

التحليل المعملية

لمياه الصرف الصحي

أهمية التحاليل المعملية

- ▶ معرفة نوعية وطبيعة المياه الداخلة
- ▶ معرفة مدى مطابقة المياه الخارجة (السيب النهائى) للمواصفات
- ▶ معرفة كفاءة المعالجة
- ▶ التحكم فى عملية التشغيل

مكونات مياه الصرف الصحي

- ▶ مياه الصرف الصحي عبارة عن **٩٩.٩%** مياه و **٠.١%** مواد صلبة
- ▶ تنقسم المواد الصلبة الى مواد ذائبة ومواد عالقة
- ▶ كل من المواد الصلبة الذائبة و العالقة ينقسم الى عضوى وغير عضوى
- ▶ محطة معالجة الصرف الصحي دورها الالهى هو التخلص من الملوثات المواد العضوية الغير ثابتة والقابلة للتحلل وتحويلها الى مواد غير عضوية ثابتة غير قابلة للتحلل

العينة وأنواعها

▶ جزء مستقطع من المياه بحيث يمثل الحجم المأخوذ التصرفات الوارد وطبيعة المياه ويكون كافي لعمل التحاليل المطلوبة

▶ شروط أخذ العينات

- ١- ان تكون العينة ممثلة تمثيلا جيدا للمخلفات السائلة
- ٢- استخدام طريقة سليمة لأخذ العينات
- ٣- حفظ العينات حتى وقت التحاليل

أنواع العينات

▶ لحظية

تؤخذ مرة واحدة من مكان اخذ العينة فى اى وقت لعمل الاختبارات اللازمة

▶ مركبة

عينات تؤخذ بانتظام على مدار اليوم من مراحل المعالجة المختلفة لتمثل نوعية المياه على مدار اليوم ويفضل هذا النوع من العينات فى تجارب التشغيل مثل COD&BOD&TSS

والتي تعطى تمثيلا حقيقيا عن الاحمال العضوية الحقيقية الداخلة والخارجه من المحطة

جدول حفظ العينات

التجربة	نوع الاناء	طريقة الحفظ	اقصى مدة حفظ
الرقم الهيدروجيني	زجاج او بلاستيك	فورا	٢ ساعة
الاكسجين الذائب	زجاج	فورافى الموقع	
درجة الحرارة	زجاج	فورا فى الموقع	
القلوية الكلية	زجاج او بلاستيك	الثلاجة	٢٤ ساعة
المواد الصلبة	زجاج او بلاستيك	الثلاجة	٧ ايام
الاكسجين الحيوى الممتص	زجاج او بلاستيك	الثلاجة	٤٨ ساعة
الاكسجين الكيمائى المستهلك	زجاج او بلاستيك	حمض الكبريتيك $PH < 2$	٧ ايام
الكبريتيدات	زجاج او بلاستيك	الثلاجة وضاافة اسيتات الزنك	٧ ايام

٢٨ يوم	الثلاجه و اضافة حمض $PH < 2$	زجاج	الزيوت والشحوم
	يقاس فورا بالموقع	زجاج او بلاستيك	الكلور المتبقى
٧ ايام	تحل فورا او التبريد و اضافة حمض الكبريتيك $PH < 2$	زجاج او بلاستيك	الامونيا
٢٤ ساعه	تحل فورا او التبريد فى الثلاجة	زجاج او بلاستيك	النترات
٧ ايام	الثلاجة و اضافة حمض الكبريتيك $PH < 2$	زجاج او بلاستيك	النيروجين العضوى
٤٨ ساعه	الثلاجة	زجاج	الفوسفور
٦ اشهر	الثلاجة مع اضافة حمض النيتريك $PH < 2$	زجاج او بلاستيك	المعادن الثقيله

خصائص مياه الصرف الصحي

بيولوجية	كيميائية	فيزيائية
<ul style="list-style-type: none">- البكتيريا (هوائية -لاهوائية - اختيارية)- البروتوزوا (الأوليات)	<ul style="list-style-type: none">- مواد عضوية- غير عضوية- الرقم الهيدروجينيPH- الكلوريدات- القلوية- النيتروجين- الفوسفور- الكبريت- المعادن الثقيلة- المواد السامة	<ul style="list-style-type: none">- اللون- الرائحة- درجة الحرارة- المواد الصلبة الكلية سواء كانت ذائبة او عالقه

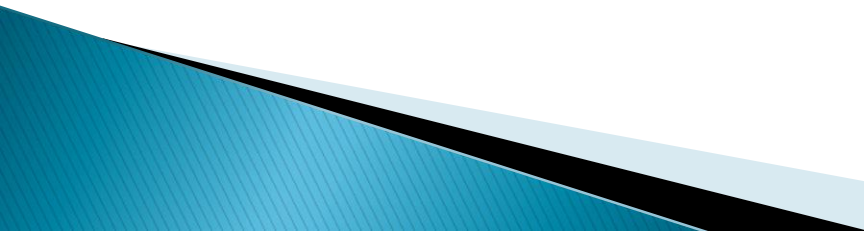
التحليل المعملية فى محطات المعالجة

مخرج (السيب النهائى)	احواض معالجة	مدخل (مياه خام)
- درجة الحرارة	- MLSS	- درجة الحرارة
- الاكسجين الذائب DO	- MLVSS	- الاكسجين الذائب DO
- الرقم الهيدروجينى PH	- SV30	- الرقم الهيدروجينى PH
- المواد الصلبة العالقة الكلية TSS	- SVI	- المواد الصلبة العالقة الكلية TSS
- المواد الصلبة الذائبة TDS	- F/M	- المواد الصلبة الذائبة TDS
- القلوية	- S.age	- القلوية
- الكلوريدات	- Microscopic exam.	- الكلوريدات
- الأمونيا		- الأمونيا
- النترات		- النتبرات
- الكبريتيدات		- الكبريتيدات
- الزيوت والشحوم		- الزيوت والشحوم
- BOD		- BOD
- COD		- COD
- الكلور المتبقى R.cl2		

Terminology

- **TS** : Total solids
- **TDS** : total dissolved solids
- **TSS** : total suspended solids
- **VSS** : volatile suspended solids
- **FSS** : fixed suspended solids
- **BOD** : biological oxygen demand
- **COD** : chemical oxygen demand
- **MLSS** : mixed liquor suspended solids
- **MLVSS** : mixed liquor volatile suspended solids

Terminology

- **SVI** : sludge volume index
 - **SV30** : settled sludge volume via 30 min.
 - **DO** : dissolved oxygen
 - **F/M** : food/ microorganisms
 - **SA** : sludge age
 - **AS** : activated sludge
 - **RAS** : Return activated sludge
 - **WAS** : waste activated sludge
- 

