

**Ultrafiltration Membrane Technology** 



### **Evolution Of Membrane Formats**

- Plate and Frame
- Tubular .5 1 inch diameter
- Hollow fine fibers
- Hollow fibers
- Spiral- Highest Economic and Hydraulic Efficiency has proven itself for over 30 years.

### **Membrane Technology**



SpiraSep Ultrafiltration Membranes







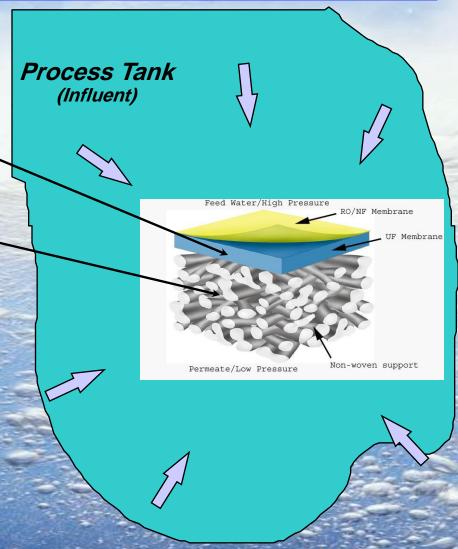
Immersible, Oxidant Resistant

Polysulfone Membrane

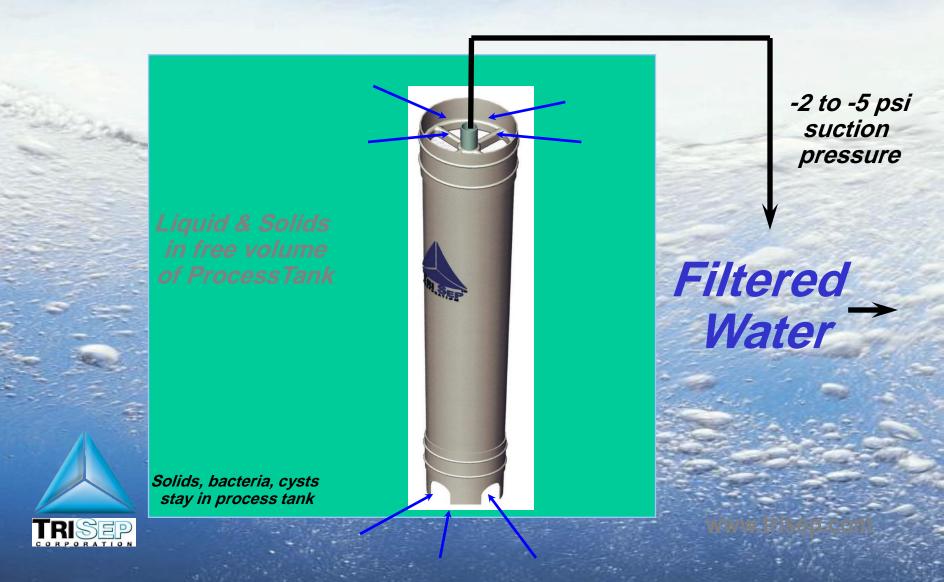
Membrane Support

Pore Size 0.05 micron





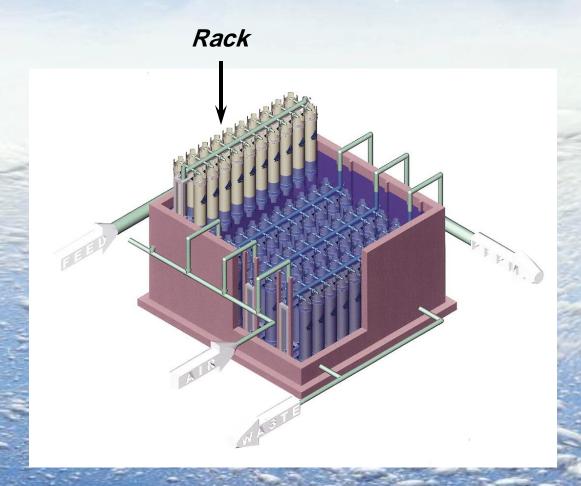
# SpiraSep Immersible Spiral Membrane Element





