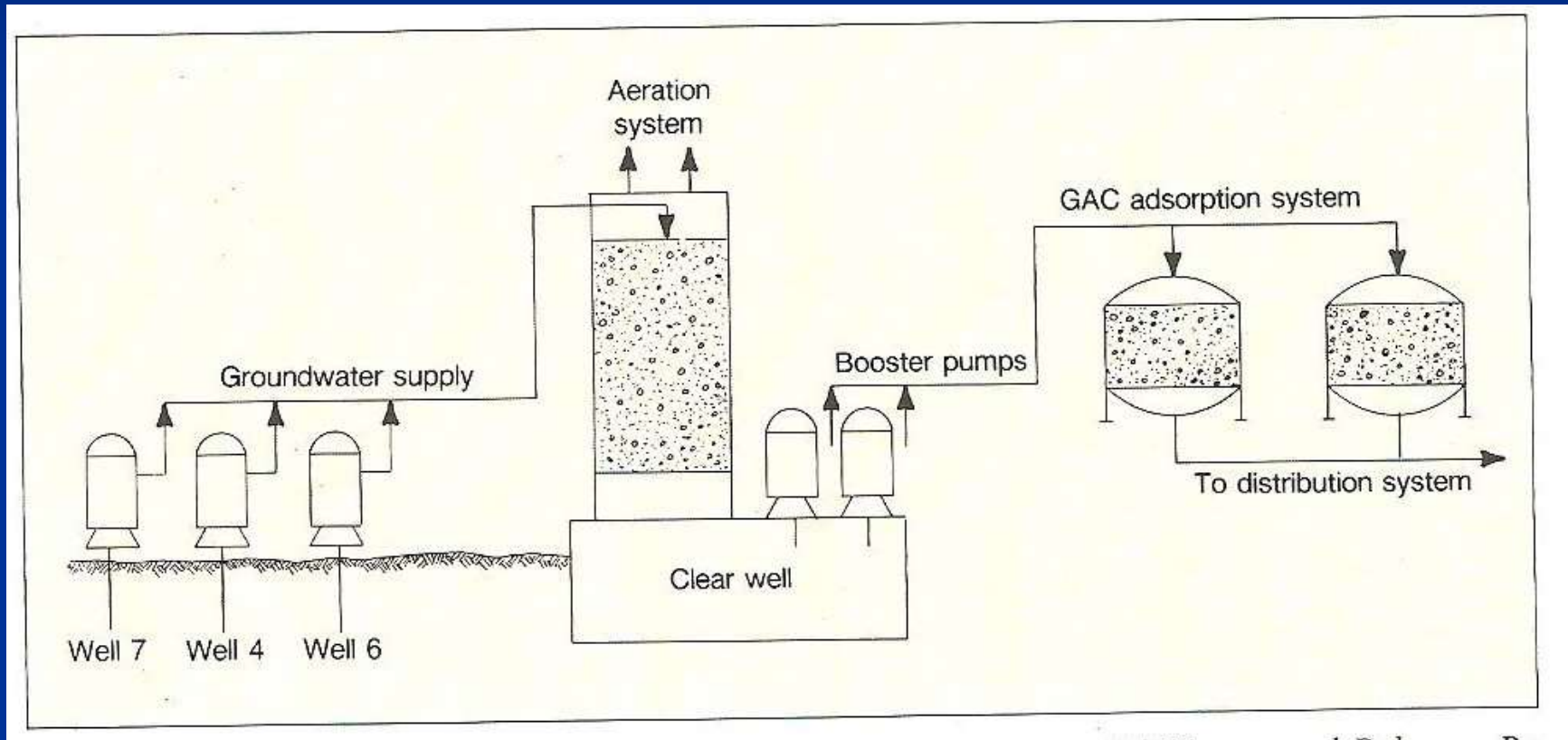
- ✓ The high cost of a synthetic resin has limited its use in comparison with activated carbon .

# Treatment technologies appropriate for meeting drinking water regulations

- Granular activated carbon ( GAC ) is most often used in treatment systems , and provides huge numbers of sites ( pores ) where various organic contaminants can become affixed when contaminated water is passed upward through a carbon bed .
- The water is usually in contact with the GAC for about 10 minutes .



# Schematic of the Rockaway township treatment system



# Treatment technologies appropriate for meeting drinking water regulations

- o In time , the GAC is used up and the contaminant will break through .