يمكن تقسيم التحاليل المعملية

▶ تحاليل فيزيائية

▶ تحاليل كيميائية

▶ تحاليل ميكرو سكوبية

▶ تحاليل ميكرو بيولوجية

١- تحاليل فيزيائية

وتشتمل على

- درجة الحرارة

- اللون

- الرائحة

- قياس الأس الهيدروجيني

- قياس TS

- قياس TSS

- قياس TDS

٢- التحاليل الكيميائية

وتشتمل على

- قياس DO

- قياس BOD

- قياس COD

- قياس الكلور المتبقى R.cl2

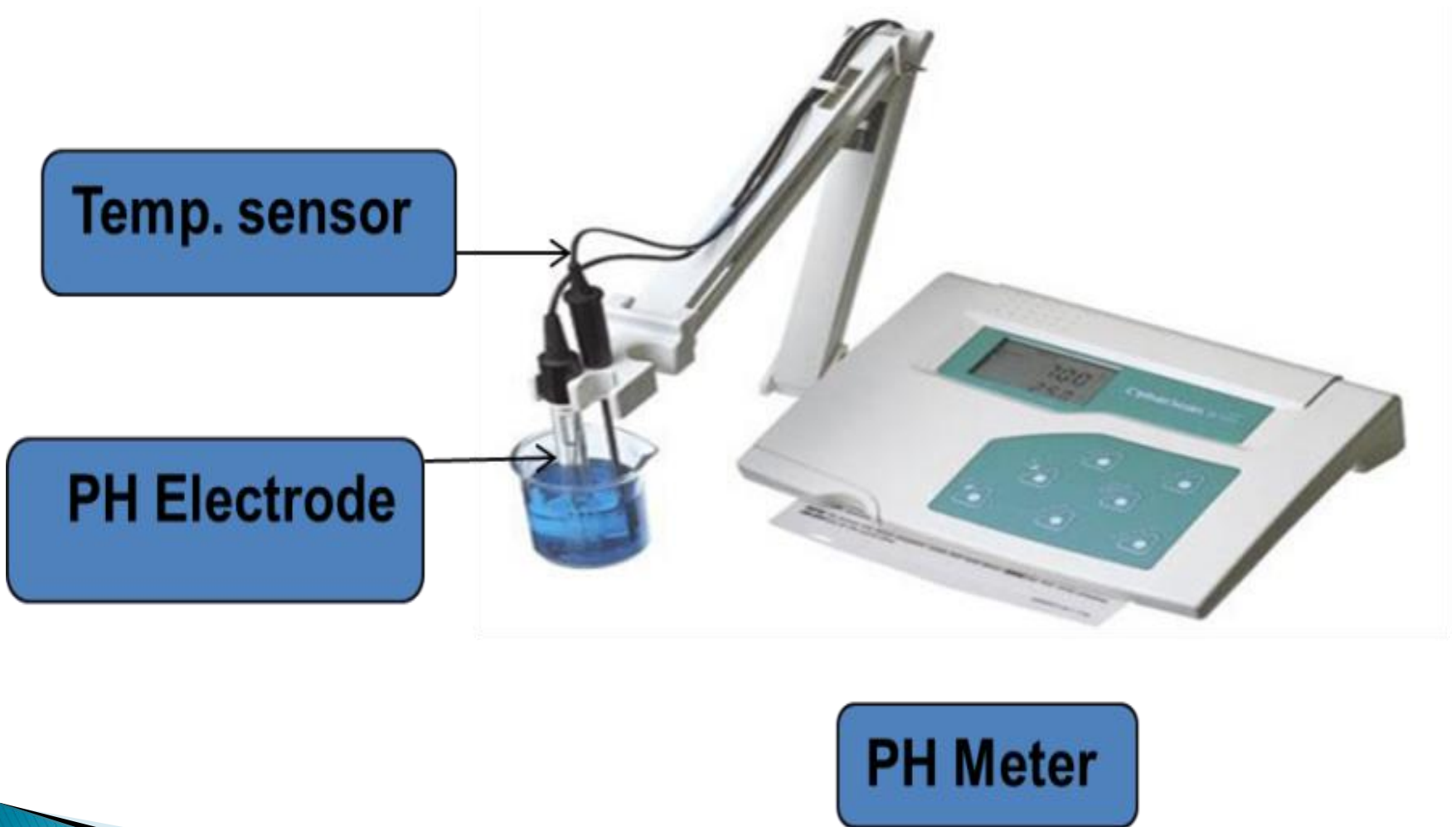
- الكبريتيدات

- الامونيا

- النترات

- الكلوريدات

قياس الاس الهيدروجيني



قياس درجة الحرارة



Thermometer Types



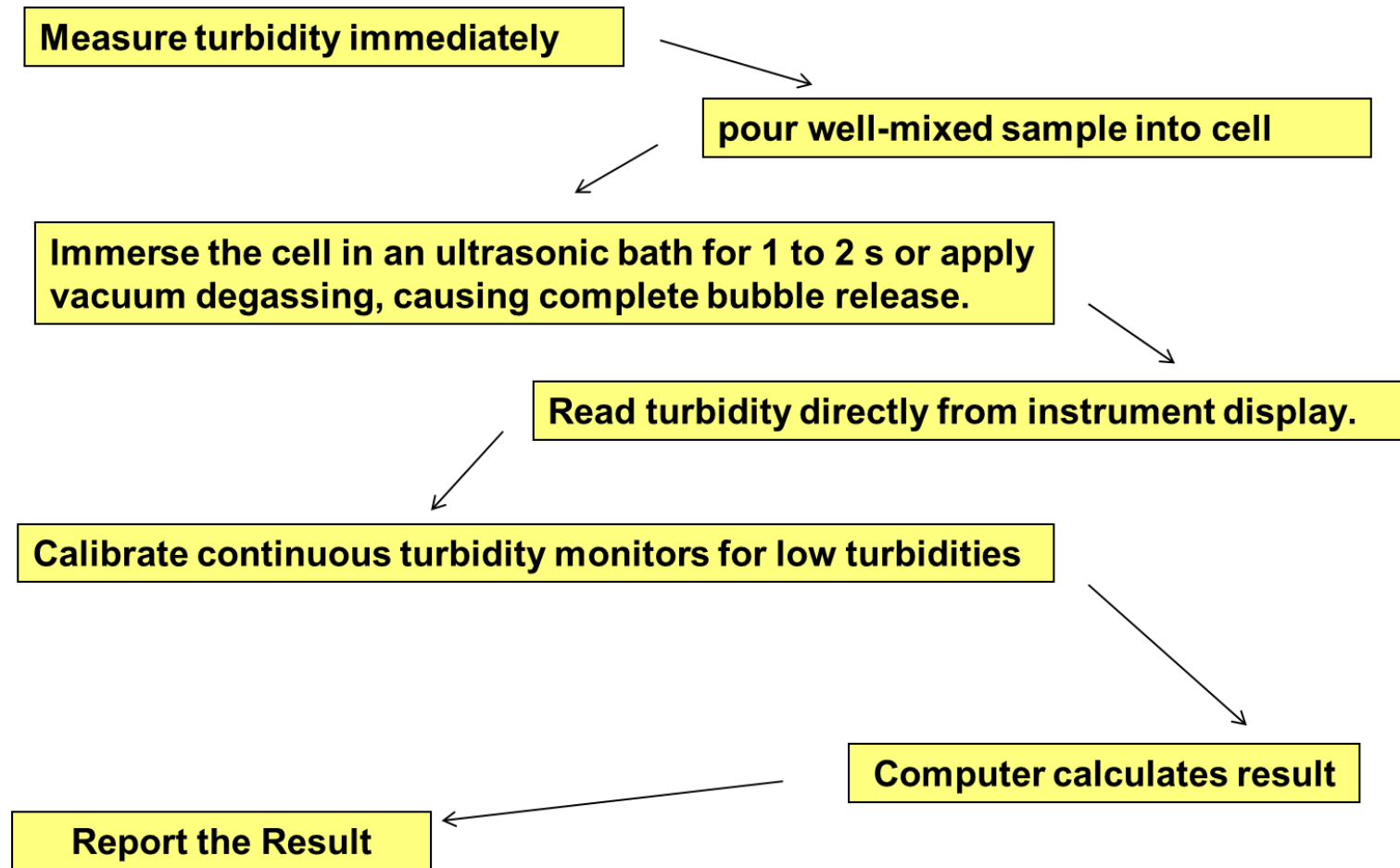
Beaker

قياس العكارة

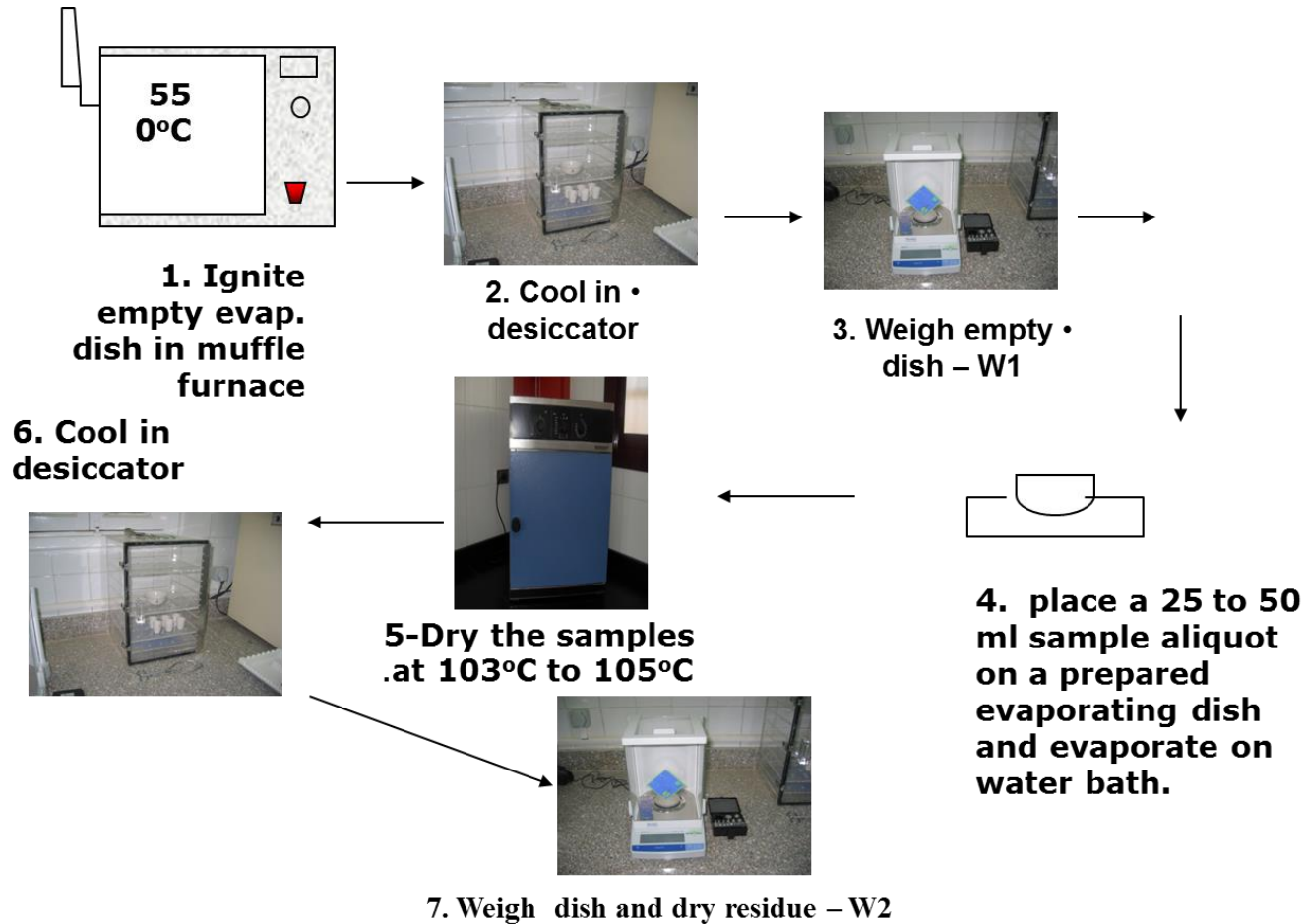


Nephelometer & Cells

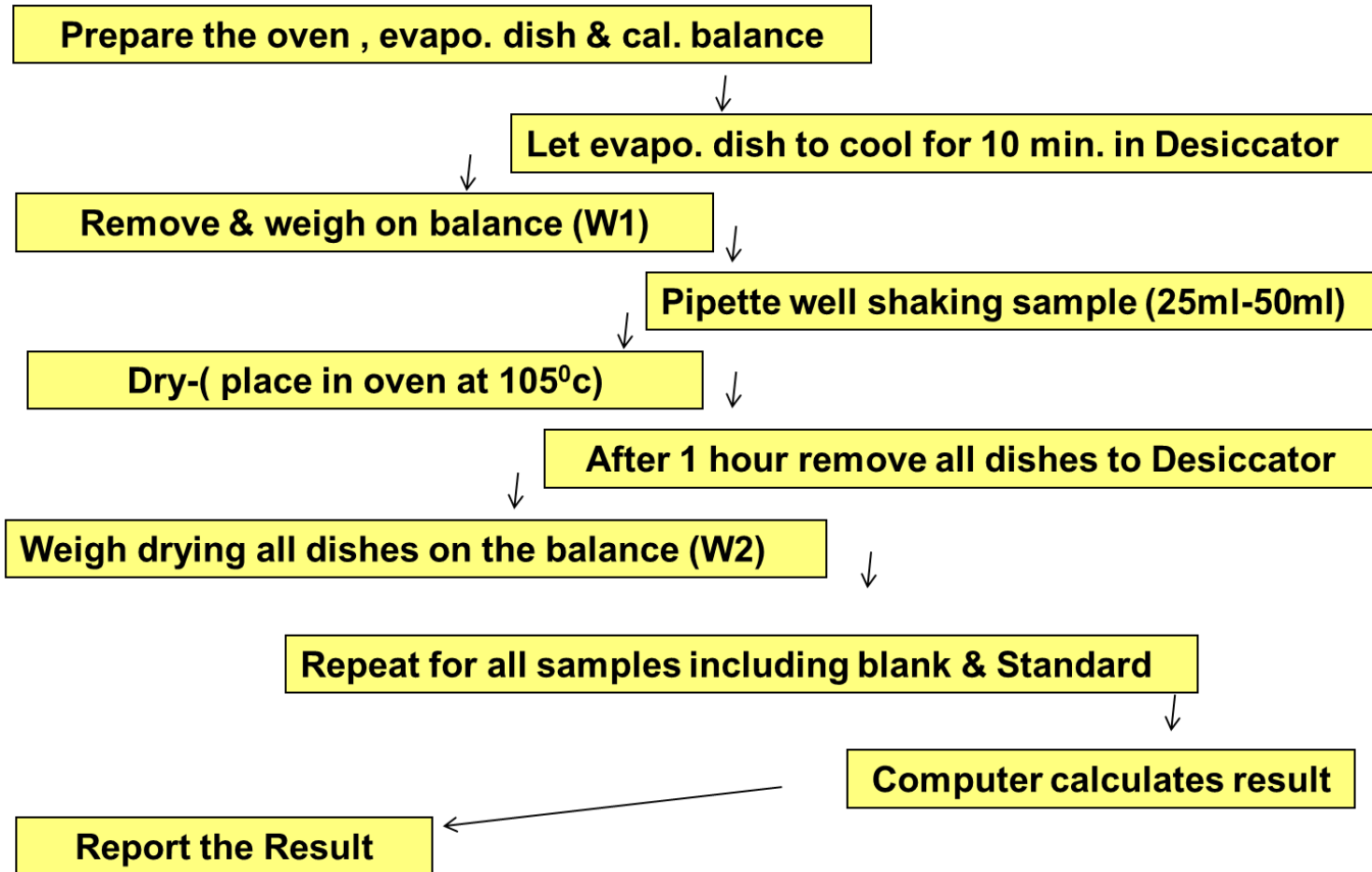
Flow chart



قياس TS



TS flow chart



TVS & TFS



