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HITACHI PUMPS

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Contents

1. EXPERIENCES AND SOLUTION

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HITACHI Experiences in Large Scale Pumps

1. Total 13,132 units (As of 2006)
   (11,580 units in Japan, 1552 units in other countries / area)
2. More than 90 years experiences in manufacturing pumps

HITACHI Solutions

1. All kinds of engineering on pumping station
   - System planning
   - Advanced simulation technology (CFD, FEM, WH analysis)
   - Hitachi owns exclusive testing facilities for hydro model test
2. Highly engineered and custom-made pumps to optimize customer's needs
3. Wide pump applications
4. High reliability and maintainability
5. Pump testing facilities (up to 10,000 kW input)

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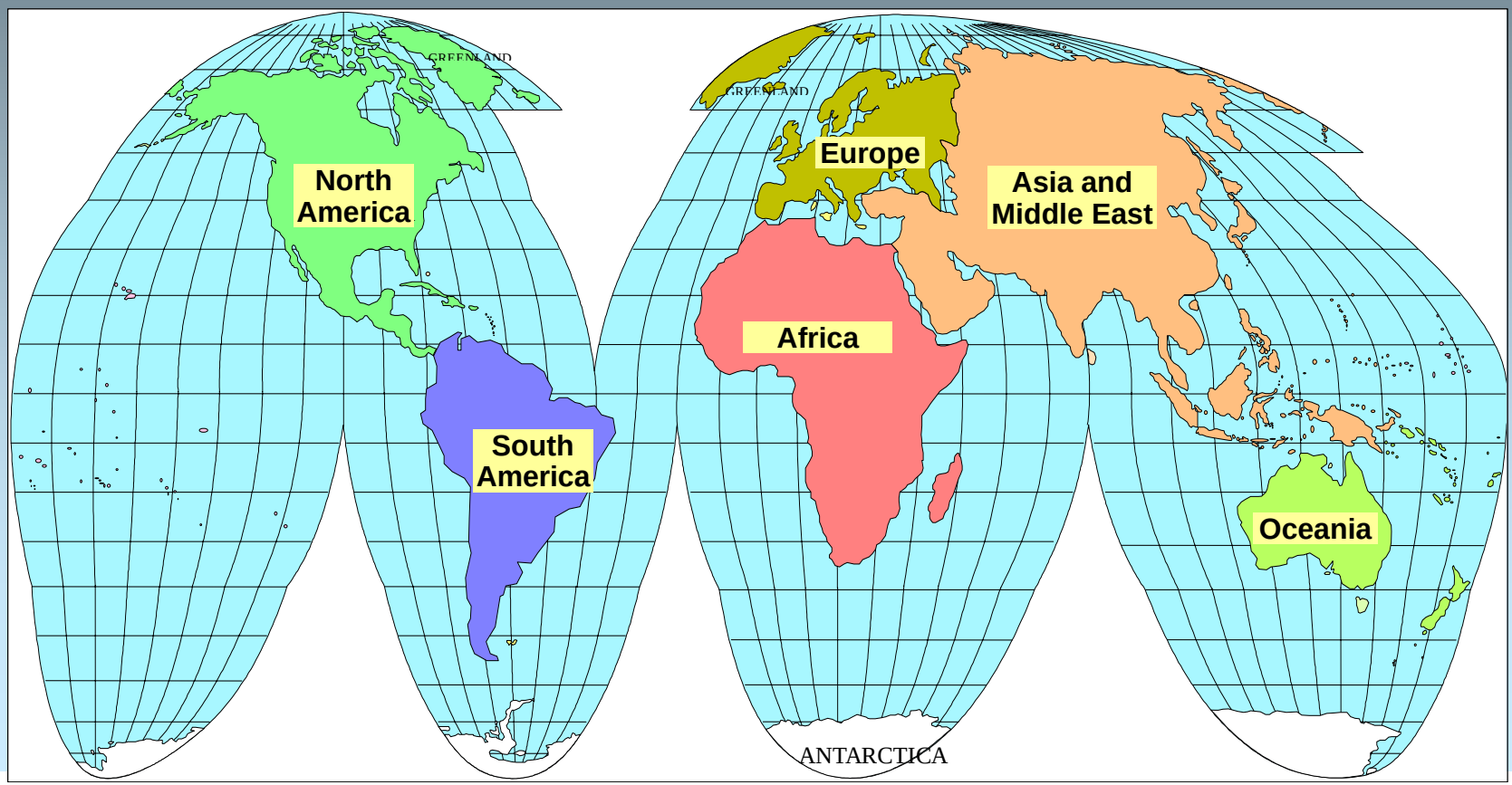
Hitachi Large Scale Pumps in the World (Except Japan)

Total	Asia and Middle East	Europe	North America	South America	Africa	Oceania
1,552	832	22	295	73	197	133



3. MANUFACTURING LOCATION

TSUCHIURA WORKS

Site area :380,000m^2:94acres
Floor area :130,000m^2:32acres
Employees:1000
Sales:US$400,000,000/year

MAJOR PRODUCTS

Pump
Compressor
Fan
Test Facility

4. TYPES AND APPLICATIONS

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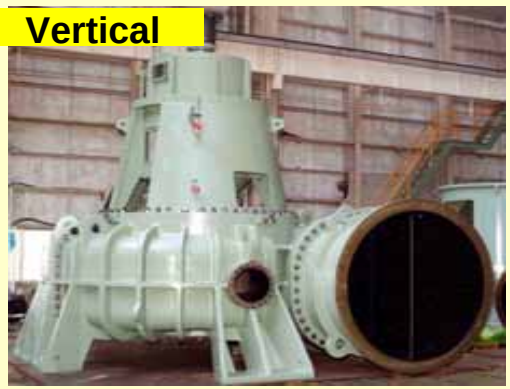
Axial Flow	Mixed Flow	Mixed Flow Volute
Type AP,KP*	SP, KSP*	SPS, KSPS*
Vertical  *Applications* -Drainage -Irrigation	Vertical  *Applications* -Drainage -Irrigation -Water Supply -Sea Water -CWP	Vertical  *Applications* -Drainage -Sewage -Irrigation -Sea Water 
Horizontal 	Horizontal 	

*Adjustable Blade Type

4. TYPES AND APPLICATIONS

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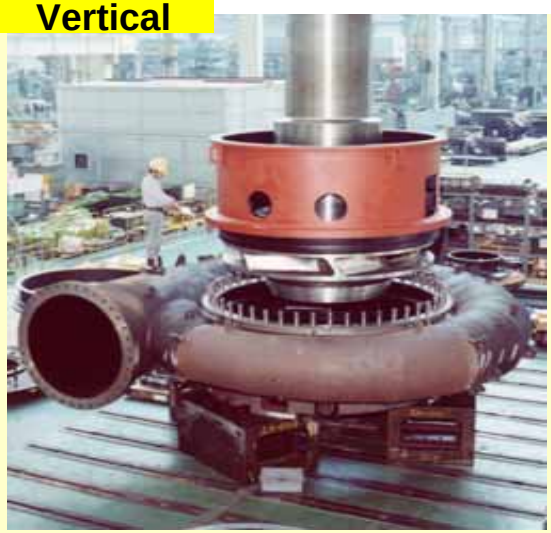
Centrifugal Volute	Centrifugal Turbine	Double Suction Volute
Type OV	OT	DV

Vertical

Applications
-Drainage
-Sewage
-Irrigation
-Sea Water

Applications
-Drainage
-Sewage
-Irrigation
-Water Supply

Vertical



Horizontal

Applications
-Water Supply
-Irrigation
-Water Supply
-Sea water

Vertical

4. TYPES AND APPLICATIONS

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Multistage Double Suction Volute	Double Suction Turbine	Multistage Turbine
Type **DVM**	**DT**	**GM**

Applications
-Water Supply
-Irrigation
-Water Supply
-Sea water

Application
-Reactor Feed for Nuclear

Applications
-Boiler Feed
-Descaling

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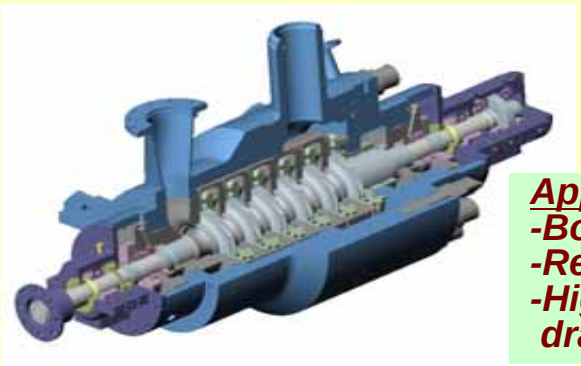
Barrel Casing Multistage Turbine

Type **BGM**



Applications
-Boiler Feed
-Reactor Feed
-High Pressure drain for Nuclear

Applications
-Send-out and Booster at LNG Terminal

Pot-Type

In-Tank Type

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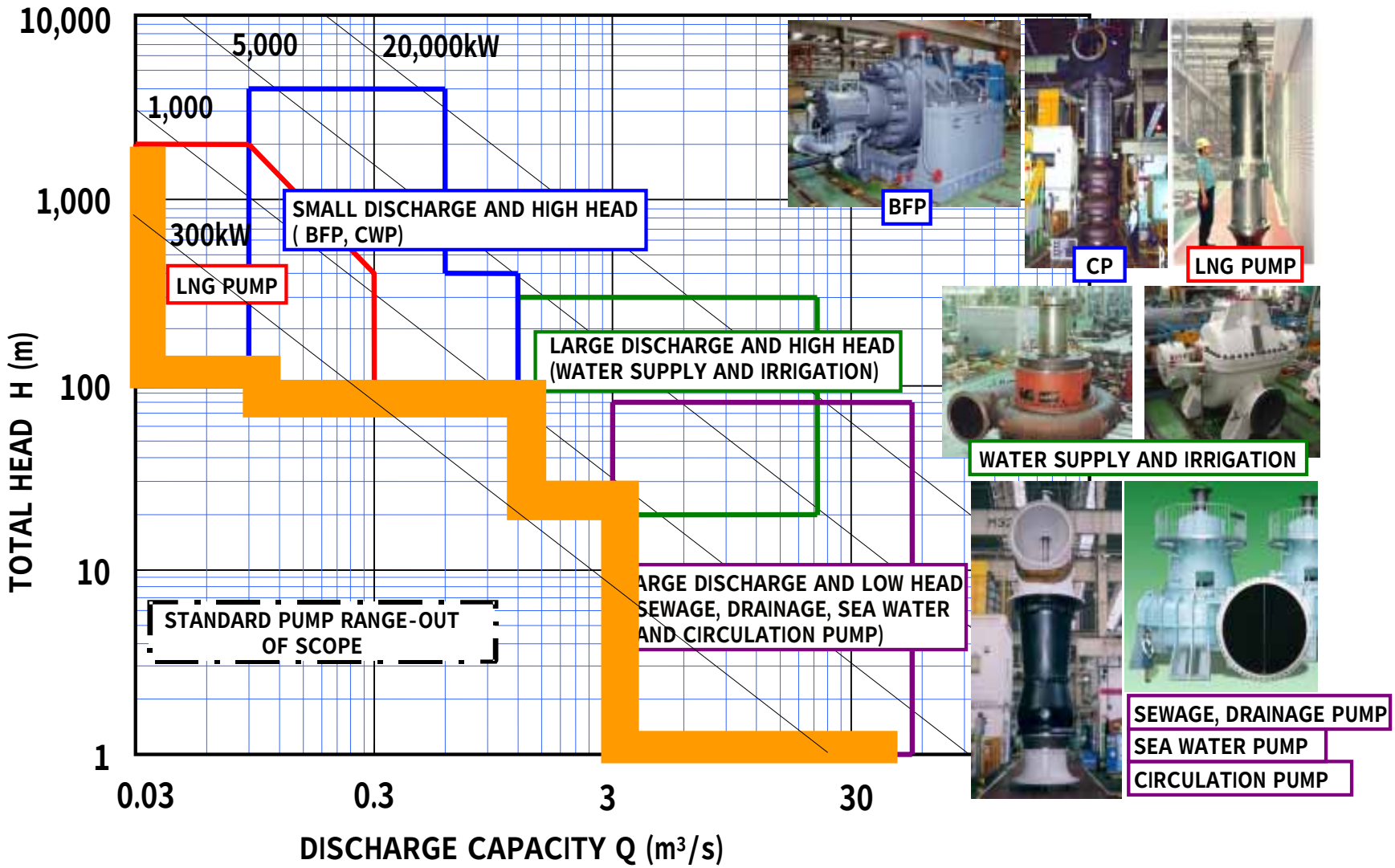
HITACHI PUMPS - GENERA L APPLICATION CHART



