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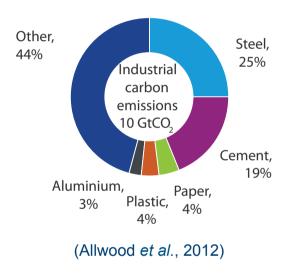
Options to supply the UK steel demand and meet the CO₂ targets

André Cabrera Serrenho, University of Cambridge Zenaida Sobral Mourão, University of Cambridge Jonathan Norman, University of Bath Jonathan Cullen, University of Cambridge Julian Allwood, University of Cambridge

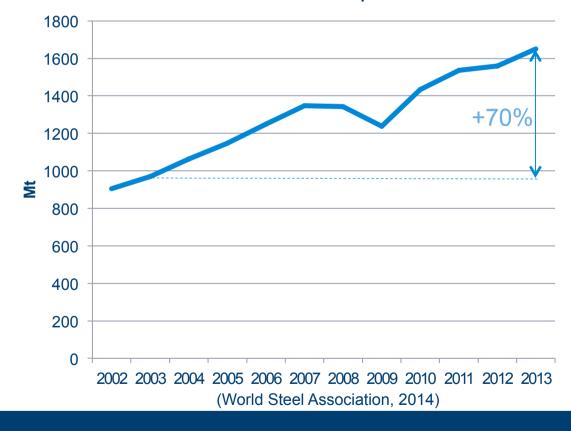
> ISIE Conference 2015, Guildford, UK July 10th, 2015

Steel global production and impacts

Global industrial CO₂ emissions, 2005



Global crude steel production





Reducing steel industrial emissions and supply future demand

How can steel industry emissions be reduced?

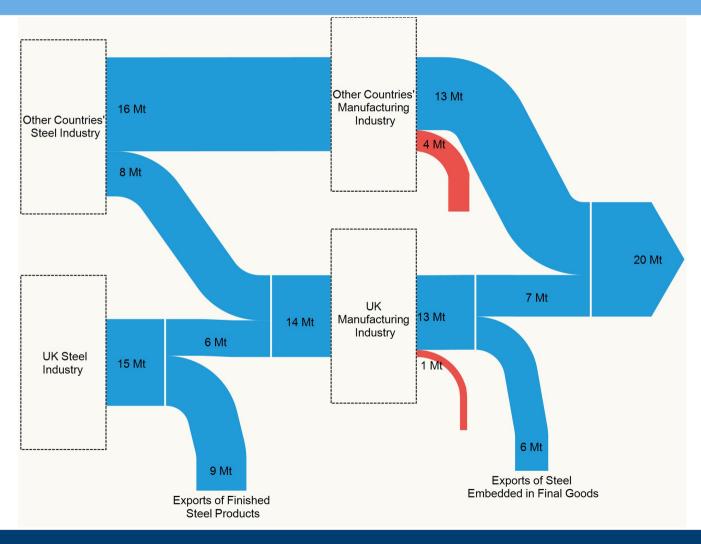
- Switching to more efficient production routes;
- 2. Increasing the efficiency of current production routes;
- 3. Reducing steel demand.

In the UK:

- The Government has committed to a reduction of UK GHG emissions to 80% of the 1990 levels by 2050.
- How to supply future demand for steel in the UK and meet this climate target?