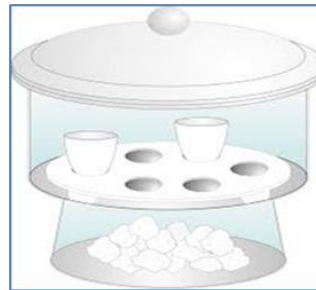
Drying oven



Electronic Balance



Muffle Furnace

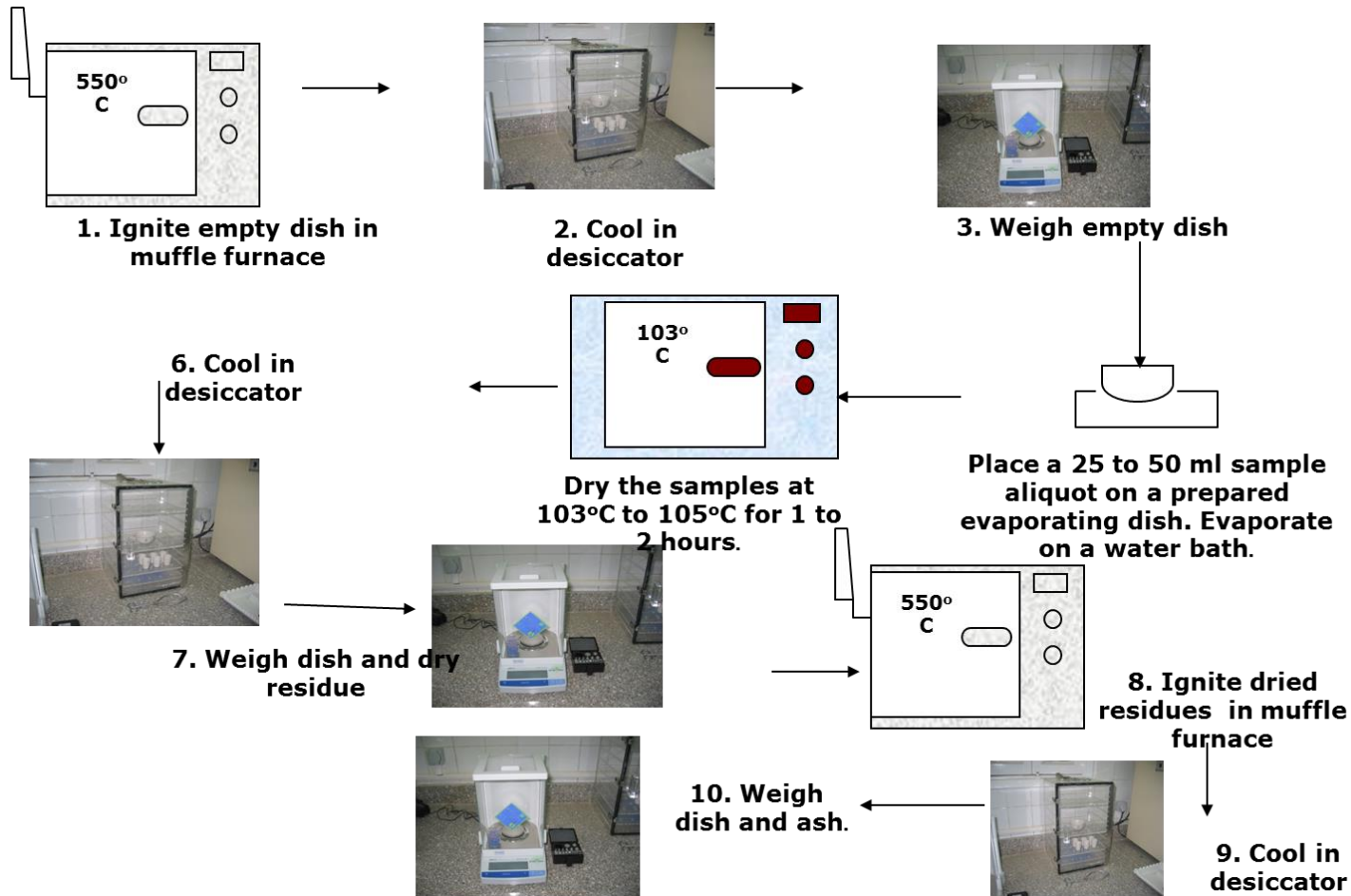


Desiccator

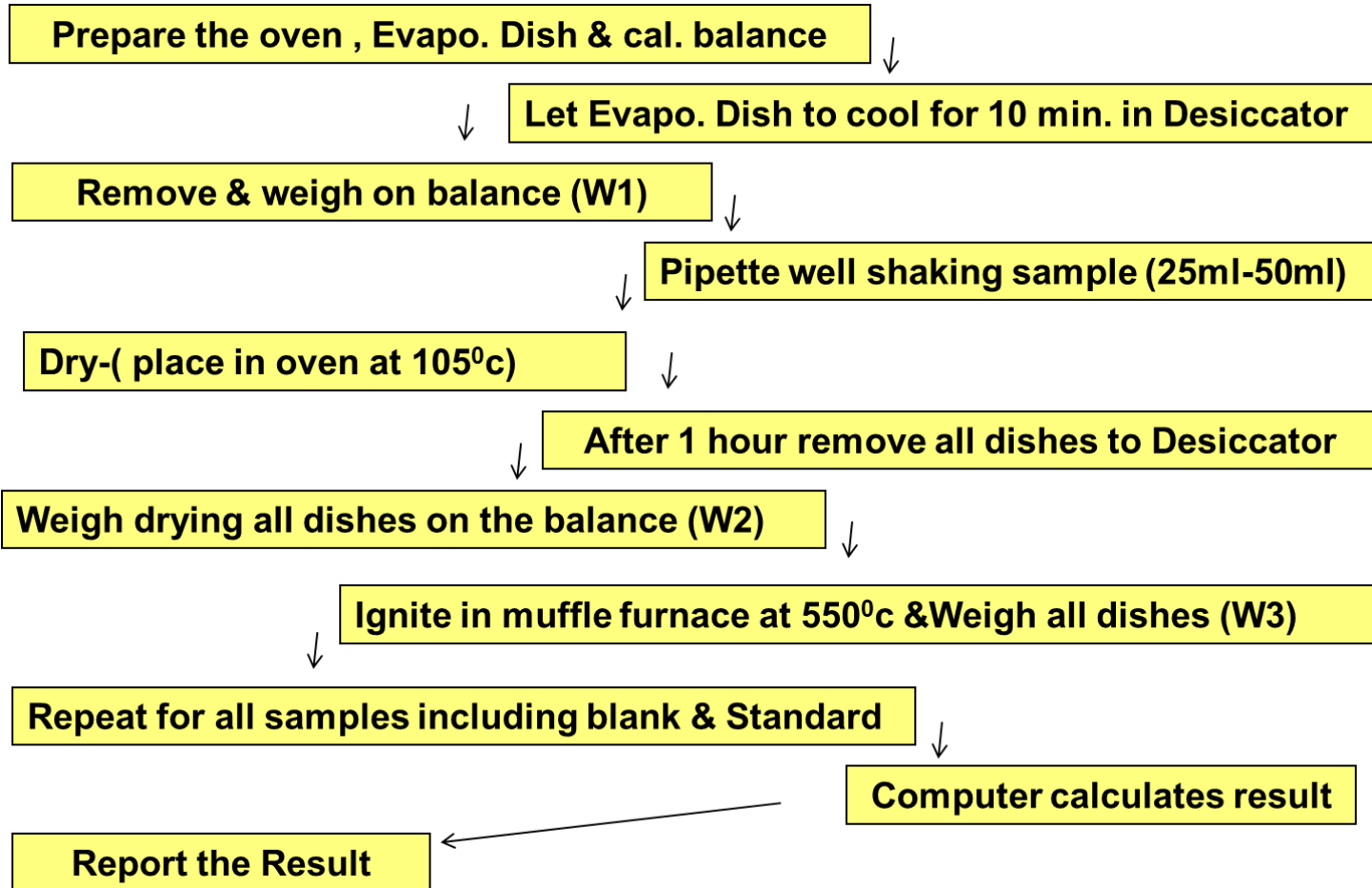


**Evap. dish
&
water bath.**

OUTLINE OF PROCEDURE FOR FIXED AND VOLATILE SOLIDS



TVS Flow Chart



Calculations

-Calculate the Volatile solids mg/l as follow:

$$\text{Total Volatile Solids mg/l} = \frac{(\text{W total} - \text{W fixed}) \times 1000,000}{\text{ml of sample}}$$

W total = weight of dried residue and dish (grams)

W fixed = weight of Ash and dish (grams)

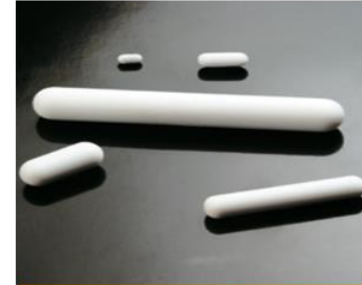
Total Dissolved Solids (TDS)



Vol. Flask



Magnetic Stirrer



Magnetic Bars

Conductivity Meter



Total Dissolved Solids (TDS)



