

Basics in Gas Chromatography

GC-Training

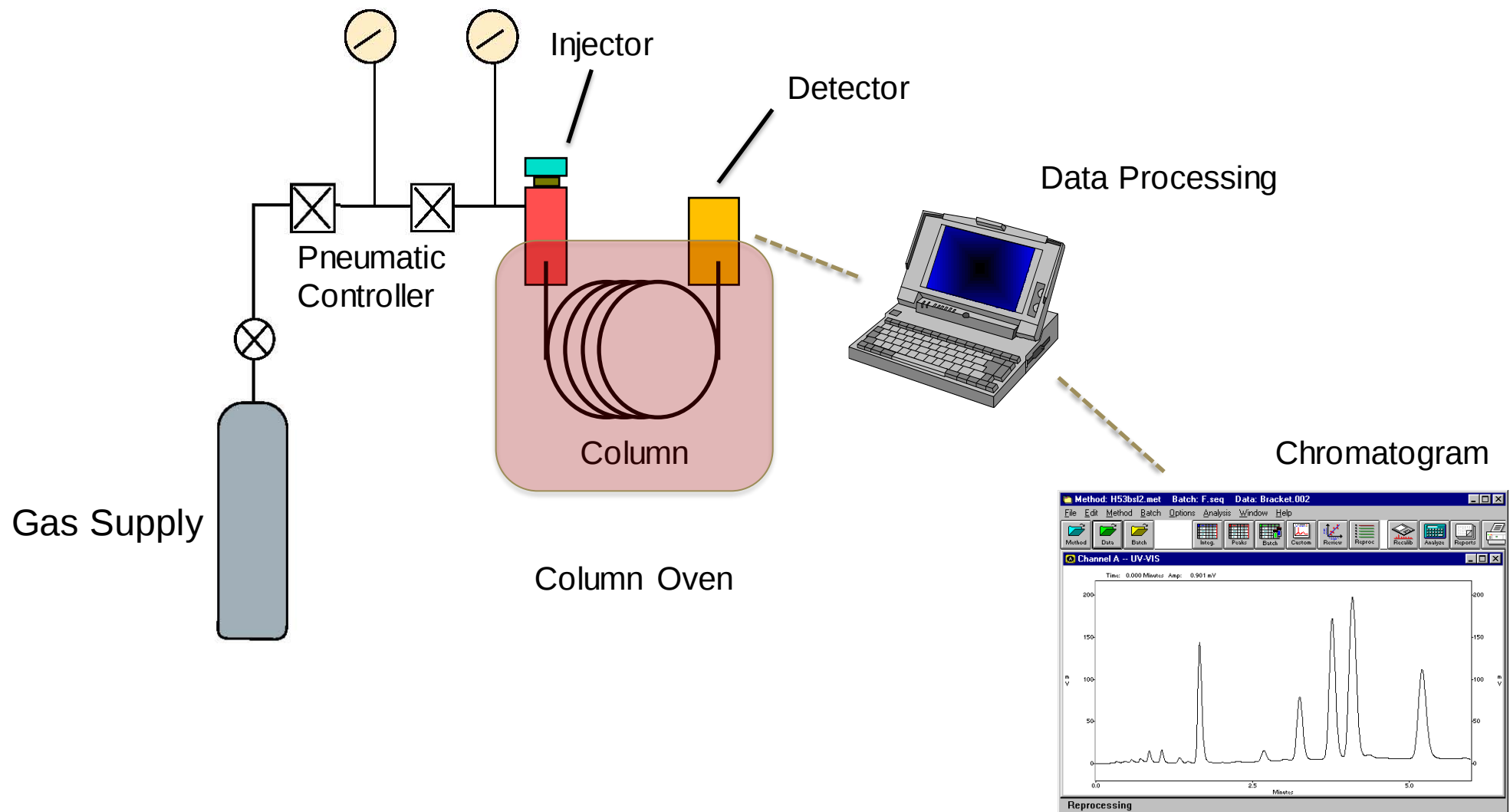
Basics in Gas Chromatography

Chromatography is a technique for separating a mixture of substances, using different moving speeds of the substances

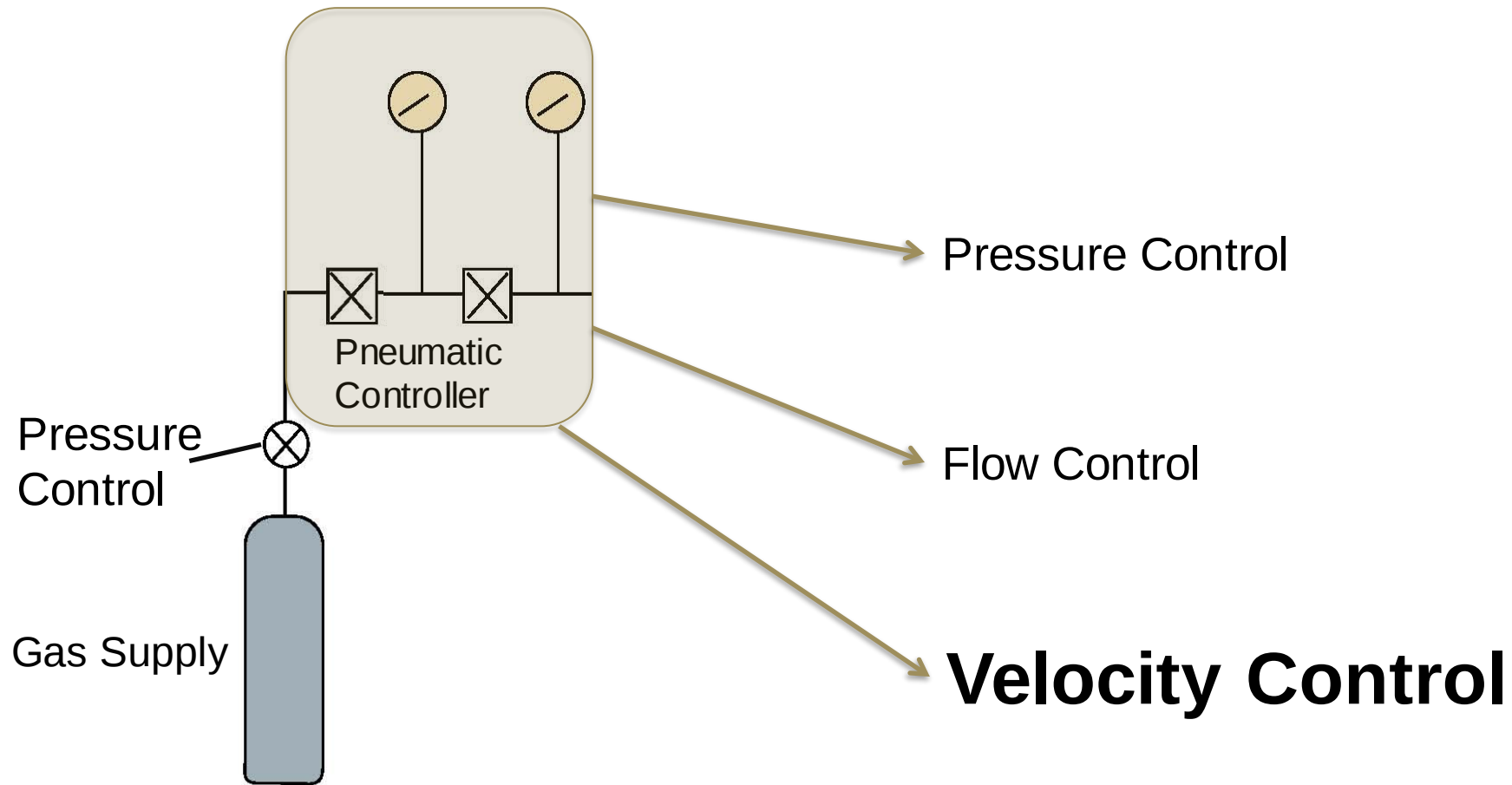
(Translation from Brockhaus 2005)



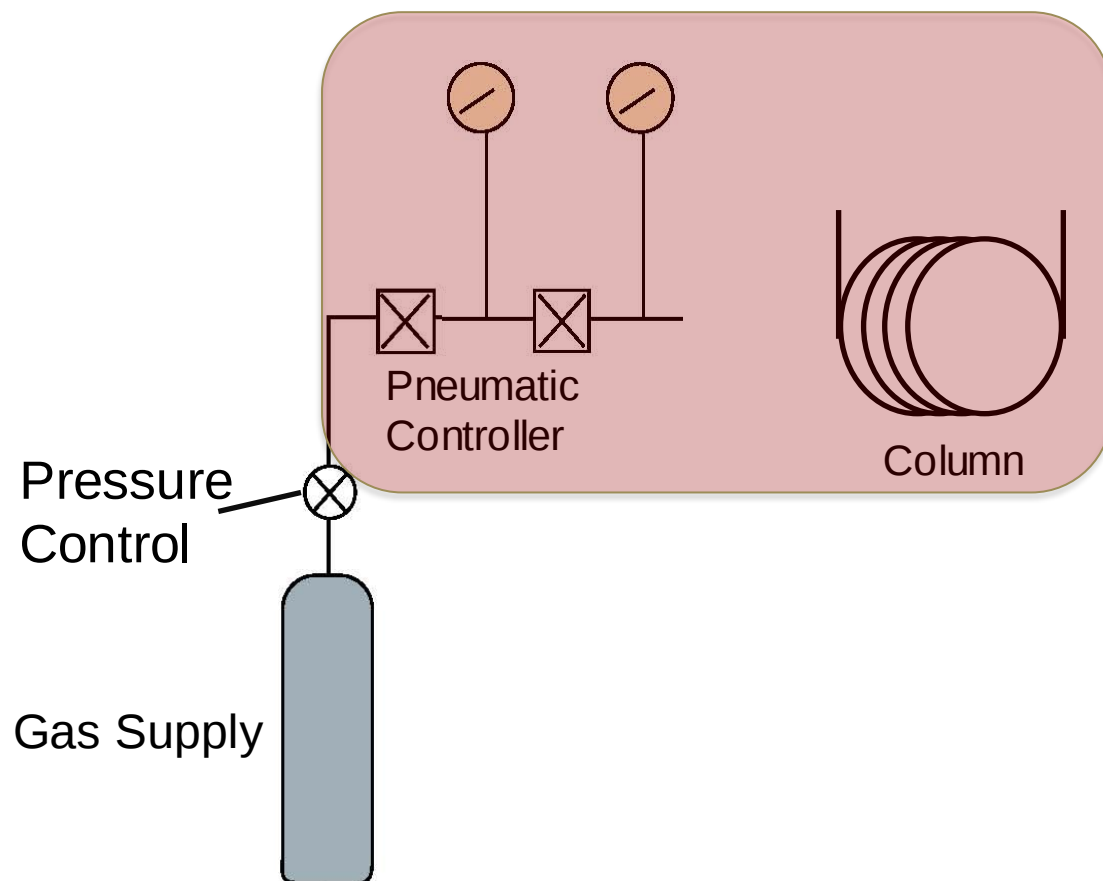
GC-System



Pneumatic Control



Pneumatic Control



Pneumatic Control

Column = Tube = Restrictor

Flow rate and Linear Velocity:

1. Flow rate [cm³/min],

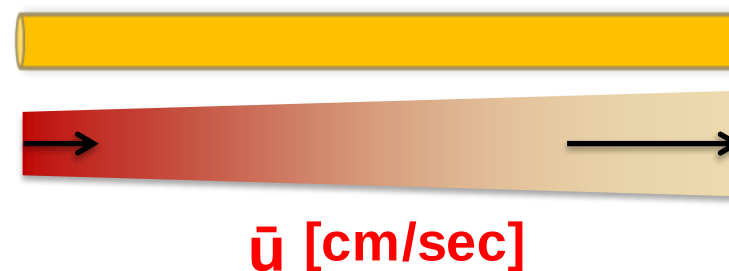
Typically related to Column Outlet under SATP (Standard Ambient Temperature and Pressure)

2. Average Linear Velocity [cm/sec]

$$\bar{u} = L / t_u$$

L = length of column [cm]

t_u = retention time for an unretained peak [sec]



Flow rate and Linear Velocity:

Linear Velocity

can be set as a control parameter for GC-2010 Series, GC-2014 and GC2025

Analysis Time : 27.83 min Normal Advanced

AOC-20i SPL1 Column FID General

Temperature : 250.0 C

Injection Mode : Split

Sampling Time : 1.00 min

Carrier Gas : He

Flow Control Mode : Linear Velocity

Pressure : 132.0 kPa

Total Flow : 24.3 mL/min

Column Flow : 1.94 mL/min

Linear Velocity : 40.0 cm/sec

Purge Flow : 3.0 mL/min

Split Ratio : 10.0

INJ.Program Purge Flow Redraw

	Rate	Flow	Hold Time
0	-	3.0	0.00
1	0.00	0.0	0.00
2	0.00	0.0	0.00

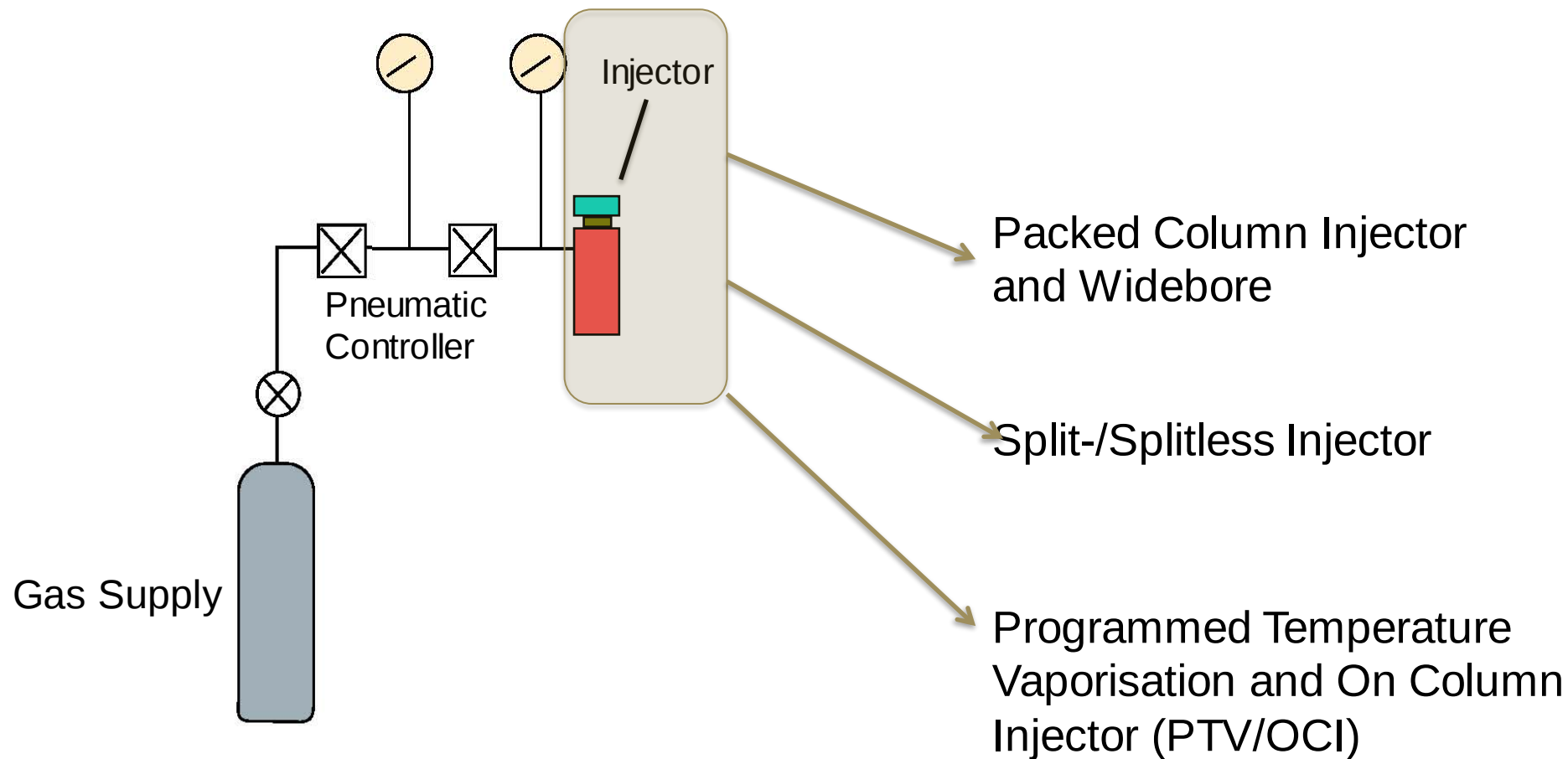
Total Program Time : 0.00 min Advanced...

Column Information (Rxi5ms)

Length : 30.0 m Film Thickness : 0.25 um

Inner Diameter : 0.25 mm ID

Headline for slide (Text only)



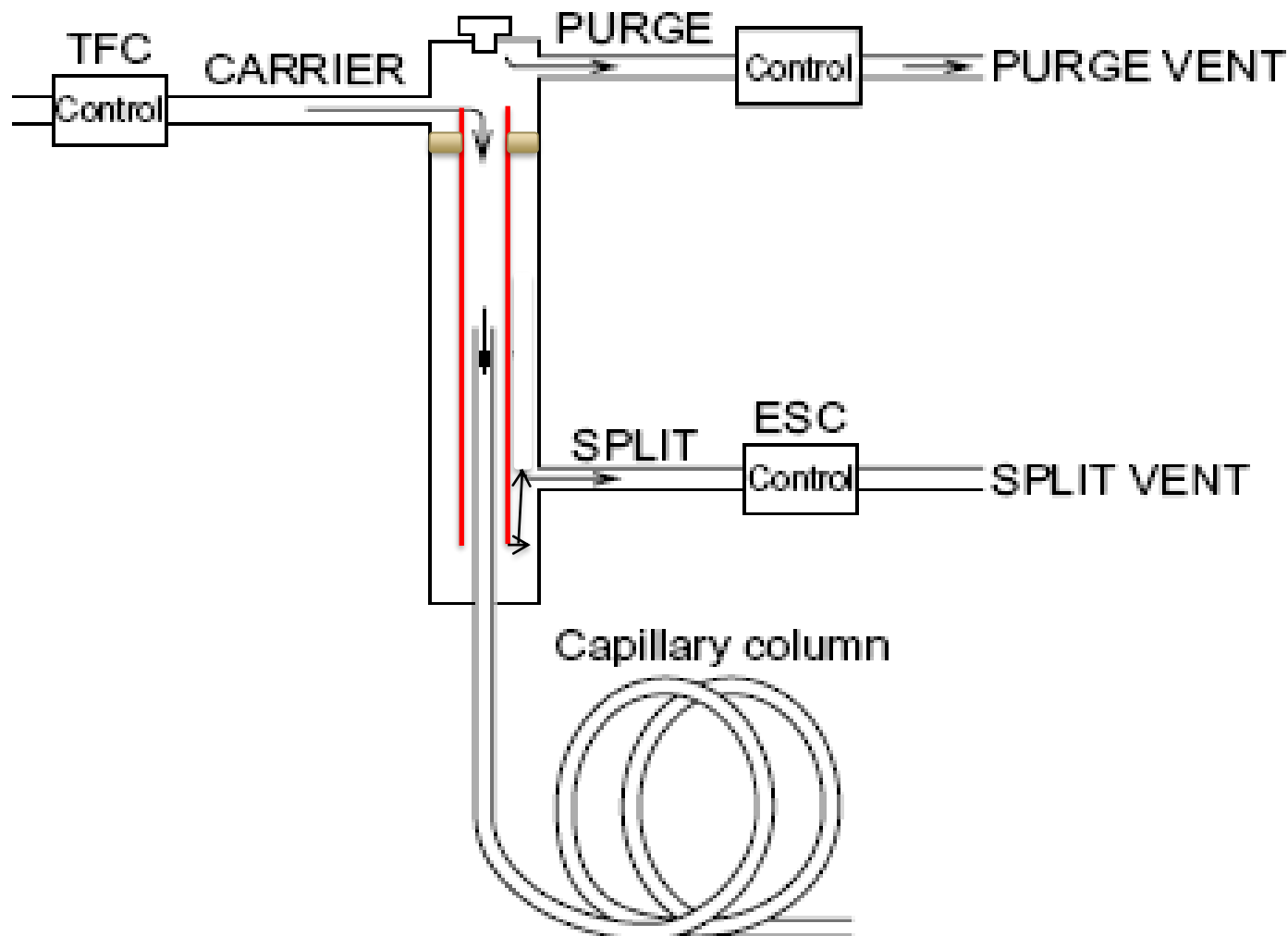
Split-/Splitless Injector

The total flow is the
summary of purge,
split and column flow

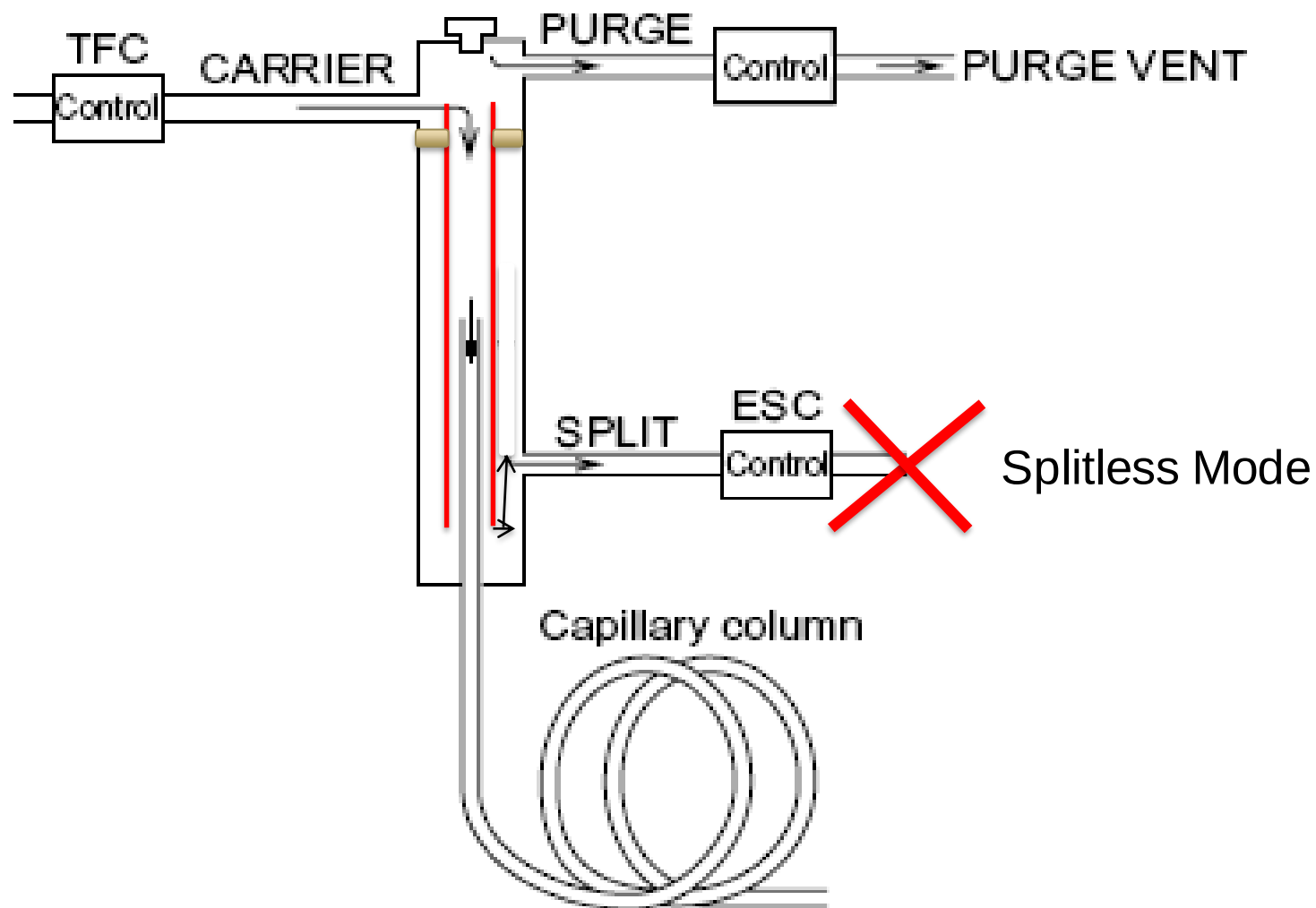
Split Injection System
is to inject a sample
with high concentration