12- Removal of radioactive contaminants .

13- Emergency treatment procedures for sudden contamination :

From time to time , sudden contamination of a water supply occurs.

# Treatment technologies appropriate for meeting drinking water regulations

- The public must be notified immediately if the contaminated water is already in the distribution system.

14 - Point of use water treatment systems .

15 - Chlorination , Ozonation , and ultraviolet disinfection .

# Processes for Effective Removal of Drinking water communities by Point of use systems

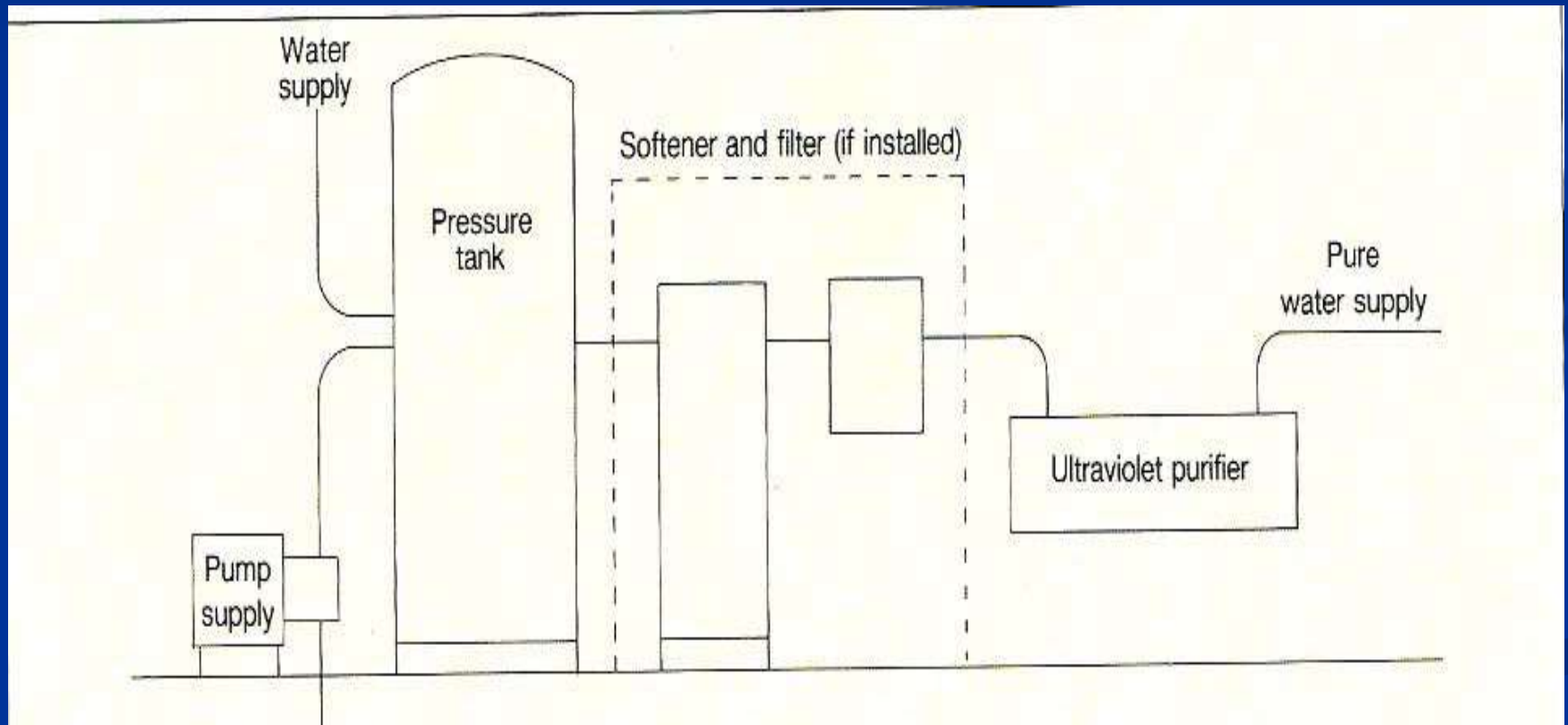
| General Water Problem | Contaminants or Dissolved Solids | Processes       |              |                           |                                        |                 |                    |                          |
|-----------------------|----------------------------------|-----------------|--------------|---------------------------|----------------------------------------|-----------------|--------------------|--------------------------|
|                       |                                  | Cation Exchange | Chlorination | Sediment Cartridge Filter | Taste & Odor Cartridge Filter (Carbon) | Reverse Osmosis | Distiller (Vented) | Ultraviolet Disinfection |
| Particulates          | Sand                             |                 |              | x                         |                                        |                 | x                  |                          |
|                       | Silt                             |                 |              | x                         |                                        |                 | x                  |                          |
|                       | Rust particles                   |                 |              | x                         |                                        |                 | x                  |                          |
| Inorganics            | Arsenic                          | x               |              |                           |                                        | x               | x                  |                          |
|                       | Barium                           | x               |              |                           |                                        | x               | x                  |                          |
|                       | Cadmium                          | x               |              |                           |                                        | x               | x                  |                          |
|                       | Calcium                          | x               |              |                           |                                        | x               | x                  |                          |
|                       | Chromium                         |                 |              |                           |                                        | x               | x                  |                          |
|                       | Copper                           | x               |              |                           |                                        | x               | x                  |                          |
|                       | Iron                             | x               |              |                           |                                        | x               | x                  |                          |
|                       | Lead                             | x               |              |                           |                                        | x               | x                  |                          |
|                       | Magnesium                        |                 |              |                           |                                        | x               | x                  |                          |
|                       | Manganese                        | x               |              |                           |                                        | x               | x                  |                          |
|                       | Mercury                          | x               |              |                           |                                        | x               | x                  |                          |
|                       | Radium 226 & 228                 |                 |              |                           |                                        | x               | x                  |                          |
|                       | Selenium                         |                 |              |                           |                                        | x               | x                  |                          |