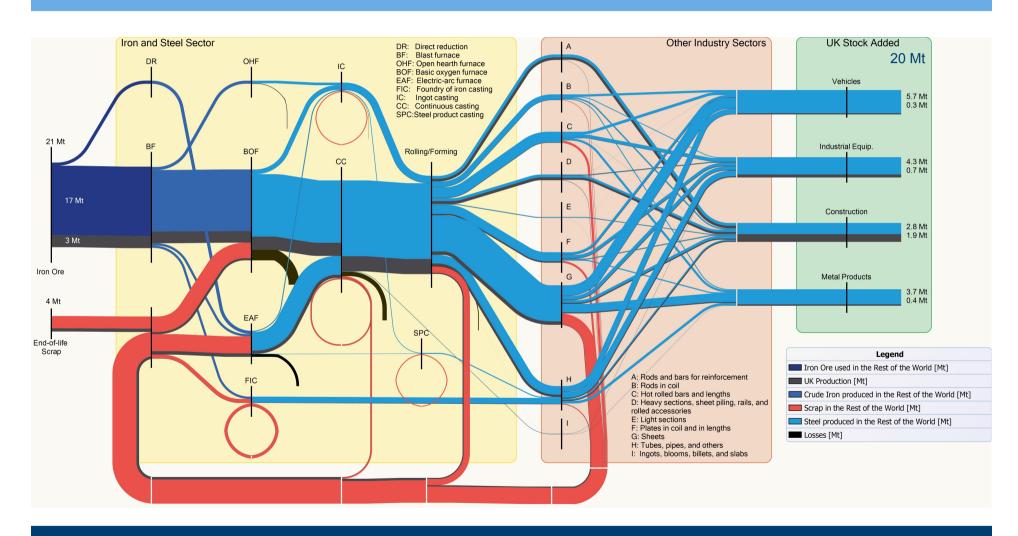


Steel flow to supply the UK demand, 2007



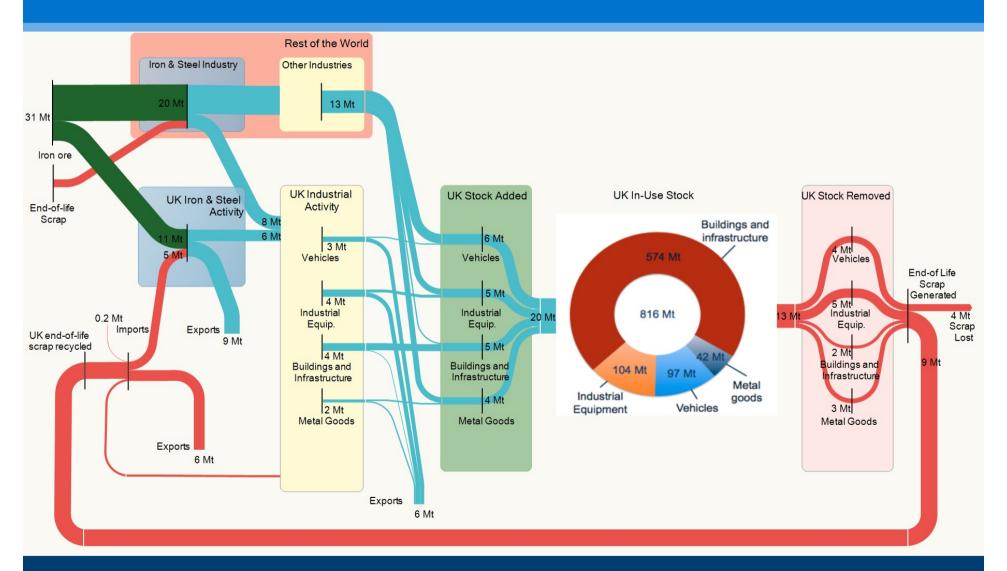


Steel flow to supply the UK demand, 2007



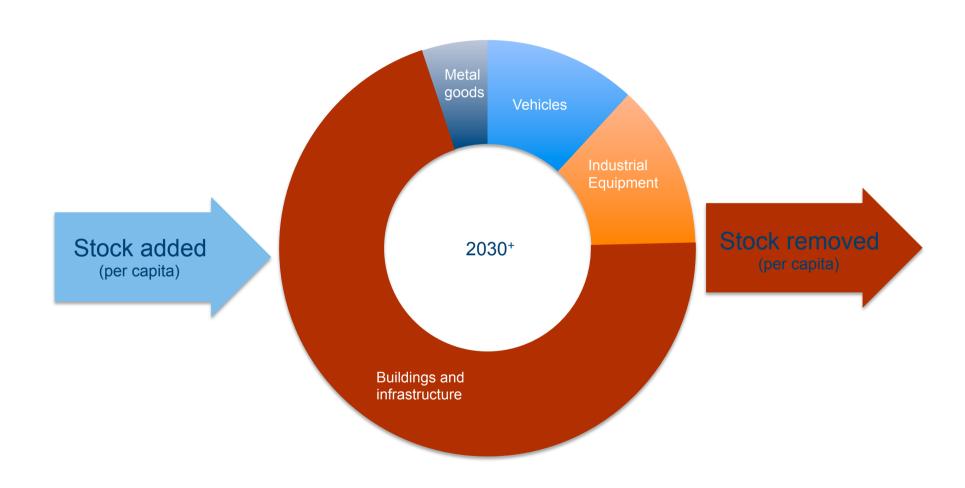


Steel added / removed from in-use stock, UK 2007





In-use stock saturation



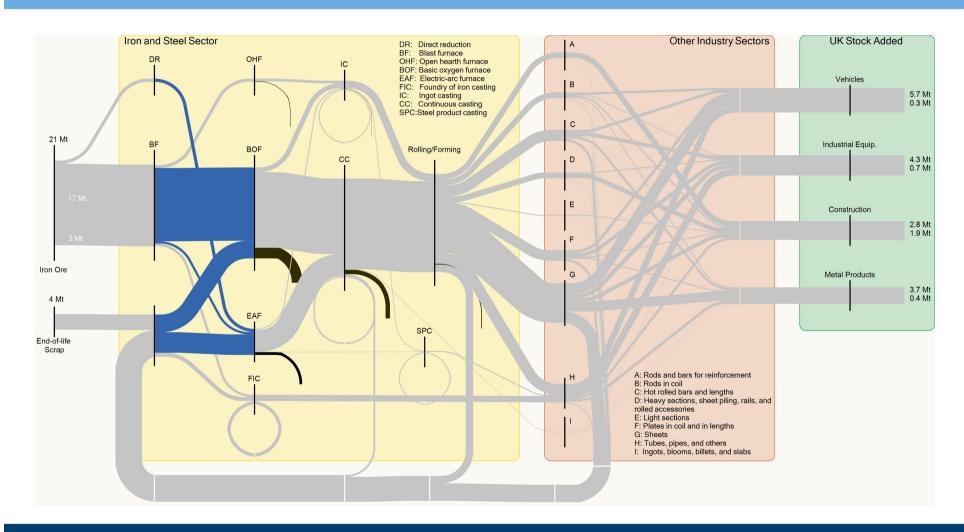


Estimating future UK crude steel demand

| Product categories | Saturation stock [tonnes per capita] (Pauliuk et al., 2013) | Average lifetime [years] (Pauliuk et al., 2013) | Demand for new steel additions to stock [Mt] | Demand for crude steel [Mt] |
|------------------------------|--|---|---|-----------------------------|