Only a defined part
of the sample go
through the column.
the rest go through
the Split out

The purge flow is to
purge the septum

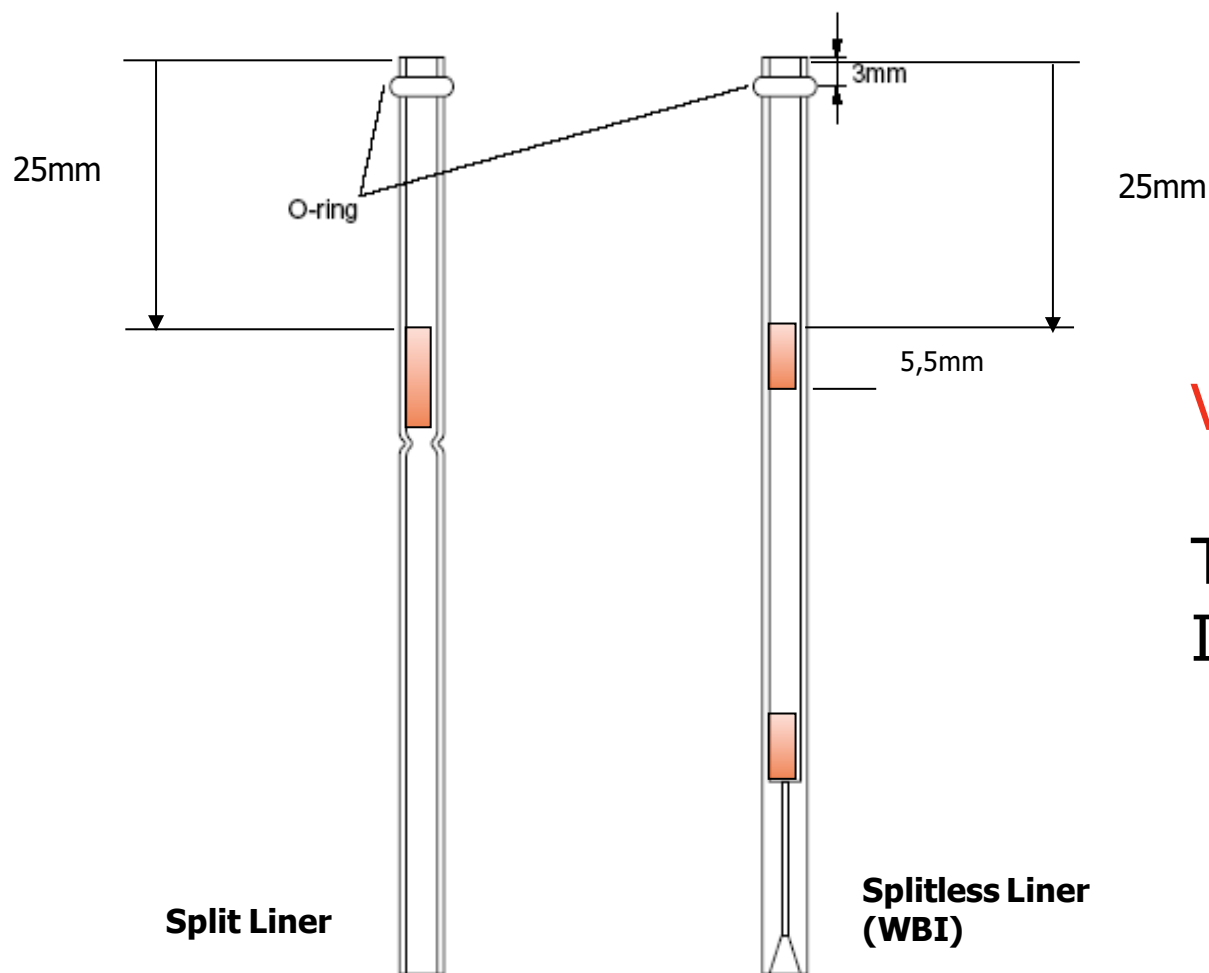


Split-/Splitless Injector



Split-/Splitless Injector

Two Types of Liner



Very Important !

The glaswool must be
In the correct position

Injection Efficiency

Solvent Vapor Volume Calculator

Approximate Vapor Volume (ul): 174

Injection volume (ul): 1.0

Inlet temperature (C): 250

Inlet pressure (gauge): 90.0

Pressure units: ☒ kPa ☐ psi ☐ bar

Solvent Properties:

Solvent: n-Hexane

Boiling point (C): 69

Density (g/ml): 0.660

Mol wt. (amu): 86.2

Solvent: n-Hexane

Buttons: Help, Defaults, Print, Done

Bad sample transfer on the column can be due to an overloaded liner. Important is the volume of the evaporated sample not liquid.

Solvent Vapor Volume Calculator

Approximate Vapor Volume (ul): 309

Injection volume (ul): 1.0

Inlet temperature (C): 250

Inlet pressure (gauge): 90.0

Pressure units: ☒ kPa ☐ psi ☐ bar

Solvent Properties:

Solvent: Acetone

Boiling point (C): 56

Density (g/ml): 0.791

Mol wt. (amu): 58.1

Solvent: Acetone

Buttons: Help, Defaults, Print, Done

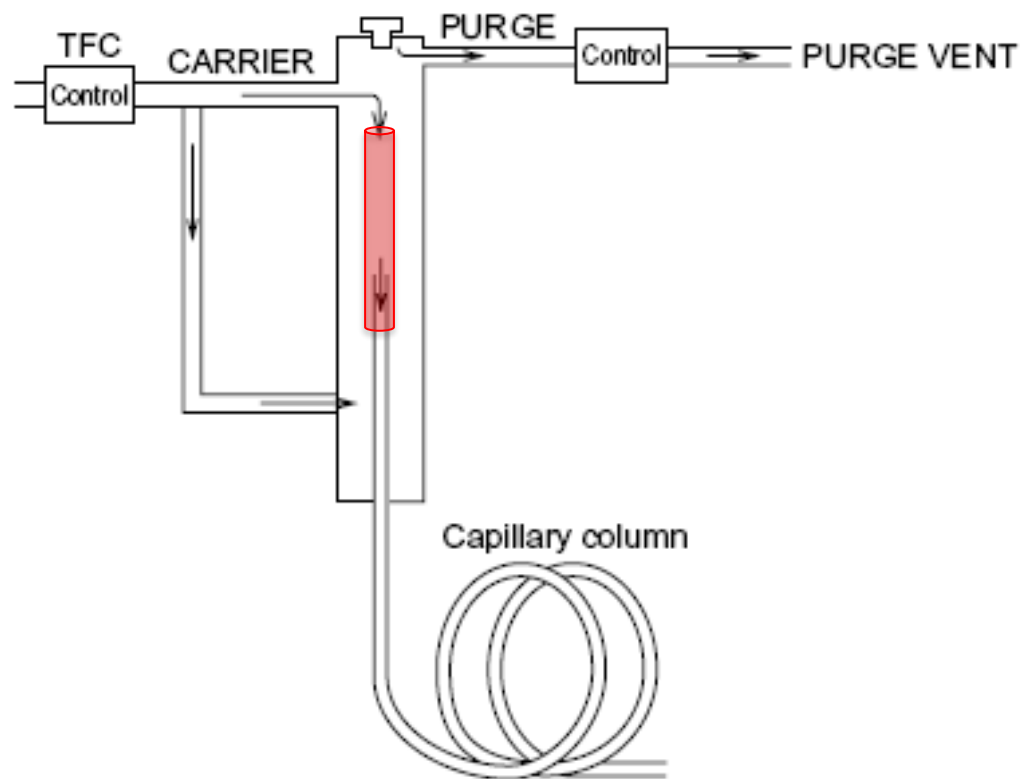
Typical liner volume might vary from 1.0 to 0.1ml

SPL-2010 Plus liner 0.86ml

Wide Bore Injector

In a direct injection system, a wide-bore column is used. Nearly the entire amount of sample injected is introduced on the column. This usually results in better sensitivity than narrow-bore columns with split injections. However, peak shapes are broad, which decreases resolution and can lead to a higher S/N ratio. The direct injection system uses a WBI (wide-bore injection) injection port. When WBI is specified, DIRECT injection mode is automatically used and split mode is not available on the [INJ] key main screen.

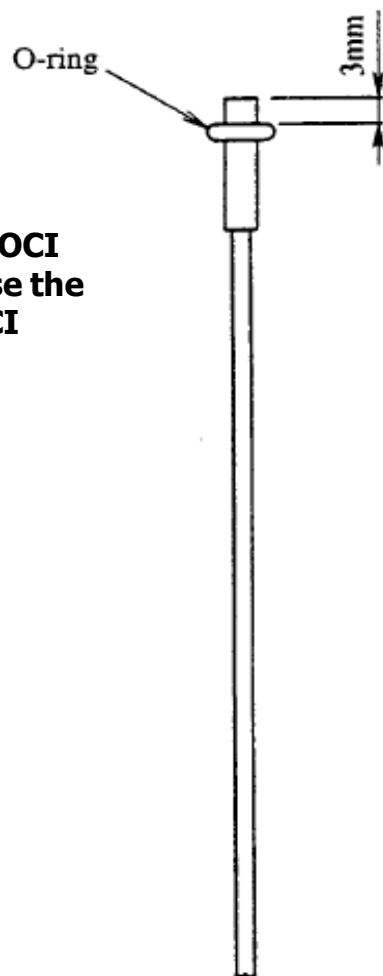
Direct Injection System



OCI/PTV

(On Column/Programmable Temperature Injector)

**In the case of OCI
you have to use the
adapter for OCI**



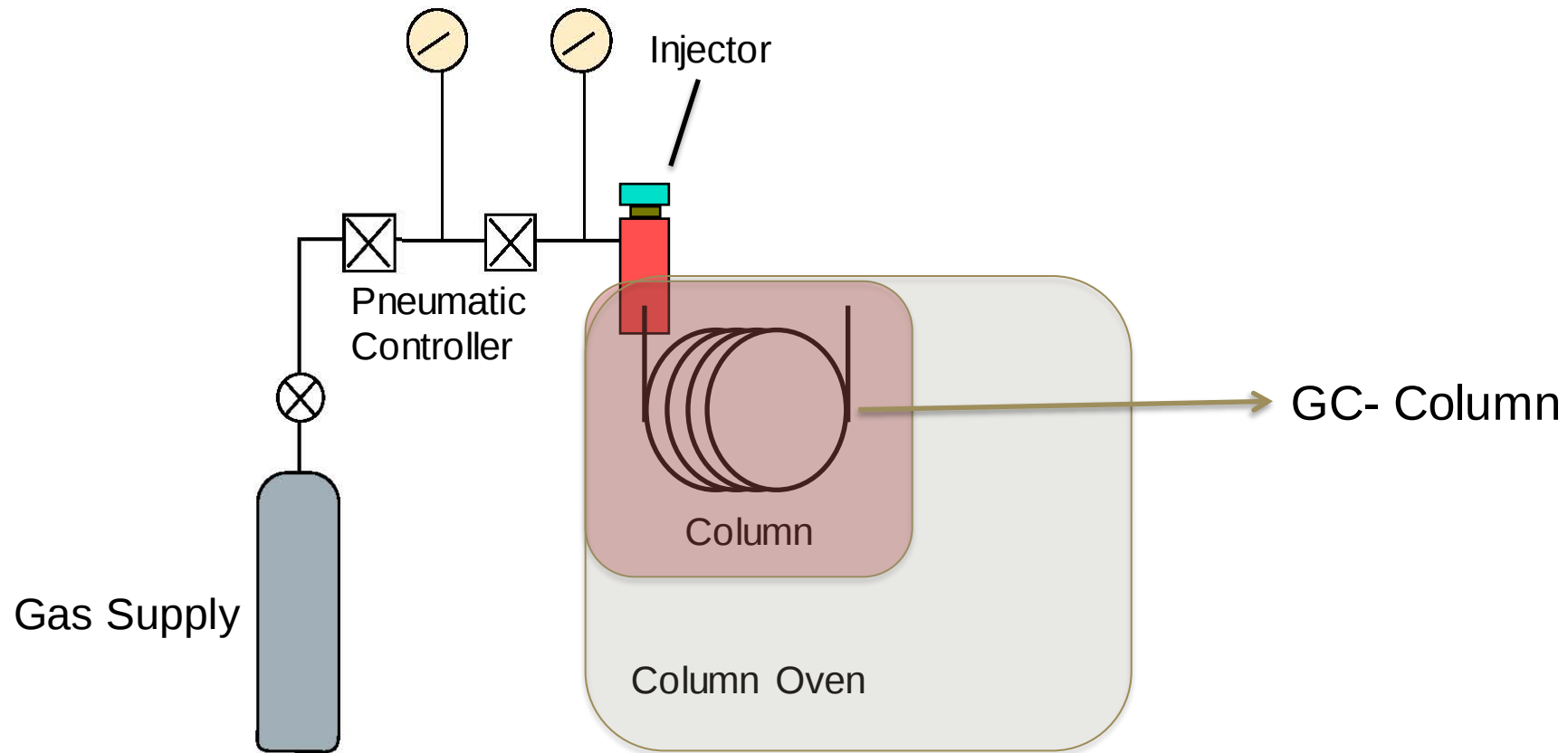
**To install the column you have
to fix the graphite ferrule with
the corect lenght. Then insert
the column until it reaches the
top end of the adapter for OCI**