|                       | Silver                           |                 |              |                           |                                        | x               | x                  |                          |
|                       | Sodium                           |                 |              |                           |                                        | x               | x                  |                          |
|                       | Strontium 90                     |                 |              |                           |                                        | x               | x                  |                          |
|                       | Zinc                             | x               |              |                           |                                        | x               | x                  |                          |
|                       | Chlorides                        |                 |              |                           |                                        |                 | x                  |                          |
|                       | Chlorine                         |                 |              |                           | x                                      |                 | x                  |                          |
|                       | Fluorides                        |                 |              |                           |                                        |                 | x                  |                          |
|                       | Nitrates                         |                 |              |                           |                                        |                 | x                  |                          |
|                       | Sulfates                         |                 |              |                           |                                        | x               | x                  |                          |
|                       | Sulfides                         |                 |              |                           |                                        | x               | x                  |                          |
| Organics              | Benzene                          |                 |              |                           | x                                      | x               | x                  |                          |
|                       | THM's                            |                 |              |                           | x                                      | x               | x                  |                          |
|                       | PCB's                            |                 |              |                           | x                                      | x               | x                  |                          |
|                       | Petroleum Solvents               |                 |              |                           | x                                      | x               | x                  |                          |
|                       | Pesticides                       |                 |              |                           | x                                      | x               | x                  |                          |
|                       | Herbicides                       |                 |              |                           | x                                      | x               | x                  |                          |
|                       | Tannin (Humic Substances)        |                 |              |                           | x                                      | x               | x                  |                          |
|                       | Odors                            |                 |              |                           | x                                      | x               | x                  |                          |
|                       | Swampy taste                     |                 |              |                           | x                                      | x               | x                  |                          |
| Biological            | Algae                            |                 | x            |                           |                                        | x               | x                  | x                        |
|                       | Bacteria                         |                 | x            |                           |                                        | x               | x                  | x                        |
|                       | Viruses                          |                 |              |                           |                                        |                 | x                  | x                        |