| Vehicles | 1.3 | 20 | 5.4 | 7.4 |
| Industrial equipment | 0.9 | 30 | 2.6 | 3.4 |
| Buildings and infrastructure | 10.0 | 75 | 13.3 | 16.4 |
| Metal goods | 0.6 | 15 | 3.3 | 4.6 |
| Total | 12.8 | | 24.5 | 31.7 |

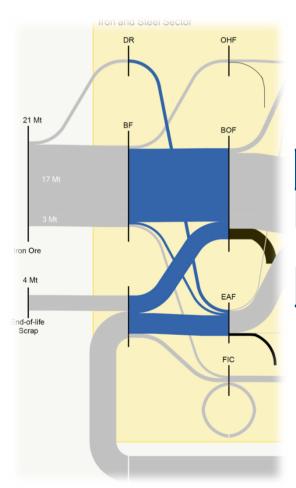


Options for future UK steel production





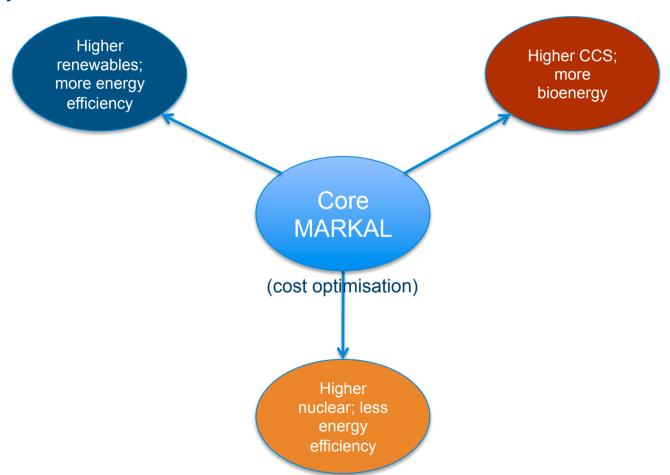
Options for future UK steel production



| Iron sources | Α | В | C | D | Е |
|-------------------|-----|-----|-----|-----|-----|
| Hot metal from BF | 67% | 84% | 5% | _ | _ |
| DRI | _ | _ | _ | 25% | 50% |
| Scrap | 33% | 16% | 95% | 75% | 50% |