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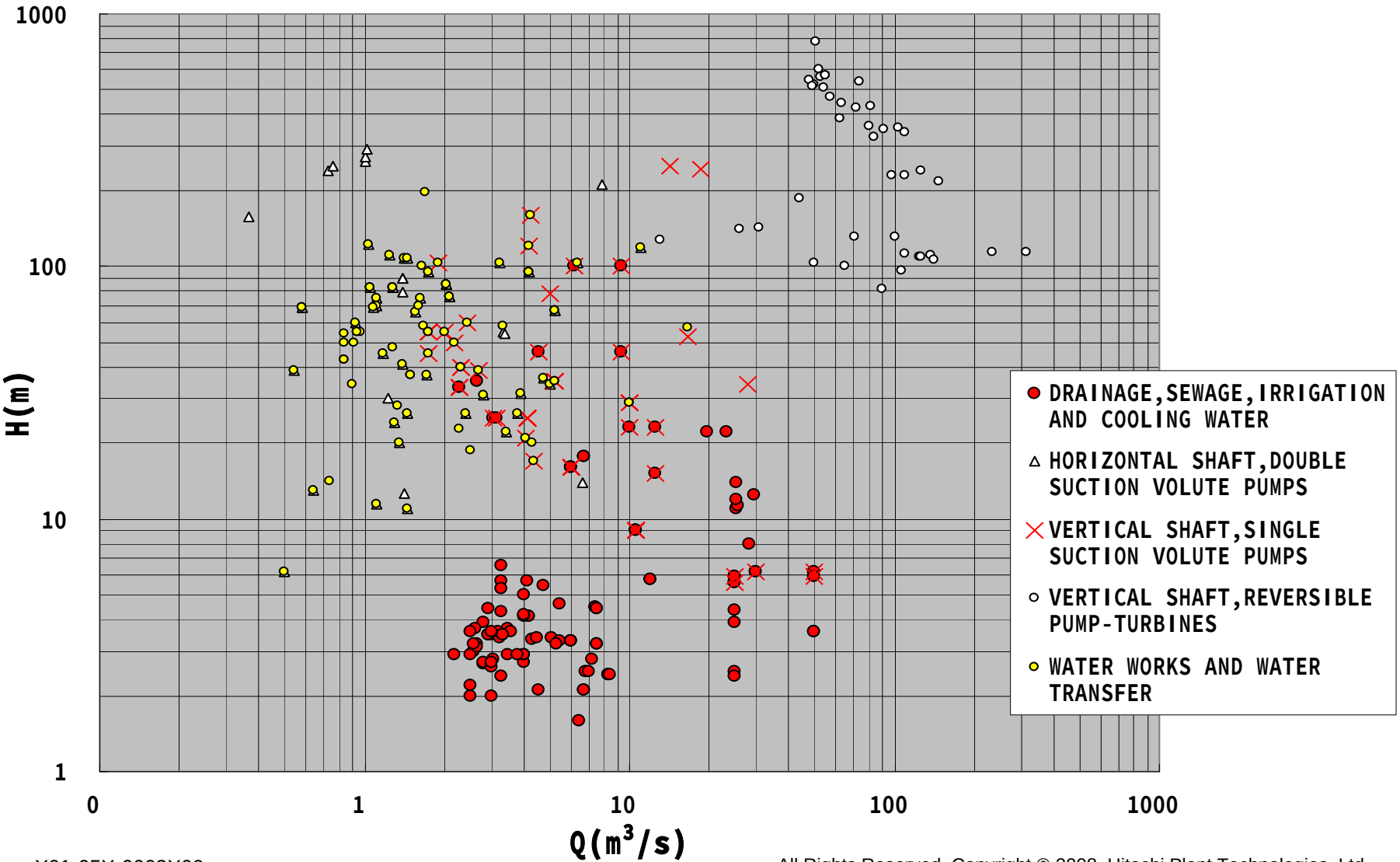
SUPPLY RECORDS OF HITACHI PUMPS



6. EXECUTION CAPABILITY

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HITACHI PROVIDES ALL KINDS OF ENGINEERING ON PUMPING STATIONS
by utilizing all technologies in Hitachi group, long time experience and systematic design

PLANNING

SEWAGE TREATMENT
BOOSTER
WATER PURIFICATION
WATER INTAKE
WATER SUPPLY
IRRIGATION
DRAINAGE
COOLING WATER
POWER PLANT
LNG PLANT

ANALYSIS

WATER HAMMER
OPEN AND CLOSED CHANNEL FLOW ANALYSIS
TURBULENT ANALYSIS, VORTEX ANALYSIS IN PUMP SUMP
MULTI PHASE FLOW ANALYSIS IN SIPHON
SIMULTANIOUS ANALYSIS OF TRANSIENT PHENOMENA & CONTROL
NOISE ANALYSIS (TRANSFERRED BY AIR, TRANSFERRED BY SOLID)
VIBRATION ANALYSIS
PULSATION ANALYSIS
WATER LEVEL PREDICTION ANALYSIS

TOTAL ENGINEERING

SUPPLY

DIESEL ENGINE
GAS TURBINE
MOTOR
GEAR
TRASH SCREEN
OVERHEAD TRAVELING CRANE
VALVE
PIPE
PANEL,ELECTRICAL EQUIPMENT

DESIGN AND MANUFACTURING

AXIAL PUMP
MIXED FLOW PUMP
MIXED FLOW VOLUTE PUMP
CENTRIFUGAL FLOW VOLUTE PUMP
CENTRIFUGAL FLOW TURBINE PUMP
DOUBLE SUCTION VOLUTE PUMP
DOUBLE SUCTION MULTISTAGE PUMP
DOUBLE SUCTION TURBINE VOLUTE PUMP
BARREL CASING MULTISTAGE TURBINE PUMP

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Research and Development

Power & Industrial Systems R&D Laboratory

(Hitachi City)

Hitachi Research Laboratory

(Hitachi City)

Mechanical Engineering Research Laboratory

(Hitachinaka City)

Hitachi pumps are continually in concert with domestic and overseas research organizations as well as the research laboratories of Hitachi Limited for the development of new products and putting the latest technology to practical use.

7. TYPICAL EXPERIENCES
AYASE DRAINAGE PUMPING PLANT

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Customer: Ministry of Land, Infrastructure and Transport, Japan
No. of Sets: 2

	Unit No.1	Unit No.2
Bore:	4,600mm (182in)	4,600mm (182in)
Type:	Vertical, Adjustable blade, Axial flow pump	Vertical, Fixed blade, Axial flow pump
Discharge Capacity:	50m³/s (1,141mgd)	50m³/s (1,141mgd)
Total Head:	3.6m (11.8ft)	3.6m (11.8ft)
Speed (rpm):	82	100
Prime Mover:	2,648kW (3,550HP) (Engine)	2,721kW (3,650HP) (Engine)
Year of Supply:	1984	1993
Service:	Drainage	Drainage
Siphon Formation:	Forced formation	Self formation

Feature: One of the largest drainage capacity in Japan
Liquid to be handled : Brackish water
Valveless system

7. TYPICAL EXPERIENCES
AYASE DRAINAGE PUMPING PLANT

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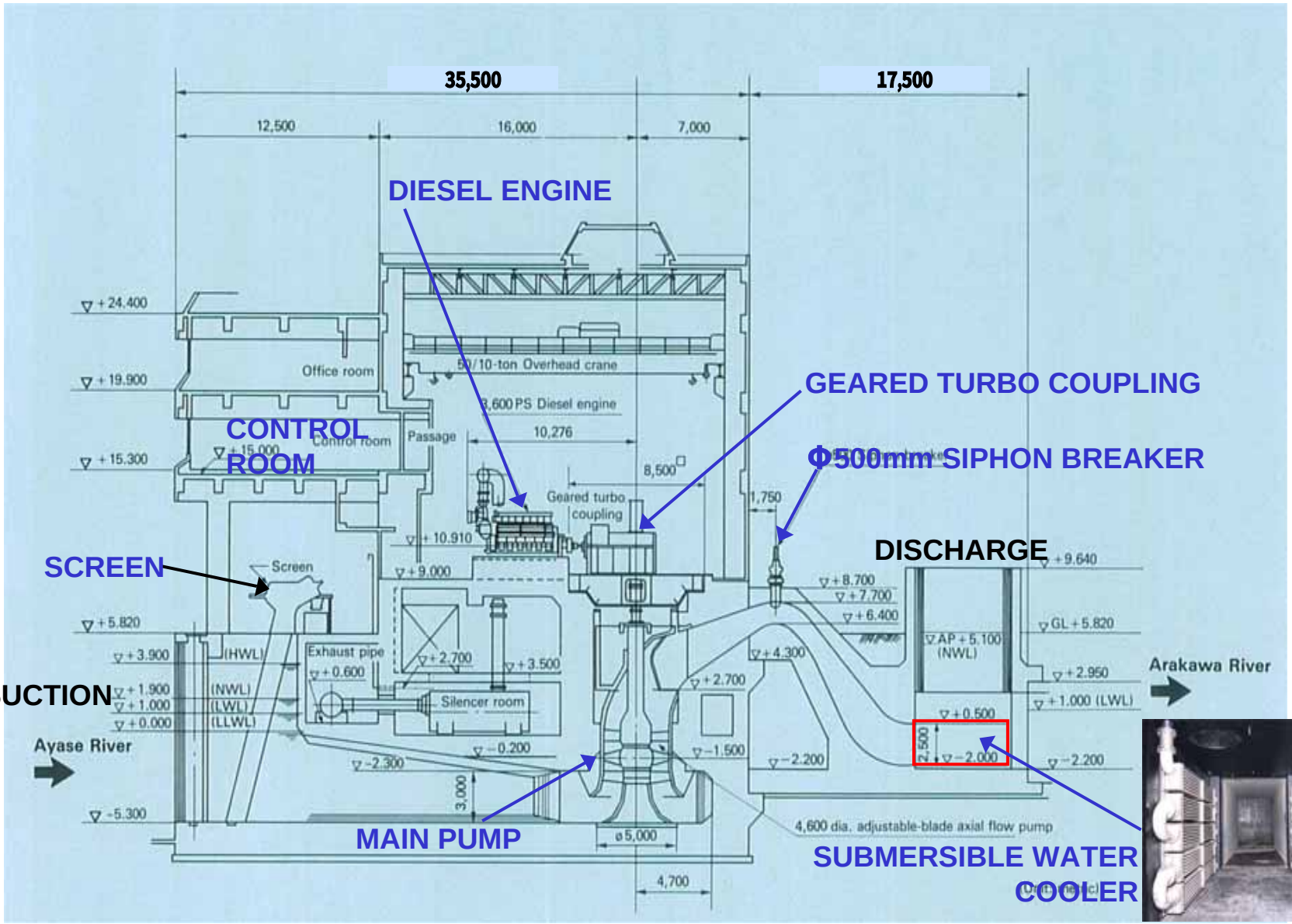
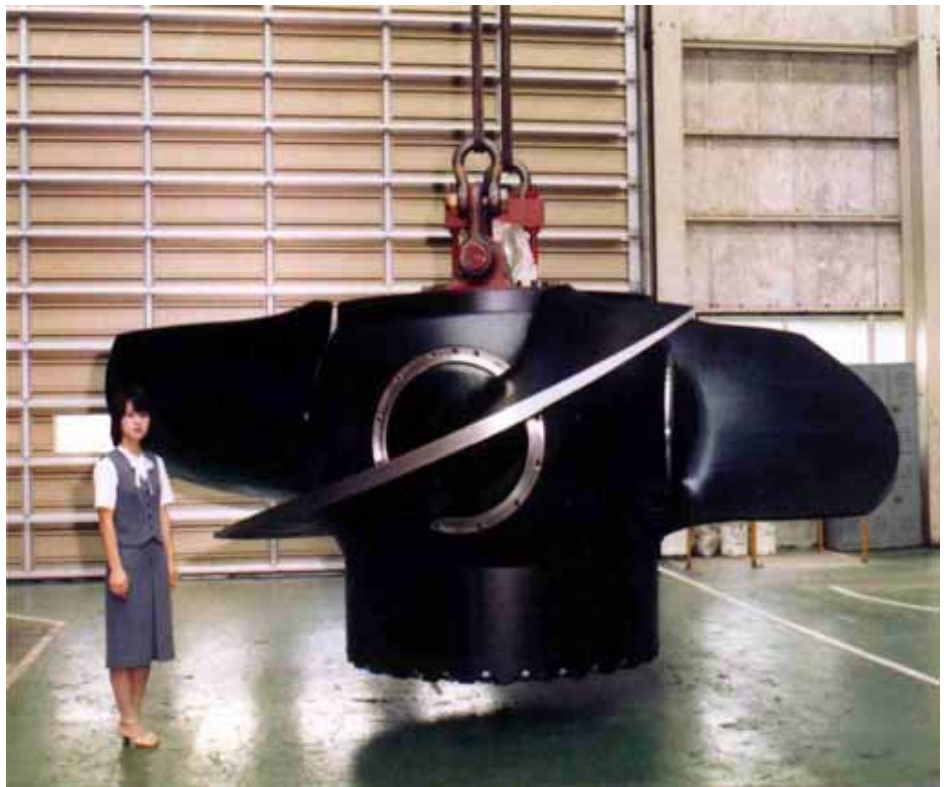


7. TYPICAL EXPERIENCES AYASE DRAINAGE PUMPING PLANT

Installation of Siphon Discharge Liner

Installation of Discharge Liner



Impeller

7. TYPICAL EXPERIENCES
SARINAH THAMRIN DRAINAGE PUMPING PLANT

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Customer：Ministry of Public Works, INDONESIA
No. of Sets：6
Bore：1,650mm (64in)
Type：Vertical, Axial flow pump
Discharge
Capacity : 6.7m³/s (153mgd)
Total Head : 4.2m (13.8ft)
Speed (rpm): 223rpm
Prime Mover: 430kW (576HP) Motor
Year of Supply: 1989
Service: Drainage

Features

1. With a discharge capacity of 40m³/sec. this is the largest drainage pumping plant in Indonesia.
2. Adoption of lubrication-free bearings for the pump has simplified the auxiliary machinery system.
3. Equipped with an intensive remote control system and an in-house power generation unit to enable continuous pump operation during power failure, the plant is highly reliable.