# Treatment technologies appropriate for meeting drinking water regulations

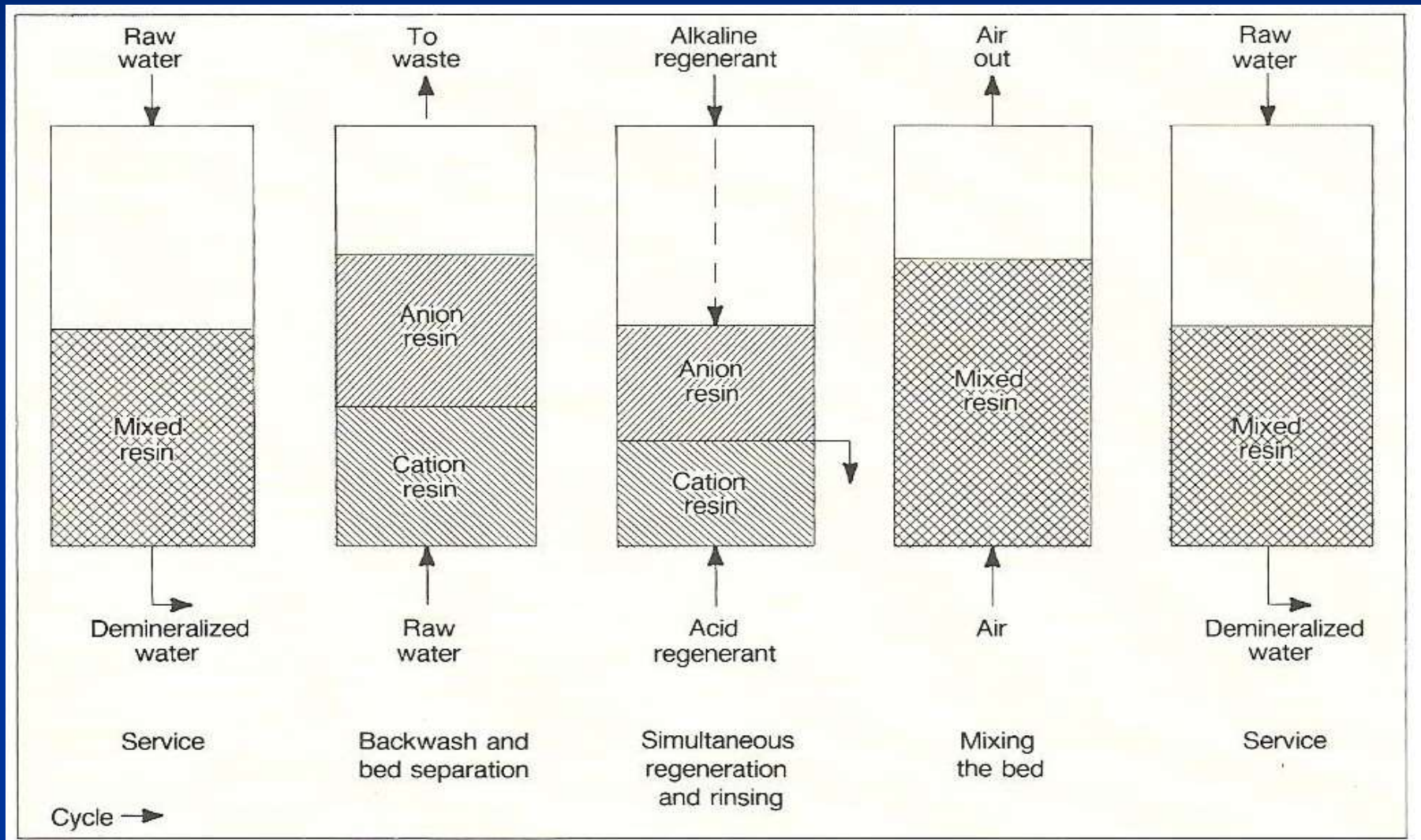
- Ion Exchange .
- Domestic water conditioning .
- Filters .
- Distillation .
- Reverse osmosis .