### SpiraSep Spiral Membrane

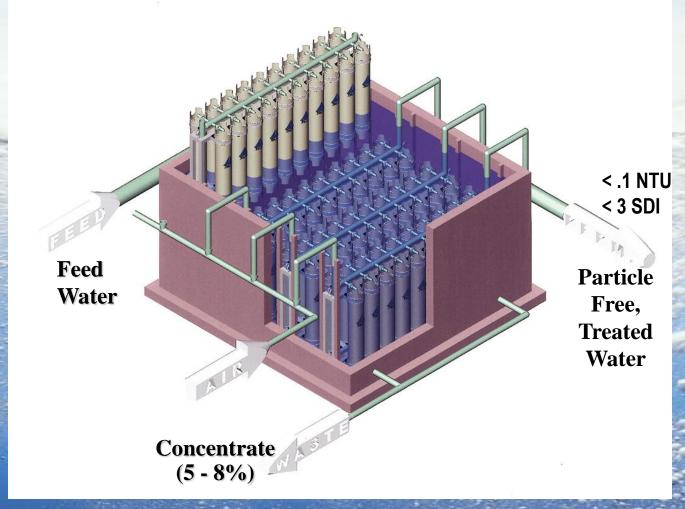




160 sq. ft. per element

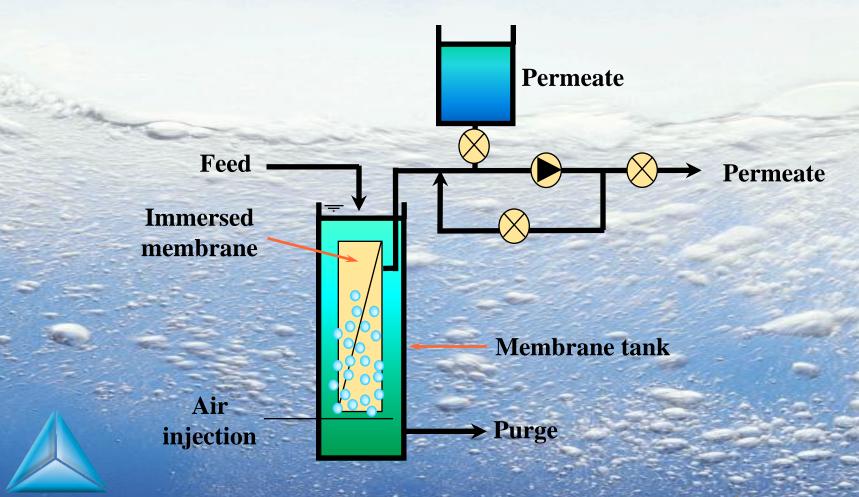


# SpiraSep Process





### Principles of Operation of SpiraSep Immersed Membranes



# Four mechanisms prevent fouling in SpiraSep

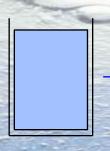
- Automatic backpulse/backwash
- Air scouring
- Periodic chemical cleaning
- Hydrophilic, foulant resistant membrane chemistry



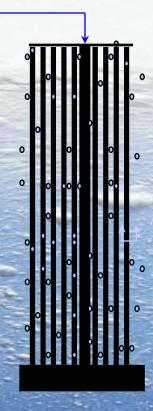


SpiraSep uses clean filtrate to backwash itself. A reverse flow from the CIP tank is fed to the permeate tube, cleaning from the inside out.

Cleaning chemicals are optional and not always necessary.



Clean-In-PlaceTank (Filtrate from membrane)