7. TYPICAL EXPERIENCES GANGES KOBADAK IRRIGATION PROJECT

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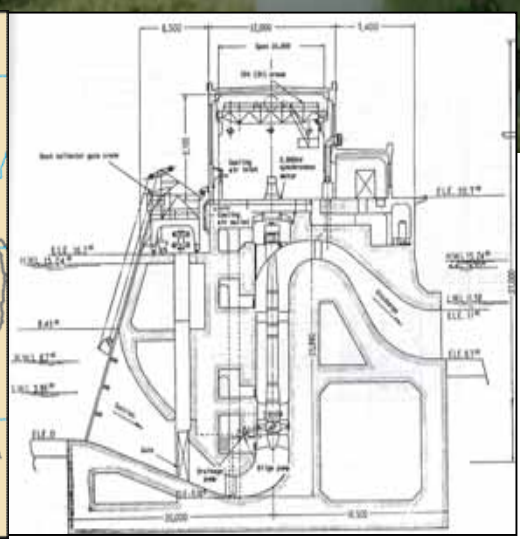
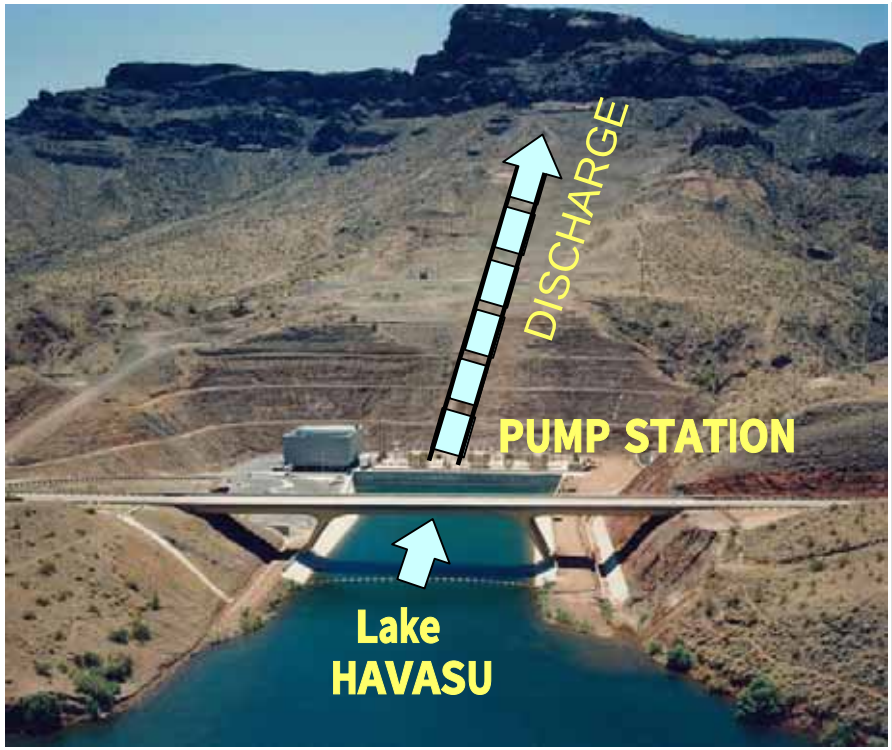


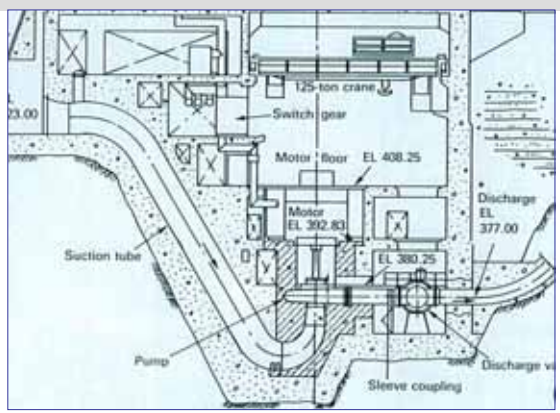
Customer : Bangladesh Water Development Board (BWDB) , BANGLADESH

No. of Sets : 3
Bore : 2,800mm (110in)
Type : Vertical, Adjustable-blade, Axial flow pump
Discharge
Capacity : Unit capacity : 28.3m³/s (646mgd)
Total capacity : 84.9m³/s (1,938mgd)
Total Head : 8.25m (27.1ft)
Speed (rpm) : 200
Prime Mover : 2,800kW (3,753HP) Synchronous motor
Year of Supply : 1958
Service : Irrigation
Feature : Big size adjustable-blade pump
Valve less system
Forced siphon formation

7. TYPICAL EXPERIENCES HAVASU PUMPING PLANT, USA



Customer : Department of the Interior Bureau of Reclamation, Central Arizona Project, USA
No. of Sets : 6
Bore : 2,400×1,350mm (94×54in)
Type : Vertical, Single suction, Diffuser type, Volute pump
Discharge
Capacity : 14.2m³/s (500cfs)
Total Head : 251m (824ft)
Speed (rpm) : 514
Prime Mover: 44,800kW (60,000HP) Synchronous motor
Year of Supply : 1982
Service : Multipurpose
Feature : Large capacity, high head single stage High efficiency(90.5%)



7. TYPICAL EXPERIENCES KASUMIGAURA CANAL PROJECT, JAPAN

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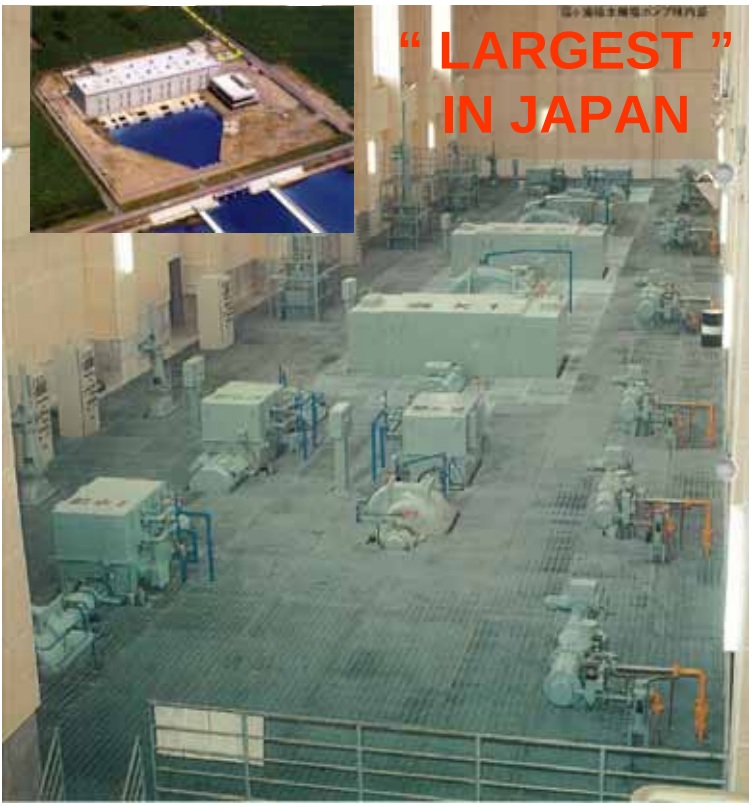


Customer : Water Resource Development Public Cooperation, JAPAN

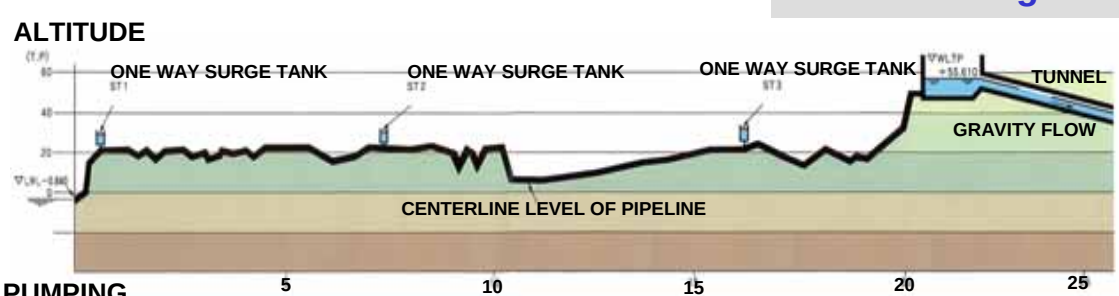
No. of Sets : Irrigation 1,650mm×1,000mm (66in×40in) 2Sets
Irrigation 1,200mm×700mm (48in×28in) 1Sets
Irrigation 600mm×350mm (24in×14in) 2Sets
Waterworks 600mm×350mm (24in×14in) 3Sets

Type : Horizontal shaft, Double suction, Volute pump

Type	Bore (Suction×Discharge)	No.of Sets	Capacity	Total Head	Motor Power
Horizontal shaft, Double suction, Volute pump	1650×1000mm (66in×40in)	2	6.4m^3/s (146mgd)	103m (338ft)	8000kW (10720HP)
	1200× 700mm (48in×28in)	1	3.255m^3/s (74mgd)	103m (338ft)	4100kW (5500HP)
	600 × 350mm (24in×14in)	2	0.85m^3/s (19mgd)	103m (338ft)	1100kW (1470HP)
	600 × 350mm (24in×14in)	3	0.818m^3/s (19mgd)	103m (338ft)	1100kW (1470HP)

Year of Supply : 1994

Service : Irrigation, Water works



DISCHARGE PIPE PROFILE

Staring : Secondary Resistance Control by Liquid Resistance

Control : Static Scherbius & Liquid Resistance

7. TYPICAL EXPERIENCES MISATO PURIFICATION PLANT, JAPAN

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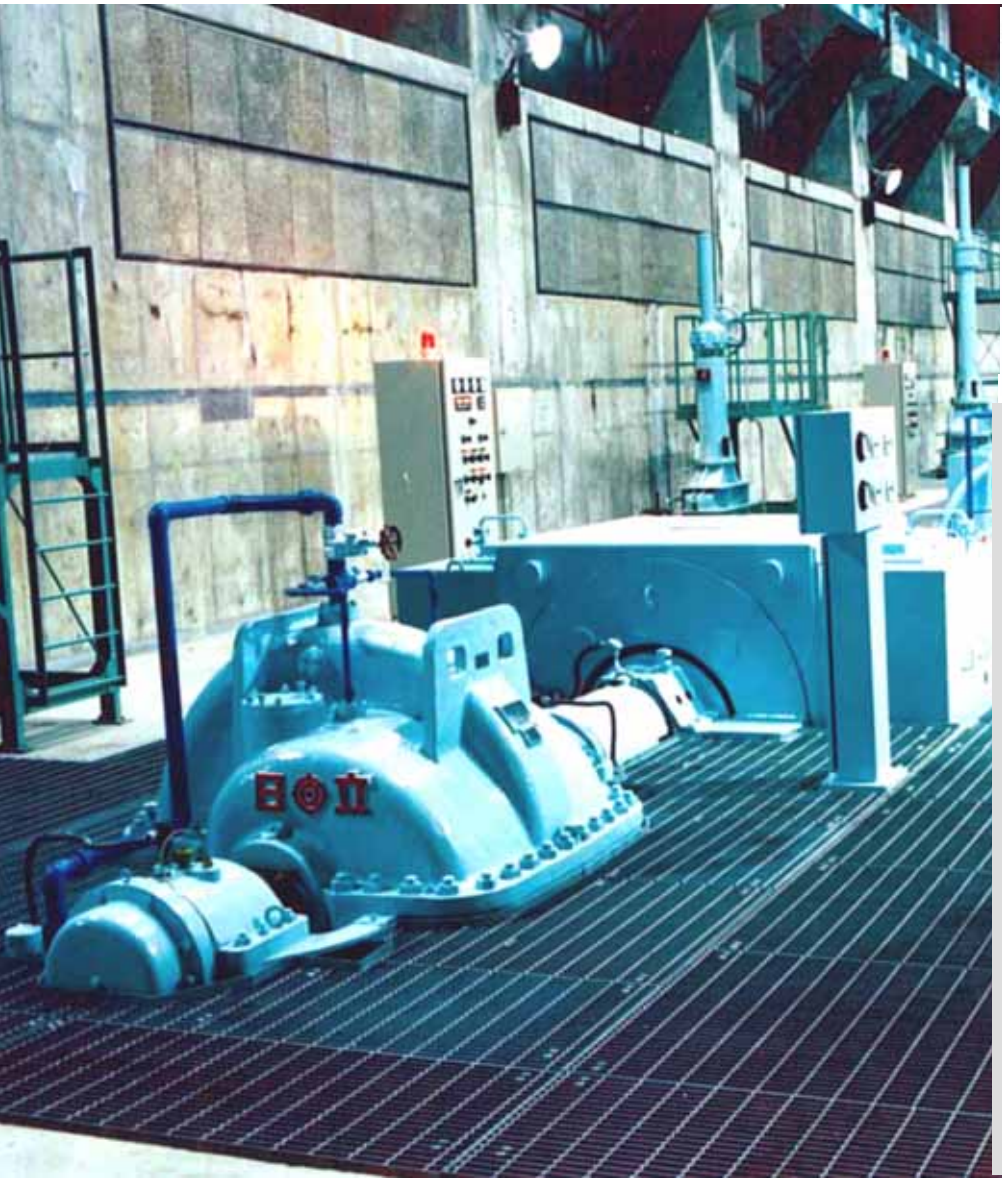