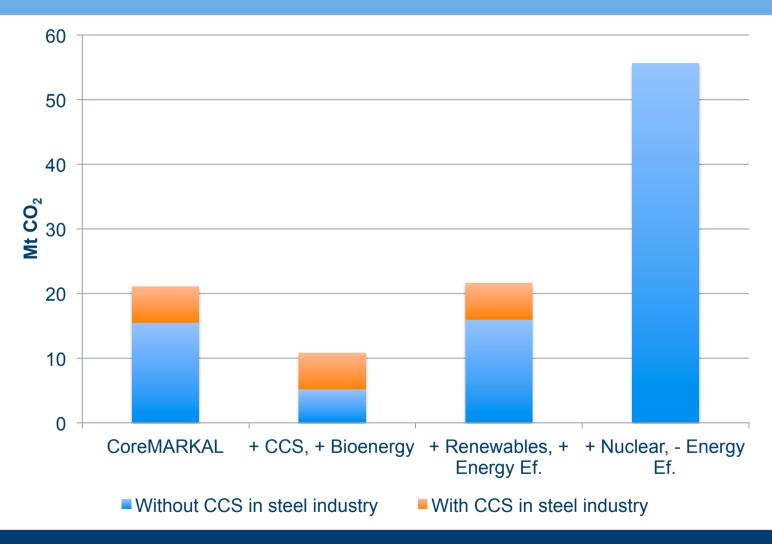
UK Carbon Plan Pathways

4 pathways for a low carbon future:





Emissions for the UK steel industry in 2050



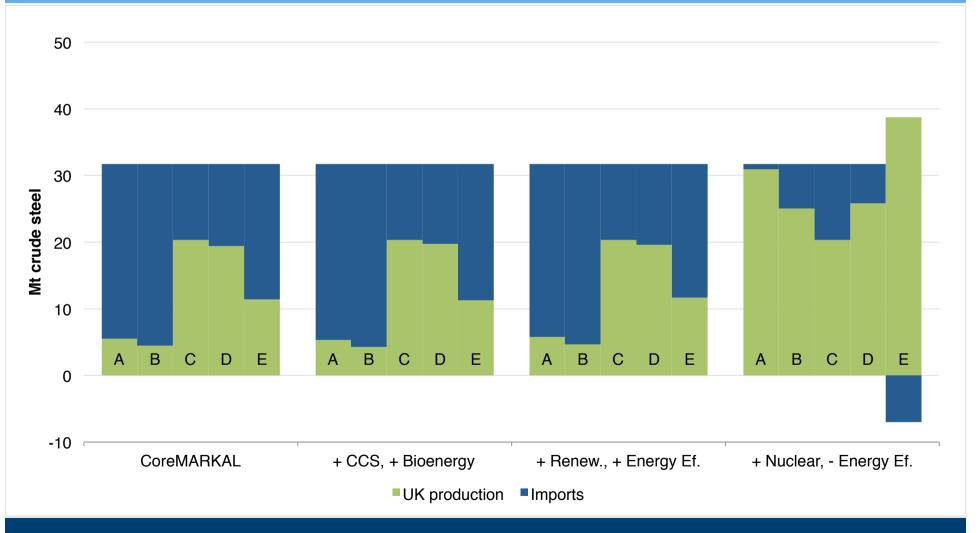


UK Steel scenarios / Energy pathways

| | CoreMARKAL | High CCS, more bioenergy | High renewables, more energy efficiency | High nuclear less energy efficiency | | | | |
|---------------------------------|---|--------------------------|---|---|--|--|--|--|
| A: Current Scrap / BF – BOF | Total CO ₂ emissions (in UK or other countries) required to supply UK steel demand in 2050, in terms of: | | | | | | | |
| B: BF – BOF | UK production / steel imports required; | | | | | | | |
| C: 95% Scrap – EAF | Use of CCS in UK steel industry; | | | | | | | |
| D: 75% Scrap / | Levels of UK electricity decarbonisation; | | | | | | | |
| 25% DRI – EAF | Share of end-of-life scrap recycled; | | | | | | | |
| E: 50% Scrap / 50% DRI – EAF | Products' lifetime. | | | | | | | |

