

## 1.0 Purpose and Scope

The purpose of this calculation is to calculate the capacity and head of Plant water system pumps

## 2.0 Design Input

### 2.1 Plant water - Consumption Details

Capacity of each Overhead Tank one located at the roof of GIS Building & another at the roof of Control and Relay Building = 2.5 m<sup>3</sup>/hr

Total Plant water consumption is = 2 x 2.5  
= 5.0 m<sup>3</sup>/hr

## 3.0 Methodology and Acceptance Criteria

The Plant water pump capacity is selected based upon the Plant water requirements and head is selected based upon the head loss through the system.

## 4.0 Calculations

### 4.1 Pump capacity calculation

From Clause 2.1 above, Total Plant water consumption is = 2 x 2.5  
= 5.0 m<sup>3</sup>/hr

**Hence, capacity of pump selected = 5.0 m<sup>3</sup>/hr**

**No. of Pumps = 2 ( 1W + 1S)**

### 4.2 Pump head calculation

#### 4.2.1 Pump suction line

Flow rate, Q = 5 m<sup>3</sup>/hr

Pipe I.D, D = 0.053 m

Velocity, V =  $\frac{4 \times Q}{\pi D^2 \times 3600}$  m/sec Where,  
Q is flow rate in m<sup>3</sup>/hr  
D is pipe I.D in meters

$$= \frac{4 \times 5}{\pi \times 0.053^2 \times 3600} \text{ m/ sec}$$

$$= 0.63 \text{ m/sec}$$

**i. Frictional Head Loss in Pipe**

$$H_{L(s)} = 6.815 \times \left( \frac{V}{C} \right)^{1.852} \times \frac{1}{D^{1.167}}$$

Where,

V is velocity in m/sec

D is pipe I.D in meters

C is co-efficient of friction = 120

$$H_{L(s)} = 6.815 \times \left( \frac{0.63}{120} \right)^{1.852} \times \frac{1}{0.053^{1.167}}$$

$$= 0.013 \text{ mwc/m length of pipe}$$

For a pipe length of 5 meters  $H_{L(s)} = 0.06 \text{ mwc}$

**ii. Head Loss due to Fittings**

$$H_{L(f)} = \frac{KV^2}{2g}$$

Where,

$H_{L(f)}$  is frictional head loss  
in pipe in mwc / metre

V is velocity in m/sec.

g is Acc. due to gravity =  $9.81 \text{ m/sec}^2$

K is resistance coefficient

**Fittings**

Gate Valve	-	1	No.	K	= 0.152
Strainer	-	1	No.	K	= 2.5
Entry	-	1	No.	K	= 0.5
<b>Total</b>				<b>K</b>	<b>= 3.152</b>

$$H_{L(f)} = \frac{KV^2}{2g}$$

$$= \frac{3.152 \times (0.63)^2}{2 \times 9.81}$$

$$H_{L(f)} = 0.064 \text{ mwc}$$



Elbows	-	10	Nos.	K	= 5.7
Check Valve	-	1	No.	K	= 2.5
Tees	-	2	Nos.	K	= 0.76
<b>Total</b>				<b>K</b>	<b>= 9.112</b>

$$H_{L(f)} = \frac{KV^2}{2g}$$

$$= \frac{9.112 \times (0.63)^2}{2 \times 9.81}$$

$$H_{L(f)} = 0.184 \text{ mwc}$$

$$\begin{aligned} \text{iii. Total Pressure Drop} &= (H_{L(P)} + H_{L(f)}) \\ &= 1.755 + 0.184 \\ &= \mathbf{1.939 \text{ mwc}} \end{aligned}$$

$$\begin{aligned} \text{Pump discharge head} &= \text{Pump suction head} + \text{Pump suction pipe losses} + \text{Discharge pipe} \\ &\quad \text{losses} + \text{Static Head} + \text{Residual pressure} \\ &= 4 + 0.116 + 1.939 + 10 + 5 \\ &= 21.055 \text{ m} \end{aligned}$$

Consider 10% margin on friction loss

**Head selected = 25 MWC**

## 5.0 Results

- Quantity = 2 ( 1 W+ 1 S) for Ittin Sub-Station  
= 2 ( 1 W+ 1 S) for Al-Qarm Sub-Station
- Capacity of each Pump = 5.0 m<sup>3</sup>/hr
- Selected Head = 25 MWC