Drying oven



Electronic Balance



Steam bath



Filtration System

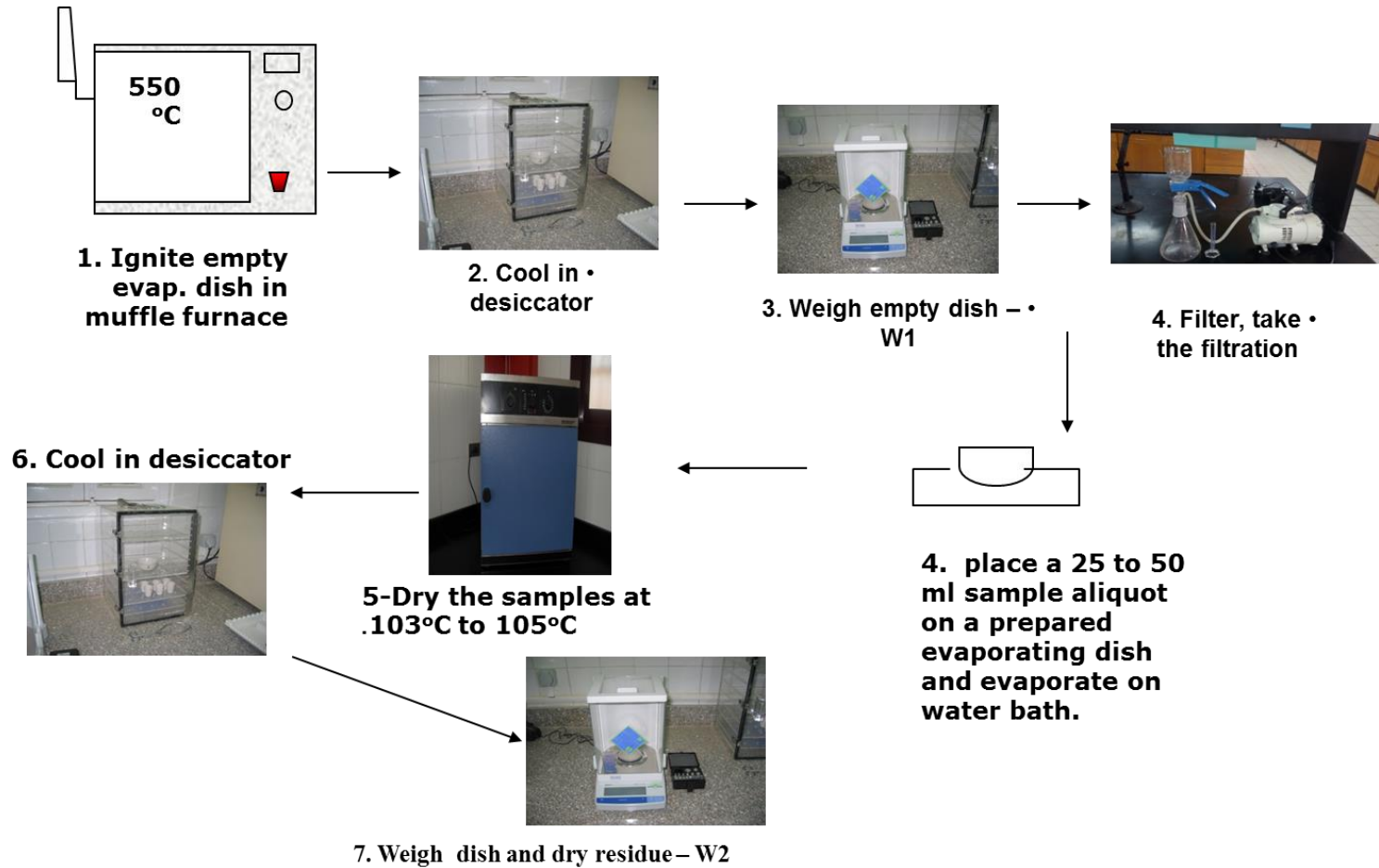


Desiccator

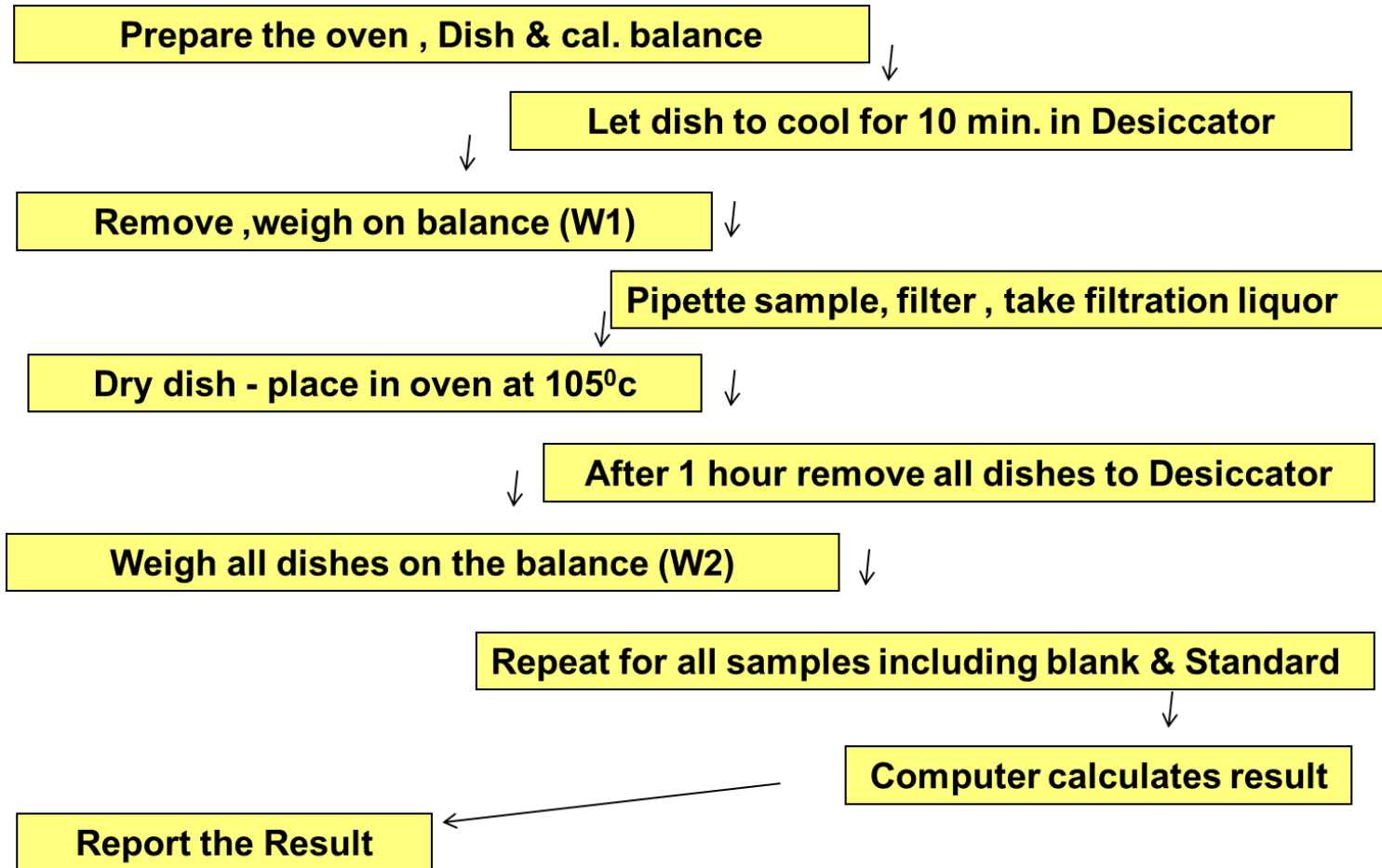


Evaporating dish and water bath.

OUTLINE OF PROCEDURE FOR TDS



TDS Flow Chart



Total Suspended Solids (TSS)