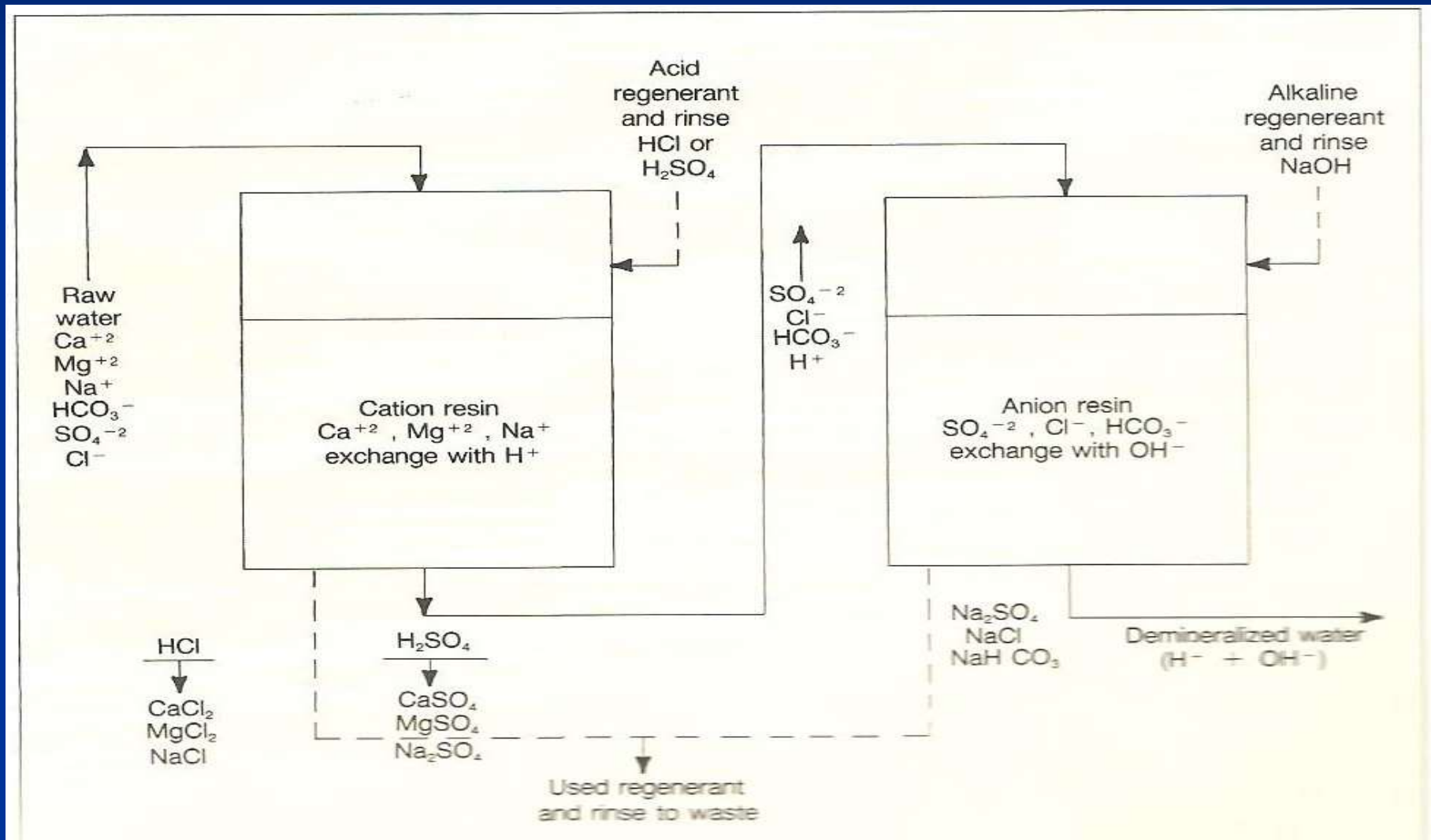
# Typical residential water system



# Mixed-bed ion Exchange and regeneration system



# Two-bed ion exchange system



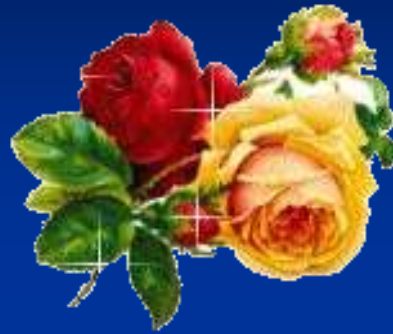
# Hardness Classification for water

| Hardness  |             | Classification  |
|-----------|-------------|-----------------|
| mg/l      | Grains/gal  |                 |
| 0 - 9     | 0 - 1/2     | Soft            |
| 9 - 60    | 1/2 - 3 1/2 | Slightly hard   |
| 60 - 120  | 3 1/2 - 7   | Moderately hard |
| 120 - 180 | 7 - 10 1/2  | Hard            |
| over 180  | over 10 1/2 | Very hard       |

# Ion Exchange Selectivity Decreasing Preference

| Cation Exchanger | Anion Exchanger |
|------------------|-----------------|
| Barium           | Iodide          |
| Strontium        | Nitrate         |
| Calcium          | Bisulfate       |
| Copper           | Chloride        |
| Zinc             | Bicarbonate     |
| Magnesium        | Hydroxide       |
| Titanium         | Fluoride        |
| Potassium        | Bisilicate      |
| Ammonia          |                 |
| Sodium           |                 |
| Hydrogen         |                 |





Thanks