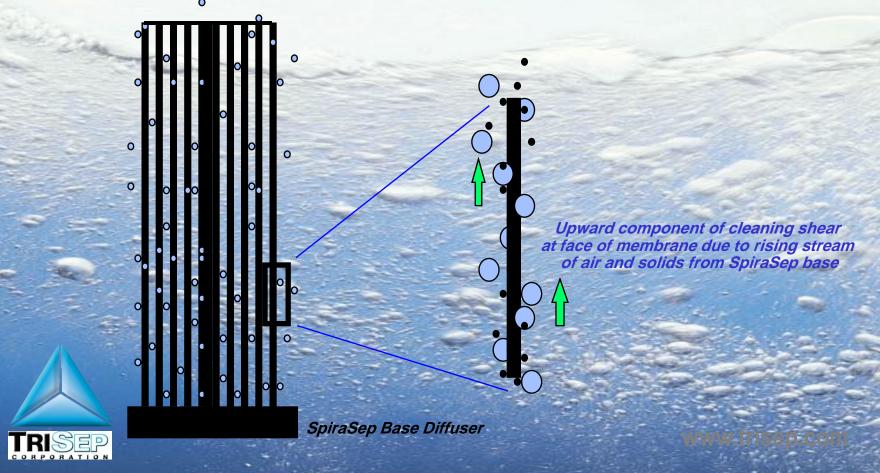
SpiraSep Base Diffuser





# SpiraSep Air Scour

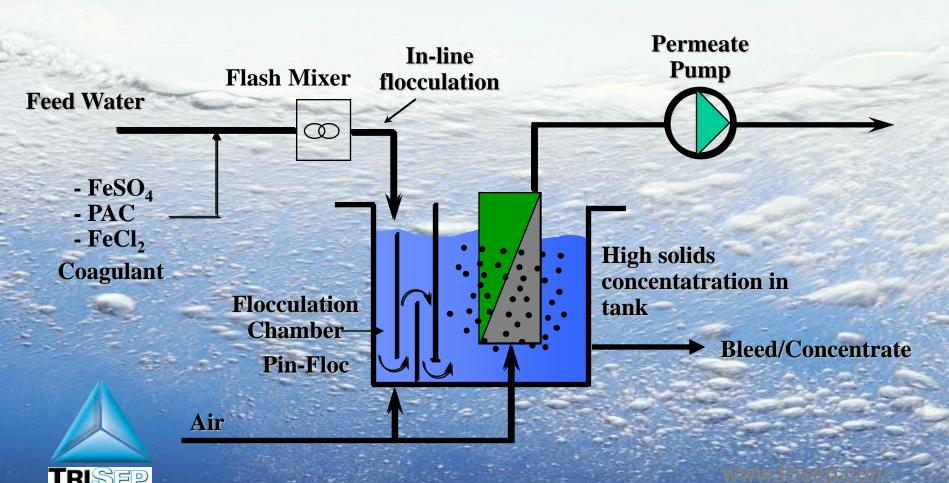
Membrane is kept free of solids build-up by the action of a rising solids/air/liquid stream at the face of the membrane. This rising stream produces a Cleaning Shear at the face of the membrane due to the airlift effect of the rising stream.





### SpiraSep Enhanced Coagulation Process

#### Reduction of TOC, Color, Etc.



### Coagulation

- Settling is not required with SpiraSep Enhanced Coagulation systems.
   This reduces chemical costs and sludge production.
- Objective is to form a pin sized floc only larger than the membrane pore size.
- Typical residence time in the floc tank is between 2 to 5 minutes
- SpiraSep membranes able to directly handle high solids concentrations.
   Handling high solids allows us to dose higher coagulants and thus treat extreme water qualities
  - Membrane compatible with all commonly used coagulants



## SpiraSep Advantages

#### Successful Operation on Wastewater, Surface Water and Potable Water

- Combines the ability to Backflush retained solids with the Hydraulic and Economic Efficiency of the Spiral
- Air Scour & Backpulsing minimize cleaning and achieve high permeation rates at low pressures
- Immersed directly in process fluid with pump suction drawing the permeate through the membrane

#### High Quality Effluent

- < 0.1 NTU
- < 3 SDI
- Reduction of TOC, Color and other species Via Enhanced Coagulation



### SpiraSep Advantages

#### Energy Efficient

- Very low Trans Membrane Pressure Operation
- No recirculation pump
- No backwash pump

#### Lower Capital Costs

- Spiral format reduces the cost of the membrane component
- Rack and Manifold designs less complicated

#### Low O&M Costs

- Lower membrane replacement costs due to spiral format economics and long life (no fibers to break)
- Minimum pumping costs
- Infrequent recovery cleaning
- Minimum waste



### SpiraSep Advantages

#### Low Installation Costs

- Small Footprint due to high membrane packing density
- Modular, Skid-mounted Designs

#### Low Waste Volume

- Minimum reject
- Low recovery cleaning frequency Successful Operation on Wastewater, Surface Water and Potable Water

#### Membrane Element Components Can Be Independently Selected

- Feed spacer, support material and permeate carrier can be chosen to accommodate each application
- High temperature service up to 150 deg. F.
- A range of feed spacer / packing density combinations to optimize varying feedwater solids concentrations







#### PURE WATER APPLICATIONS