Drying oven



Electronic Balance



Muffle Furnace

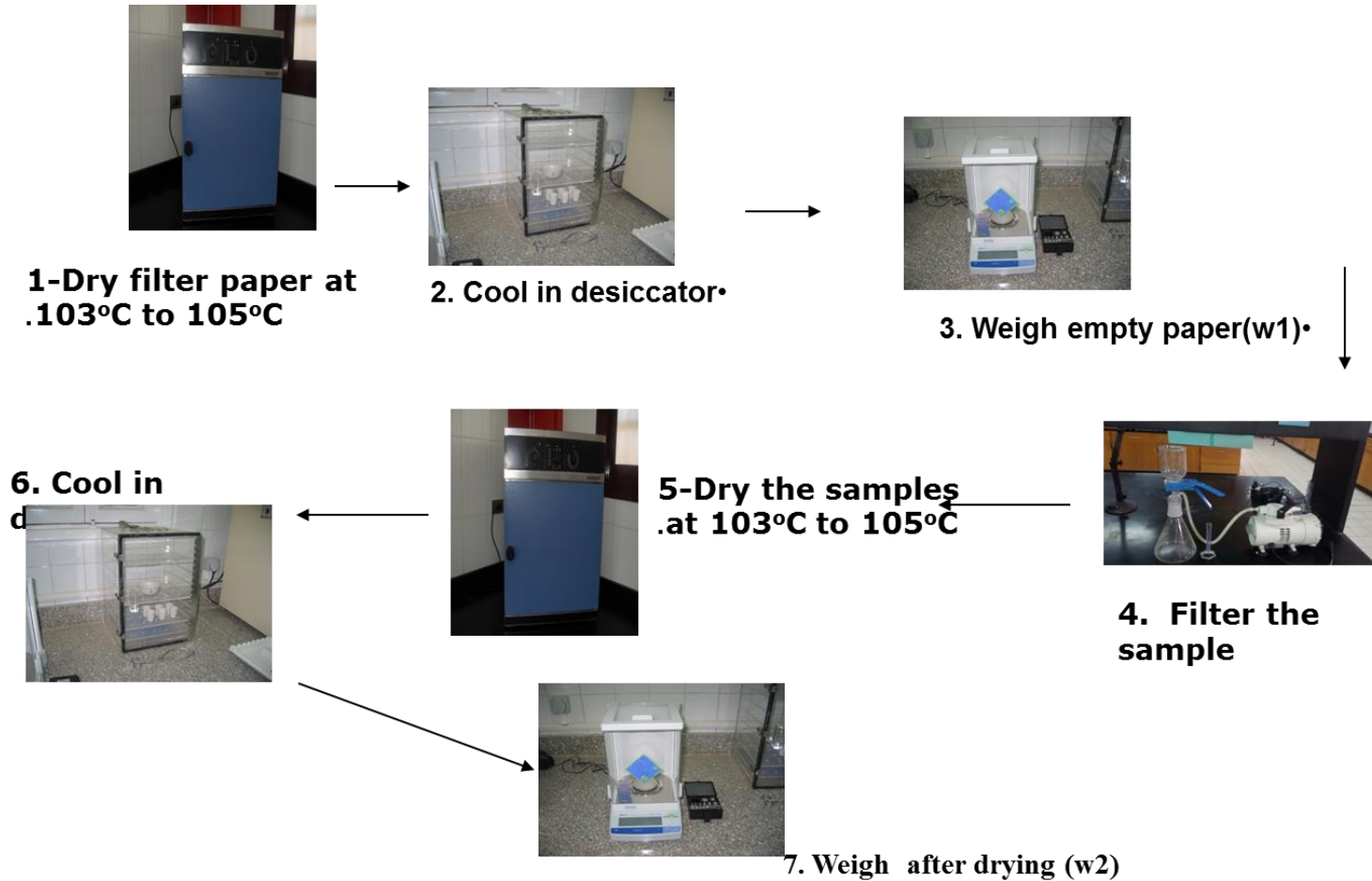


Filtration Unit

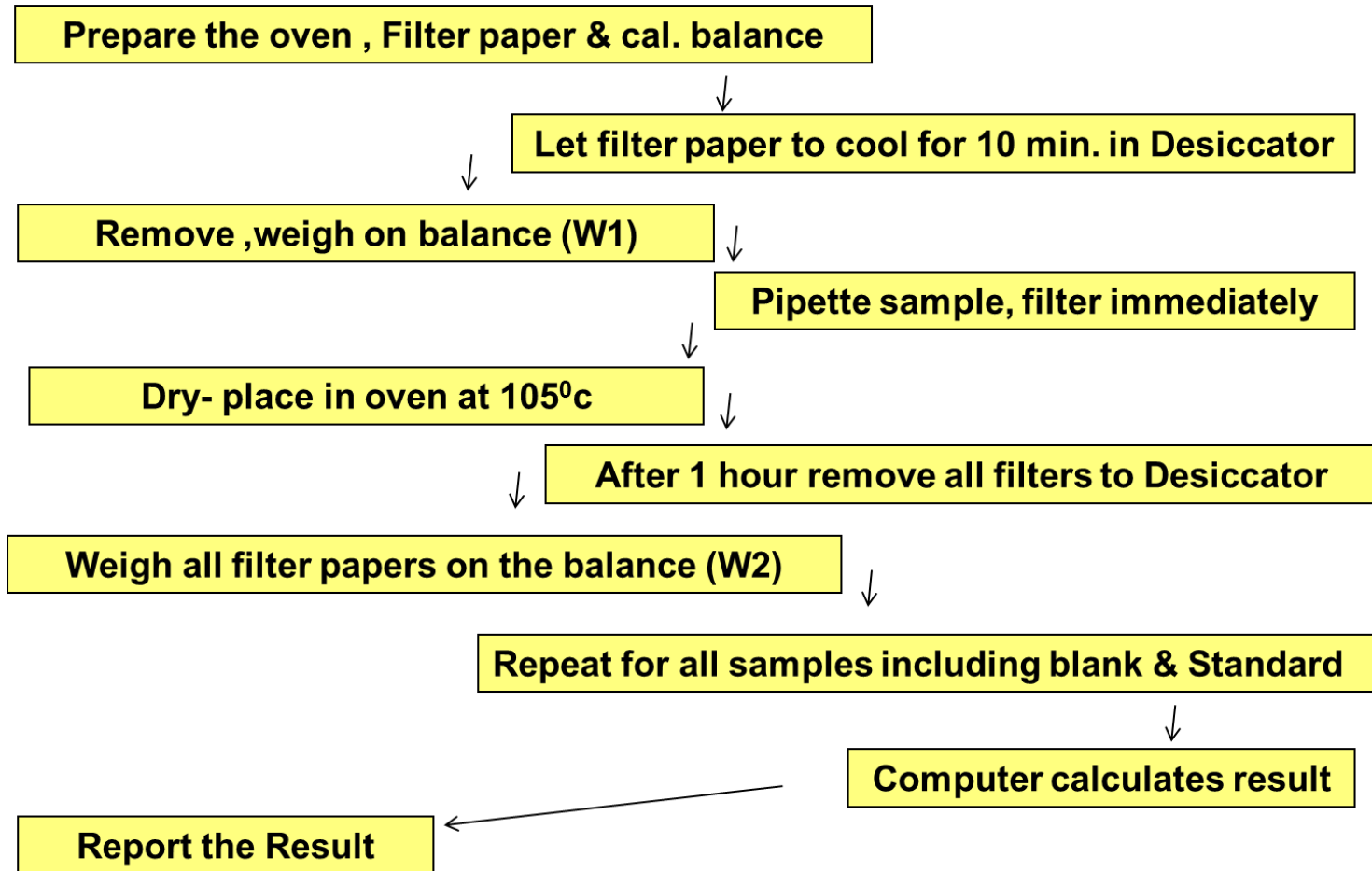


Desiccator

OUTLINE OF PROCEDURE FOR TSS



TSS Flow Chart



Settleable Solids (SS)



Drying oven



Desiccator



Elect. Balance

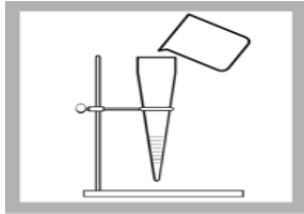


Filtration System

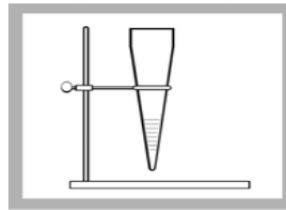


Imhoff cones

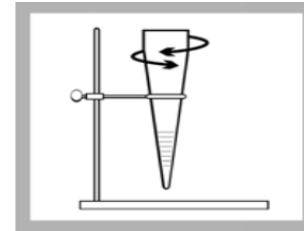
OUTLINE OF PROCEDURE FOR SS MATTER



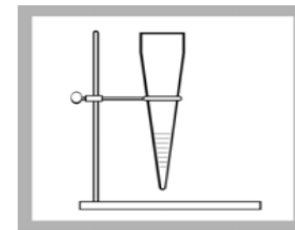
1. Fill an Imhoff cone to the 1L with a mixed sample



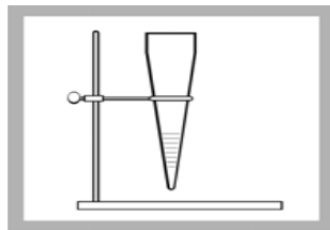
2. Wait 45 minutes for the undisturbed sample to settle.



3. Spin the cone forward and backward several times to dislodge materials on the inclined side of the cone.

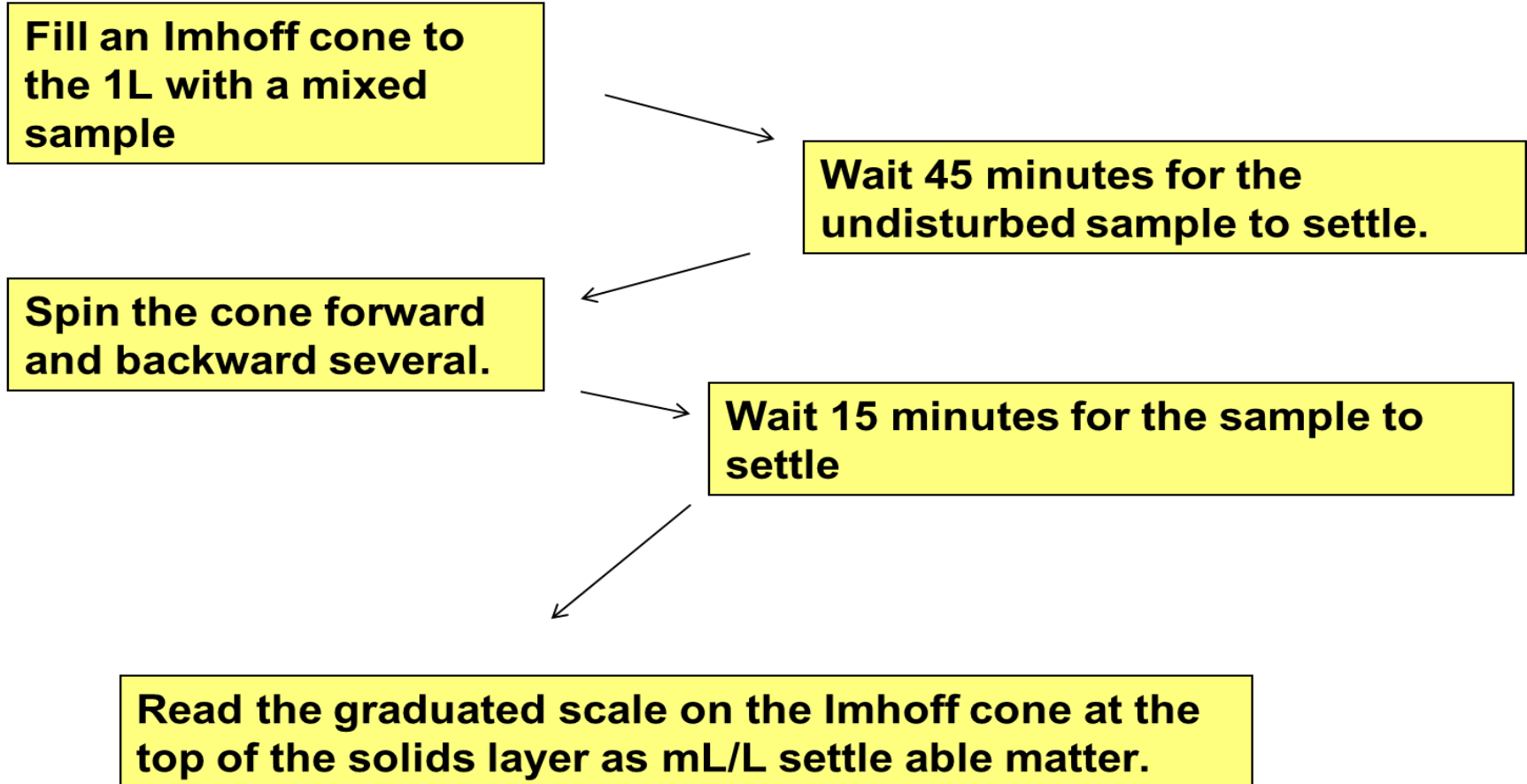


4. Wait 15 minutes for the sample to settle



5. Read the graduated scale on the Imhoff cone at the top of the solids layer as mL/L settleable matter.

Settleable Solids Flow Chart



Calculation

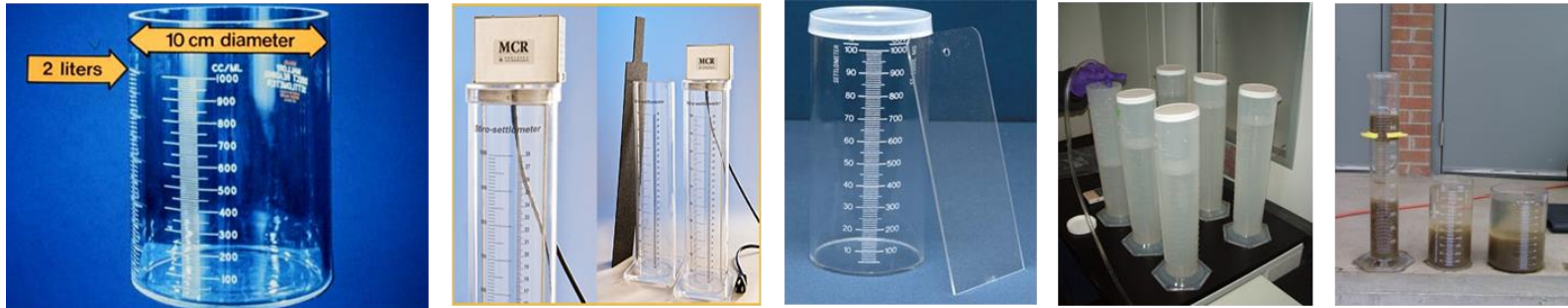
**mg settle able solids/L = mg total suspended
solids/L - mg nonsettleable solids/L**

$$\text{solids (mg/L)} = A - B$$

Where: A = Total suspended solids (mg/L)

B = Non settle able solids (mg/L)

Settled Sludge Volume (SV30)



Settling Column



Timer



Thermometer Types



Beaker

SV₃₀ or SSV₃₀ Flow Chart

Shak sample, pour it into the settling column distribute solids inverting column 3 times.

Stir well and let suspension settle.

Determine the volume after 30 minutes (SSV or SV).

Sludge volume index (SVI) or Stirred sludge volume index (SSVI)

Shak sample, pour it into the settling column distribute solids inverting column 3 times.

Stir well and let suspension settle.

Determine the volume after 30 minutes (SSV).

Determine the MLSS in g/L.