A short coffee break

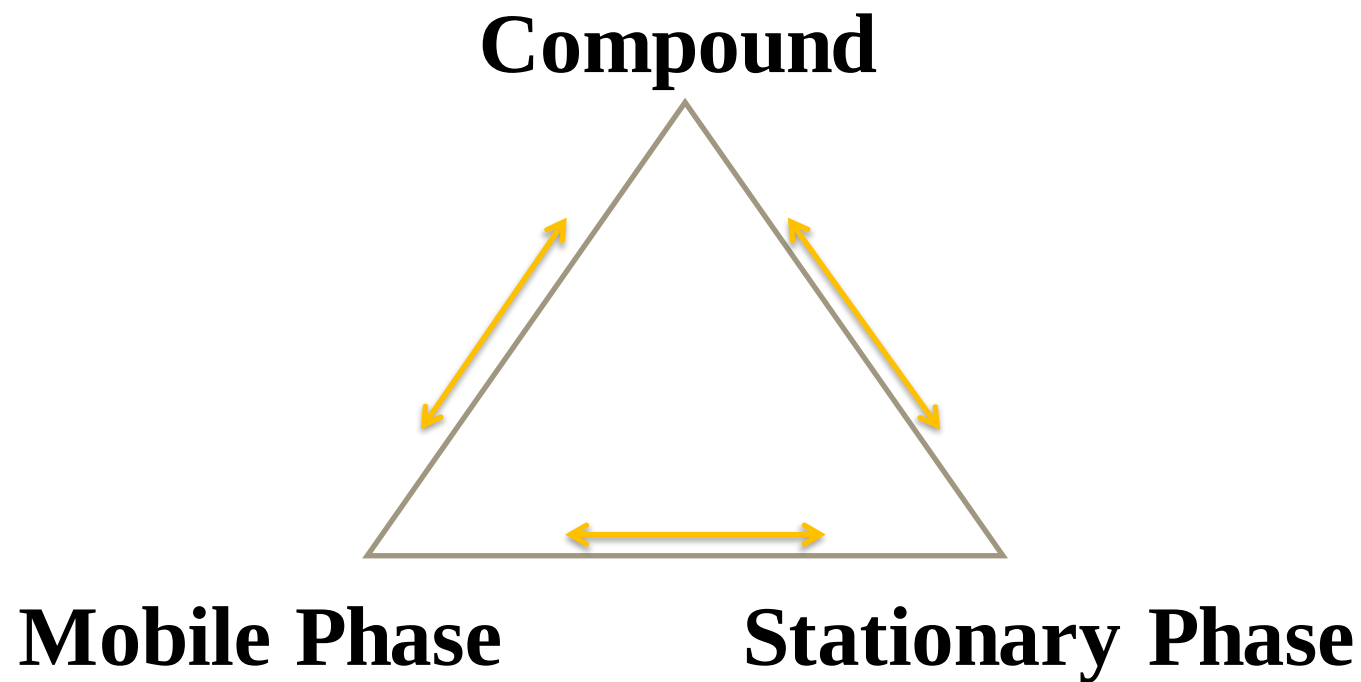


GC-System



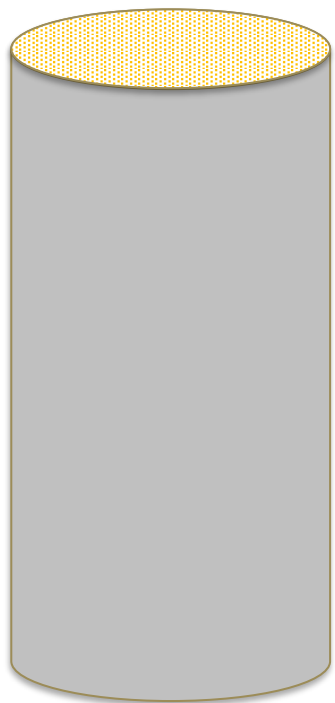
Gas Chromatography Separation

Interaction of Forces



GC Columns:

Packed Column



Stainless Steel

Glass

Teflon

Typical size:

1/8 or 1/4 inch o.d.

1 to 3 m length

10 to 60 ml/min flowrate

Capillary Column



Fused Silica

Stainless Steel

Glass

Typical size:

0.25 or or 0.32 mm i.d.

10 to 100 m length (30m typ.)

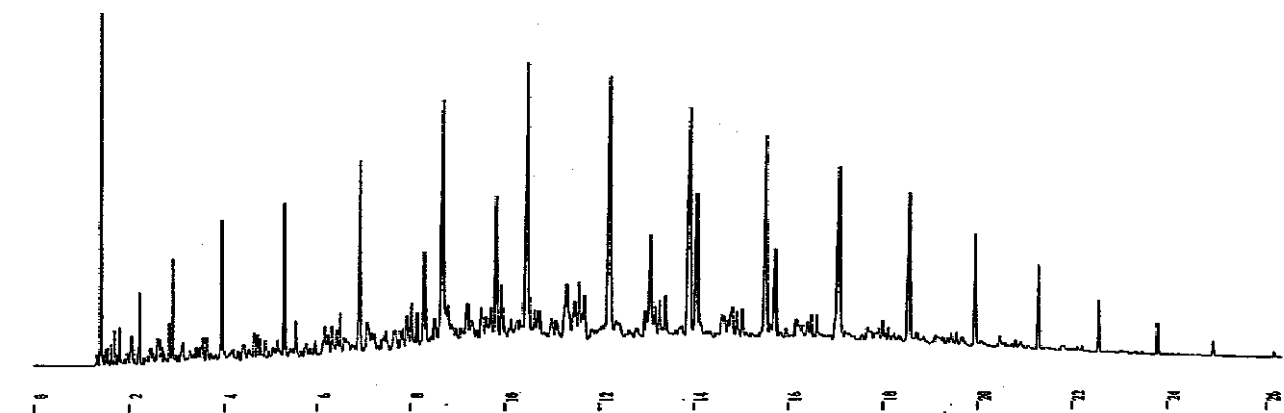
0.5 to 3 ml/min flowrate

0.1 mm i.d. for Fast GC

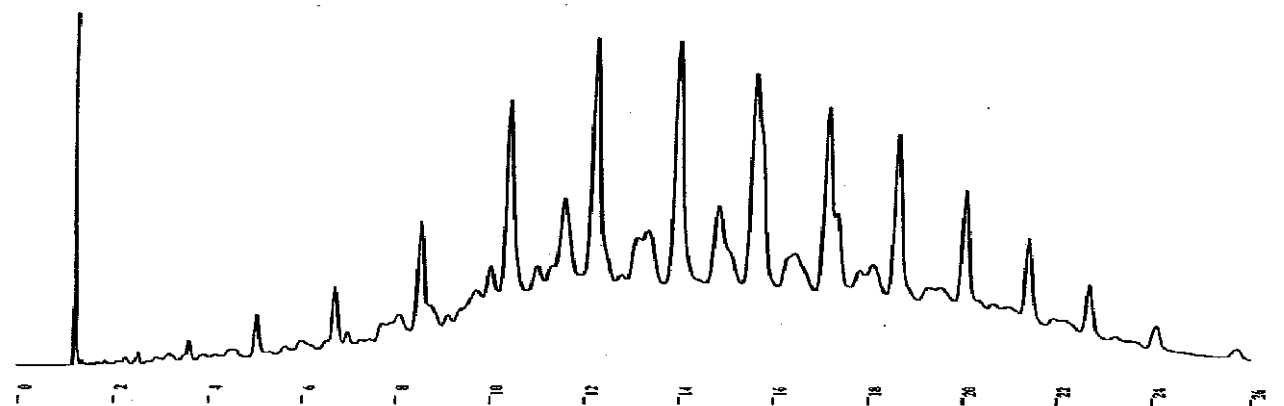
0.53 mm i.D. for Wide Bore

Packed vs Capillary

Analysis of light oil



Capillary

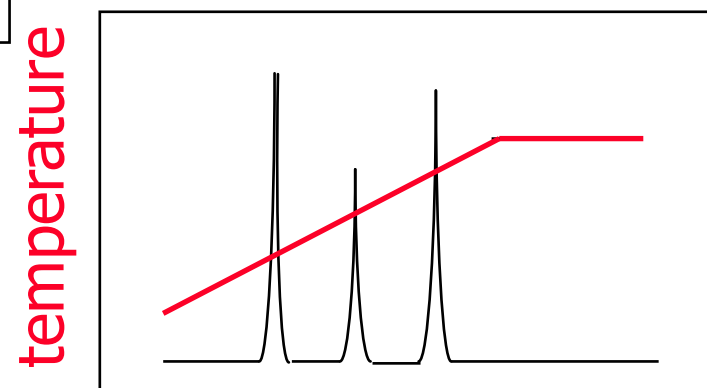
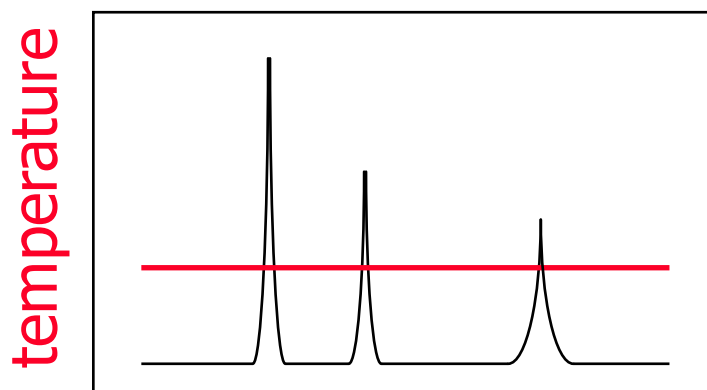


Packed

Influence of temperature on separation efficiency

Isothermal Analysis

Temperature Programming Analysis



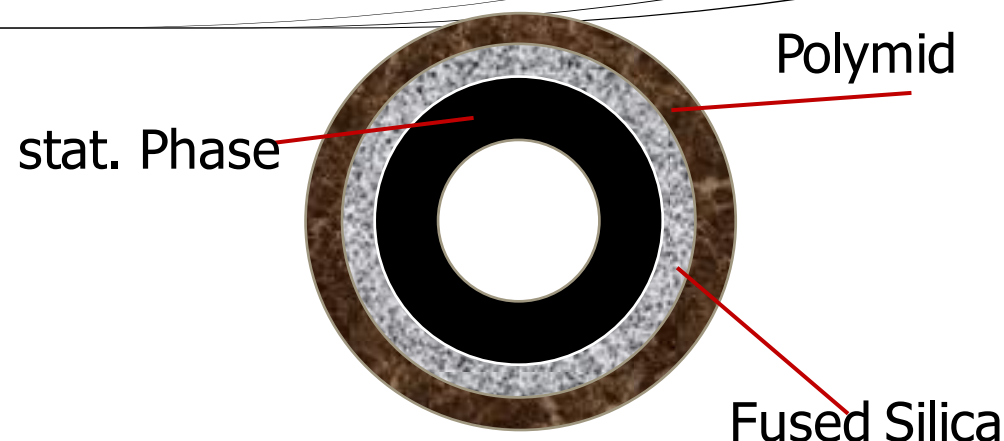
Classification of Capillary Columns

Mobile Phase	Stationary Phase	
- Gas	- Liquid	(GLC)
- Gas	- Solid	(GSC)