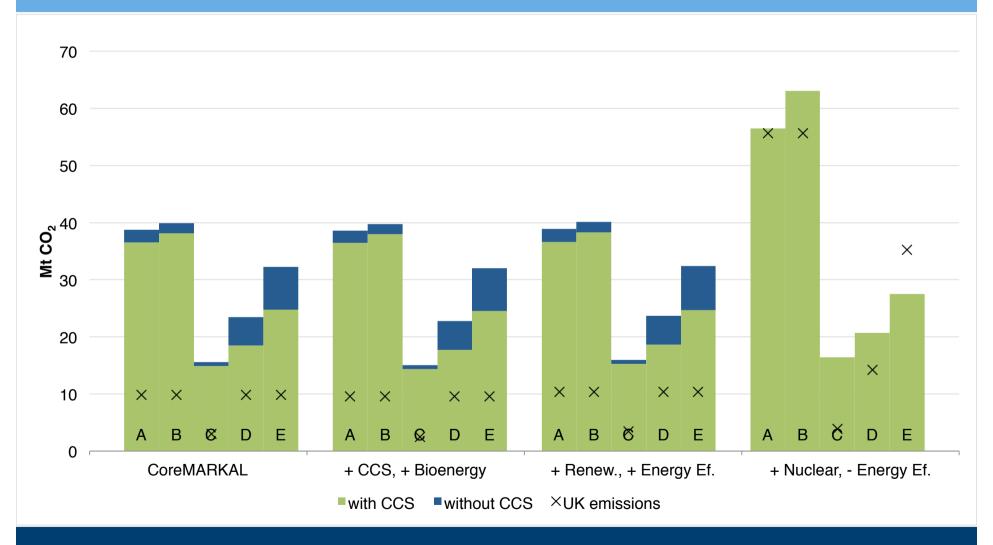


UK steel production / steel imports required



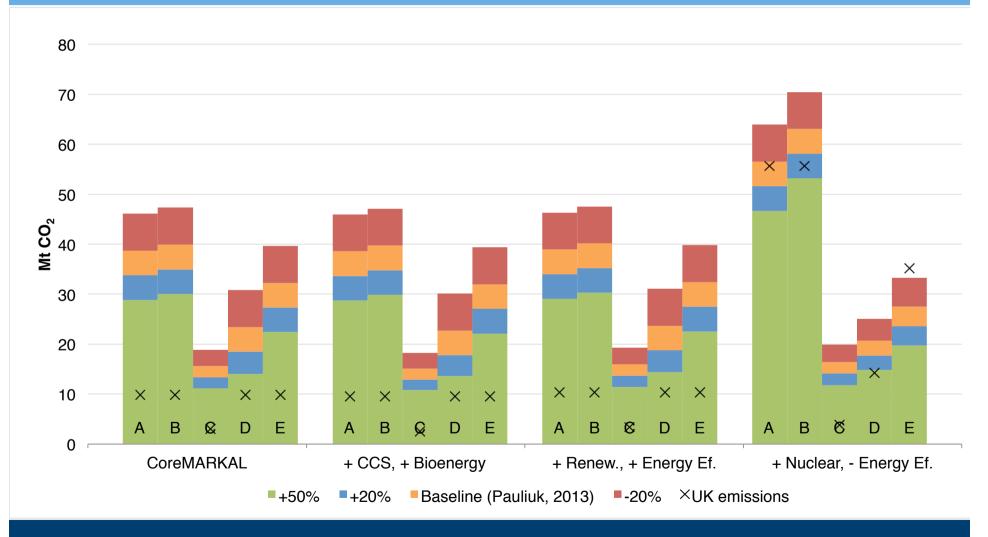


Use of CCS in the UK steel industry





Change in products' lifetime in the UK





Conclusions

Best solutions to minimise global CO₂ emissions caused by steel purchased in the UK and to reduce dependence on imports:

Maximise domestic end-of-life scrap in UK steel production;

Deployment of direct reduced iron – electric arc furnace route in the UK;

Extending products' lifetime in the UK.





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