Calculation:

-The individual SSV (ml/1000 ml) is calculated by dividing the volume of sludge after 30 min. by the volume taken for analysis then multiply by 1000.

volume of sludge after 30 min. (units/50 units)

$$\text{Individual SSV} = \frac{\text{-----}}{\text{Volume of sample taken for analysis (units)}} \times 1000$$

-The individual SSVI (ml/g) is calculated by dividing SSV by MLSS.

SSV (ml/ 1000 ml)

$$\text{Individual SSVI} = \frac{\text{-----}}{\text{MLSS (g/1000 ml)}} \quad \text{ml/g}$$

MLSS (g/1000 ml)

Percentage of Dry & volatile Solids (DS% & VS%)



Cylinders



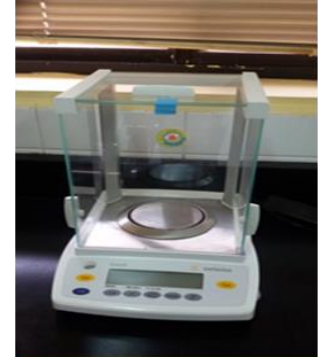
Desiccators



Steam bath



Wash bottle



Elec. Balance



Vol. Flask



Drying Oven

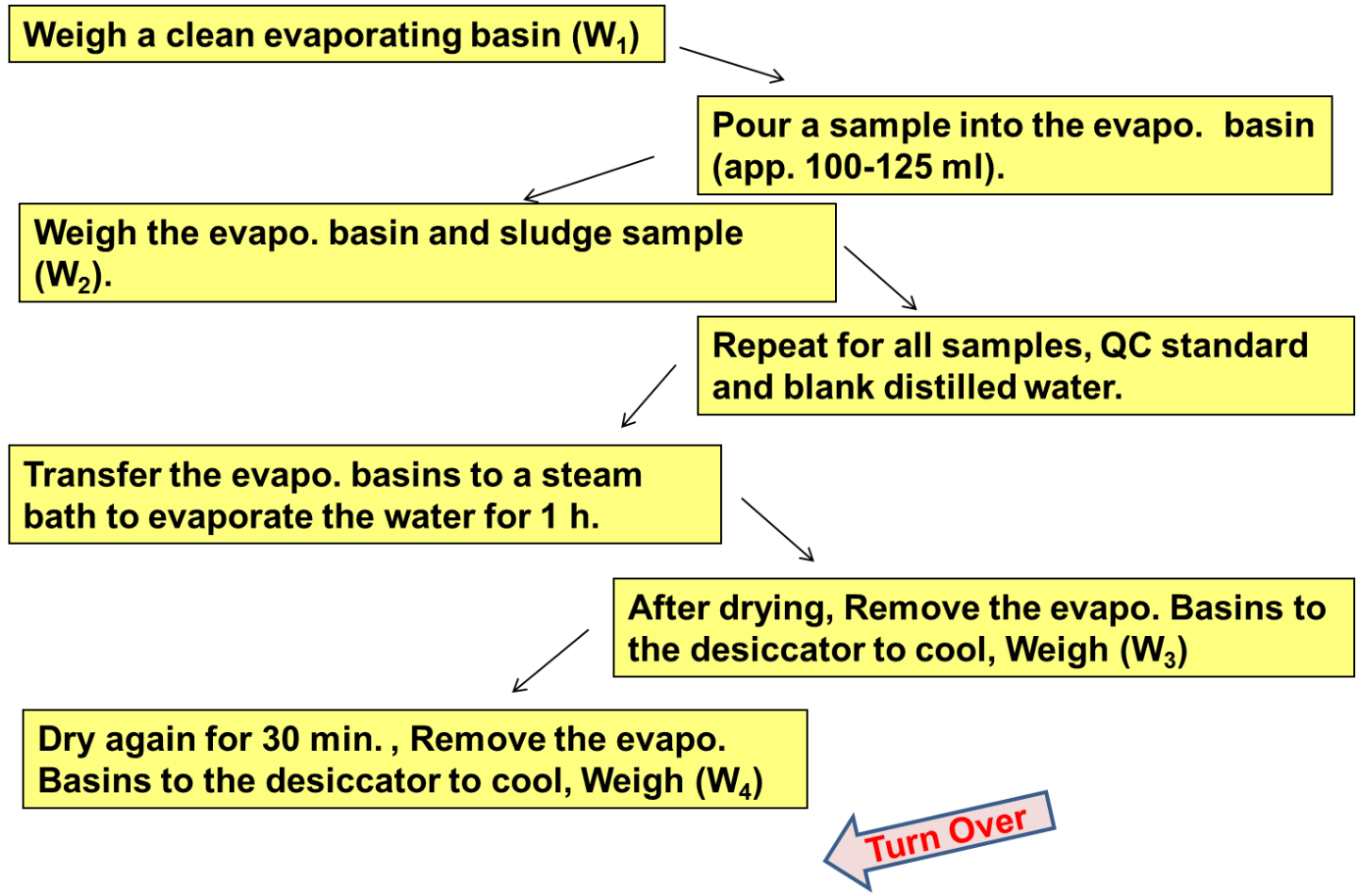


Muffle furnace



Beaker

Flow chart



Place evaporating Basins into the furnace at 550 0C for 1 h.



Cool for 30 min. at 110 0C then at desiccator , Weigh (W_5)



Repeat the instructions for the QC standard.

Calculation:

Should the calculation need to be done manually then the following equations must be used:

Total solids = $(W3-W1/W2-W1) \times 100\%$ w/w (as a % of the wet sludge)

Volatile solids = $(W3-W4/W3-W1) \times 100\%$ w/w (as a % of the dried sludge)

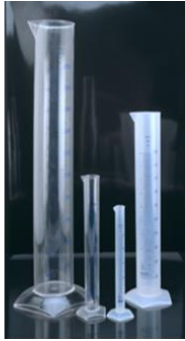
Where: W1 = Empty Dish Weight.

W2= Weight of dish + wet sludge.

W3 = Weight of dish + dry sludge.

W4 = Weight of dish + ashed sludge.

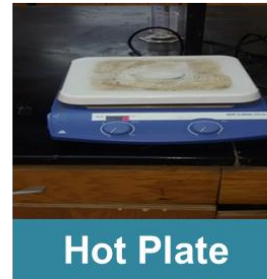
total Alkalinity- T. Alk.



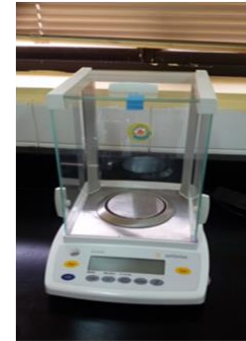
Cylinders



Desiccators Cabinet



Hot Plate



Elec. Balance



Vol. Flask



Drying Oven set at 140 0c



Beaker

-T. Alkalinity (T. Alk.) Flow Chart

A blank distilled water sample must be analyzed with each batch of sample.

Use a pipette or graduated cylinder to place 50 ml of sample in 100 ml beaker.

Fill burette with 0.1 or 0.02 N H_2SO_4

Titrate to PH 4.5 with H_2SO_4

Record on the Alkalinity work sheet, the volume of titrant added to the end-point.

Calculation:

Calculation of Alkalinity for Sewage Sludge.

Alkalinity = $\frac{A \times N \times 50}{\text{ml sample}}$ Mg CaCo₃

A = ml of standard sulfuric acid

N = Normality of standard acid

$\frac{A \times B}{53.0}$

Normality, N = $\frac{A \times B}{53.0 \times C}$

Where,

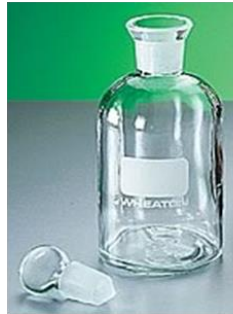
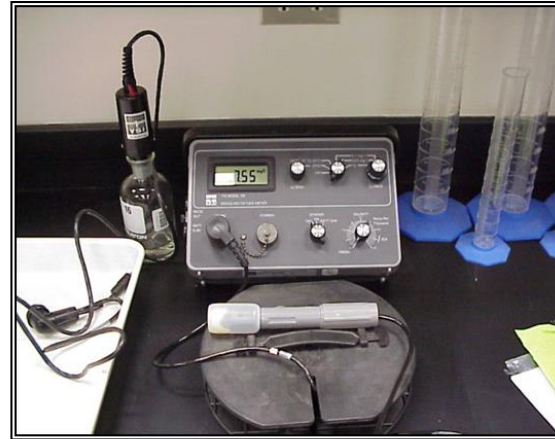
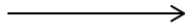
A = g Na₂Co₃ weighed into 1- L flask

B = ml Na₂Co₃ solution taken for titration

C = ml acid used

Dissolved Oxygen (DO)

D.O. Meter



BOD Bottles (300 ml)

Biochemical Oxygen Demand(BOD)



BOD Bottles (300 ml)



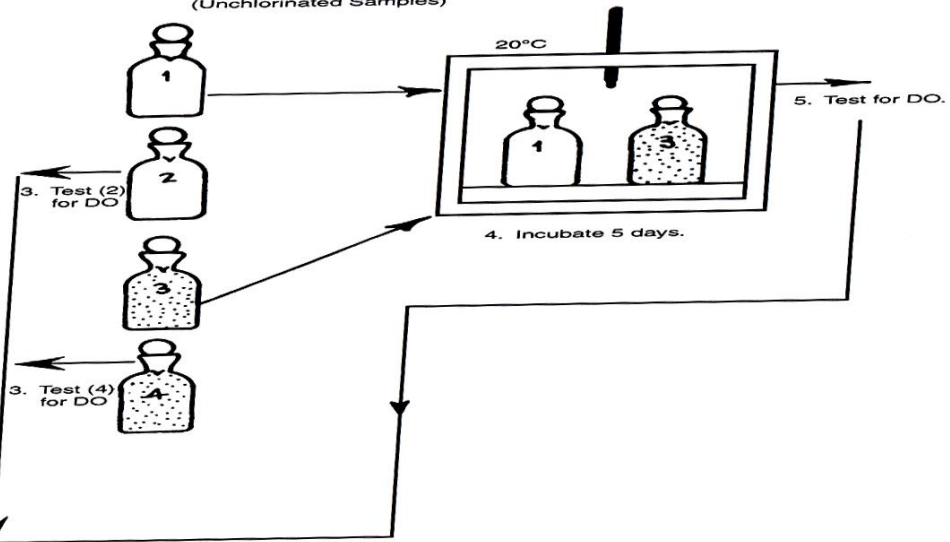
BOD Incubator (20 - ,+ 10C)