- **Application Fields:**
(Examples)

- Environment
- Chemistry
- Petrochem
- Food
- Pharmacy
- Drugs
-

Capillary columns



Capillary column types

- **WCOT** = Wall coated open tubular columns (GLC)
- **PLOT** = Porous layer open tubular columns (GSC)
- **SCOT** = support coated open tubular columns (GLC)
(Special PLOT columns, stationary phase is additionally coated with a special liquid)

Classification of WCOT Capillary Columns

Bore, I.Dmm	Length (m)	Film Thickness μm	Application
0.1	10-20	0.1-0.4	High Separation, Fast analysis, very small column load
0.25	25-100	0.25-1.0	High separation, generally used in split type analysis
0.32	25-60	0.25-3.0	Used in splitless, on-column injection method
0.53	10-60	0.25-6.0	Separation ability equal to that of packed column. Large column load, on-column injection method

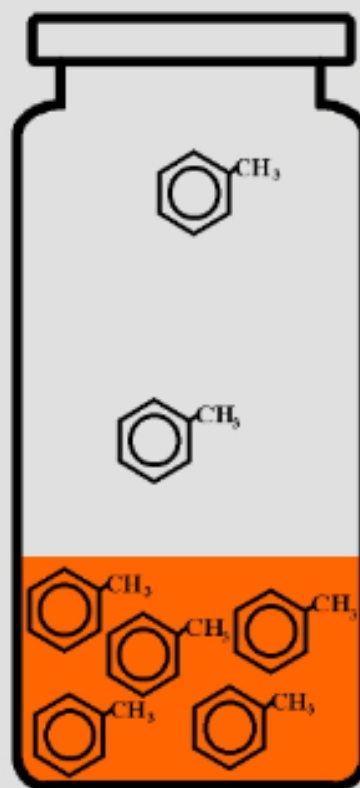
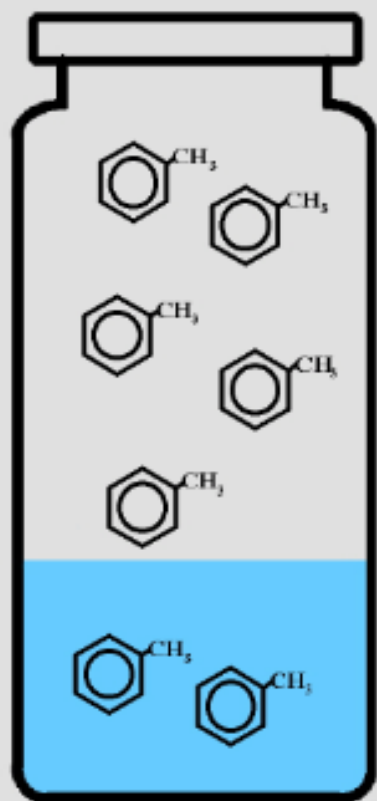
Capillary Column

Gas - Liquid - Chromatography (GLC)



Different compounds should be separated on the GLC Capillary Column

Phase Distribution



$$K_i = \frac{C_{iL}}{C_{iG}}$$

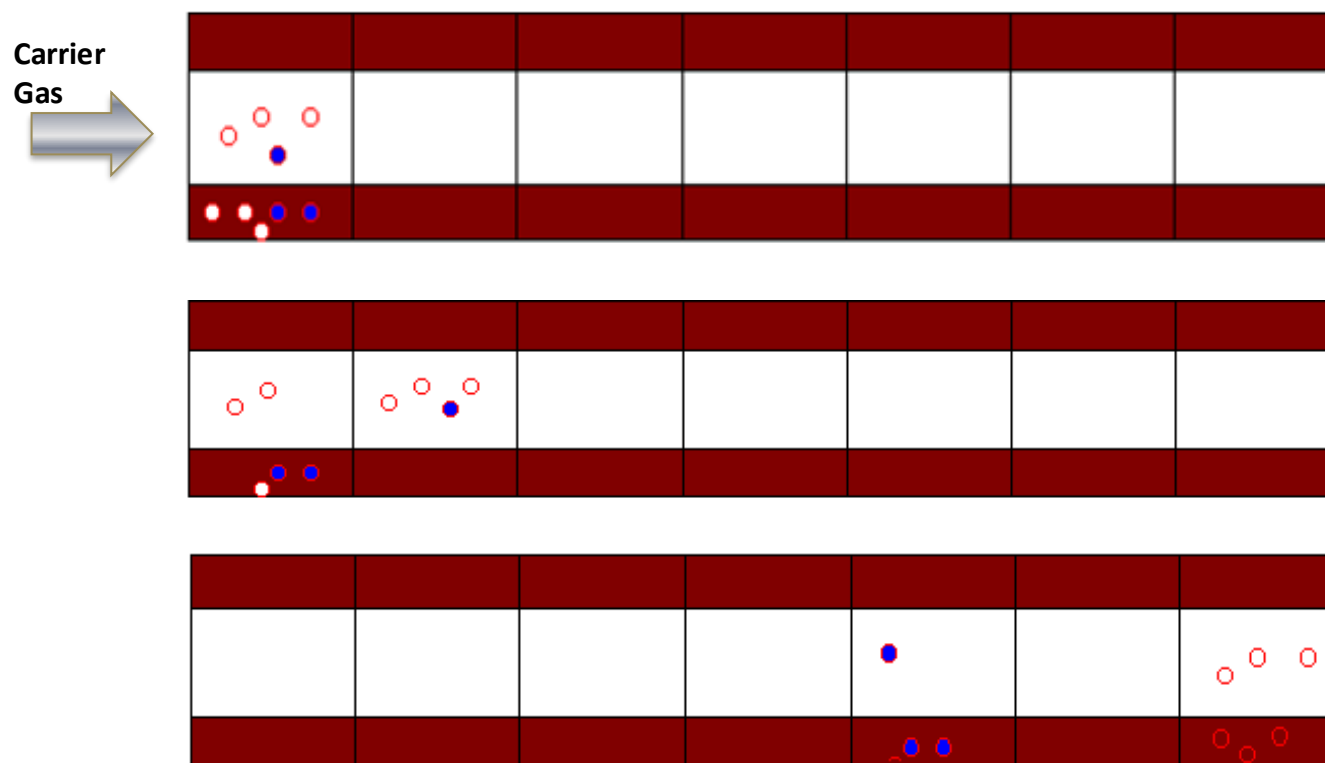
K_i : Distribution Coefficient
compound i

C_{iL} : Concentration of compound i
in liquid phase

C_{iG} : Concentration of compound i
in gas phase

Capillary Column

Gas - Liquid - Chromatography (GLC)



Separation Mechanism:

- 1. Vapor Pressure**
- 2. Polarity**

Theory for GLC

Henry's Law:

$$p_i = p_{0i} \cdot X_{si} \cdot \gamma_i$$

$\gamma = 1$: No interaction of compounds due to Polarity

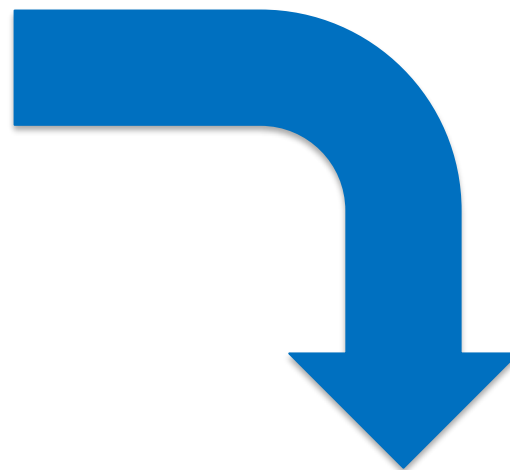
$\gamma = \text{konstant}$: Non saturated Solution

$\gamma = f(x_i)$: High Concentration of Compounds In the mixture (saturation)

 p_{0i} **Vapor Pressure** γ_i **Polarity**

Optimizing Capillary Column Parameters

-Stat. Phase
-Length
-Inner Diameter (I.D.)
-Film I.D.



Selectivity
Resolution
Analysis Time
Sample amount for Injection

Stationary Phase

Non Polar

Medium Polar

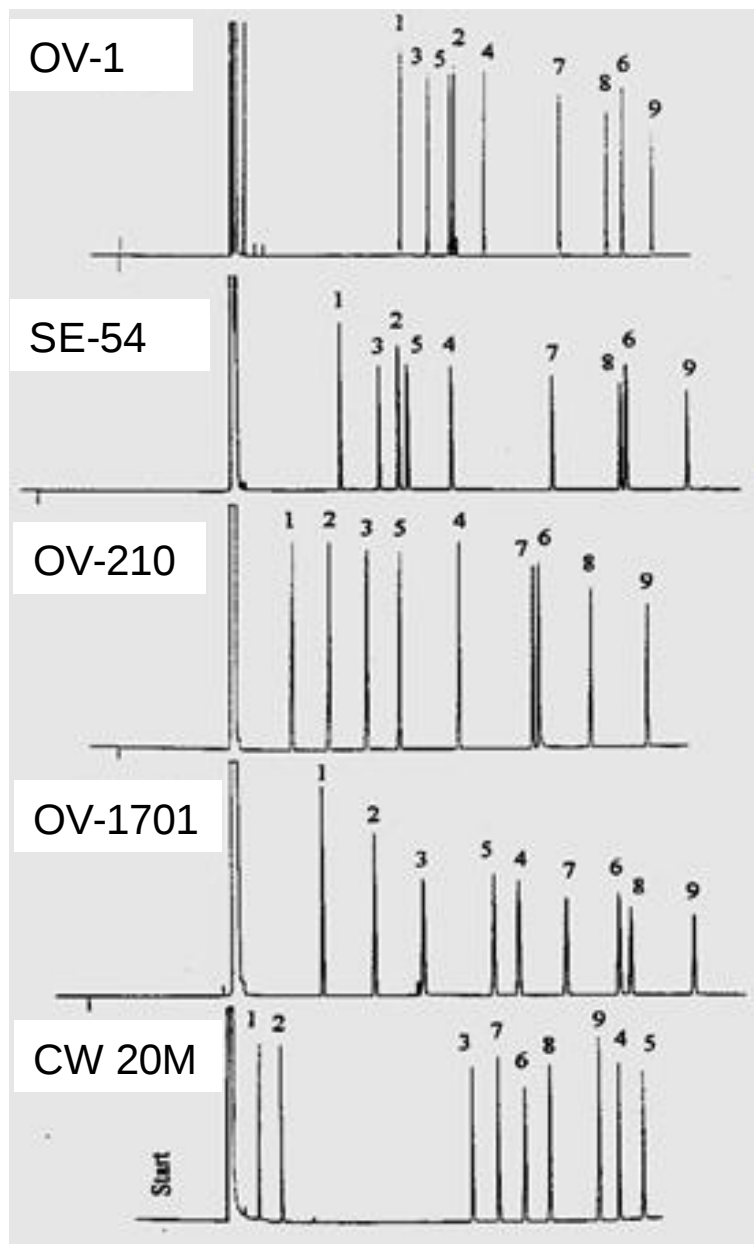
High Polar



Phase	Chemical name	Synonyms (Supplier)	Typical Application
OV-101	100% Methyl	SP-2100	Hydrocarbons Fraktioning Gasoline and Diesel
OV-1	100% Methyl	DB-1, SPB-1, RTX-1 CP-SIL 5	Triglyceride
SE 30			
SE-52	95% Methyl 5% Phenyl	CP-SIL 8, SPB-5 DB-5, RTX-5	Universal (e.g. PAH, PCB, LHKW)
SE-54	94% Methyl 5% Phenyl 1% vinyl		
OV-1701	86% Methyl 7% Phenyl 7% Cyanopropyl	DB-1701, SPB-7 CP-SIL 19	Aromatic Compounds, Phenoles PCB, Pesticides, LHKW
OV-210	50% Methyl 50% Triflourpropyl	DB-210 RSL-400	same as before
OV-225	50% Methyl 25% Phenyl 25% Cyanopropyl	DB-225,BP-15 CP-SIL 43	same as before
CW 20M	Polyethylenglycol PEG 20000	DB-WAX, Supelcowax 20 BP-20	Alchoholes, Flavors, FAME, Free Fatty Acids
FFAP	PEG 20000	AT-1000,SP-1000	same as before