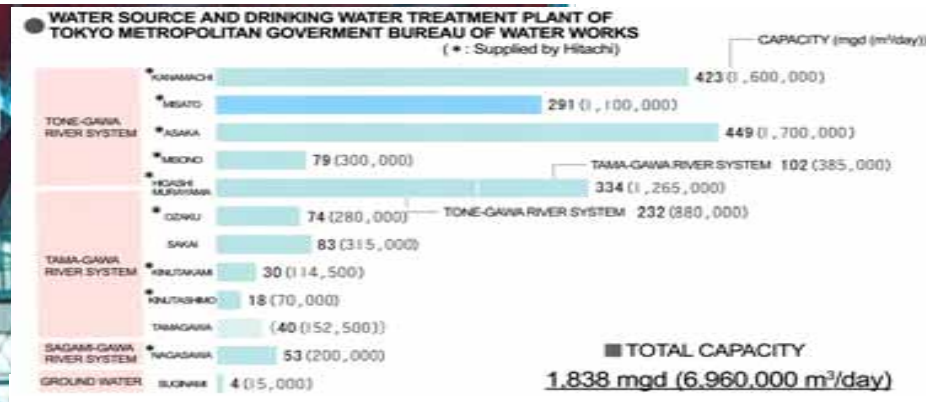

Customer : Tokyo Metropolitan Government Bureau of Waterworks/Misato, JAPAN
No. of Sets : 3
Bore : 1,350×900mm (54×36in)
Type : Horizontal shaft, Double suction, Volute pump
Discharge
Capacity : 4.4m³/s (95mgd)
Total Head : 95m (312ft)
Speed (rpm) : 576- 346
Prime Mover : 5,000kW (6,702HP) Induction motor
Year of Supply : 1978,1987,1992
Service : Waterworks
Starting : Secondary Resistance Control
Control : Static Scerbius

7. TYPICAL EXPERIENCES
SANTA INES WATER INTAKE PUMP, BRAZIL

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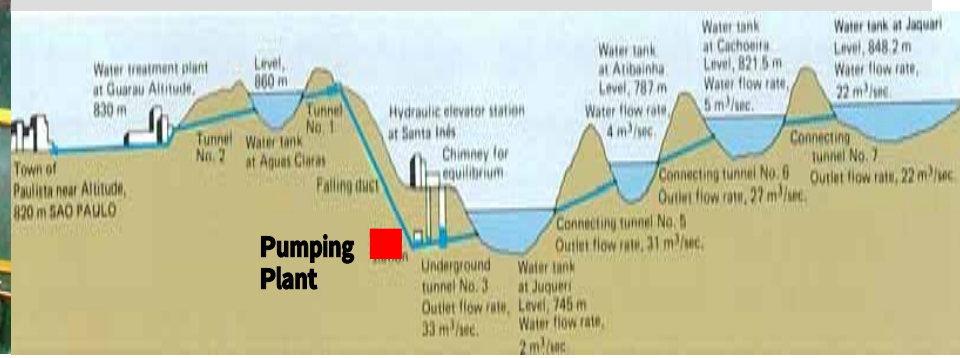
Customer : Companhia de Saneamento Basico de Sao Paulo(SABESP) , BRAZIL
No. of Sets : 3
Bore : 1,800×1,100mm (70×44in)
Type : Horizontal shaft, Double suction, Volute pump
Discharge
Capacity : 11m³/s (388cfs)
Total Head : 119.6m (392ft)
Speed (rpm) :720
Prime Mover : 14,920kW (20,000HP)
Synchronous motor (Hitachi)
Year of Supply : 1970
Service : Water supply



7. TYPICAL EXPERIENCES
MELEN PUMPING STATION, TURKEY

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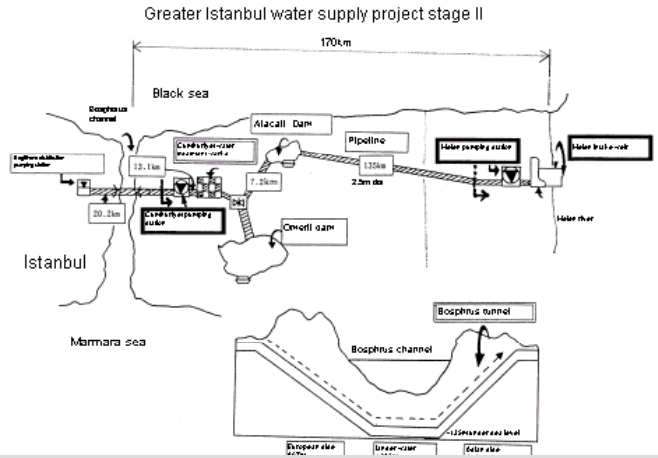

Customer : Ministry of Energy and Natural Resources, Department of Water Supply and Sewage, TURKEY
No. of Sets : 6
Bore : 700✕450mm (28✕18in)
Type : Horizontal shaft, Double suction, Volute pump
Discharge
Capacity : 1.7m³/s (39mgd)
Total Head : 196m (643ft)
Speed (rpm) : 992
Prime Mover : 4,500kW (6,032HP) Wound-rotor Induction motor
Year of Supply : 2003
Service : Waterworks
Starting : Secondary Resistance Control

7. TYPICAL EXPERIENCES MAINSTREAM PUMPING STATION, USA

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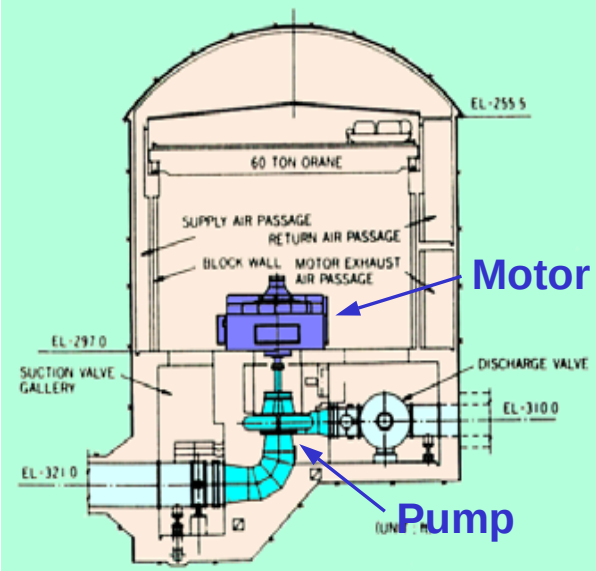
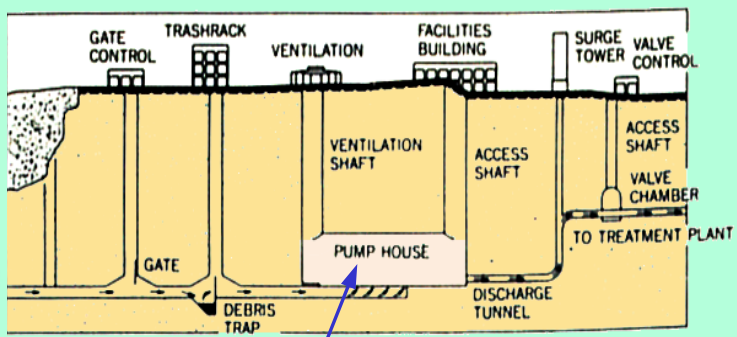
Customer : Metropolitan Water Reclamation District of Greater Chicago, USA
No. of Sets : 8
Bore : 2200×1500mm (84×60in) × 5sets
1800×1200mm (72×48in) × 2sets
1500×1100mm (60×42in) × 1sets
Type : Vertical shaft, Single suction, Turbine pump Discharge
Year of Supply : 1983, 2003
Service : Sewage
Features : World largest sewage pumping plant
Located in deep underground
Wide operation range





Mainstream Pumping Station

Representative Specifications

Discharge
Capacity : 9.3m³/s (330cfs)
Total Head : 100m (330ft)
Speed (rpm) : 360
Prime Mover :
13,054kW (17,500HP)
Synchronous motor

7. TYPICAL EXPERIENCES
TSUMORI RECLAMATION PLANT, OSAKA JAPAN

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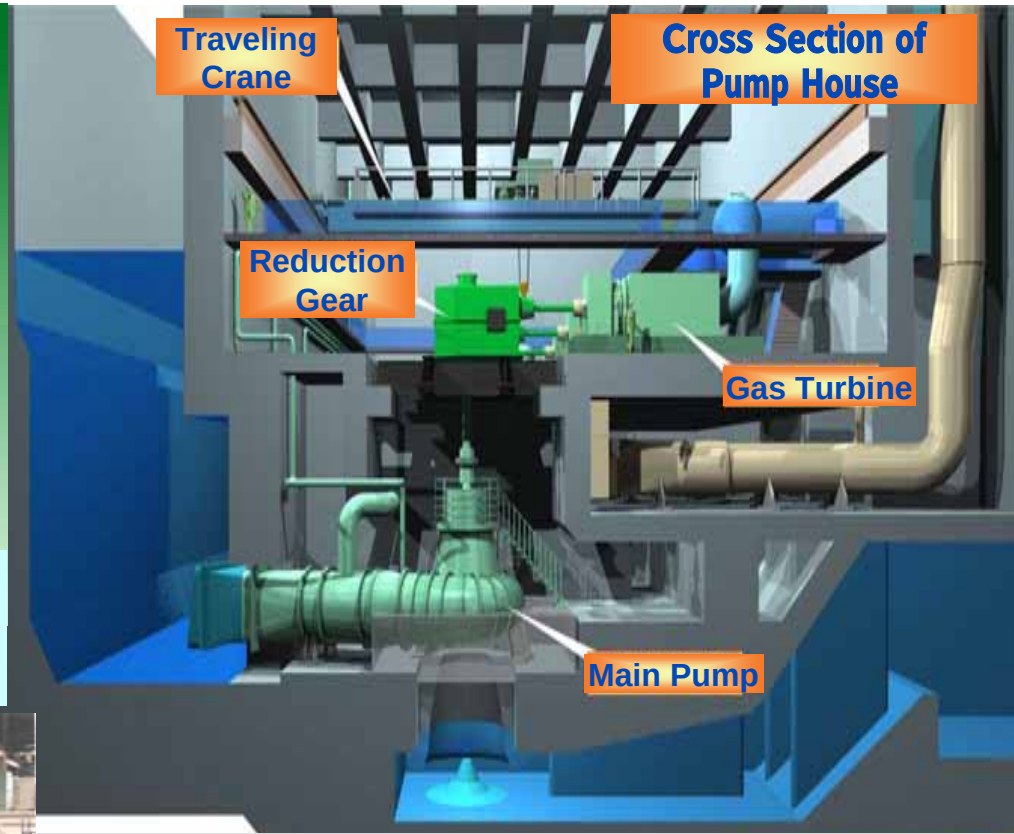
Drainage Pump
102in Vertical Shaft Mixed Flow Volute Pump
23.7m^3/s (837cfs) x 22m (72ft) x 223min^{-1} x 7100kW (9,157HP)

Gas Turbine
Free Turbine : 7,100kW (9,157HP)
Out Put Shaft Speed : 4,016min^{-1}

Reduction Gear
3-Stage Locked Train Type
Speed : 4,016min^{-1}／223min^{-1}



Customer : Department of Sewage, Osaka City, JAPAN
No. of Sets : 4
Year of Supply : 1999
Prime Mover : 7,100kW (9,157HP) Gas Turbine
Service : Rain Water Drainage

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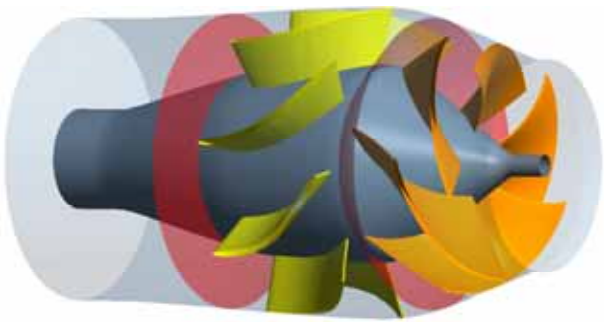
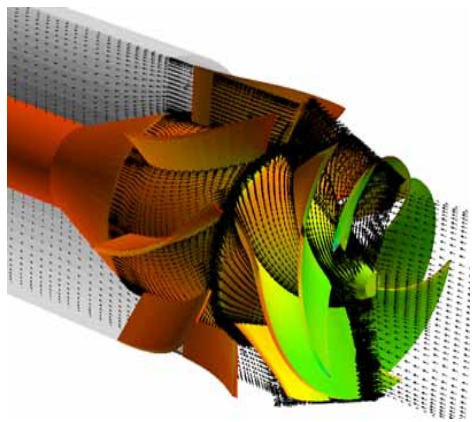
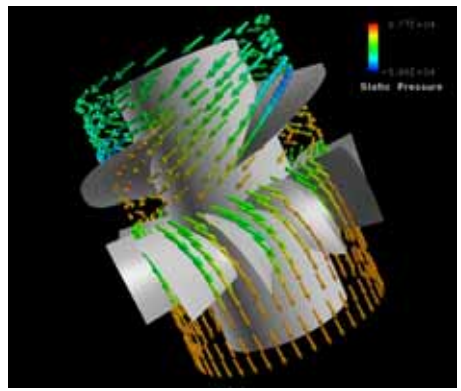
Simulation Technology

