

MSc in Water and Wastewater Engineering
MSc in Water and Wastewater Technology

Pumps and Pumping Systems

Module Co-ordinator

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Contributors

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Module: Pumps and Systems
Date: 8 - 12 March 2010

Day	Tuesday	Wednesday	Thursday	Friday
Date:	09-Mar-10	10-Mar-10	11-Mar-10	12-Mar-10
Time				
9:00-10:30	Introduction (course) (HY) The Pumping System (HY) (AS)	Pump Drives (AS)	System Design inc Sludge Systems (PC&AS)	Pressure Surge (SJ)
11:00-12:30	The Pumping System (HY) (AS)	Specification and Testing (AS)	Pumping Station Design (PC)	Pressure Surge (SJ) Course Windup (HY)
Lunch				
14:00-15:30	Pump Basics I (AS) Sumps and Intakes Model tests inc. sump sizing (HY)	System Design (PC)	Pumping Station Design Project(PC)	
16:00-17:30	Laboratory session (HY+AS)	Tutorial/Group Studies (AS+HY)	Problem solving/Review Assignment (AS+PC+HY)	

Notes

Pre-module exercises:
Post-module exercises:

Lecturers:

HY: Dr Hoi Yeung
AS: Tony Salisbury
PC: Peter Clark *Bla ck & Veatch*
SJ: Sarah Jones

USEFUL CONVERSIONS (SI – IMPERIAL AND US UNITS)

Length	1 foot = 0.3048m
Volume	1 cu ft = 28.3168 dm ³ = 28.3169 x 10 ⁻³ m ³ 1 US gallon = 3.785 litres = 3.785 x 10 ⁻³ m ³ 1 Imperial gallon = 4.546 litres
Mass	1 ton = 1016.05 kg = 1.016 metric tonne 1 lb = 0.4536 kg
Density	1 lb/ft ³ = 16.019 kg/m ³
Force	1 lb force = 4.448 N
Torque	1 lb ft = 1.356 Nm
Pressure	1 lb per square inch = 6894.76 N/m ² 1 in of mercury = 3386.4 N/m ² 1 cm of Hg = 1334 N/m ²
Viscosity	dynamic 1 lb/ft.second = 1.488 kg/ms (=1cP) kinetic 1 ft ² /s = 0.092 m ² /s
Flow rate	1 USgpm = 6.3 x 10 ⁻⁵ m ³ /s 1 Imp gpm = 7.6 x 10 ⁻⁵ m ³ /s
Power	1 horse power = 0.725 kW
Temperature	degree C = $\frac{5}{9}$ (degree F – 32) Kelvin = $\frac{5}{9}$ (degree F + 459.67)

USEFUL FORMULA – computer format – use pure SI units

$$\text{Pressure} = \rho * g * H \quad [\rho g H]$$

$$\text{Liquid kW} = \rho * g * H * Q / 1000 \quad [\frac{\rho g H Q}{1000}]$$

$$\text{kW absorbed} = \rho * g * H * Q / (1000 * \eta) \quad [\frac{\rho g H Q}{1000 \eta}]$$

η = Efficiency = decimal pump efficiency (not percentage)

$$\text{Type number} = k_s = 2 * \pi * N * Q^{0.5} / (60 * (g * H)^{0.75}) \quad [\frac{2 \pi N Q^{0.5}}{60 (g H)^{0.75}}]$$

$$\text{Suction type number} = k_{ss} = 2 * \pi * N * Q^{0.5} / (60 * (g * NPSH)^{0.75}) \quad [\frac{2 \pi N Q^{0.5}}{60 (g NPSH)^{0.75}}]$$

ρ = Density in kg/m³

g = gravitational acceleration = 9.81m/s²

H = Pump Total Head in m

Q = Flowrate in m³/s

N = Rotational Speed in rpm (rev/min)

$NPSH$ = Net Positive Suction Head in m