Stationary Phase defines Selectivity

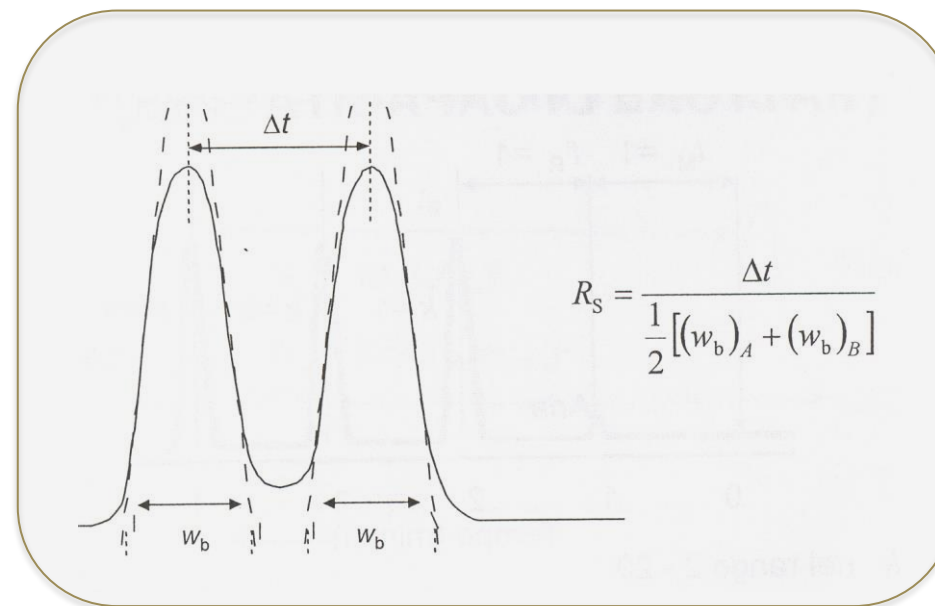
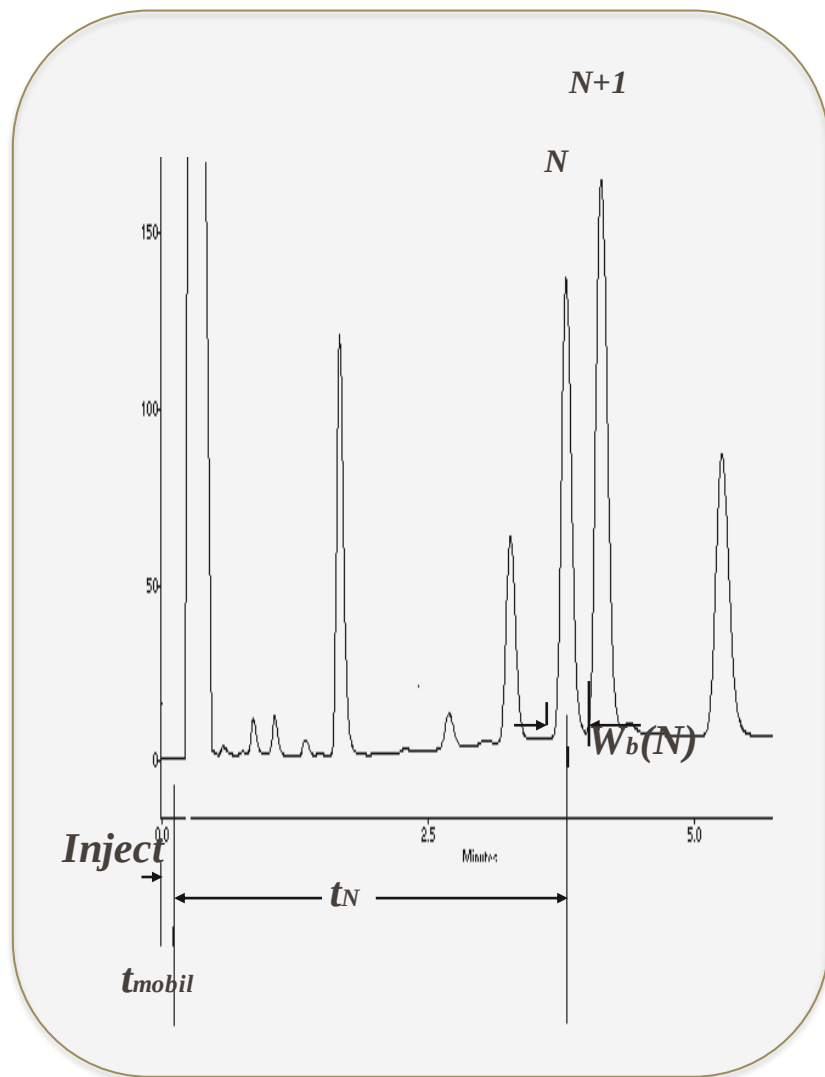
Increasing Polarity



Grob-Mix Compounds

- 1 n-C10
- 2 n-C11
- 3 N-Octanol
- 4 2,6-Dimethylaniline
- 5 2,6-Dimethylephenol
- 6 Dicyclohexyleamine
- 7,8,9 Methyl-Esters from C10,C11,C12

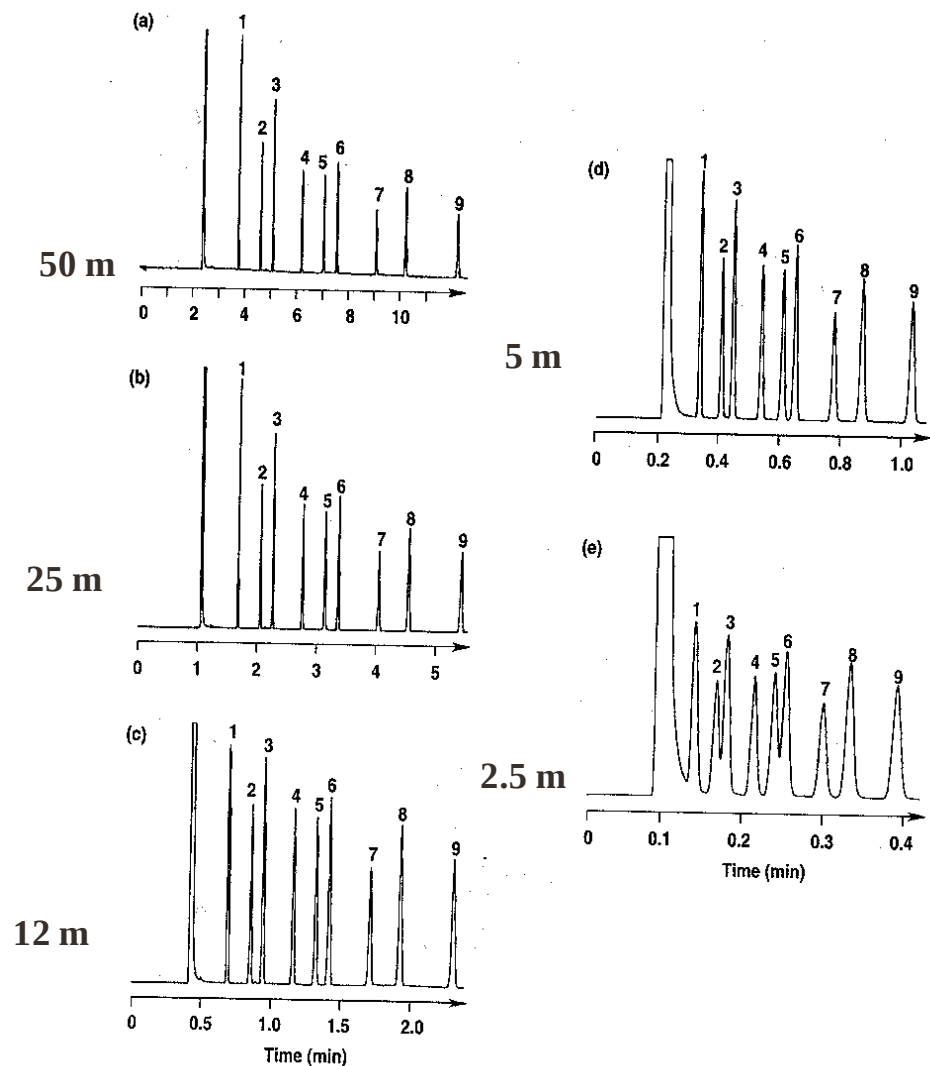
Resolution R_s and Column



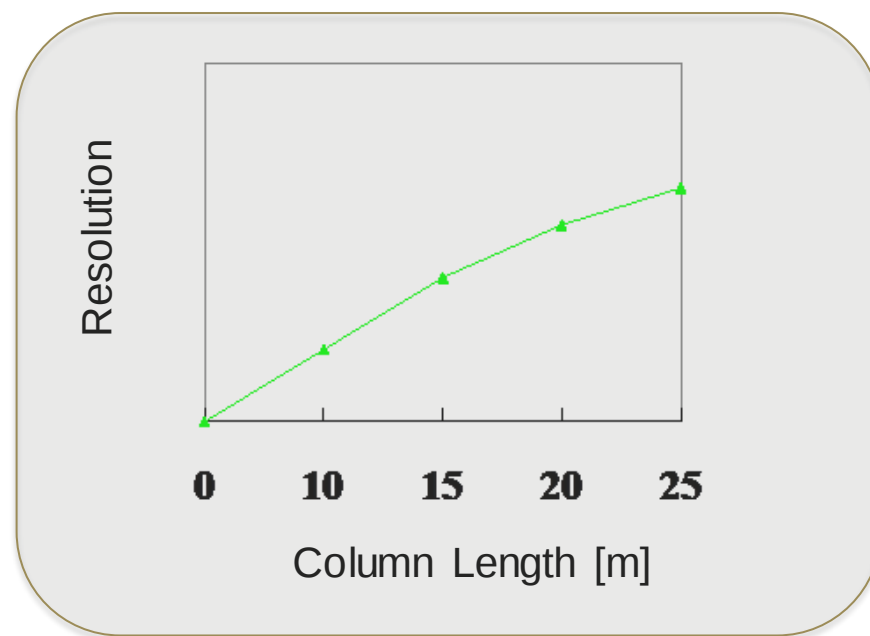
Optimizing Resolution by Column Parameters:

- Column Length
- I.D. of the Column
- Thickness of inner Film

Resolution vs. Column Length



$$\text{Resolution} \sim \sqrt{\text{Length}}$$

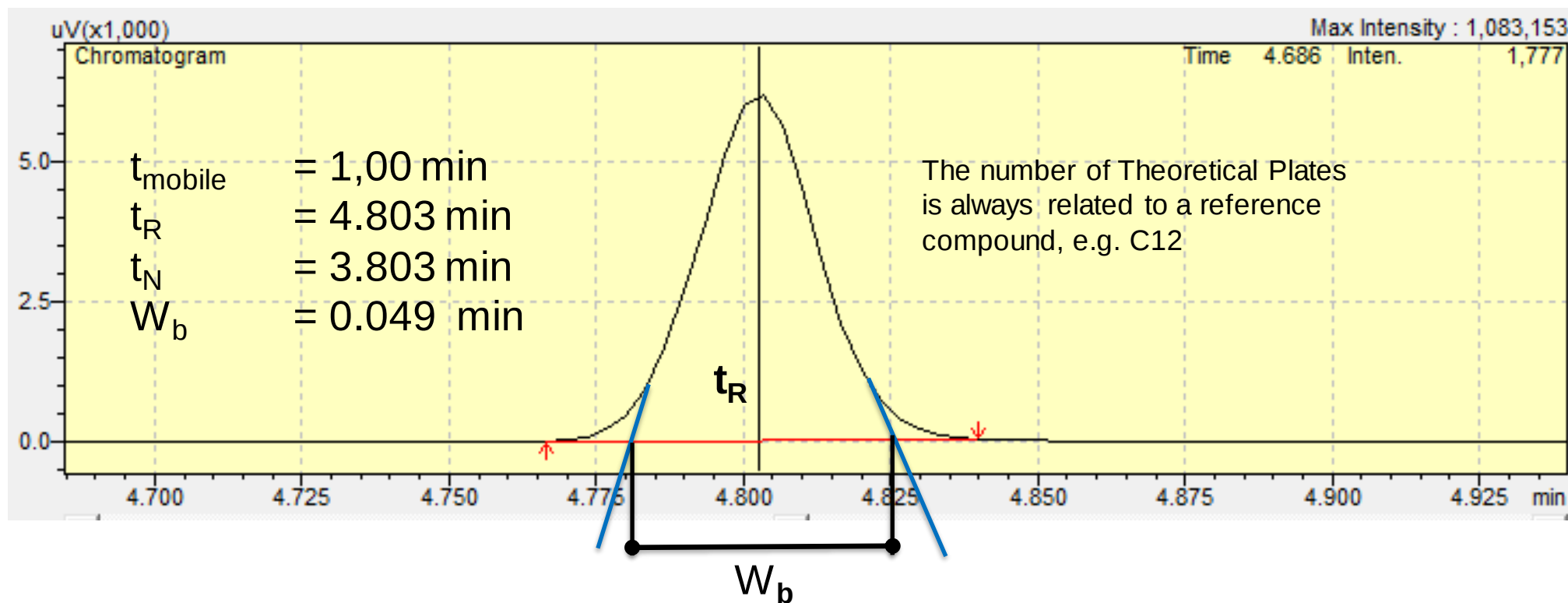


Increasing the Column Length is **less efficient** due to Peak Resolution

Theoretical Plates of a Column

Theor. Plates: $N = 16 \times (t_N / w_b)^2$

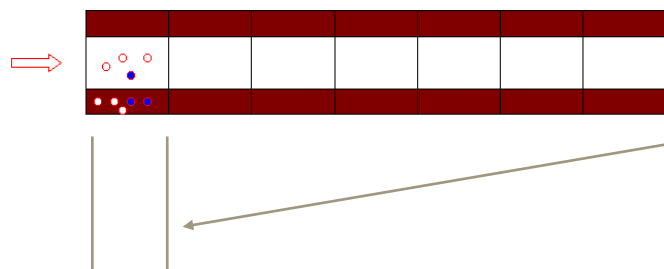
Describing Separation Efficiency



Example: $N = 96.000$

HETP

HETP = Height Equivalent of a Theoretical Plate



$$\mathbf{HETP = L/N}$$

L = Length of a Column

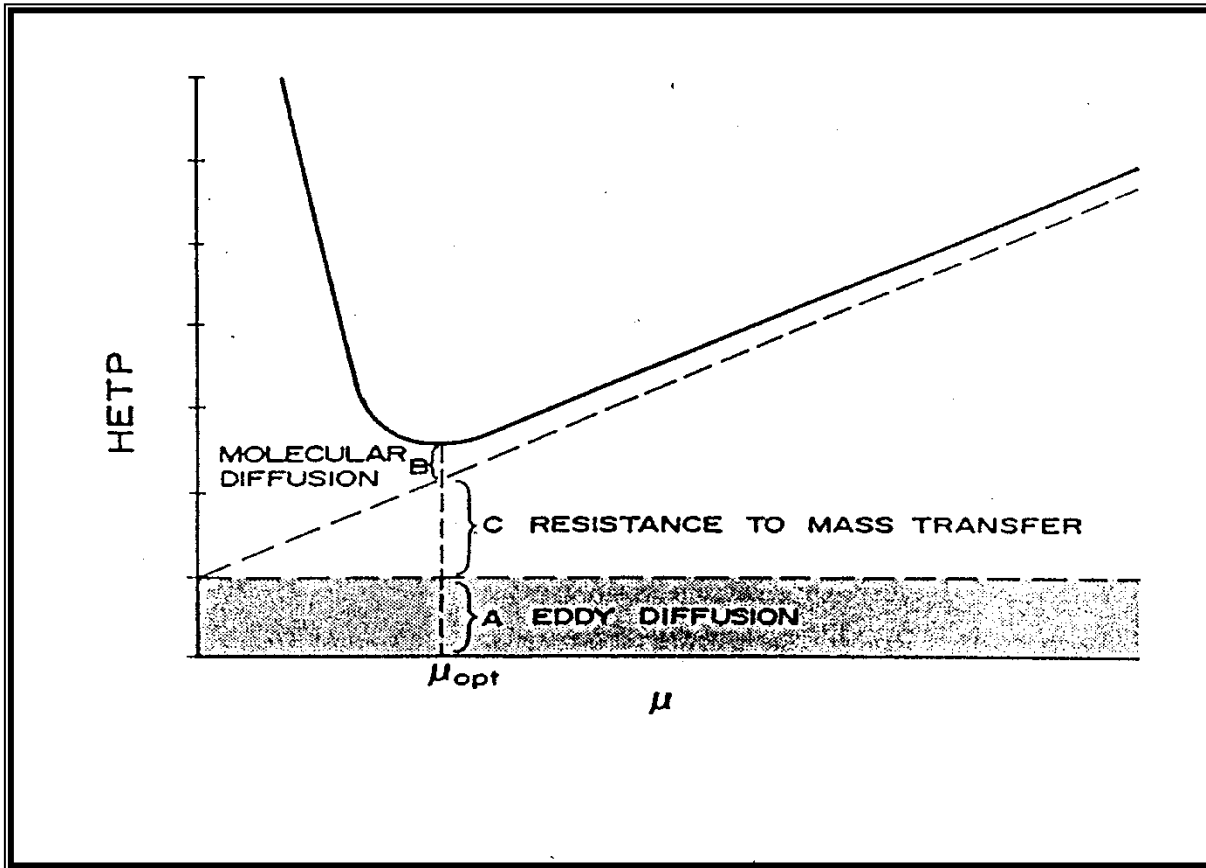
HETP is a suitable Parameter describing the efficiency of separation



Decreasing value for HETP = Increasing separation efficiency

Linear Velocity vs. HETP

Van Deemter Curve



$$HETP = A + B/u + Cu$$

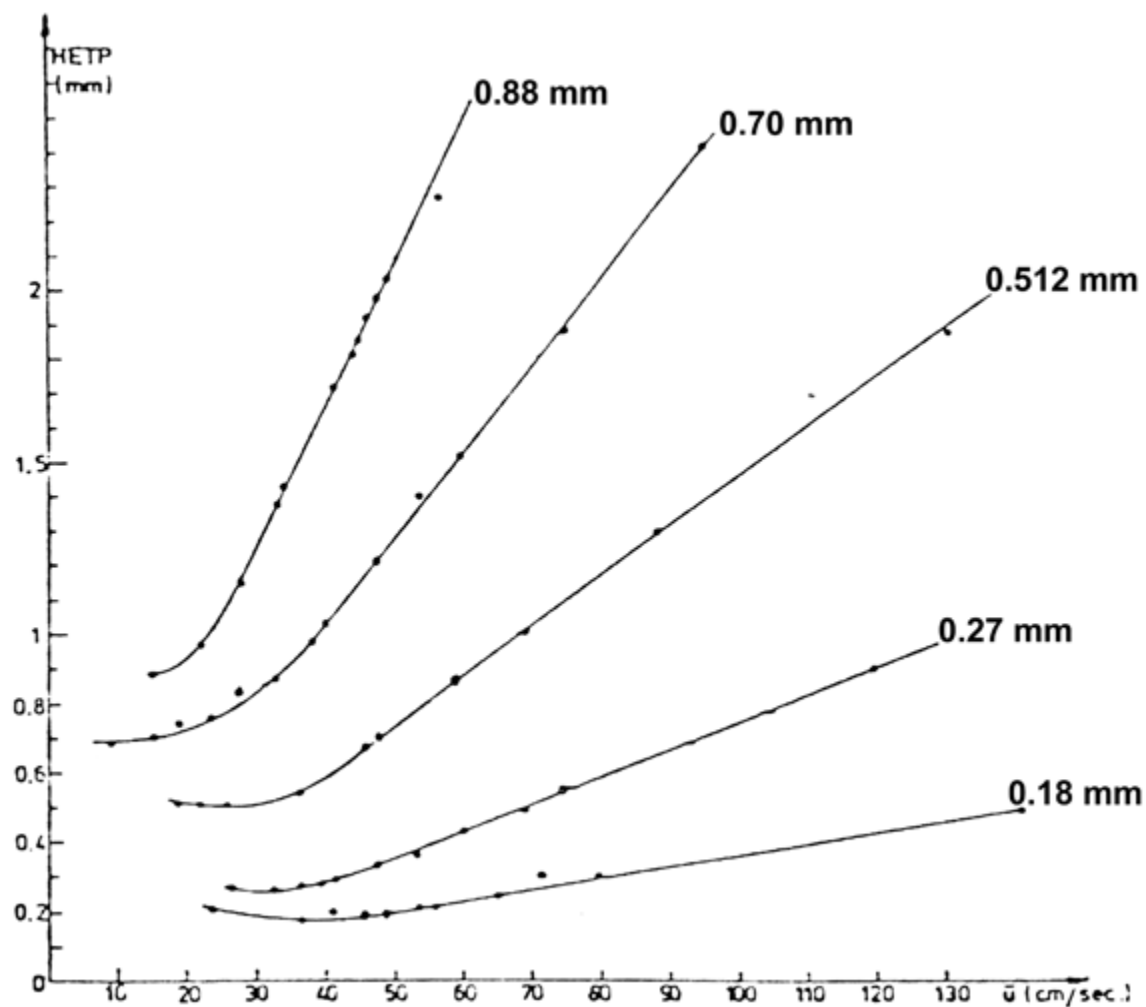
A: Eddy Diffusion

(konstant, only Packed Column)

B: Axial Diffusion of Molecules

C: Molecules transferring Phases

HETP and Column I.D.

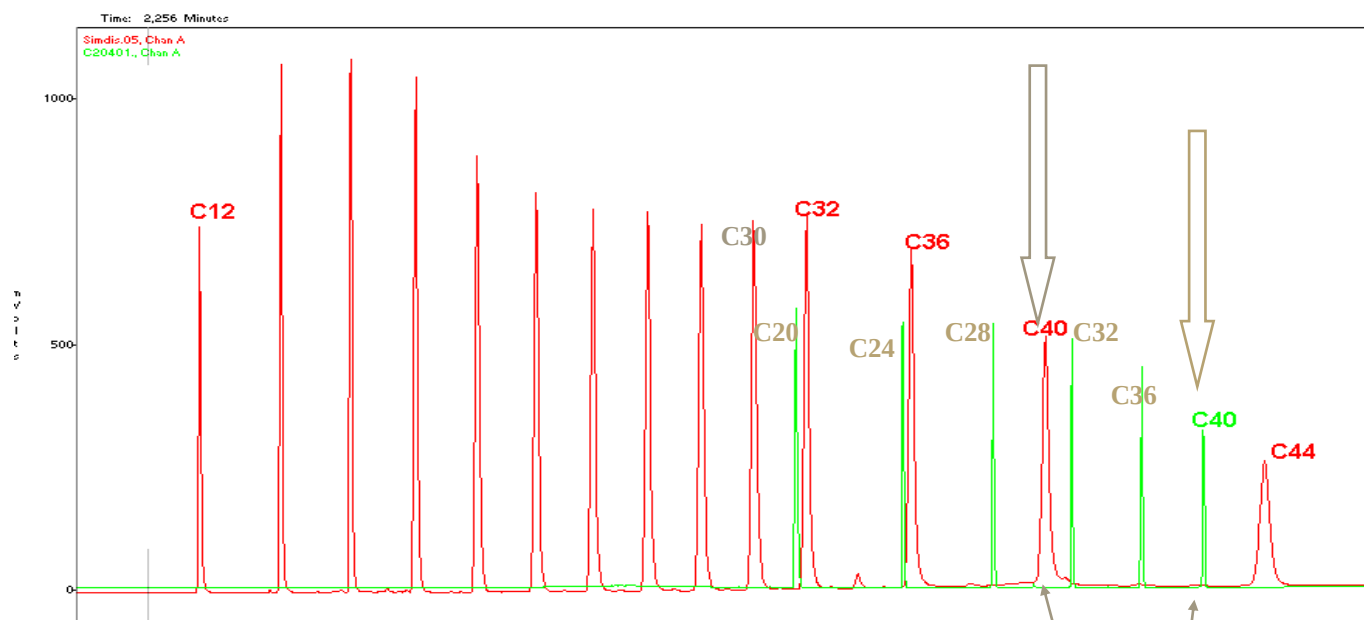


Decreasing I.D. = Decreasing HETP

With smaller Column I.D. the influence of higher flow rates is much less, due to faster transfer of sample molecules between the Stationary- and Gasphase

Most Effective

Example – Using different Columns



Concluasiun:

Much more Separation
Efficiency with 0,22 mm
I.D.