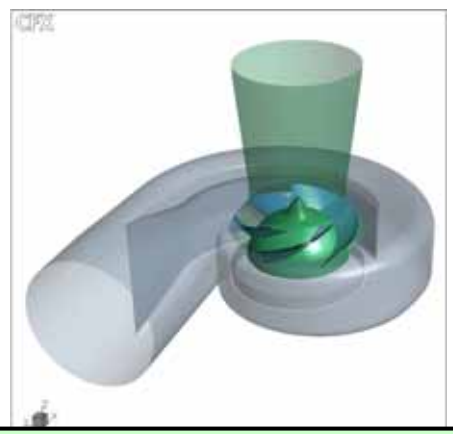
CFD:Computational Fluid Dynamics

- **Application of CFD for Hydro-model Development**

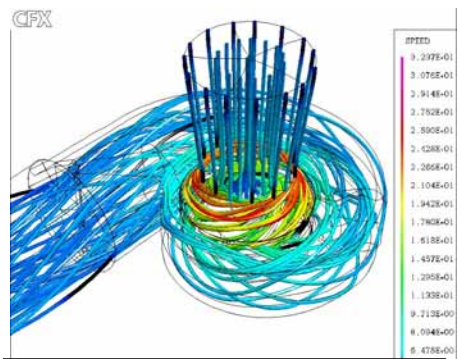








3D-data creation



CFD Analysis

Analysis of Flow on pump impeller

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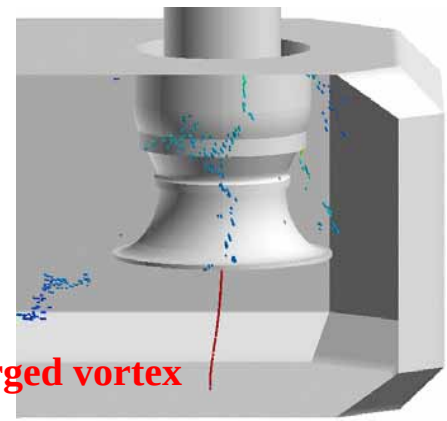
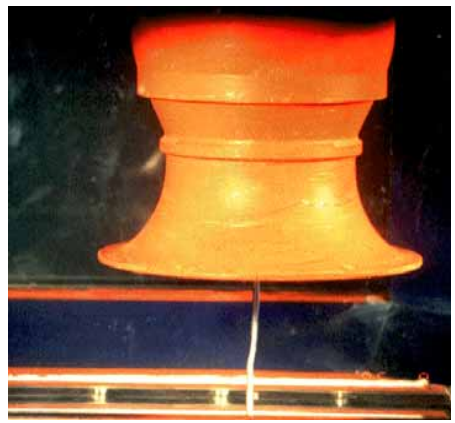
Simulation Technology

- Application of CFD for Designing Pump Sump

Submerged vortex

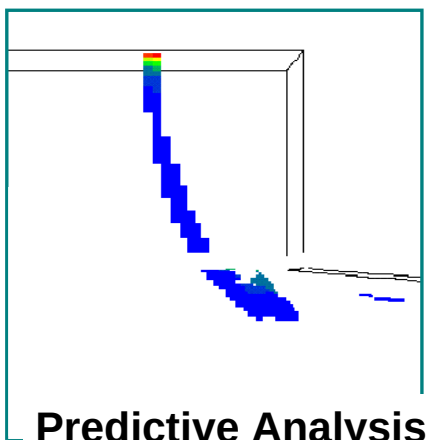


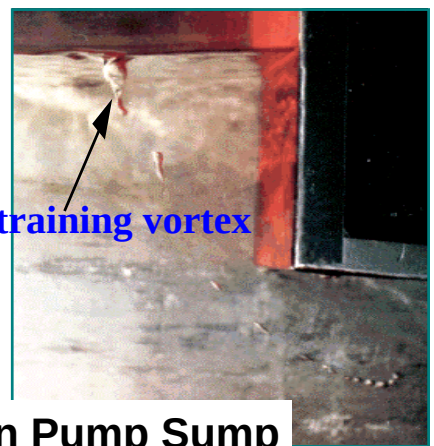
Result of analysis



Result of experiment

Air entraining vortex





Predictive Analysis of Vortex in Pump Sump

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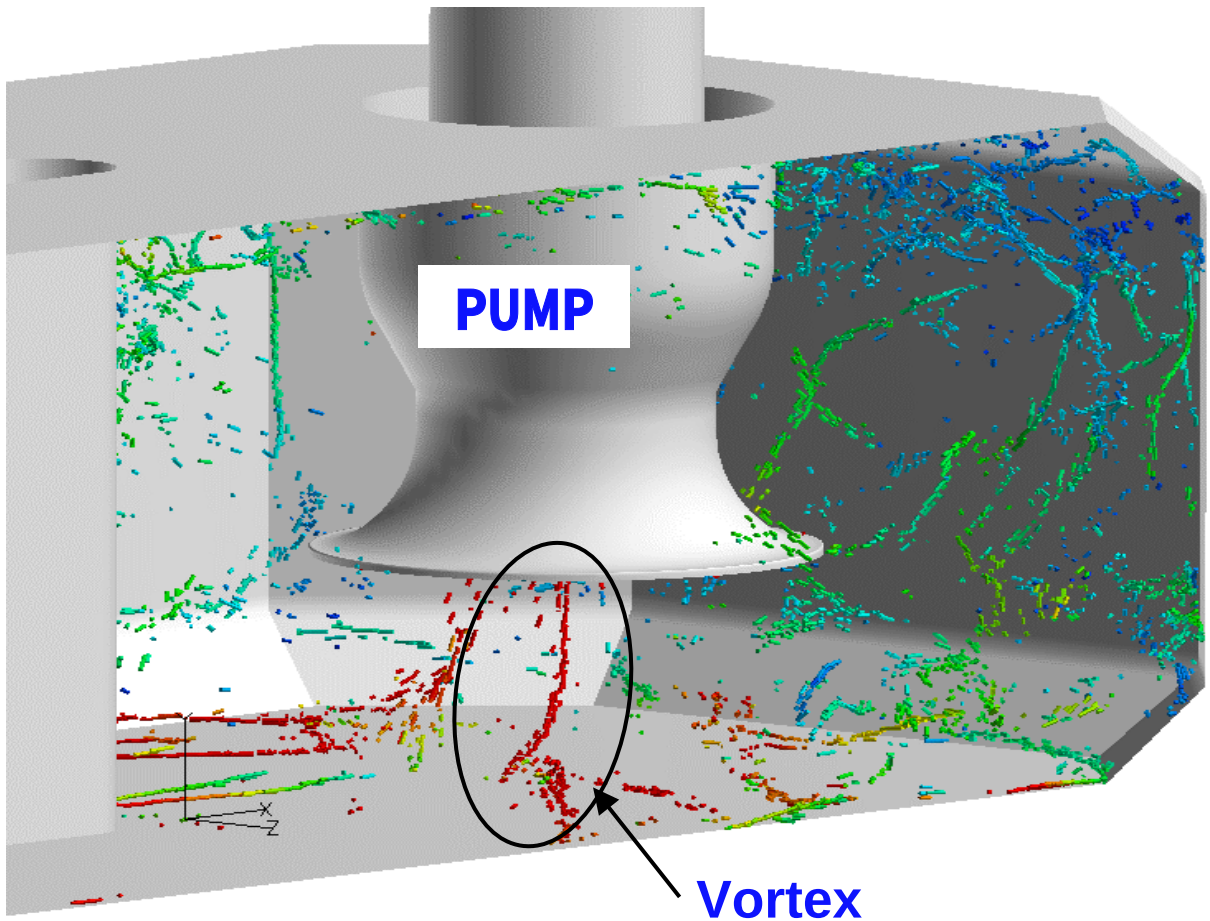
Simulation Technology

- Vortex Dynamic Behavior (with Baffle)



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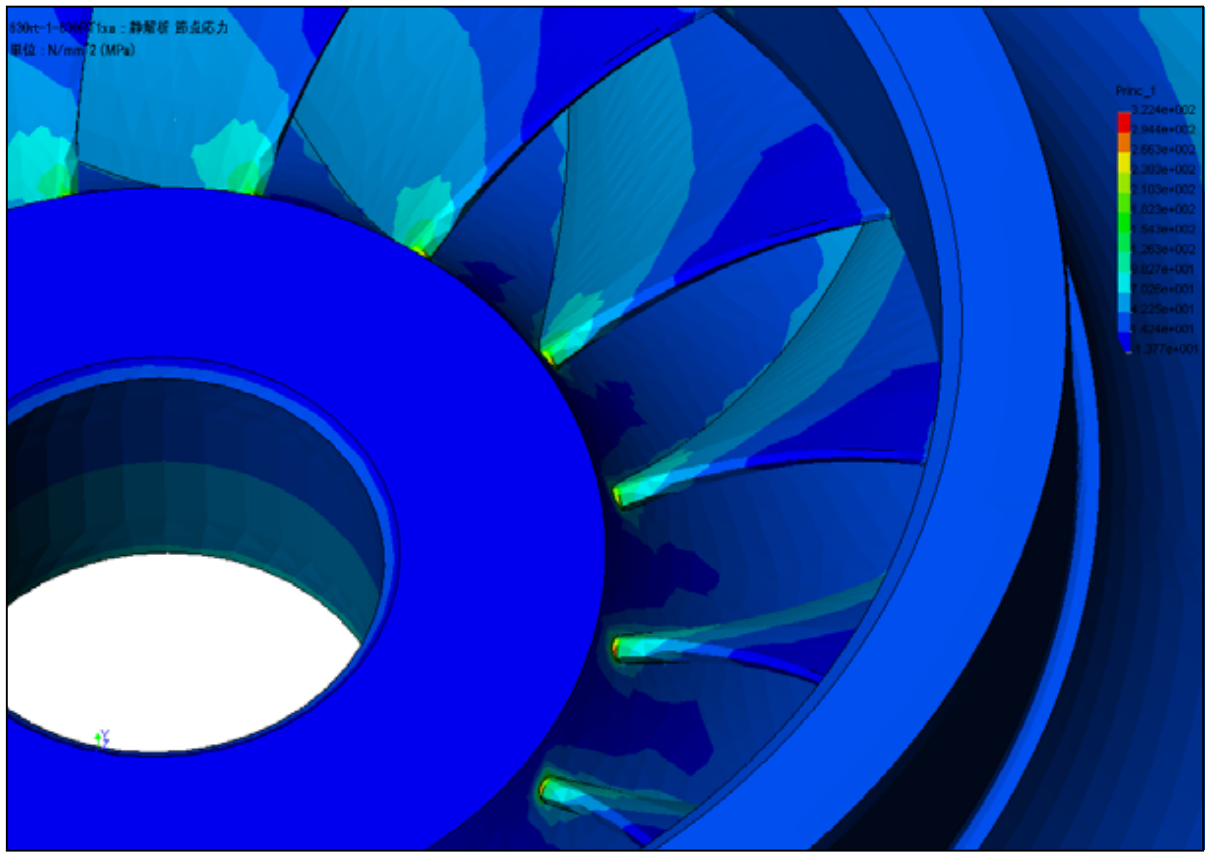
Simulation Technology

- **FEM Analysis**



Stress Analysis of Pump Casing and Impeller

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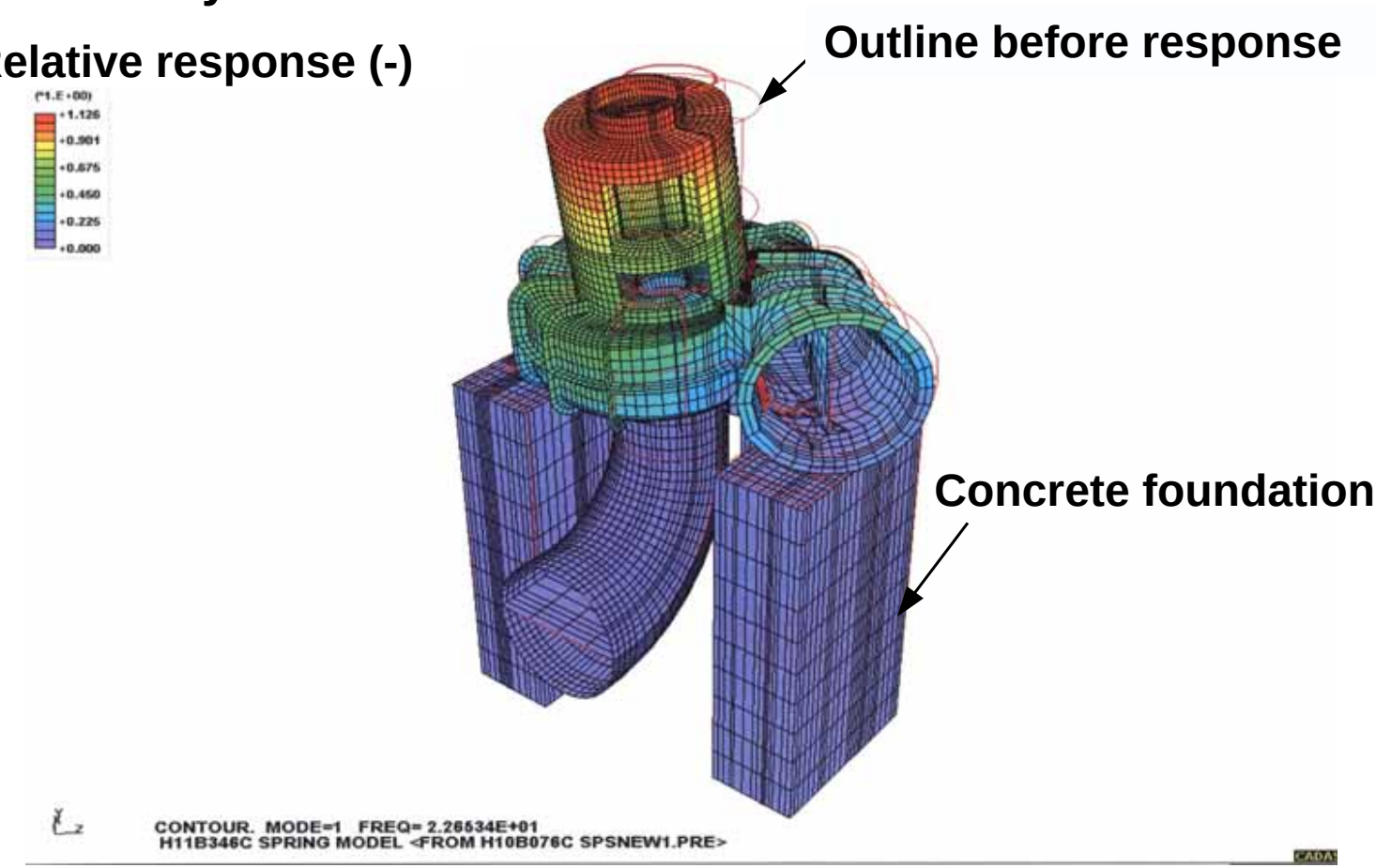
Simulation Technology