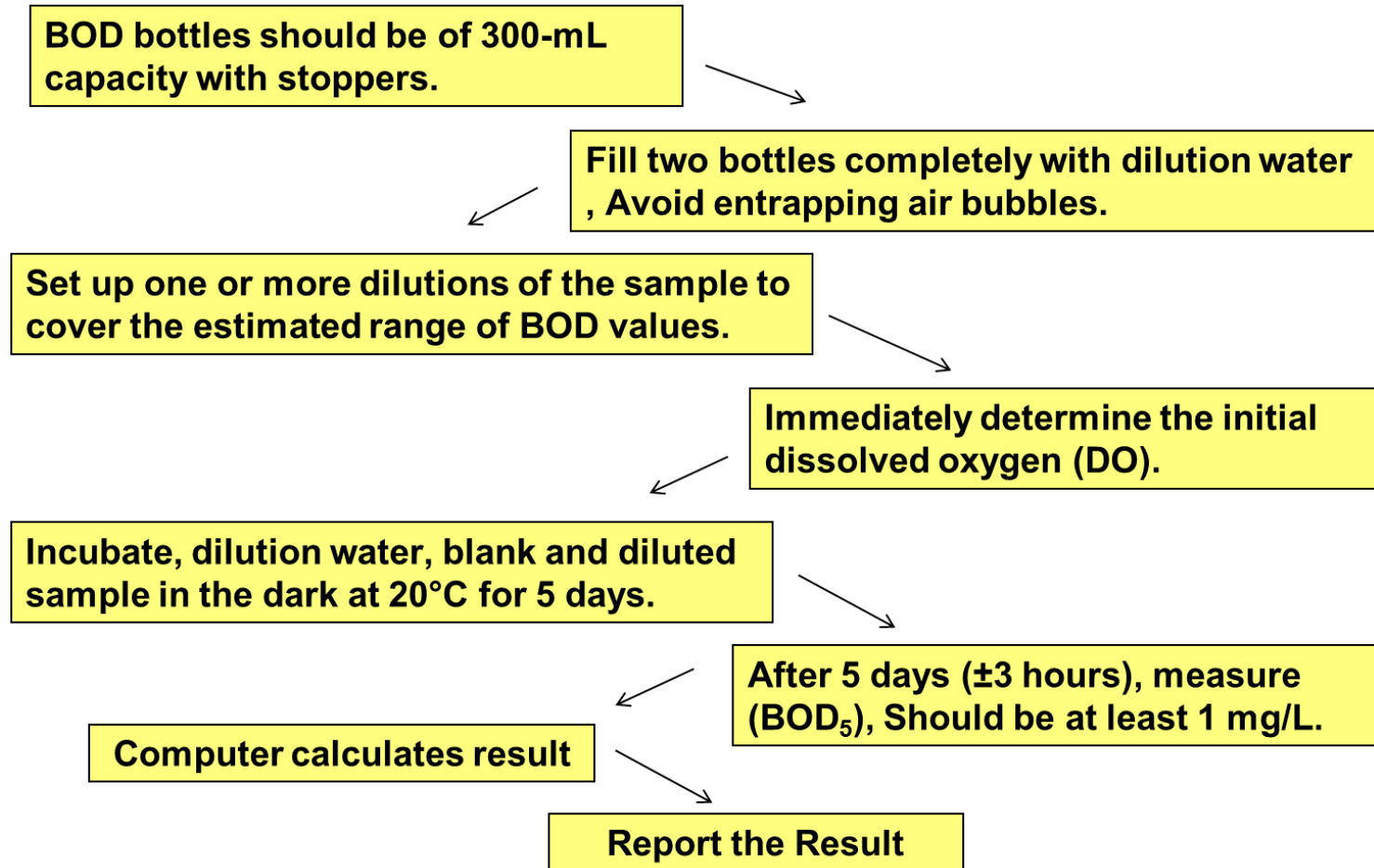
OUTLINE OF PROCEDURE FOR BOD
(Unchlorinated Samples)

1. Fill 2 BOD bottles with BOD dilution water; insert stoppers.
(1) to incubator
(2) to DO test

2. Place sample in 2 BOD bottles; fill with BOD dilution water; insert stoppers.
(3) to incubator
(4) to DO test



BOD flow chart



$$\text{BOD as mg O}_2/\text{L} = \frac{(\text{DO of blank} - \text{DO of sample}) * 300}{\text{ml of sample}}$$

Or

$$\text{BOD as mg O}_2/\text{L} = \frac{[(S_{\text{initial}} - S_{\text{final}}) - (B_{\text{initial}} - B_{\text{final}})] * 300}{\text{ml of sample}}$$

Where:

S_{initial} is the concentration of DO in the sample bottle before incubation

S_{final} is the concentration of DO in the sample bottle after incubation

B_{initial} is the concentration of DO in the blank bottle before incubation

B_{final} is the concentration of DO in the blank bottle after incubation

Chemical Oxygen Demand (COD)

Apparatus

a) COD HACH digestion vessels



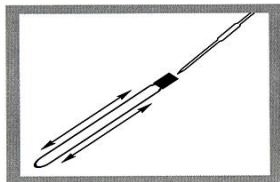
b) Heating block digester with 16 or 25 holes and temperature up to 200 °C to operate at 150 °C



c) Spectrophotometer (620 nm)

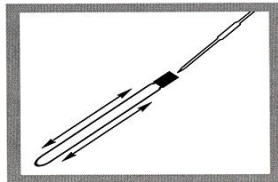


OUTLINE OF PROCEDURE FOR COD •



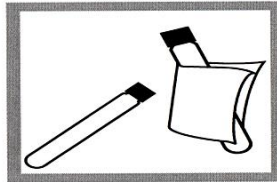
5. Hold one vial at a 45-degree angle. Use a clean volumetric pipet to add 2.00 mL of sample to the vial. This is the prepared sample.

Note: Use a TenSette pipet to add 0.20 mL for the 200–15,000 mg/L range.

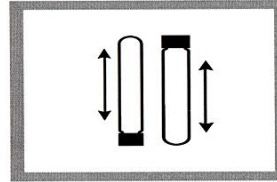


6. Hold a second vial at a 45-degree angle. Use a clean volumetric pipet to add 2.00 mL of deionized water to the vial. This is the blank.

Note: Use a TenSette pipet to add 0.20 mL for the 200–15,000 mg/L range.

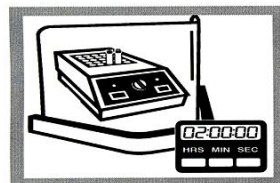


7. Cap the vials tightly. Rinse them with deionized water and wipe with a clean paper towel.

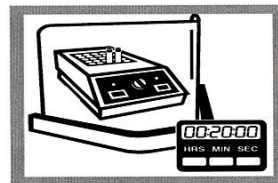


8. Hold the vials by the cap over a sink. Invert gently several times to mix. Place the vials in the preheated COD Reactor.

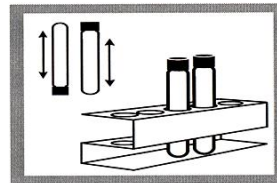
The sample vials will become very hot during mixing.



9. Heat the vials for two hours.



10. Turn the reactor off. Wait about 20 minutes for the vials to cool to 120 °C or less.



11. Invert each vial several times while still warm. Place the vials into a rack and cool to room temperature.



12. Proceed to the *Colorimetric Determination Method 8000* on page 3.

-Take 1.5 ml dichromate solution + 3.5 ml sulfuric acid solution and + up to 2.5 ml sample.

-Prepare a blank by using 2.5 ml distilled water.

-Shake well and put on the heating block and leave for two hours.

-Turn of and collect the vessels in metal rack and leave to cool to roo temperature

-Measure at 620 nm using HACH spectrophotometer as concentration.

-Use standard to calculate the factor of the apparatus.

Computer calculates result

Report the Result

$$\text{COD as mg O}_2\text{/L} = \frac{\text{Reading} * 2.5 * \text{factor}}{\text{ml of sample}}$$

How to calculate the factor

- Prepare standard COD solution using potassium hydrogen phthalate (PHP).
- Crush and then dry PHP to constant weight at 120 oC.
- Take 425 mg PHP and dissolve in 1000 ml (this solution has theoretical value of 500 mg COD/l)
- The solution is stable for 3 months in the refrigerator in the absence of biological growth.
- Take 2.5 ml and treat as sample and get the factor of the apparatus.

You can make dilution to get 400, 300, 200 and 100 mg COD/L to have more points for the factor

425 mg potassium hydrogen phthalate to 500 ml distilled water.

This solution 1000 mg COD/L

Take 50 ml and diluted to 500 ml with distilled water to give 100 mg COD/L

From the last solution we take the following

1- 10 ml in 100 ml to give solution with 10 mg/l of COD

2- 25 ml in 100 ml to give solution with 25 mg/l of COD

3- 50 ml in 100 ml to give solution with 50 mg/l of COD

4- 75 ml in 100 ml to give solution with 75 mg/l of COD

5- and the original solution with 100 mg/l of COD

Do as in the previous method and measure at 436 nm to get the value for the factor

$$\text{Factor} = \frac{\text{Theoretical value of COD}}{\text{measured value (reading)}}$$

$$\text{COD as mg O}_2\text{/L} = \frac{\text{Reading} * 2.5 * \text{factor}}{\text{ml of sample}}$$

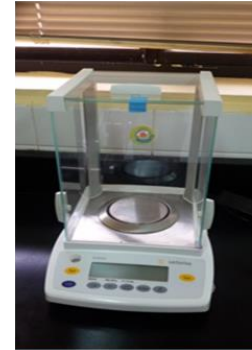
Chlorides



Drying Oven set at 140 0c



Hot Plate



Elec. Balance



Vol. Flask



Cylinders



Reagent
bottle



Beaker

Chlorides Flow Chart

-Take ,25 mL of sample and transfer to a 250 mL flask.

-Dilute the sample to app. 100 mL with distilled water.

Add 1 mL of potassium chromate solution.

Add Ag_2NO_3 titrant, stirring the sample, to a pink/yellow end-point.

Record the titer and standard NaCl solution volume taken, on the chloride work sheet.

Report the Result

Calculation:

Use the following equation

$$\text{mg CL}^- / \text{L} = \frac{(\text{A}-\text{B}) \times \text{N} \times 35.450}{\text{ml Sample}}$$

Where:

A = ml titration for sample

B = ml titration for blank, and

N = Normality of Ag NO₃

$$\text{mg NaCl} / \text{L} = (\text{mg CL}^- / \text{L}) \times 1.65$$

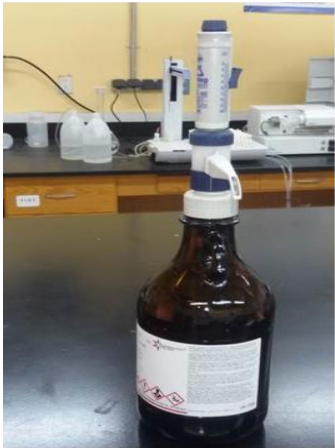
Ammonia - nitrogen



pH Meter



ISE ammonia Meter



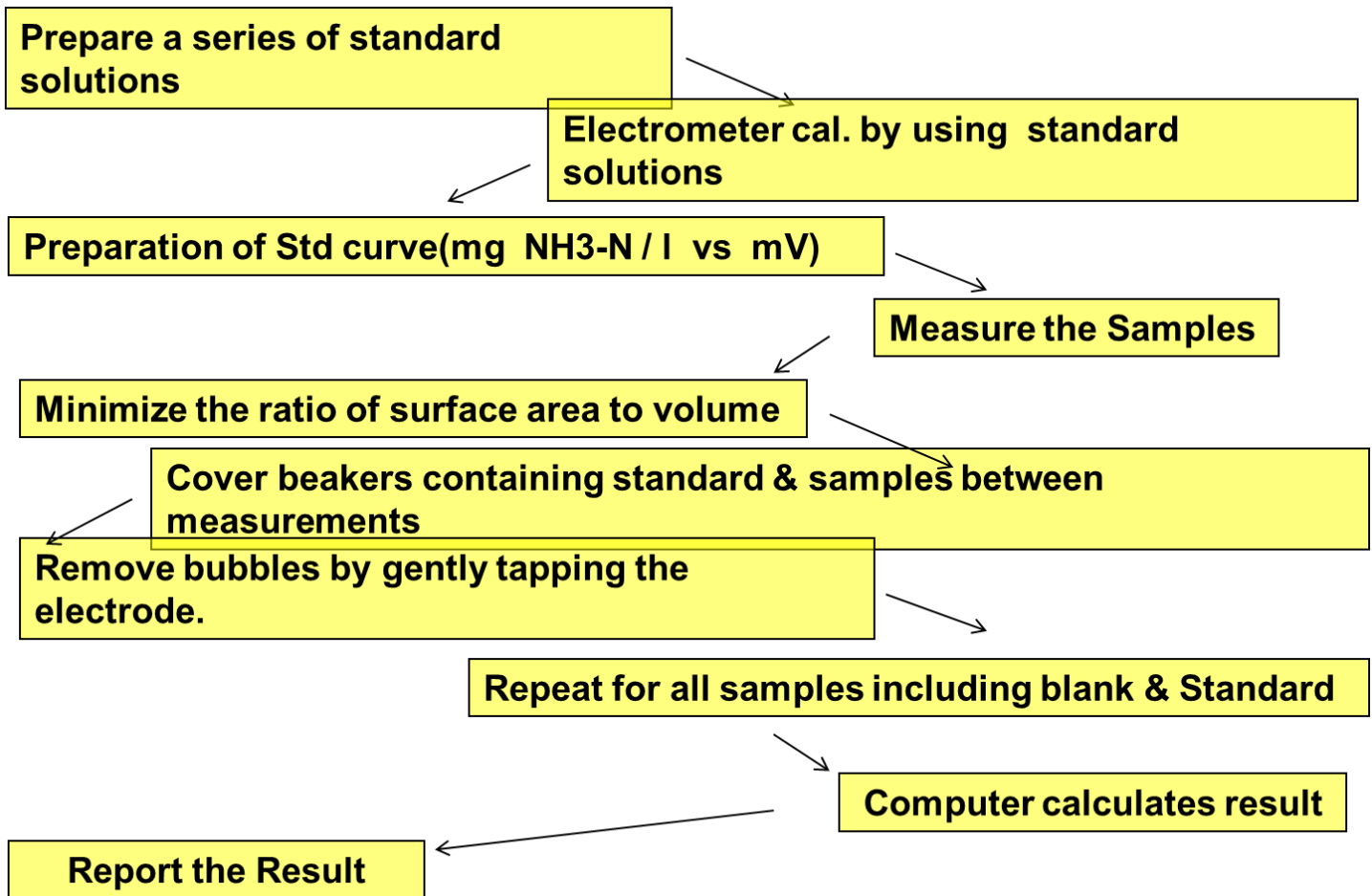
Dispenser



Volumetric pipettes



Ammonia – N Flow Chart



16-Total Nitrogen - TN



Digestion Unit



Titration & Distillation Unit



Scrubber Unit



Total Nitrogen – TN Flow Chart

#The assay can be divided in three separate steps:

b-Distillation with water steam

a-Digestion with sulfuric acid and a catalyst

c-Titration and calculation of results

a. Digestion

The oxidative disintegration of the N-containing bonds with conc. H_2SO_4 to N as ammonium-ion.

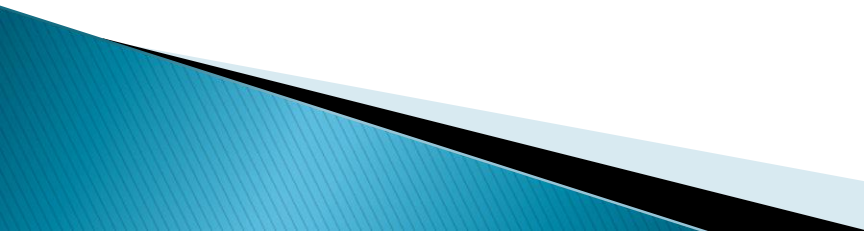
b. Distillation

Control rate of steam generation to boil contents in distillation unit occurs.

c. Titration

The volumetric determination of the nitrogen content is now done using the end point titration to a set pH Value.

Calculation of the Result

- ▶ The following formula is used to calculate the nitrogen content in percentage:
 - ▶ $\% N = (c \times (V - VBL) \times M \times 100 \%) / E$
 - ▶ c = Concentration of the titration solution in mol/ml
 - ▶ V = Consumption of titration solution in l
 - ▶ VBL = Consumption titration solution blank value in l
 - ▶ M = Molar mass nitrogen in g/mol
 - ▶ E = Initial sample weight
- 

OIL AND GREASE(O&G)



Separating funnel



Elec. Balance



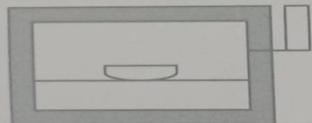
Steam bath



Condense



Desiccator



1. Ignite empty dish in muffle

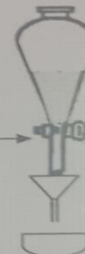
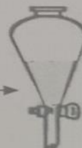
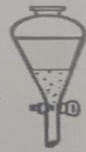


2. Cool in desiccators



3. Weigh empty dish W_1

1ml 1:1 HCl
30ml Solvent



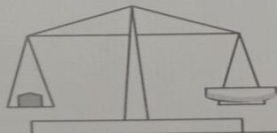
If the solvent layer not clear, centrifuge

4. Place a known volume of sample in a reparatory funnel with 1 ml HCl and

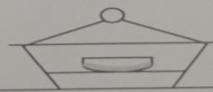
5. Shack for 5min. 6. Leave to sepatate.

7. Discard the water layer.

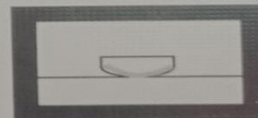
8. Place the solvent layer in a prepared evaporating di



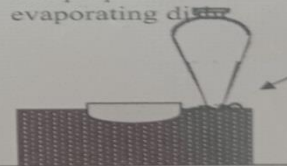
12. Weigh the dish (W_2)



11. Cool in



10. Dry in oven at 103°C for 1

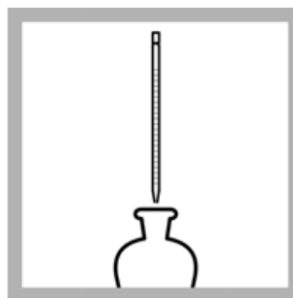


9. Evaporate on a water bath

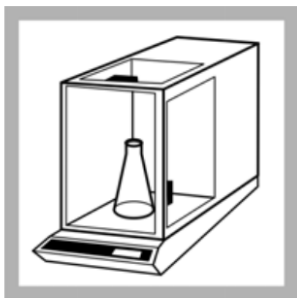
$$\frac{W_2 - W_1}{V_{\text{vol}}} \times 1000 = \text{mg/L}$$



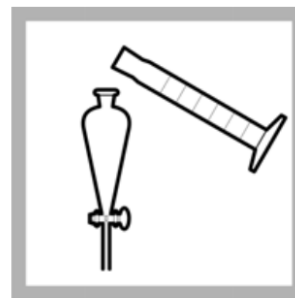
1. Collect 500 mL of sample in a clean 1000-mL separatory funnel



2. Add 4 mL of 1:1 Hydrochloric, Mix well, pH must be ≤ 2 Check sample.



3. weigh dried and Record the weight of the flask.



4. Add 20 mL of n-hexane to the sample

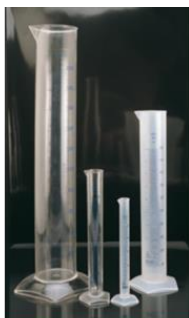
Sulphides - H₂S



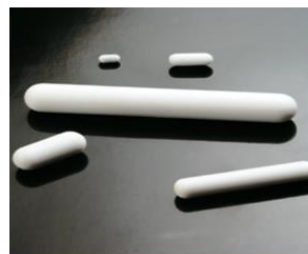
Beaker



Flask



Cylinders



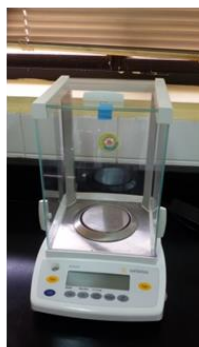
Magnetic Bars



Magnetic Stirrer



Vol. pipettes



Elec. Balance



Vol. Burette



Vol. Flask

Sulphides Flow Chart

Put 0.15 ml zinc acetate solution into a 500 ml sample, add 0.1 ml of 6 N NaOH.

Let it for 30 min., filter .

Take filters with precipitate to add 100 ml water.

Add iodine solution and HCl and titrate

Repeat for all samples including blank

Computer calculates result

Report the Result



Calculation:

$$\text{mg S-2/L} = \frac{[(A \times B) - (C \times D)] \times 16000}{\text{ml of sample}}$$

Where:

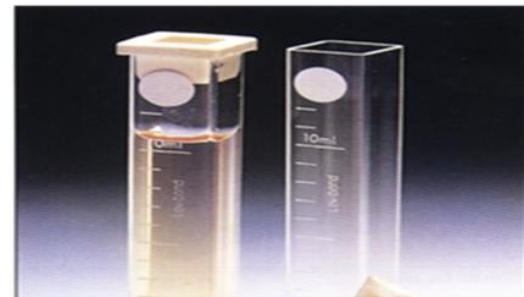
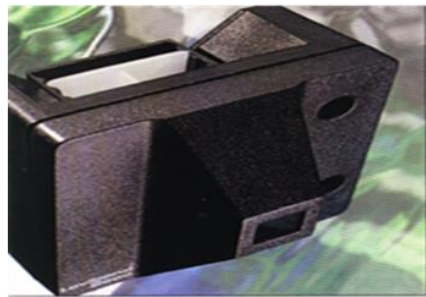
A = ml of iodine solution added

B = normality of iodine solution

C = ml of sodium thiosulfate solution added

D = normality of sodium thiosulfate solution

قياس الكلور



► ما هي اهم التجارب فى المعمل ؟

عوامل التحكم فى عملية التشغيل

عمر الحمأة SA

تركيز الكائنات الحية فى حوض التهوية

تركيز الكائنات الحية الخارجه من حوض التهوية

$$\frac{MLVSS * V}{WASvss * Qwas}$$

► نسبة الغذاء الى الكائنات الحية F/M

وزن المواد العضوية

وزن الكائنات الحية

$$\frac{BOD * Q}{VSS * V}$$

دليل حجم الحمأة SVI

الحمأة حجم المترسبة في 30 دقيقة

تركيز المواد الصلبة العالقة في حوض التهوية

$$SV30 * 1000$$

$$MLSS$$

كمية الحمأة المعادة QRAS ▶

$$MLSS * Q$$

$$RAS_{SS} - MLSS$$

كمية الحمأة المنصرفة (الزائدة) Q WAS ▶

$$MLV_{SS} * V$$

$$SA * WAS_{vSS}$$