Red: 0.53mm I.D. , 0.25 μ m Film , 15 m

Green: 0.22mm I.D. , 0.25 μ m Film , 25m

Base With C40

Film Thickness of Stationary Phase

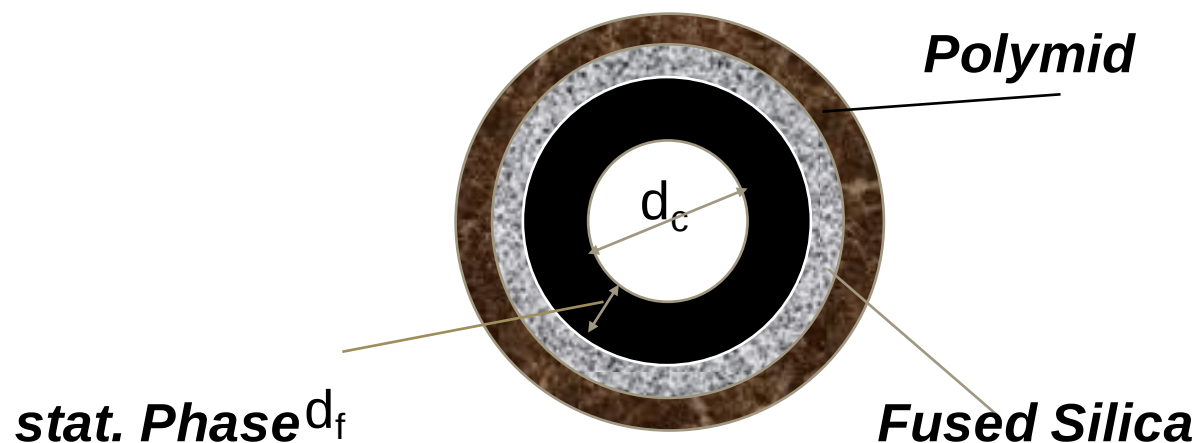
The relevance of the Film Thickness is depending on the Column I.D.



Phase Ratio

Phase Ratio $\beta \approx d_c/4d_f$

Volume ratio gas volume to liquid volume



Tendency:

β is high

- Good separation for high boiling Compounds

β is low

- Good separation for low boiling Compounds

Film Thickness of Stationary Phase

Phase Ratios for different d_f , d_c

d_f (μm)	d_c (mm)			
	0,2	0,25	0,32	0,53
0,1	500	625	800	1325
0,2	250	313	400	663
0,33	152	190	250	400
0,5	100	125	160	265
1		63	80	133
2			40	66

Film Thickness of Stationary Phase

For rough Orientation

β	Application
< 100	Compounds with high Vapor Pressure (Low boiling)
100 - 400	Intermediate Range
> 400	Compounds with low Vapor Pressure (High boiling)

HETP and Carrier Gas

Fig. 1 shows the HETP– u curve for C_{17} at 175°C analysed by a glass WCOT capillary column (OV–101, $0.4\text{ }\mu\text{m}$, $0.25\text{ mm ID} \times 25\text{ m}$) with $k = 4.95$.

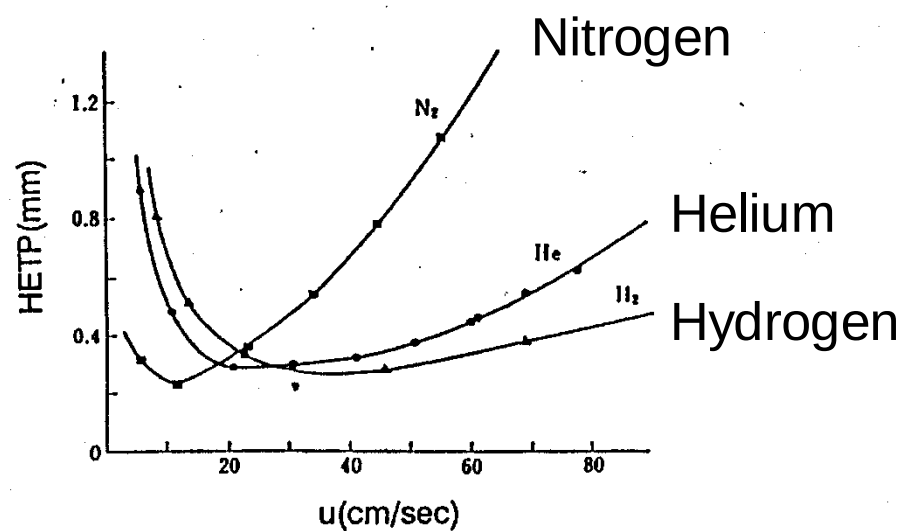


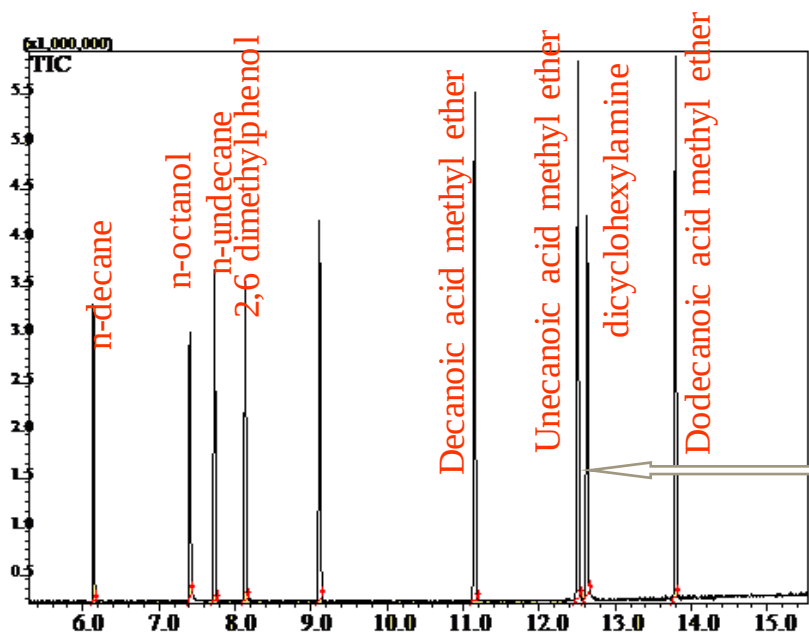
Fig. 1

Conclusion:

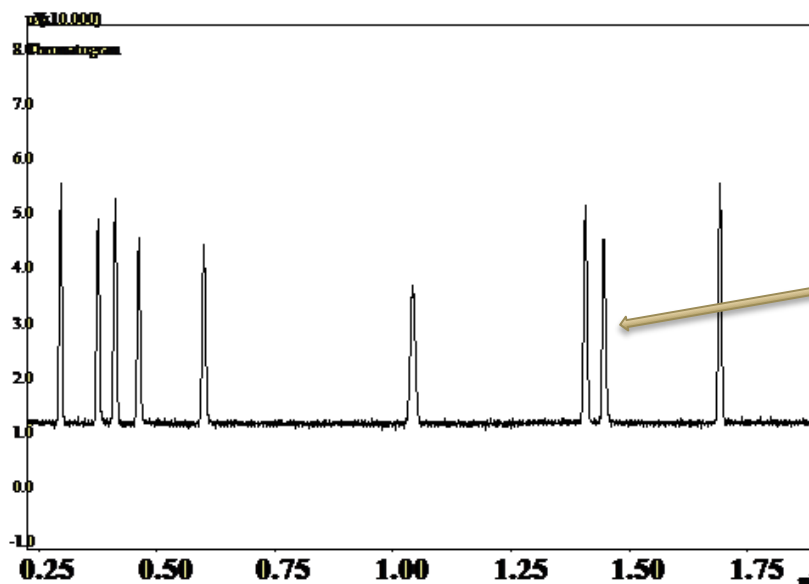
Approximately no difference for minimum HETP comparing the Gases

Major differences due to higher flowrates

Example – Normal GC vs. Fast GC



15 min



1,75 min

DB-5 MS: 30m, 0.25 mm,
0.25 μ m

140°C 1 min, 10°C/min to
280 °C, 2 min

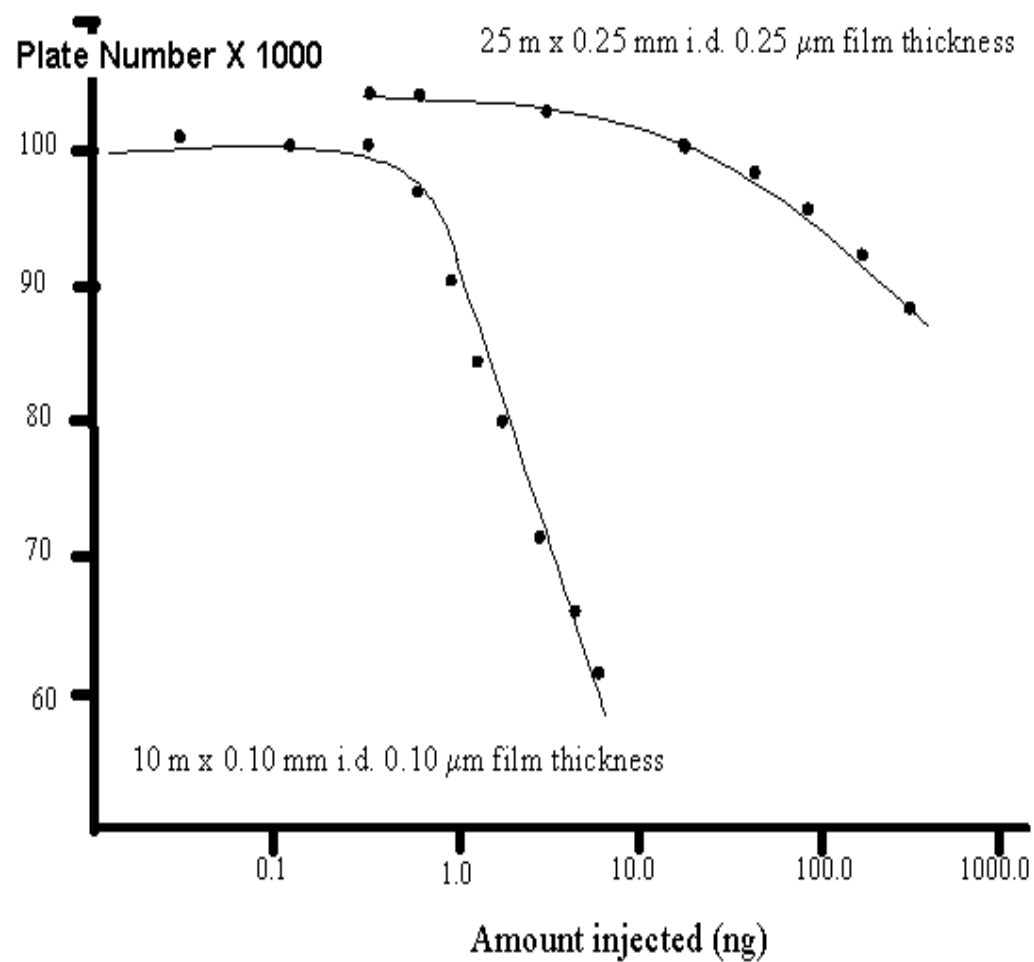
He 40 cm/s, split 20:1

RTX-5 : 10m, 0.1 mm, 0.4
 μ m

140°C, 1 min
60°C/min to 280 °C, 2min

**H2 120 cm/s, diluted 10:1,
split 200:1**

Sample Amount and Column I.D.



Sample Amount and Column I.D.

ID [mm]	Film thickness DF [μm]	Phase Ratio $\beta = ID/4DF$	Capacity [ng/component]
0.20	0.25	200	70 - 80
0.25	0.25	250	100 - 150
0.25	0.50	125	200 - 250
0.32	0.10	800	60 - 70
0.32	0.32	320	150 - 200
0.32	0.50	160	250 - 300
0.32	1.00	80	400 - 450
0.32	3.00	27	1200 - 1500
0.32	5.00	16	2000 - 2500
0.53	1.00	133	1000 - 1200
0.53	5.00	27	5000 - 6000

Finish