- **FEM Analysis**



FEM Analysis for Vibration

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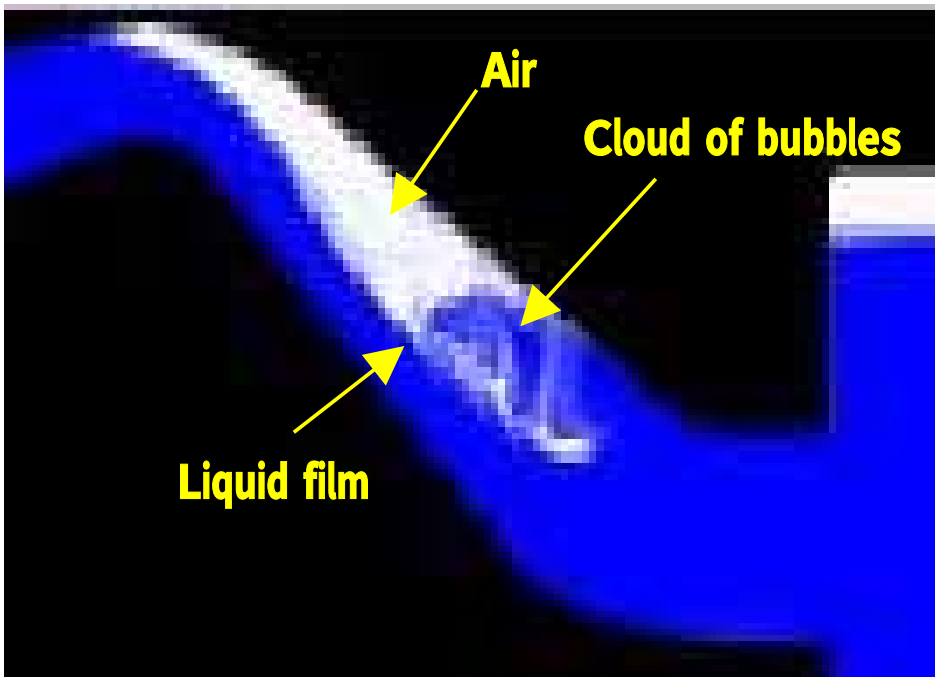
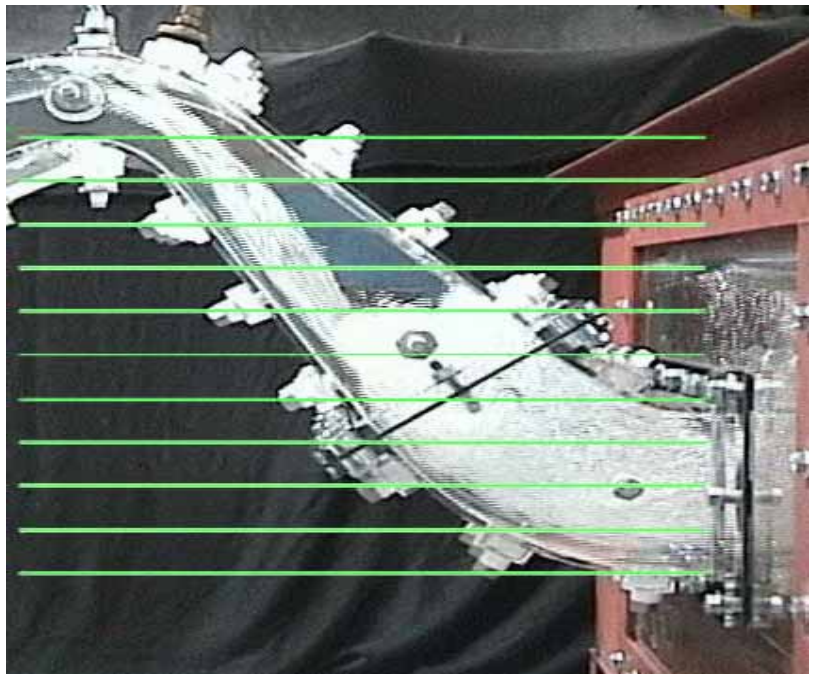
Simulation Technology

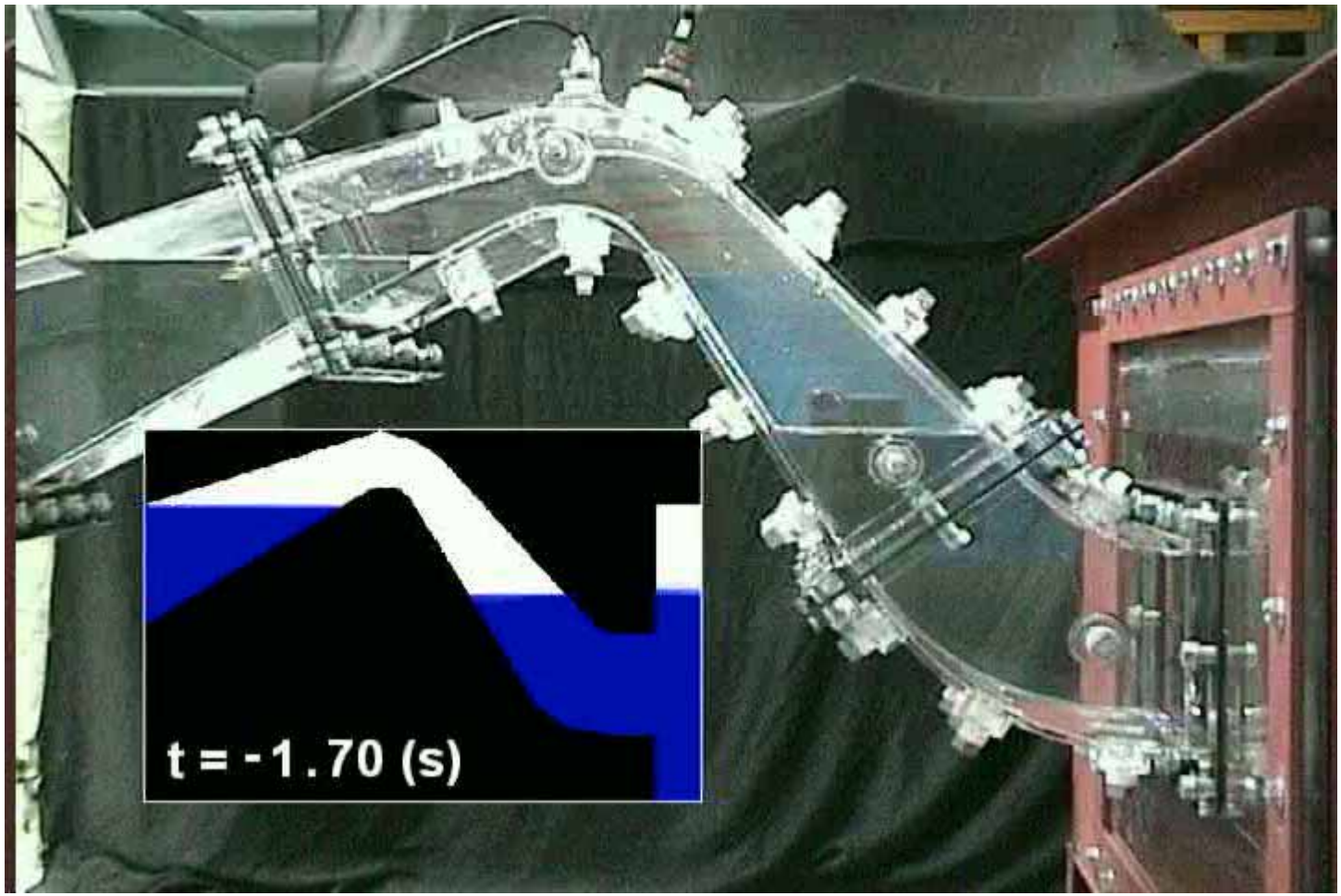
- Multiphase Analysis for Pump Discharge Flow



Result of analysis



Result of experiment



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Simulation Technology

•Water Hammer Analysis

Comparison of measured value and analysis result

Operating Condition
- Quantity : 710,400 m³/day
- : No1 90%N
- No2 90%N
- No5 90%N
- C* : 130

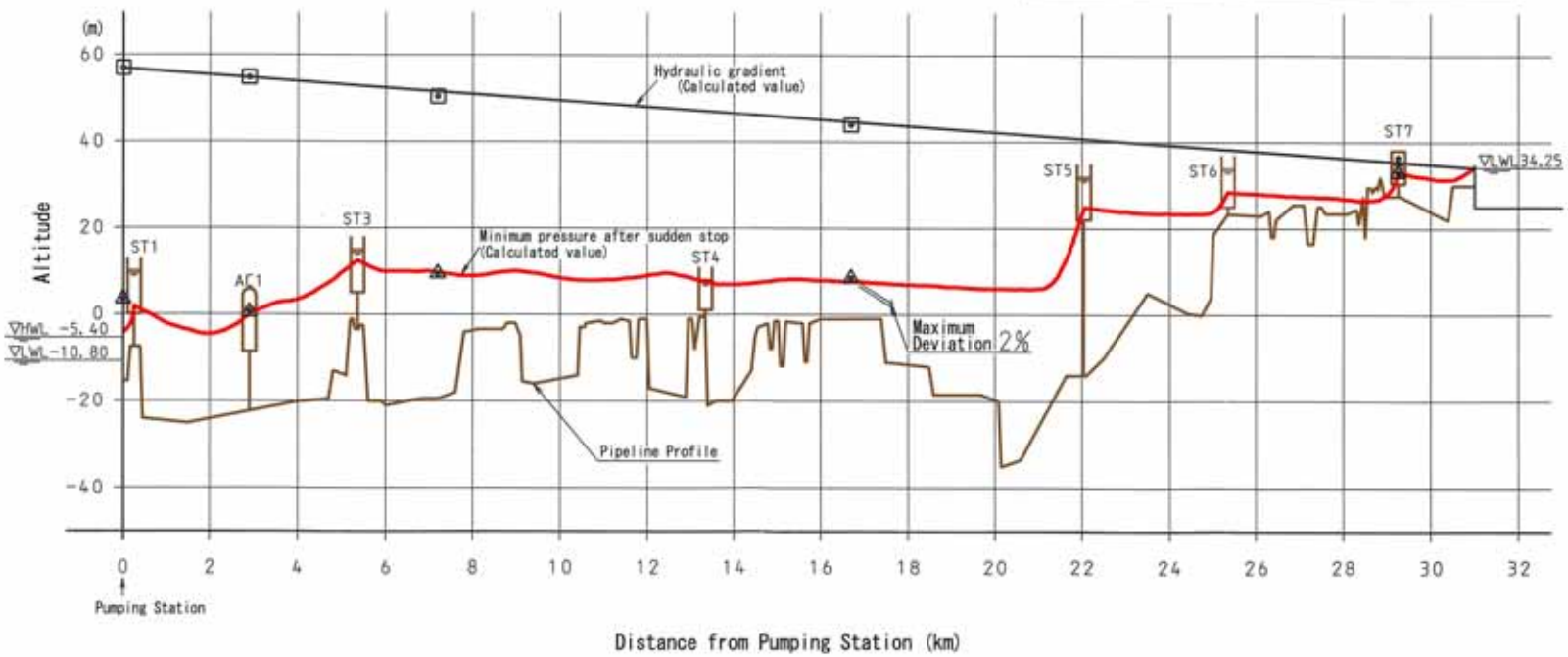
* Coefficient in Hagen William formula

Pressure during operation (Measured value)

Minimum Pressure (Measured value)

ST : One-way Surge Tank
AC : Air Chamber

No	Size	Maximum Level	Minimum Level	Connecting Pipe
ST 1	φ14m	TP 10.00	TP 8.97	φ2000×1
AC 1	φ1.4m×2	TP 1.348	———	φ700×2
ST 3	φ9m	TP 15.00	TP 13.47	φ900×2
ST 4	φ5m	TP 8.00	TP 8.00	φ600×2
ST 5	φ8m	TP 32.00	TP 30.03	φ1000×2
ST 6	φ10m	TP 34.00	TP 33.04	φ1350×1
ST 7	□4.5m	TP 34.10	TP 33.77	φ700×2



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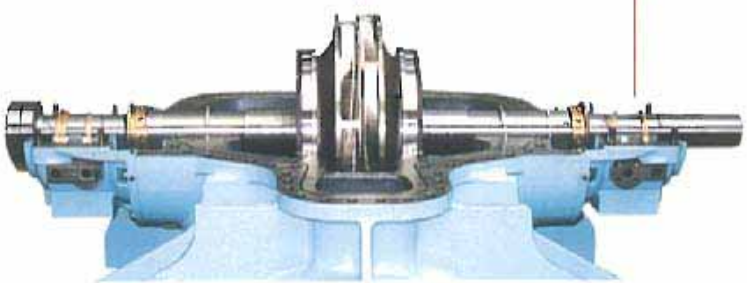
SILENT PUMPING STATION WHICH CAN HARMONIZE WITH ENVIRONMENTAL CONDITRION

PUMP SYSTEM WITH NEW VIBRATION-PROOF TECHNOLOGY

■ Low pulse・Low noise Pump

Dephased Impeller

Sleeve Bearing



■ F

PUMP SPECIFICATION

- 800mm VERTICAL SHAFT DOUBLE SUCTION VOLUTE PUMP
  $77m^3/min \times 48m \times 715min^{-1} \times 800kW \times 2units$
- 600mm VERTICAL SHAFT DOUBLE SUCTION VOLUTE PUMP
  $38m^3/min \times 48m \times 953min^{-1} \times 400kW \times 2units$

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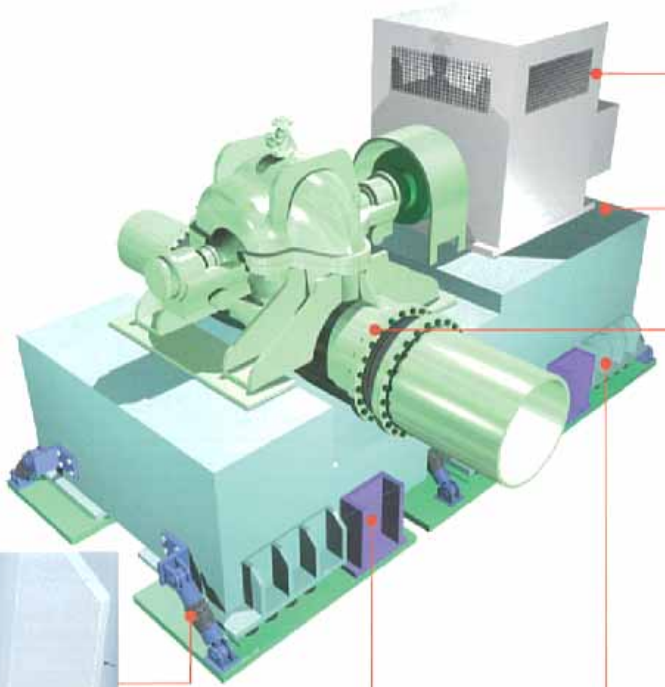

■ LOW NOISE MOTOR

■ VIVRATION-PROOF BED
FOR VIBRATION INSULATION BY OPTIMIZING THE MASS/STIFFNESS RATIO

■ FLEXIBLE JOINT
FOR ABSORPTION OF RELATIVE DOSPLACEMENT BETWEEN PUMP AND PIPES

■ OIL DAMPER
FOR VIBRATION DAMPING WITH THE SAVE PRINCIPLE OF SHOCK ABSORBER OF CAR

■ STOPPER
TO LIMIT EXCESS DISPLACEMENT OF THE BED DURING EARTHQUAKE, ETC.

■ VIVRATION-PROOF MATERIAL
FOR VIBRATION INSULATION BETWEEN THE BED AND FOUNDATION BY UTILIZING COIL SPRING

9. RECENT WORLDWIDE INSTALLATION

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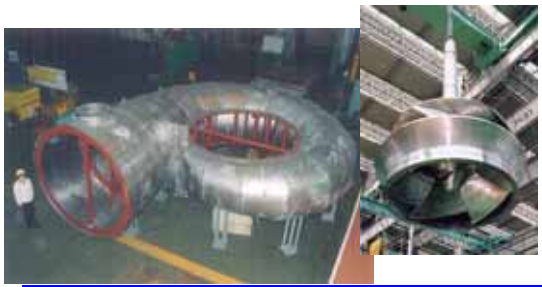

Iran/Mobin
Heat Exchangers Feed
Sea Water Pump

China/Zouxian
Boiler Feedwater Pump

USA/California
A. D. Edmonston
Pumping Plant

China/Wangqu
Circulating water Pump

Egypt / Mubarak Pumping Plant

Qatar/ Ras Laffan
Cooling Sea Water Pump

9. RECENT WORLDWIDE INSTALLATION MUBARAK PUMPING STATION, EGYPT

HITACHI
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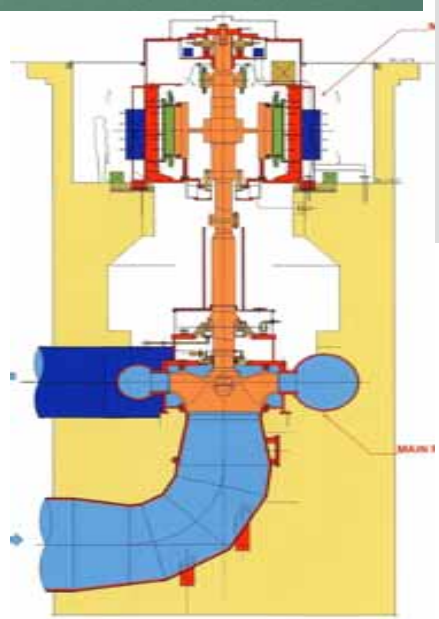

SECTION OF MAIN PUMP AND MOTOR

Customer : Ministry of Water Resources and Irrigation, Mechanical and Electrical Department, Arab Republic of Egypt
No. of Sets : 21
Bore : 2,400✕1,800mm (94✕70in)
Type : Vertical shaft, Single suction, Turbine volute pump
Discharge Capacity : 16.7m³/s (590cfs)
Total Head : 57.1m (187ft)
Speed (rpm) : 300- 210
Prime Mover : 12,000kW (16,086HP) Synchronous motor
Year of Supply : 2002
Service : Multipurpose
Starting : Load commutated inverter system

9. RECENT WORLDWIDE INSTALLATION
MOBIN PROJECT (Sea Water pump 21sets) , IRAN

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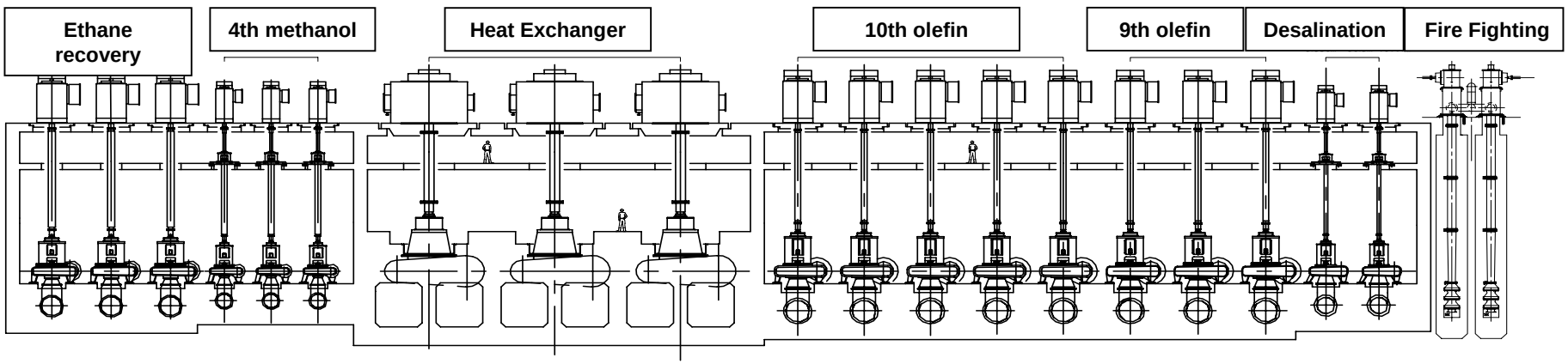
Customer : Mobin Petrochemical Company, Iran
No. of Sets : 21
Bore : 2,900mm (114in) etc.
Type : Vertical shaft, Single suction, Volute pump Discharge
Capacity : 28.3m³/s (590cfs)
Total Head : 34m (112ft)
Speed (rpm) : 228
Prime Mover : 11,800kW (15,812HP) Induction motor
Year of Supply : 2004
Service : Sea Water Intake
Features:Super Duplex Stainless Steel for main parts
Concrete casing borne by reinforcement



Dept. of Water Resources /State of California USA
A. D. EDMONSTON Pumping Plant Project

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CONTRACT : Replacement of the US biggest four pumps (80,000HP) aiming for improving their pump efficiency and cavitation characteristics

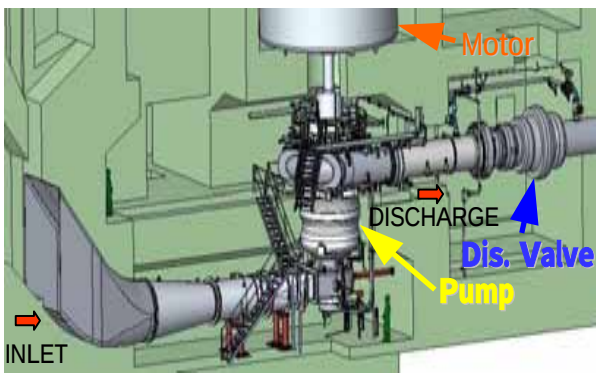
SITE : Approx. 90 miles north of Los Angeles

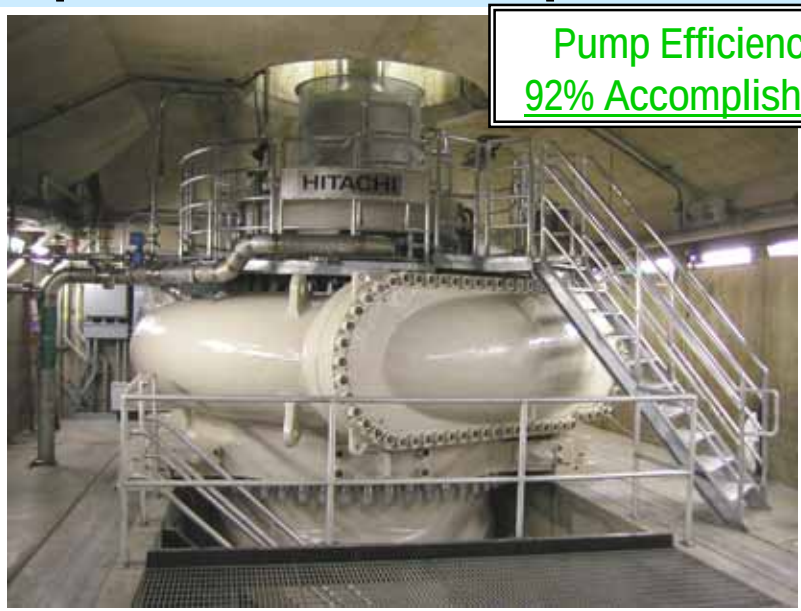
SCHEDULE : Contract:Jun.2003 / Completion:Mar.2011

- Oct. 2004 : Completion of Model Test — Completed
- Jun. 2007 : Completion of First Pump — Completed
- Oct. 2009 : Completion of Second Pump
- May 2010 : Completion of Third Pump
- Jan. 2011 : Completion of Fourth Pump

Specifications

Type :	Vertical Multi-Stage Centrifugal Volute Pump
Bore :	1,200 mm
Capacity :	8.92 m^3/s
Total Head :	600 m
RPM :	600 min^{-1}
Motor Power :	59,680kW (80,000HP)
Stage :	4 Stages





Pump Efficiency
92% Accomplished

Dept. of Water Resources /State of California USA
A. D. EDMONSTON Pumping Plant Project

HITACHI
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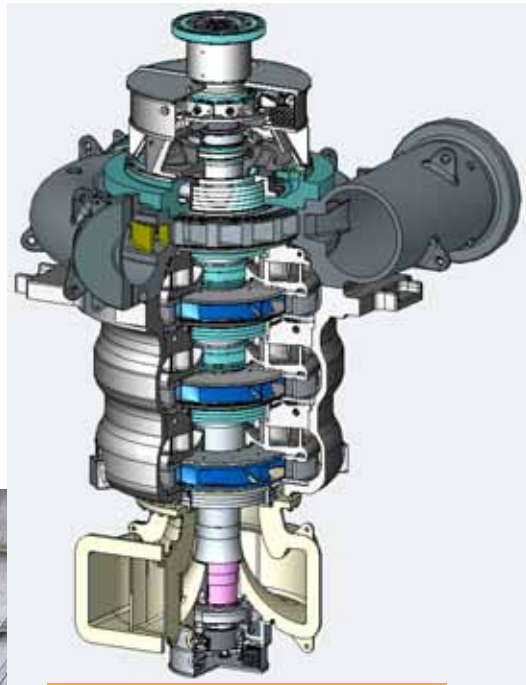


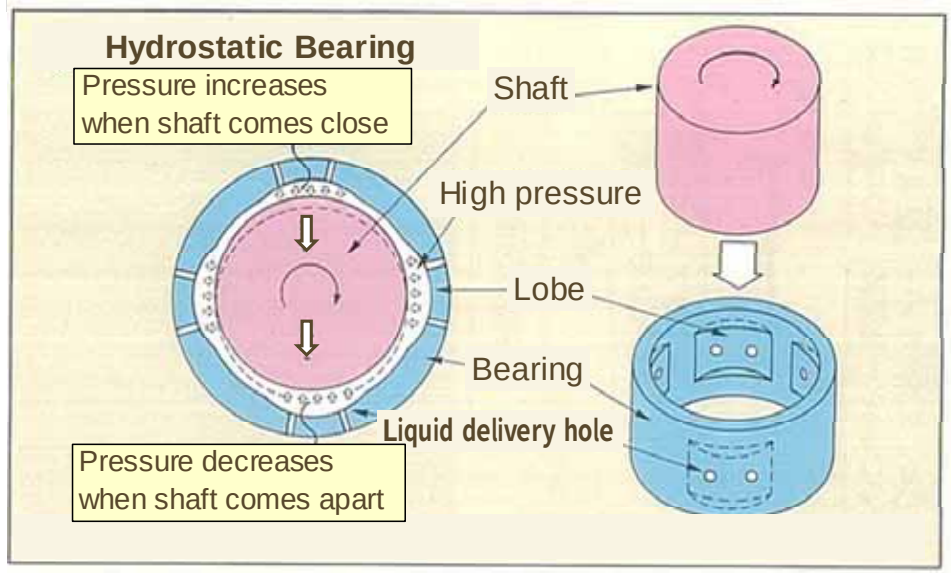
Configuration

Rotor

9. KOREA GAS CORPORATION Pyeontaek Terminal

Hydrostatic Bearing

Customer : Korea Gas Corporation, the Republic of KOREA, Pyeontaek LNG Terminal
No. of Sets : 4
Type : Vertical shaft, Single suction, 12 stages, Turbine cryogenic submergible pump
Discharge
Capacity : 263m³/hr (2.58cfs)
Total Head : 1689m (5541ft)
Speed (rpm) : 3600
Prime Mover : 900kW (1200HP) Submergible induction motor
Year of Supply : 2007
Bearing : Hydrostatic bearing (Long Life Type)



9. RECENT WORLDWIDE INSTALLATION
COOLING SEAWATER PUMP, QATAR

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Customer : Qatar Petroleum, QATAR

Year of Supply : 2007

Service : Cooling Seawater Supply

No. of Sets: 5

Type : Vertical, Mixed - flow pump (VYM2000)

Bore : 2,000mm

Flow : 12.5m³/s

Total Head: 45.5m

Speed : 375rpm

Prime Mover: 7,500kW Induction Motor, VFD system

Feature:

Duplex stainless steel for main parts

9. RECENT WORLDWIDE INSTALLATION
BENBROOK BOOSTER PUMP STATION, USA

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String Test at the Shop

Customer : Tarrant Regional Water District(TRWD), Texas, USA
No. of Sets : 4
Bore BB1: 610×508mm (24×20in) ×1set
BB2,3,4: 914×914mm (36×36in) ×3sets
Type : Horizontal shaft, Double suction, Volute pump
Discharge
Capacity BB1: 1.09m³/s (24.8MGD)
BB2,3,4: 3.00m³/s (68.4MGD)

Total Head : 62.2m (204ft)
Speed (rpm) BB1: 1050
BB2,3,4: 716
Prime Mover BB1: 932.5kW (1250HP)
BB2,3,4: 2536.4kW (3400HP)
Induction motor with VFD
Year of Supply : 2007(Under construction)
Service : Water supply
Feature: Rotational speed control by VFD

9. Boiler Feed Pump for Thermal Power Plant

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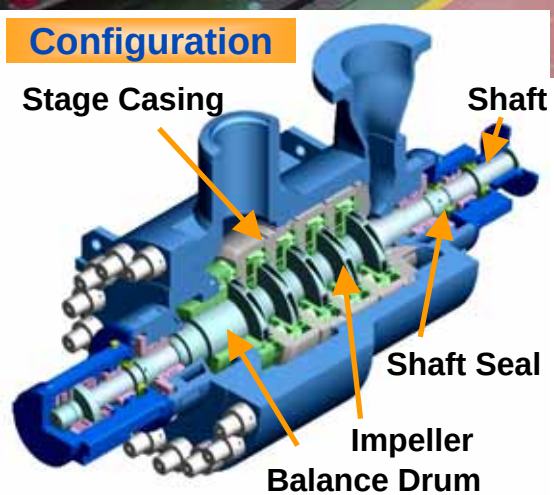


Cusomer :
Zouxian Power Plant Phase IV (China) 2 x 1000 MW

Year of supply : 2006

No. of sets : 4

Type : Horizontal, Barrel casing, Multistage, Turbine pump

Bore : 400 X450 mm

No. of stages : 5

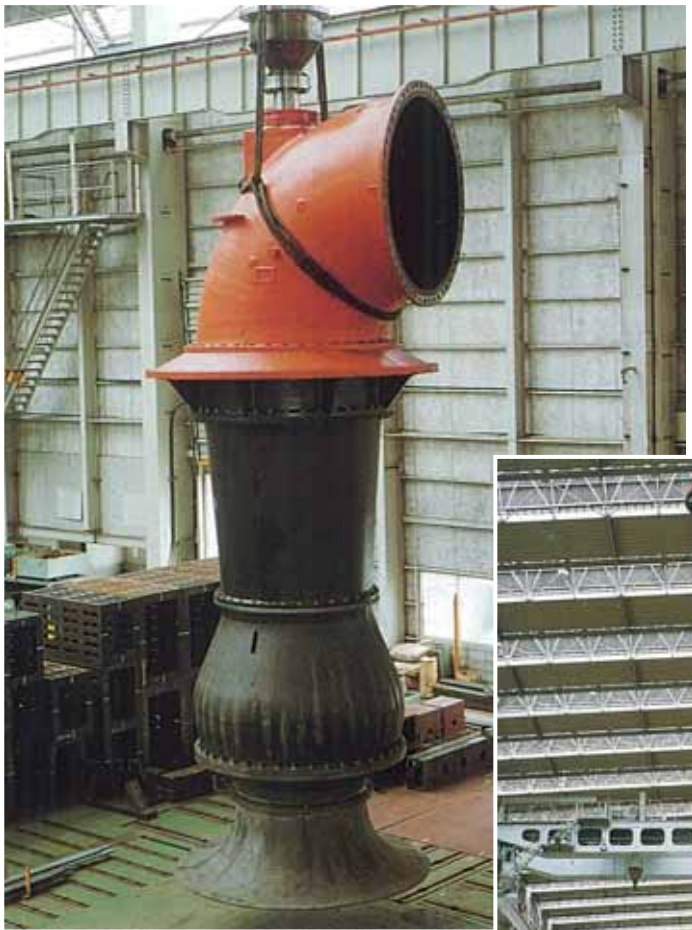
Flow : 1592.4 t/h (50%Q)

Total head : 31.25 MPa

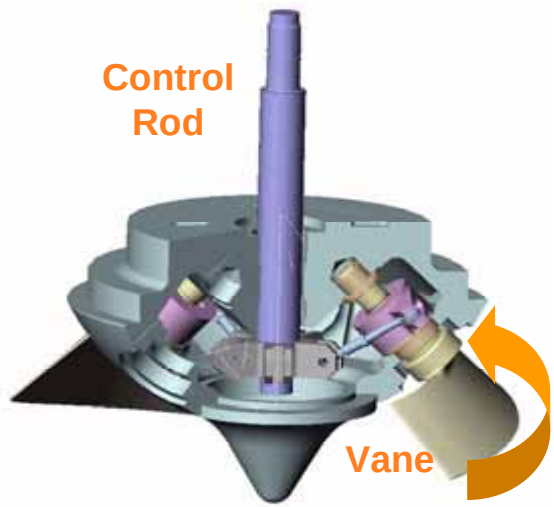
Speed : 5203 rpm

Prime mover : 19000 kW , ST

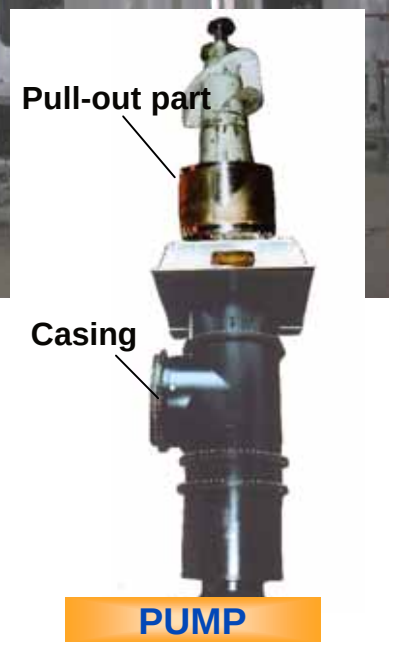
9. Circulating Water Pump for Power Station



Customer : 600MW Thermal Power Station, Japan
Bore : 2,200mm (88in)
Type : Adjustable Blade, Vertical shaft, Mixed-flow pump
Discharge Capacity : 28.3m³/s (458cfs)
Total Head : 23m (75.5ft)
Speed (rpm) : 273
Prime Mover : 3,950kW (5,295HP) Induction motor
Year of Supply : 2004
Service : Sea Water Intake
Features: Hydraulic Actuator for Adjustable Blade



9. Circulating Water Pump for Power Station



***Customer** : Wanggu Power Plant Phase I 2 x 600 MW*

***Year of supply** : 2005*

***No. of sets** : 4*

***Type** : Vertical, Pull-out Mixed pump*

***Bore** : 2200 mm*

***No. of stages** : 1*

***Flow** : 9.25m³/s*

***Total Head** : 25m*

***Speed** : 375rpm*

***Prime mover** : 2850 kW, IM*

10. PROTOTYPE TEST FACILITY

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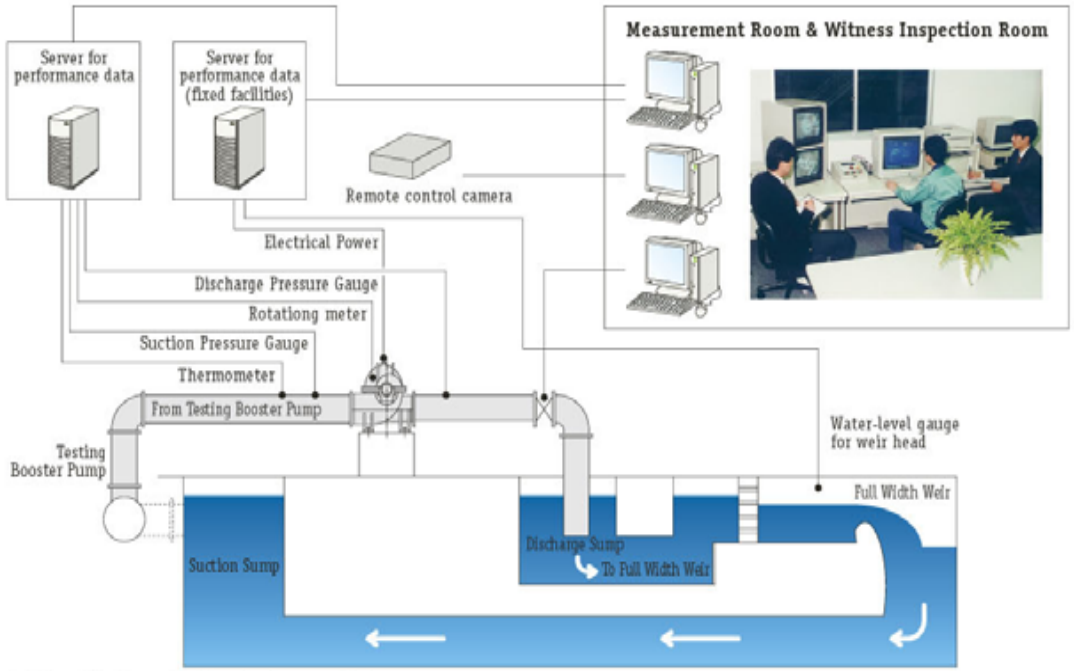

Outline of Test Loop for Shop Performance Test

Capacity
- Up to 28m³/s (639mgd)

Discharge bore
- Up to 3,200mm (126in)

Flow measuring device
- Weir
  - 3 sets - 5m (196in) Full width
  - 2 sets - 3m (118in) Full width
  - 2 sets - 2m (78in) Full width

Electric Power Supply 電源容量

No.	Power 電源容量 Capacity (V) 容量	Capacity (Kva) 容量	Frequency (Hz) 周波数	Actual Load 実負荷 Load (kW/HP)	Frequency (Hz) 周波数
1	6,600	5,000	50 / 60	10,000/ 13,405	50
				2,200/ 2,949	60
2	3,300	5,000	50 / 60	3,400/ 4,558	50
				2,200/ 2,949	60
3	400	500	50 / 60	300 / 402	50 / 60
4	220	500	50 / 60	150 / 201	50 / 60

11. Pumps for China in Good Shape

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For 1000MW Chinese Thermal Power Plants

6 large-scale Boiler Feed Pumps to be shipped in June, 2006
4 large-scale Circulating Water Pumps to be shipped in April, 2007
4 large-scale Circulating Water Pumps to be shipped in May, 2008

Boiler Feed Pumps for Zouxian Power Plant
19000kW 4sets, 12400kW 2 sets
<Zouxian Power Plant>
The very first 1000MW thermal power plant in China

Hitachi Pump (Wuxi) started manufacturing large scale pumps in July,2006

Hitachi Pump(Wuxi) in China

New factory

HITACHI

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